TECHNICAL DATA SHEET

ULTRASONIC SENSOR
CSB18 series

Figure can vary

Contents

- Basic principle
- Application
- Usage mode
- Instructions for installation
- Naming and meaning
- Performance parameters

Use **IO**-Link
Universal · Smart · Easy

The basic principle of ultrasonic sensors

Ultrasonic sensors utilize the characteristics of sound waves to provide a non-contact and accurate detection scheme for detecting the state and distance of objects.

Sensors emit high-frequency mechanical sound waves and receive reflected sound waves when encountering objects. By calculating the time or energy between emitting and receiving sound waves, they obtain the precise distance or state of the target object as an ultrasonic sensor.

Ultrasonic sensors are suitable for detecting objects in different states, such as liquids, transparent materials, reflective materials, and particles. It can be applied in harsh environments without being affected by the color of the target object, as well as dust, water mist, and other factors in the air.

Ultrasonic sensors can detect almost all liquids, such as pure water, oil, and various solvents; Detect various transparent and reflective materials such as glass bottles, glass panels, transparent PP/PE/PET films, etc; Ultrasonic sensors can perform excellently in detecting reflective materials such as gold foil and silver foil.

Almost all fiber fabrics of different colors can be easily detected by ultrasonic sensors; Used to detect grains and automatically control material levels; The automatic control of powder material levels such as coal, sawdust, and cement is also very suitable.

Application of ultrasonic sensors

Ultrasonic sensors have shown excellent performance in non-contact positioning and distance measurement applications.
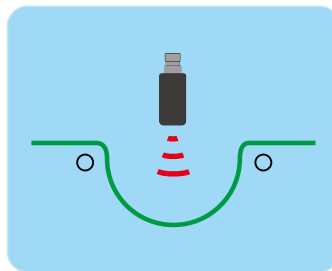
Not affected by color and shape, and not limited by the material of the tested target, it has been widely used in industrial automation scenarios.

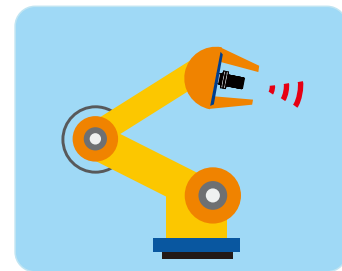Below are some typical applications in the industry.

- Environmental detection and control
- Mechanical manufacturing and engineering
- New energy manufacturing equipment
- Water level and material level monitoring and control

- The automotive industry
- Mobile devices
- Material handling
- Printing, paper and post-press processing

- Packaging machinery
- Process equipment
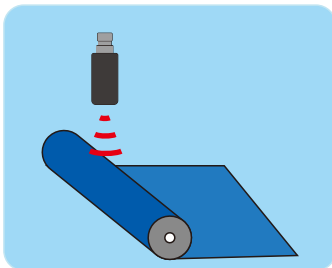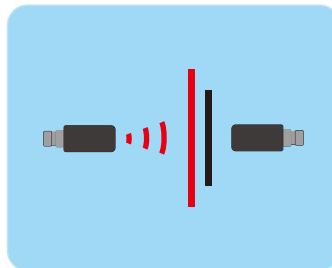- Gating
- Textile machinery
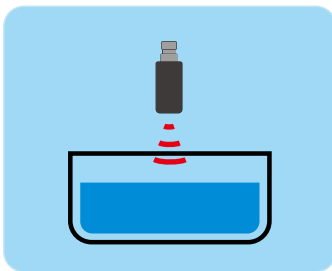
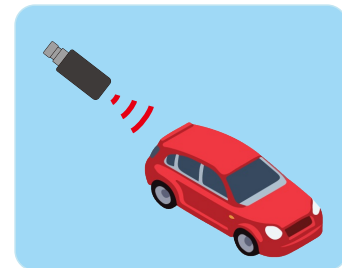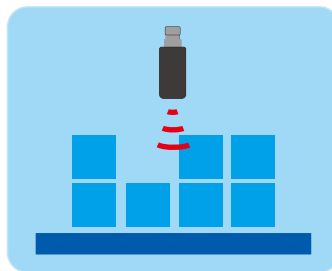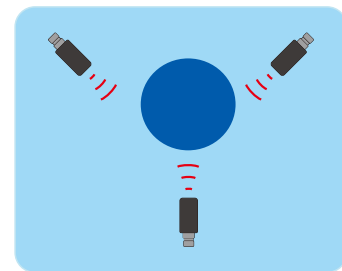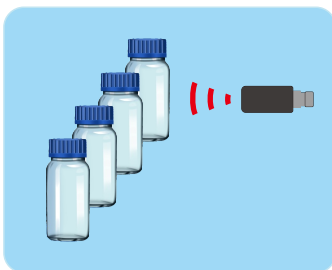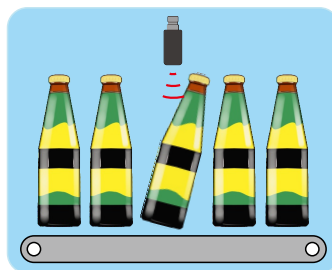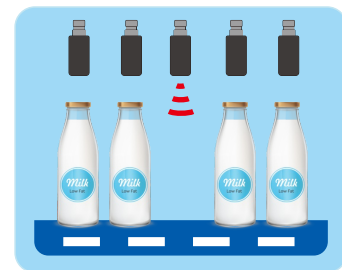|		
Liquid level detection	Tension control	Robot arm positioning
Roll diameter detection	Double sheet detection	Positioning
Human detection	Stacking height control	Blowing film machine control
Transparent object detection	Quality control	Packing control

