

TECHNICAL DATA SHEET

ULTRASONIC SINGLE AND DOUBLE SHEET DETECTION SENSOR

CSDA series



Contents

- Basic principle
- Application
- Usage mode
- Instructions for installation
- Naming and meaning
- Performance parameters

Use  **IO-Link**
Universal · Smart · Easy



The basic principle of ultrasonic sensors

Ultrasonic sensors utilize the characteristics of sound waves to provide a non-contact and accurate detection scheme for detecting the state and distance of objects.

Sensors emit high-frequency mechanical sound waves and receive reflected sound waves when encountering objects. By calculating the time or energy between emitting and receiving sound waves, they obtain the precise distance or state of the target object as an ultrasonic sensor.

Ultrasonic sensors are suitable for detecting objects in different states, such as liquids, transparent materials, reflective materials, and particles. It can be applied in harsh environments without being affected by the color of the target object, as well as dust, water mist, and other factors in the air.



Ultrasonic sensors can detect almost all liquids, such as pure water, oil, and various solvents; Detect various transparent and reflective materials such as glass bottles, glass panels, transparent PP/PE/PET films, etc; Ultrasonic sensors can perform excellently in detecting reflective materials such as gold foil and silver foil.

Almost all fiber fabrics of different colors can be easily detected by ultrasonic sensors; Used to detect grains and automatically control material levels; The automatic control of powder material levels such as coal, sawdust, and cement is also very suitable.



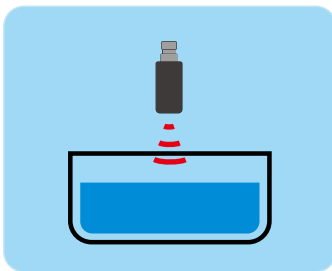
Application of ultrasonic sensors

Ultrasonic sensors have shown excellent performance in non-contact positioning and distance measurement applications.

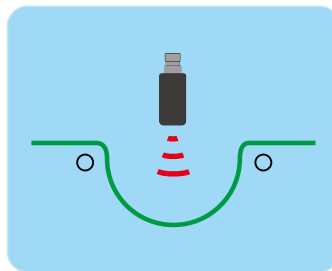
Not affected by color and shape, and not limited by the material of the tested target, it has been widely used in industrial automation scenarios.

Below are some typical applications in the industry.

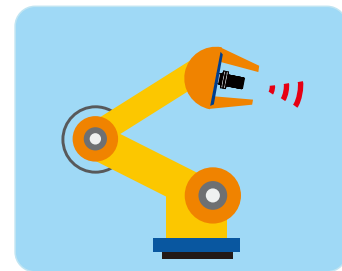
- Environmental detection and control
- Mechanical manufacturing and engineering
- New energy manufacturing equipment
- Water level and material level monitoring and control
- The automotive industry
- Mobile devices
- Material handling
- Printing, paper and post-press processing
- Packaging machinery
- Process equipment
- Gating
- Textile machinery