We reserve the right to make technical changes
2023-12-06
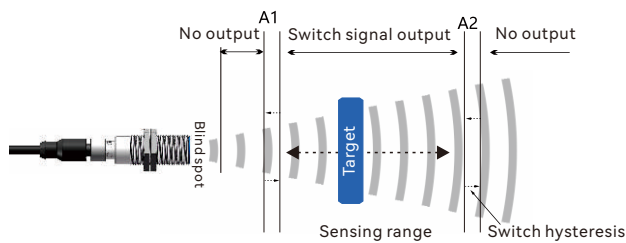
The usage mode of ultrasonic sensors
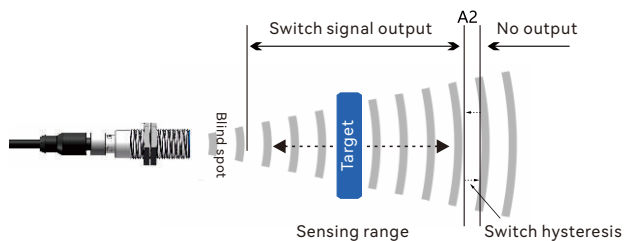
1. Switch output, NO/NC set

The sensor is set to NO by default.
It can be switched to NC by setting A2 point to nearby,
A1 point settings to the distance to NC

3. Digital output: RS485

The sensor is set to the Modbus protocol by default.
Customized protocols can be customized according
to customer needs.

2. Analog output, up/down mode set

The sensor analog voltage output type is set to the minimum detection distance value and the maximum detection distance value of the factory, respectively, respectively, respectively.
The sensor analog current output type, the factory is set to the minimum detection distance value and the maximum detection distance value, respectively, which corresponds to 4mA and 20mA, respectively, respectively, respectively.
The analog voltage output type and analog current output type can be set to switch to a decline mode by setting A2 points to nearby.

4. Proximity switch mode

The sensor sets an A2 independent switch point, and different outputs are activated within the corresponding switch point A2 through the corresponding switching point. The switching point can be set arbitrarily within the detection range.
This working mode is suitable for counting on the conveyor belt or whether there is detection.

5. Window mode (interval mode)
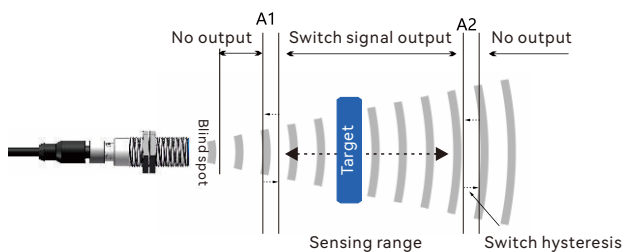
In window mode, the sensor can set two switch points A1 and A2.
Each output will only be activated within the A1 and A2 ranges.
Two switch points can be set arbitrarily within the detection range.
This working mode is suitable for detecting the defect rate of products.
For example, checking whether the bottles inside the wooden box meet the height standards and detecting products that are too high or too low.

6. Reflector mode

No target, switch does not output

A1 A2

Blind spot

Target

Sensing range

Reflective plate

The reflector mode is actually a special window mode that places a fixed reflector in a set window.
As long as the target detection object completely blocks the reflector, the sensor will send a signal.

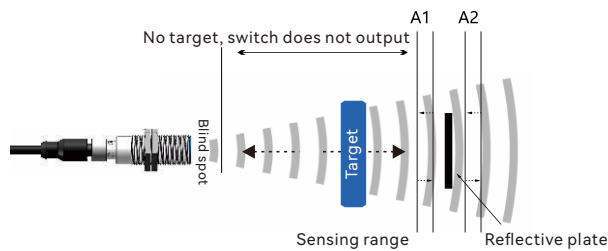The working method is similar to the photoelectric reflector. The ultrasonic sensor does not require a special reflective board, and any reflex can be. Whether the target is absorbed or transferred. This working mode can be used to detect foam or other sound –absorbing materials.

7. Dual switch mode (hysteresis mode)

A1

A2

Maintain state A1 signal

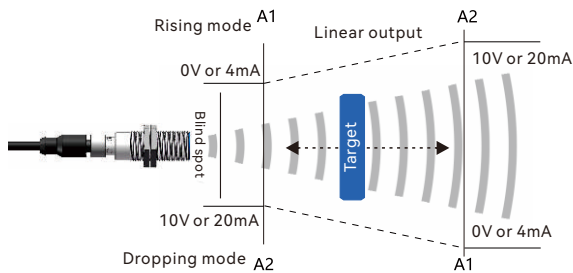Blind spot

Maintain state A2 signal   Switch hysteresis
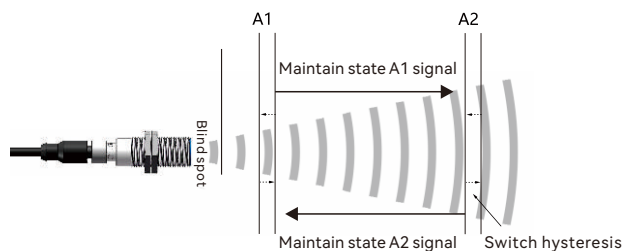
The sensor is set at points A1 and A2 within the detection range.
When the target object reaches point A1 or A2, the output switches
When moving from point A1 (A2) to point A2 (A1), the sensor remains in the current on/off state. Until passing through point A2 (A1), the output switches to its original state.

This working mode is used for automatic control of liquid level and material level.

8. Analog output mode

Rising mode A1   Linear output   A2

0V or 4mA   10V or 20mA

Blind spot

Target

10V or 20mA   0V or 4mA

Dropping mode A2   A1

Within the effective detection range, the sensor can set A1 and A2 points at will. The distance between A1 and A2 will be evenly distributed evenly at a ratio (0-10V) or current (4-20mA) signals in proportion.
The target object is linear and real –time output from the analog signal signal.
Follow the position of A1, A2 to switch the rising mode and the decline mode.
This working mode is suitable for real –time control of various PLCs and inverters.

9. Digital output modes (IO LINK, RS232, RS485, TTL, CAN, etc.)

A1   A2

Real time digital signal output

Blind spot

Target

Sensing range
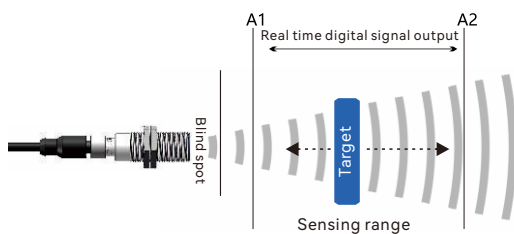
The sensor signal can communicate in real time at the level of the system architecture.
The measured distance value is transmitted to the controller in real time in the form of serial data bit.
This working mode is suitable for various development systems.

10. Ultrasonic single and double sheet detection sensors

Nothing Single Double

Transmitting   Receive

Sensing range
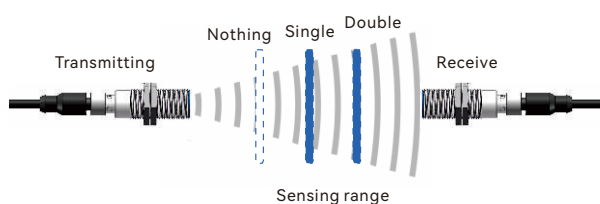
Ultrasonic single and double sheet inspection is a working mode of contrast imaging，
Determine the number of sheets of a material by detecting the energy of sound waves passing through different sheets.
A single or double sheet used for detecting paper, film, plastic sheets, and metal sheets.

Instructions for installation and use of ultrasonic sensors

1. Installation and operation description

Ultrasonic sensors can be used in harsh environments, but water drops and excessive dust accumulation will affect the normal loser of ultrasonic waves. Small dust and non –accumulated stains do not affect normal working output.

The detection surface is smooth and highly rectified. The sensor needs to be installed with the front of the detected object at an angle of 90 ° ± 3 °. To prevent the installation angle from being too large, the sensor cannot receive the sound wave of reflection.

Smooth   Rough

<3°   >3°

The surface of the target object is relatively rough, and the installation angle of the sensor can be greater than 3 °. Due to the inherent characteristics of sound waves, the effective detection distance of sensors will be shortened when detecting materials with strong sound absorption, such as cotton, sponge, and special fabrics. The specific installation situation needs to be based on on-site debugging.
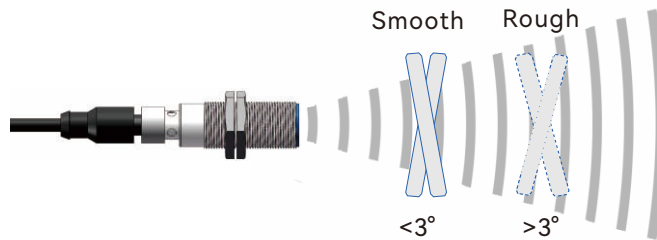
When selecting, it is necessary to test according to different materials.

2. Installation spacing

When two or more sensors of the same model are used respectively, if they are installed too close, the same frequency interference of sensors will occur, resulting in abnormal output of different sensors. To avoid this situation, sufficient distance should be reserved between multiple sensors of the same model during installation.

Suggested reference installation distance is as follows:

Detection distance	Parallel distance	Shooting distance
150 mm	≥ 300 mm	≥ 1.5 m
300 mm	≥ 400 mm	≥ 1.8 m
500 mm	≥ 500 mm	≥ 2.5 m
1000 mm	≥ 700 mm	≥ 4.0 m
2000 mm	≥ 1500 mm	≥ 10.0 m
4000 mm	≥ 3000 mm	≥ 20.0 m
6000 mm	≥ 4000 mm	≥ 30.0 m

3. Synchronous function

synchronous controller
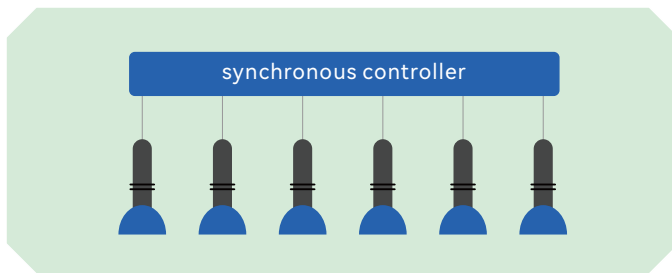
If multiple sensors are installed, the installation spacing is less than a distance that will generate mutual interference, and synchronization or asynchronous functions need to be used.

Synchronous or asynchronous functions control multiple sensors for measurement simultaneously.

DADISICK has a synchronous function of ultrasonic sensor. When installing the same model or different models, synchronous functions or asynchronous functions are implemented by synchronization controller.

4. Application of sound wave reflex characteristics
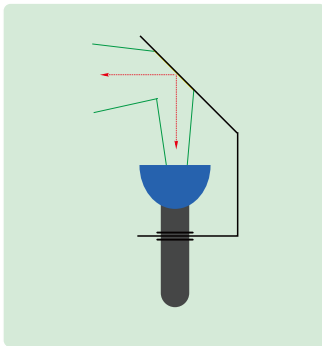
After the beam of the sound waves is reflected and changing by the smooth reflex surface, the attenuation is very small.
Adjusting the appropriate accessories or installation angle can make the direction of sound waves defle. This can be installed and used in some narrow environments.