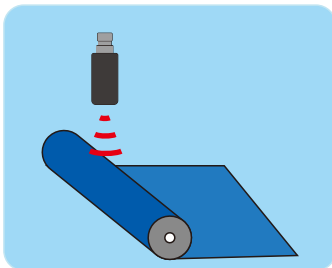
Liquid level detection



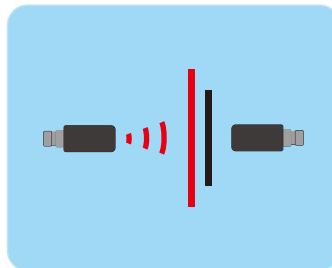
Tension control



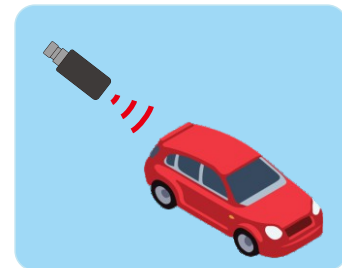
Robot arm positioning



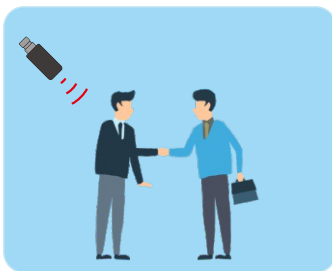
Roll diameter detection



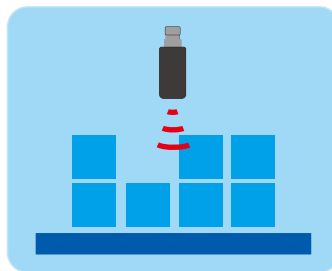
Double sheet detection



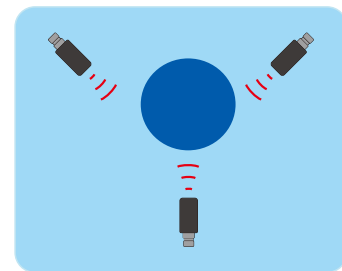
Positioning



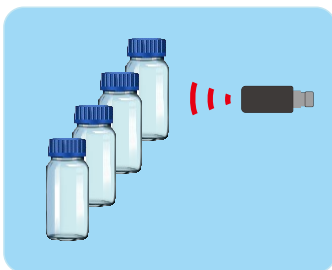
Human detection



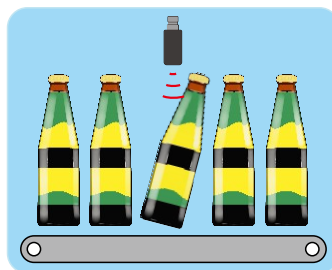
Stacking height control



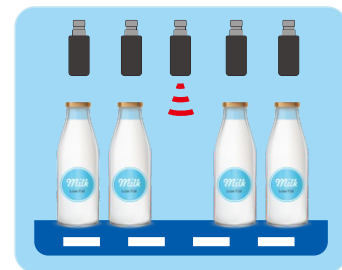
Blowing film machine control



Transparent object detection



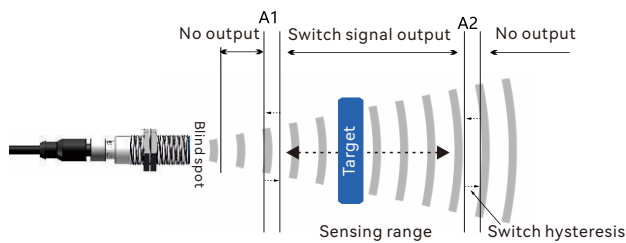
Quality control



Packing control

The usage mode of ultrasonic sensors

1. Switch output, NO/NC set

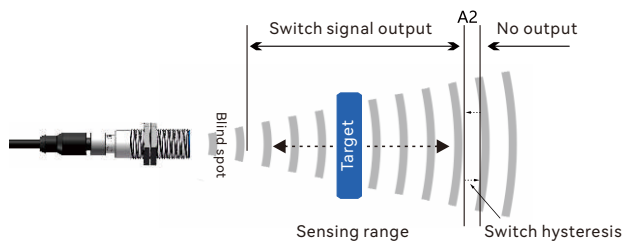


The sensor is set to NO by default.
It can be switched to NC by setting A2 point to nearby,
A1 point settings to the distance to NC

3. Digital output: RS485

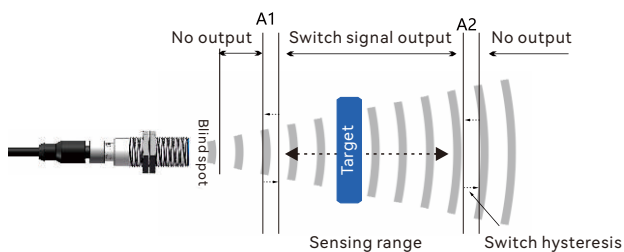
The sensor is set to the Modbus protocol by default.
Customized protocols can be customized according
to customer needs.

4. Proximity switch mode



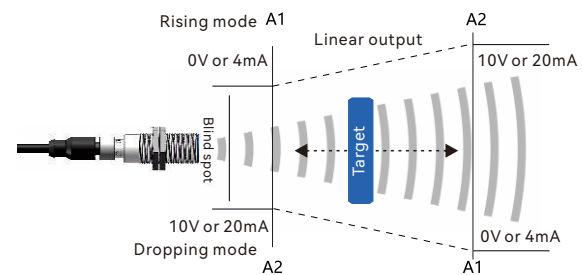
The sensor sets an A2 independent switch point, and
different outputs are activated within the corresponding
switch point A2 through the corresponding switching point.
The switching point can be set arbitrarily within the
detection range.
This working mode is suitable for counting on the conveyor
belt or whether there is detection.

5. Window mode (interval mode)



In window mode, the sensor can set two switch points A1 and
A2.
Each output will only be activated within the A1 and A2
ranges.
Two switch points can be set arbitrarily within the detection
range.
This working mode is suitable for detecting the defect rate of
products.
For example, checking whether the bottles inside the
wooden box meet the height standards and detecting
products that are too high or too low.