5. The effect of temperature on ultrasonic sensor

Temperature is the biggest factor that affects the accuracy of ultrasonic sensors. Ultrasonic spreads in different temperatures. Generally speaking, every temperature changes by 1°, which will have a 0.17%impact on the measurement accuracy.

All ultrasonic sensors in DADISICK have temperature compensation circuits. Repeat accuracy errors control around 0.15%.

6. The effect of air pressure airflow, humidity on ultrasonic sensor

Below air pressure below 3 kilometers has a small impact on the ultrasonic sensor. The test distance of more than 3 kilometers will be shortened, please test and use it.

Wind speed below 60km/h has little effect on ultrasonic sensors. It is recommended to use wind speed below 60km/h.

The effect of air humidity on ultrasonic sensors can be ignored.

Ultrasonic sensor naming and meaning

CS | B | 18 | -300 | - | J | 45 | - | U | - | V15   (CSB18-300-J45-U-V15)

→ **Connection method**
V: cable
V1:   plug, 4 pins M12 × 1
V3:   plug, 3 pins M8 x 1
V4:   plug, 4 pins M8 × 1
V15:   plug, 5 pins M12 x 1

→ **Electrical output**
I: Single analog current 4-20mA output
U: Single analog voltage 0-10V output
IU: Analog voltage + analog current dual output
E2/E4:   Single NPN switch output
E3/E5:   Single PNP switch output
E7/E9:   Dual NPN switch output
E6/E8:   Dual PNP switch output
IE4:   Analog current 4-20mA + NPN dual output
IE5:   Analog current 4-20mA + PNP dual output
UE4:   Analog voltage 0-10V + NPN dual output
UE5:   Analog voltage 0-10V + PNP dual output
R4:   RS485 output
IO: IO-LINK output

→ **The length of different shells:45mm, 55mm**

→ **Shell material:**
J: Metal
S: Plastic

→ **Examination range:**
30-300
50-500
60-1000

→ **18: Cylindrical M18mm**

→ **B: cylindrical series**

→ **CS: Ultrasonic sensor**

Performance parameters

CSB18 series switch output E2/E3/E4/E5, E6/E7/E8/E9

Model		CSB18-300-J45-E2-V15	CSB18-500-J45-E2-V15	CSB18-1000-J55-E2-V15
		CSB18-300-J45-E3-V15	CSB18-500-J45-E3-V15	CSB18-1000-J55-E3-V15
		CSB18-300-J45-E4-V15	CSB18-500-J45-E4-V15	CSB18-1000-J55-E4-V15
		CSB18-300-J45-E5-V15	CSB18-500-J45-E5-V15	CSB18-1000-J55-E5-V15
		CSB18-300-J45-E6-V15	CSB18-500-J45-E6-V15	CSB18-1000-J55-E6-V15
		CSB18-300-J45-E7-V15	CSB18-500-J45-E7-V15	CSB18-1000-J55-E7-V15
		CSB18-300-J45-E8-V15	CSB18-500-J45-E8-V15	CSB18-1000-J55-E8-V15
		CSB18-300-J45-E9-V15	CSB18-500-J45-E9-V15	CSB18-1000-J55-E9-V15
Detection range		30-300mm	50-500mm	60-1000mm
Blind zone		0-30mm	0-50mm	0-60mm
Resolution		0.1mm	0.15mm	0.17mm
Repeatability		±0.15% of full-scale value	±0.15% of full-scale value	±0.15% of full-scale value
Absolute accuracy		±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)
Response time		22ms	32ms	52ms
Switching hysteresis		2mm	2mm	2mm
Switching frequency		45Hz	31Hz	19Hz
Input type		With synchronization and learning function	With synchronization and learning function	With synchronization and learning function
Output type	E2/E4	1 NPN switch output, NO/NC		
	E3/E5	1 PNP switch output, NO/NC		
	E6/E8	2 PNP switch output, NO/NC		
	E7/E9	2 NPN switch output, NO/NC		
Weight		35g	35g	38g

CSB18 series IO-Link output 2EP-IO,IUEP-IO

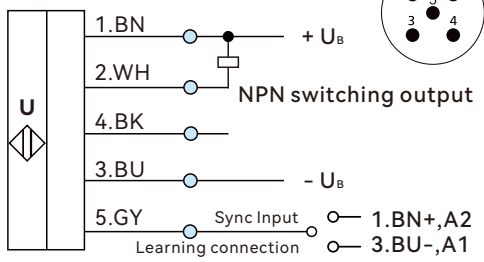| Model		CSB18-300-J55-2EP-IO-V15	CSB18-500-J55-2EP-IO-V15	CSB18-1000-J55-2EP-IO-V15
		CSB18-300-J55-IUEP-IO-V15	CSB18-500-J55-IUEP-IO-V15	CSB18-1000-J55-IUEP-IO-V15
Detection range		30-300mm	50-500mm	60-1000mm
Blind zone		0-30mm	0-50mm	0-60mm
Resolution		0.1mm	0.15mm	0.17mm
Repeatability		±0.15% of full-scale value	±0.15% of full-scale value	±0.15% of full-scale value
Absolute accuracy		±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)
Response time		22ms	32ms	52ms
Switching hysteresis		2mm	2mm	2mm
Switching frequency		45Hz	31Hz	19Hz
Input type		With synchronization and learning function	With synchronization and learning function	With synchronization and learning function
Output type	2EP-IO	2 push pulls, support IO-Link output		
	IUEP-IO	1 analog output, analog current 4-20mA or analog voltage 0-10V+1 push pull output, supports IO-Link output		
Weight		35g	35g	38g

CSB18 series analog output/digital output I/U/IU/IE4/UE4, RS485

Model		CSB18-300-J45-I-V15	CSB18-500-J45-I-V15	CSB18-1000-J55-I-V15
		CSB18-300-J45-U-V15	CSB18-500-J45-U-V15	CSB18-1000-J55-U-V15
		CSB18-300-J45-IU-V15	CSB18-500-J45-IU-V15	CSB18-1000-J55-IU-V15
		CSB18-300-J45-IE4-V15	CSB18-500-J45-IE4-V15	CSB18-1000-J55-IE4-V15
		CSB18-300-J45-UE4-V15	CSB18-500-J45-UE4-V15	CSB18-1000-J55-UE4-V15
		CSB18-300-J45-R4-V15	CSB18-500-J45-R4-V15	CSB18-1000-J55-R4-V15
Detection range		30-300mm	50-500mm	60-1000mm
Blind zone		0-30mm	0-50mm	0-60mm
Resolution		0.1mm	0.15mm	0.17mm
Repeatability		±0.15% of full-scale value	±0.15% of full-scale value	±0.15% of full-scale value
Absolute accuracy		±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)	±1 % (built-in temperature drift compensation)
Response time		22ms	32ms	52ms
Input type		With synchronization and learning function	With synchronization and learning function	With synchronization and learning function
Output type	I	1 analog current output 4-20mA, rise/fall		
	U	1 analog voltage output 0-10V, rise/fall		
	IU	1 analog current output 4-20mA + 1 analog voltage output 0-10V, rise/fall		
	IE4	1 analog current output 4-20mA + 1 switching output npn, rise/fall, NO/NC		
	UE4	1 analog voltage output 0-10V + 1 switching output npn, rise/fall, NO/NC		
	R4	1 digital output RS485 modbus-rtu		
Weight		35g	35g	38g

Electrical data	
Power-up Timer	<500ms
Operating voltage	10-30V DC, reverse polarity protection
LED red light	No target is always bright , and no target flashes when studying.
LED green light	Detected that the target is always bright , and the target flashes when studying.
Overpower protection	200mA , red light and green light flashing at the same time.
Load impedance	I/ 0-300 Ohm , U/ > 1k Ohm
No-load current	≤30mA
Structure	Cylindrical
Material	Copper nickel plating , plastic fittings , glass filled epoxy resin.
Connection type	5-pin M12 connector
Protection Class	IP67

Environmental parameters	
Ambient temperature	-25℃~+70℃ (248~343K)
Storage temperature	-40℃~+85℃(233~358K)

Electrical connection
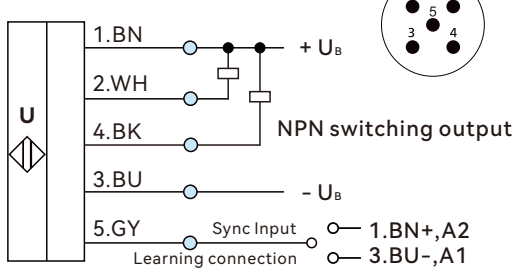
Standard symbols/connections:
(E2/E4,NPN)

1.BN + U$_B$
2.WH NPN switching output
4.BK
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1

Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(E3/E5,PNP)

1.BN + U$_B$
2.WH PNP switching output
4.BK
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1
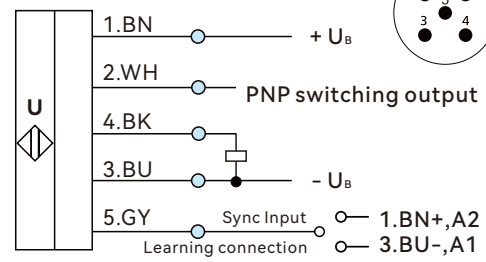
Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(E7/E9,Double NPN)

1.BN + U$_B$
2.WH
4.BK NPN switching output
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1

Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(E6/E8,Double PNP)
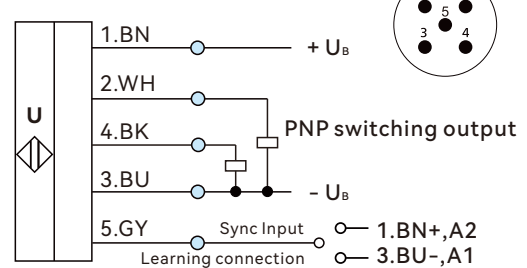
1.BN + U$_B$
2.WH
4.BK PNP switching output
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1

Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(I/U,Analog current/Analog voltage)

1.BN + U$_B$
2.WH I :Analog current 4-20mA
4.BK U:Analog voltage 0-10V
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1

Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(IU,Analog current + Analog voltage)

1.BN + U$_B$
2.WH I :Analog current 4-20mA
4.BK U:Analog voltage 0-10V
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1
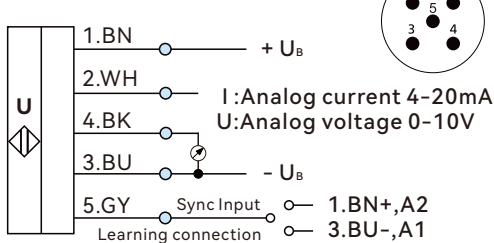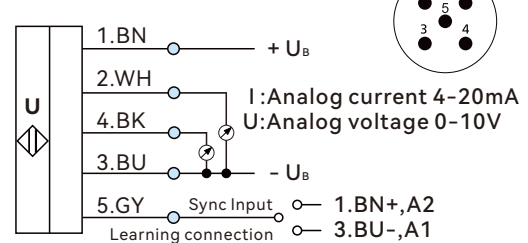
Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(IE4/UE4,Analog quantity + switch quantity NPN)