2. Analog output, up/down mode set

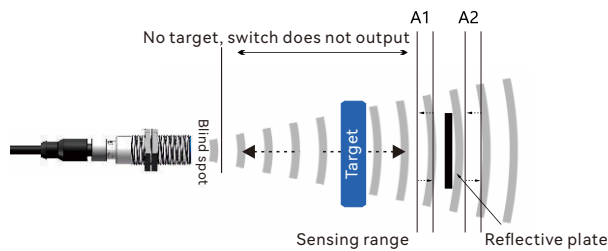


The sensor analog voltage output type is set to the minimum
detection distance value and the maximum detection
distance value of the factory, respectively, respectively,
respectively.

The sensor analog current output type, the factory is set to
the minimum detection distance value and the maximum
detection distance value, respectively, which corresponds to
4mA and 20mA, respectively, respectively, respectively.

The analog voltage output type and analog current output
type can be set to switch to a decline mode by setting A2
points to nearby.

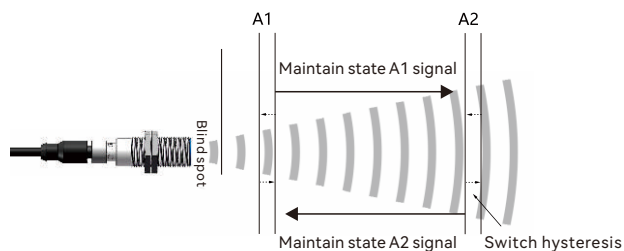
6. Reflector mode



The reflector mode is actually a special window mode that places a fixed reflector in a set window. As long as the target detection object completely blocks the reflector, the sensor will send a signal.

The working method is similar to the photoelectric reflector. The ultrasonic sensor does not require a special reflective board, and any reflex can be. Whether the target is absorbed or transferred. This working mode can be used to detect foam or other sound-absorbing materials.

7. Dual switch mode (hysteresis mode)



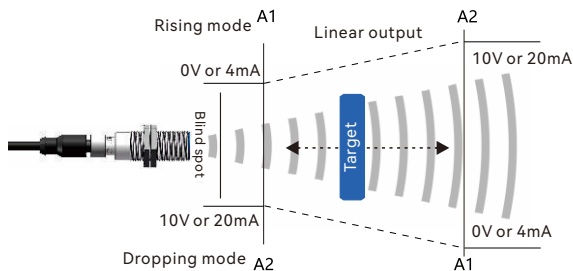
The sensor is set at points A1 and A2 within the detection range.

When the target object reaches point A1 or A2, the output switches

When moving from point A1 (A2) to point A2 (A1), the sensor remains in the current on/off state. Until passing through point A2 (A1), the output switches to its original state.

This working mode is used for automatic control of liquid level and material level.

8. Analog output mode



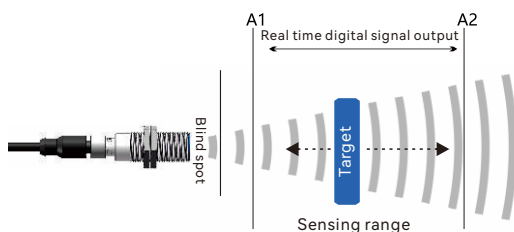
Within the effective detection range, the sensor can set A1 and A2 points at will. The distance between A1 and A2 will be evenly distributed evenly at a ratio (0-10V) or current (4-20mA) signals in proportion.

The target object is linear and real-time output from the analog signal signal.

Follow the position of A1, A2 to switch the rising mode and the decline mode.

This working mode is suitable for real-time control of various PLCs and inverters.

9. Digital output modes (IO LINK, RS232, RS485, TTL, CAN, etc.)

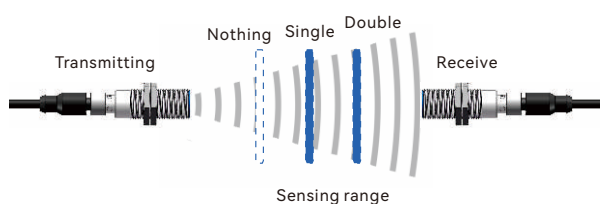


The sensor signal can communicate in real time at the level of the system architecture.

The measured distance value is transmitted to the controller in real time in the form of serial data bit.

This working mode is suitable for various development systems.