1.BN + U$_B$
2.WH
4.BK Switching quantity npn output
Simulated current or simulated voltage
3.BU - U$_B$
5.GY Sync Input 1.BN+,A2
Learning connection 3.BU-,A1
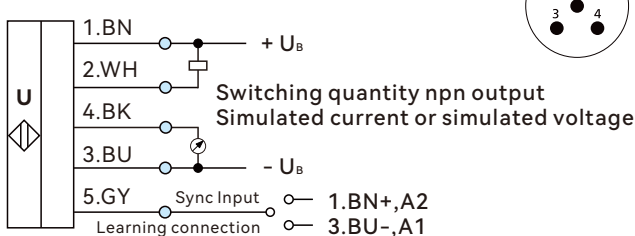
Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(Rs485 output)

1.RD + U$_B$
3.BK - U$_B$
4.GN B
2.YE A
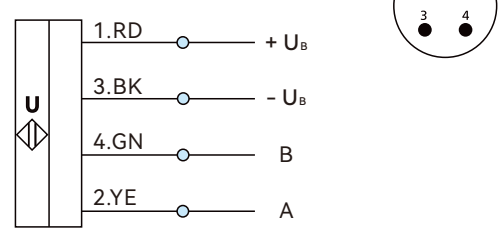
Modbus-rtu dedicated 485 signal line

Standard symbols/connections:
(2EP-IO, switch + IO-Link output)

1.BN   + U_B
2.WH   C/Q
4.BK   Switching Output
3.BU   - U_B
5.GY   Sync Input   1.BN+,A2
Learning connection   3.BU-,A1
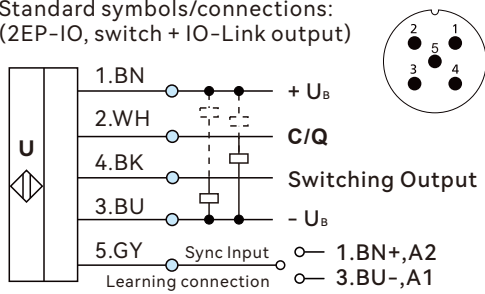
Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(IUEP-IO, switch + IO-Link output)

1.BN   + U_B
2.WH   C/Q
4.BK   Simulated voltage or simulated current
3.BU   - U_B
5.GY   Sync Input   1.BN+,A2
Learning connection   3.BU-,A1
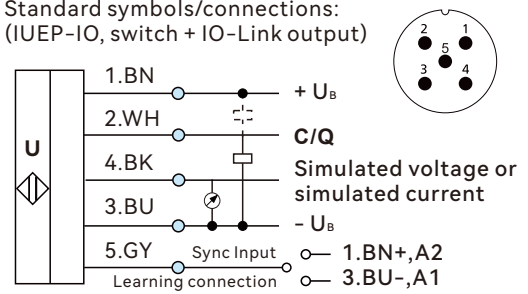
Wire core color coincidence : EN 60947-5-2

Dimensions (unit:mm)

M12   M18
60.5   47   36

CSB18 series J45

M12   M18
70.5   57   46
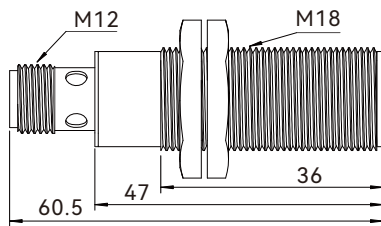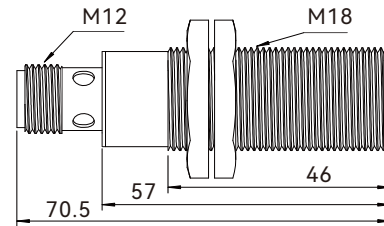
CSB18 series J55

Reference curve

Curve 1: Flat plate 100mm x 100mm
Curve 2: Round bar φ25mm

CSB18-300

Curve 1: Flat plate 100mm x 100mm
Curve 2: Round bar φ25mm

CSB18-500

Curve 1: Flat plate 100mm x 100mm
Curve 2: Round bar φ25mm
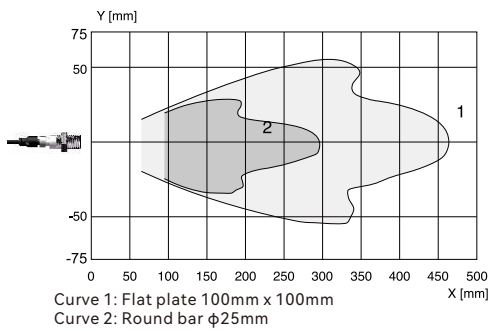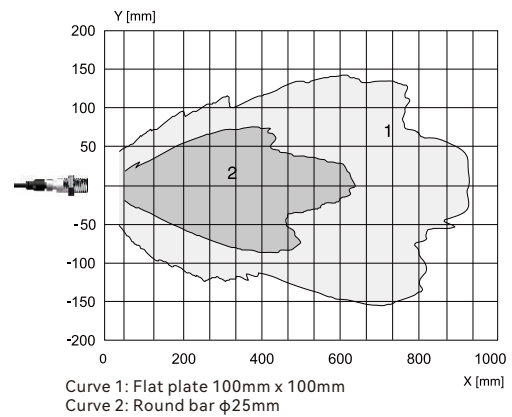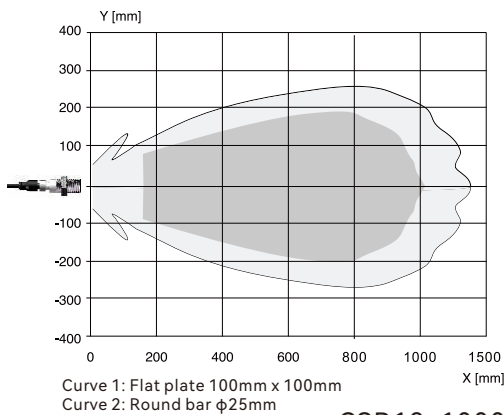
CSB18-1000

Output mode

1. Two output modes of E2/E3 switch

1.NO mode

A1<A2:

A1   A2   Target range

2.NC mode

A2<A1:

A2   A1
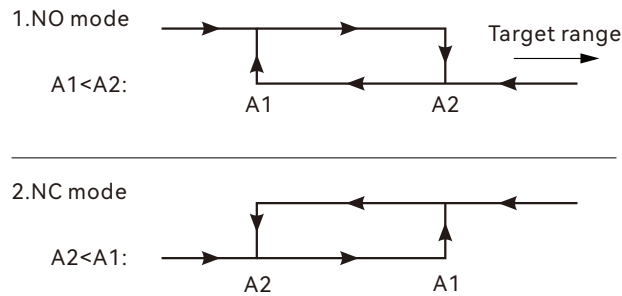
2. Five output modes of E4 / E5 switching value

1. Window 1
   NO   A1<A2:   A1   A2   Target range

2. Window 2
   NC   A2<A1:   A2   A1

3. Single switch 1
   NO   A1 ->∞:   A2

4. Single switch 2
   NC   A2 ->∞:   A1

5. A1 ->∞,A2 ->∞: target presence detection ;

   Target detected: switch closed ; Target not detected : switch open
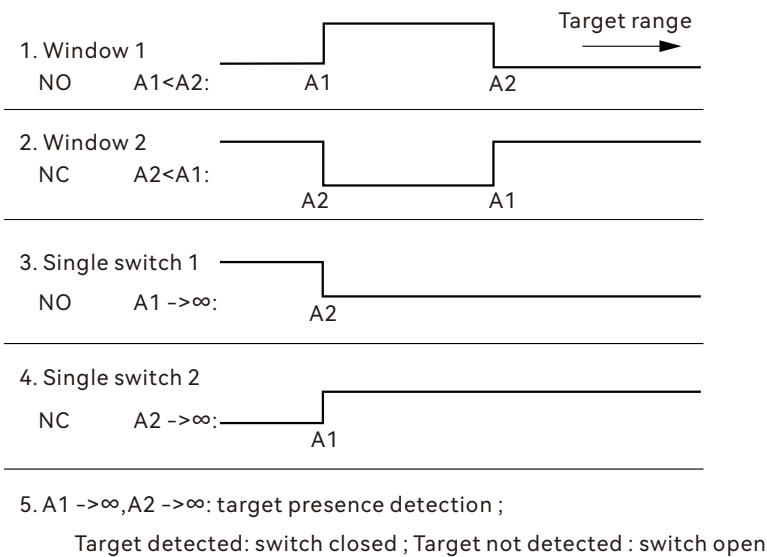
3. E6/E7 dual switch 3 output modes

1.
   Switching point A1   Switching point A2

Switch output 1   Target range

Switch output 2

2.
   Switching point A1   Switching point A2

Switch output 2   Target range

Switch output 1

3. Switching point A1 ->∞： Switch output 1; Detecting the presence of objects
    Switching point A2 ->∞： Switch output 2; Detecting the presence of objects
    Switching point A1&A2 ->∞： dual output; Detecting the presence of objects

We reserve the right to make technical changes
2023-12-06

4.E8/E9 dual switch quantity with four output modes

1.

Switching point A1   A2   A3   A4

Switch output 1

Switch output 2

2.

Switching point A1   Switching point A2

Switch output 1

Switch output 2

Hysteresis interval

3.

Switching point A1   Switching point A2

Switch output 1

Switch output 2

4.

Single switch point

Switch output 1

Switch output 2   Target range →
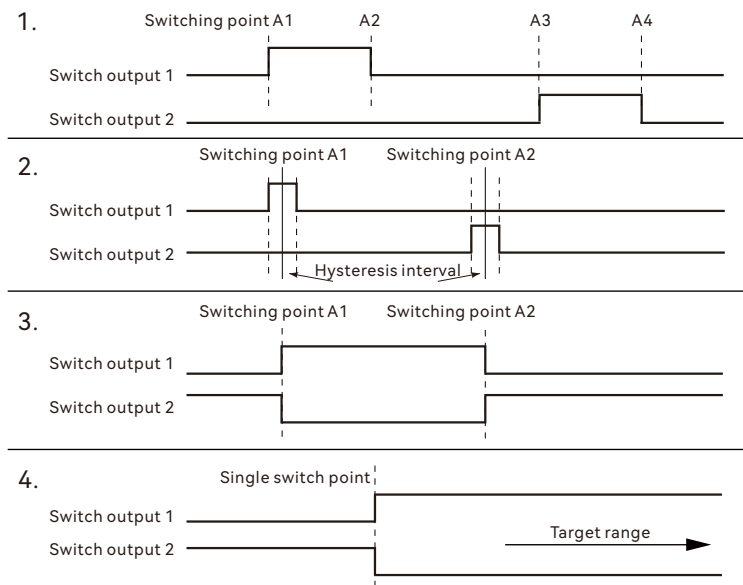
5. 2EP-IO switching output mole

1. Single switch point mode

Target range →

NO   A1<A2:   A1   A2

NC   A2<A1:   A2   A1

2. Window mode

NO   A1<A2:
NC   A2<A1:   A1   A2

A2   A1

3. Hysteresis mode

NO   A1<A2:

A1   A2

NC   A2<A1:

A2   A1

4. Reflection mode   A1   A2

NO   A1<A2:
NC   A2<A1:

A2   A1

6. Analog output mole

Rising mode
A1<A2:
A1　　A2
Target range

A2<A1:
Dropping mode
A2　　A1
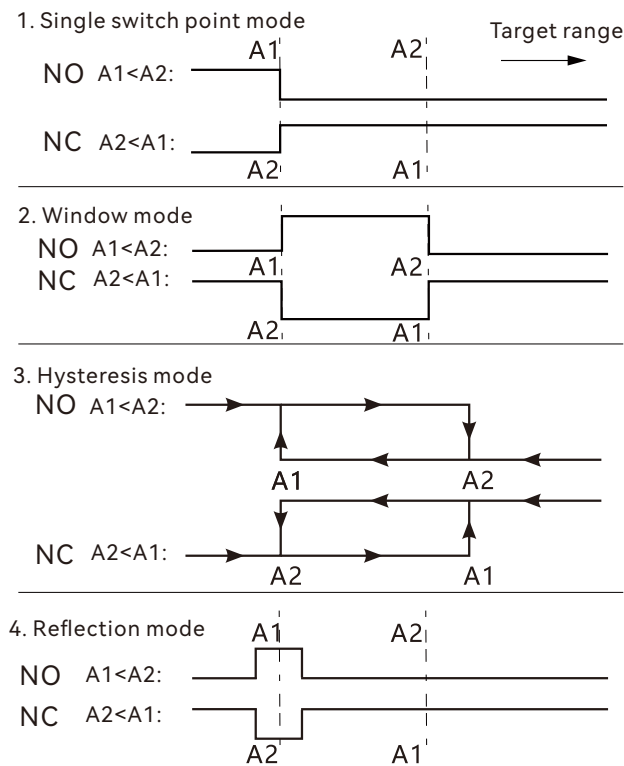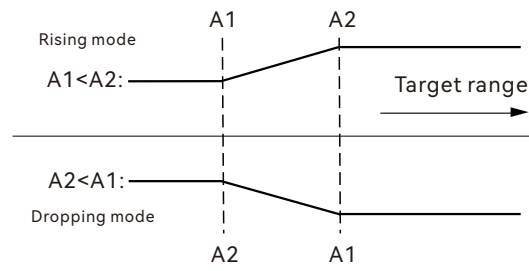
7. Analog + switch output mode

Rising mode
A1<A2:
A1　　A2
Target range

4.BK

A2<A1:
Dropping mode
A2　　A1

Window mode 1, NO
A1<A2:
A1　　A2

2.WH

Window mode 2, NC
A2<A1:
A2　　A1

DONGGUAN DADI ELECTRONIC TECHNOLOGY CO., LTD
Website: www.dadisick.com　　Email: sale@dadisick.com
We reserve the right to make technical changes
2023-12-06
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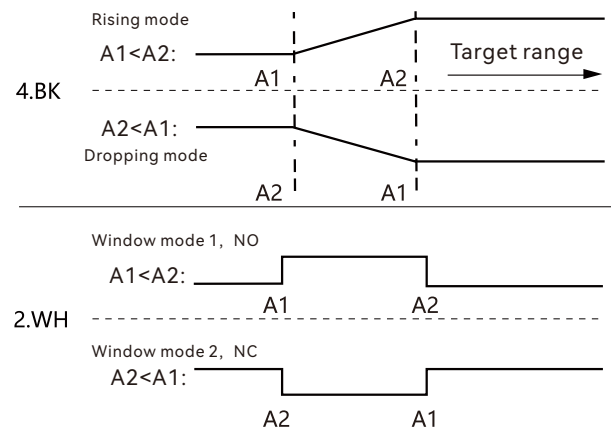
Learn and teach function

Mode	State	Condition
Window mode	NO	Place the target object near the switching point. Connect the TEACH-IN learning line -UB to point A1 until it turns green, the indicator light flashes more than 3 times, and disconnect.
		Place the target object at the remote switch point. Connect the TEACH-IN learning line +UB to point A2 until it turns green, the indicator light flashes more than 3 times, and disconnect.
	NC	Place the target object near the switching point. Connect the TEACH-IN learning line +UB to point A2 until it turns green, the indicator light flashes more than 3 times, and disconnect.
		Place the target object at the remote switch point. Connect the TEACH-IN learning line -UB to point A1 until it turns green, the indicator light flashes more than 3 times, and disconnect.
Switching point mode	NO	Place the target object near the switching point. Connect the TEACH-IN learning line +UB to point A2 until it turns green, the indicator light flashes more than 3 times, and disconnect.
		Cover the sensor with your hand or remove all objects within the sensor's detection range until the red indicator light flashes more than 3 times, then disconnect. Connect the TEACH-1N learning line to -UB and set point A1.
	NC	Place the target object near the switching point. Connect the TEACH-IN learning cable to point -UB and set point A1 until the green indicator light flashes more than 3 times, then disconnect.
		Cover the sensor with your hand or remove all objects within the sensor's detection range until the red indicator light flashes more than 3 times, then disconnect. Connect the TEACH-1N learning line to +UB and set point A2.
Object presence detection mode	/	Cover the sensor with your hand or remove all objects within the sensor's detection range. Connect the TEACH-IN learning cable to -UB and set the A1 point until the red indicator light flashes more than 3 times and disconnect. Connect the TEACH-IN learning line to +UB and set the A2 point until the red indicator light flashes more than 3 times and disconnect.

Factory settings

A1: Blind spot (minimum operating range)

A2: Maximum range