10. Ultrasonic single and double sheet detection sensors



Ultrasonic single and double sheet inspection is a working mode of contrast imaging,

Determine the number of sheets of a material by detecting the energy of sound waves passing through different sheets.

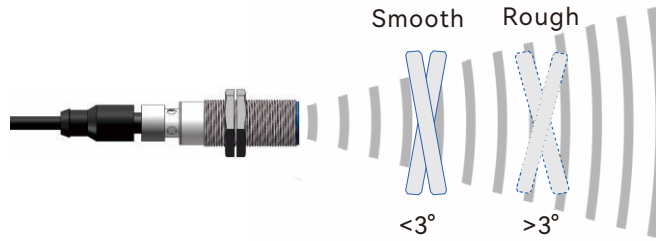
A single or double sheet used for detecting paper, film, plastic sheets, and metal sheets.

Instructions for installation and use of ultrasonic sensors

1. Installation and operation description

Ultrasonic sensors can be used in harsh environments, but water drops and excessive dust accumulation will affect the normal loss of ultrasonic waves. Small dust and non-accumulated stains do not affect normal working output.

The detection surface is smooth and highly rectified. The sensor needs to be installed with the front of the detected object at an angle of $90^\circ \pm 3^\circ$. To prevent the installation angle from being too large, the sensor cannot receive the sound wave of reflection.



The surface of the target object is relatively rough, and the installation angle of the sensor can be greater than 3° . Due to the inherent characteristics of sound waves, the effective detection distance of sensors will be shortened when detecting materials with strong sound absorption, such as cotton, sponge, and special fabrics. The specific installation situation needs to be based on on-site debugging.

When selecting, it is necessary to test according to different materials.

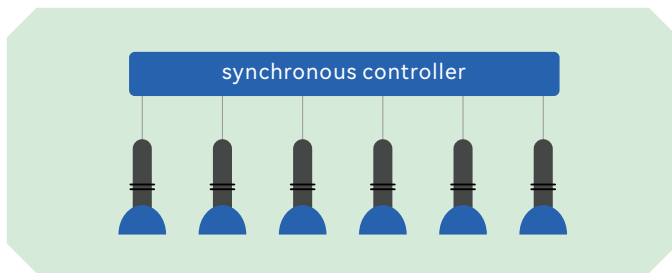
2. Installation spacing

When two or more sensors of the same model are used respectively, if they are installed too close, the same frequency interference of sensors will occur, resulting in abnormal output of different sensors. To avoid this situation, sufficient distance should be reserved between multiple sensors of the same model during installation.

Suggested reference installation distance is as follows:

Detection distance	Parallel distance	Shooting distance
150 mm	≥ 300 mm	≥ 1.5 m
300 mm	≥ 400 mm	≥ 1.8 m
500 mm	≥ 500 mm	≥ 2.5 m
1000 mm	≥ 700 mm	≥ 4.0 m
2000 mm	≥ 1500 mm	≥ 10.0 m
4000 mm	≥ 3000 mm	≥ 20.0 m
6000 mm	≥ 4000 mm	≥ 30.0 m

3. Synchronous function

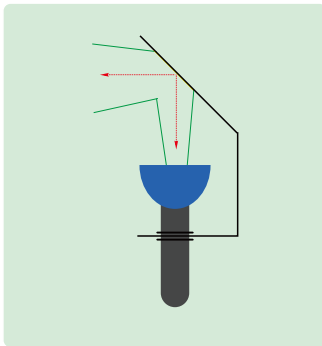


If multiple sensors are installed, the installation spacing is less than a distance that will generate mutual interference, and synchronization or asynchronous functions need to be used.

Synchronous or asynchronous functions control multiple sensors for measurement simultaneously.

DADISICK has a synchronous function of ultrasonic sensor. When installing the same model or different models, synchronous functions or asynchronous functions are implemented by synchronization controller.

4. Application of sound wave reflex characteristics



After the beam of the sound waves is reflected and changing by the smooth reflex surface, the attenuation is very small. Adjusting the appropriate accessories or installation angle can make the direction of sound waves defle. This can be installed and used in some narrow environments.

5. The effect of temperature on ultrasonic sensor

Temperature is the biggest factor that affects the accuracy of ultrasonic sensors. Ultrasonic spreads in different temperatures. Generally speaking, every temperature changes by 1 °, which will have a 0.17% impact on the measurement accuracy.

All ultrasonic sensors in DADISICK have temperature compensation circuits. Repeat accuracy errors control around 0.15%.

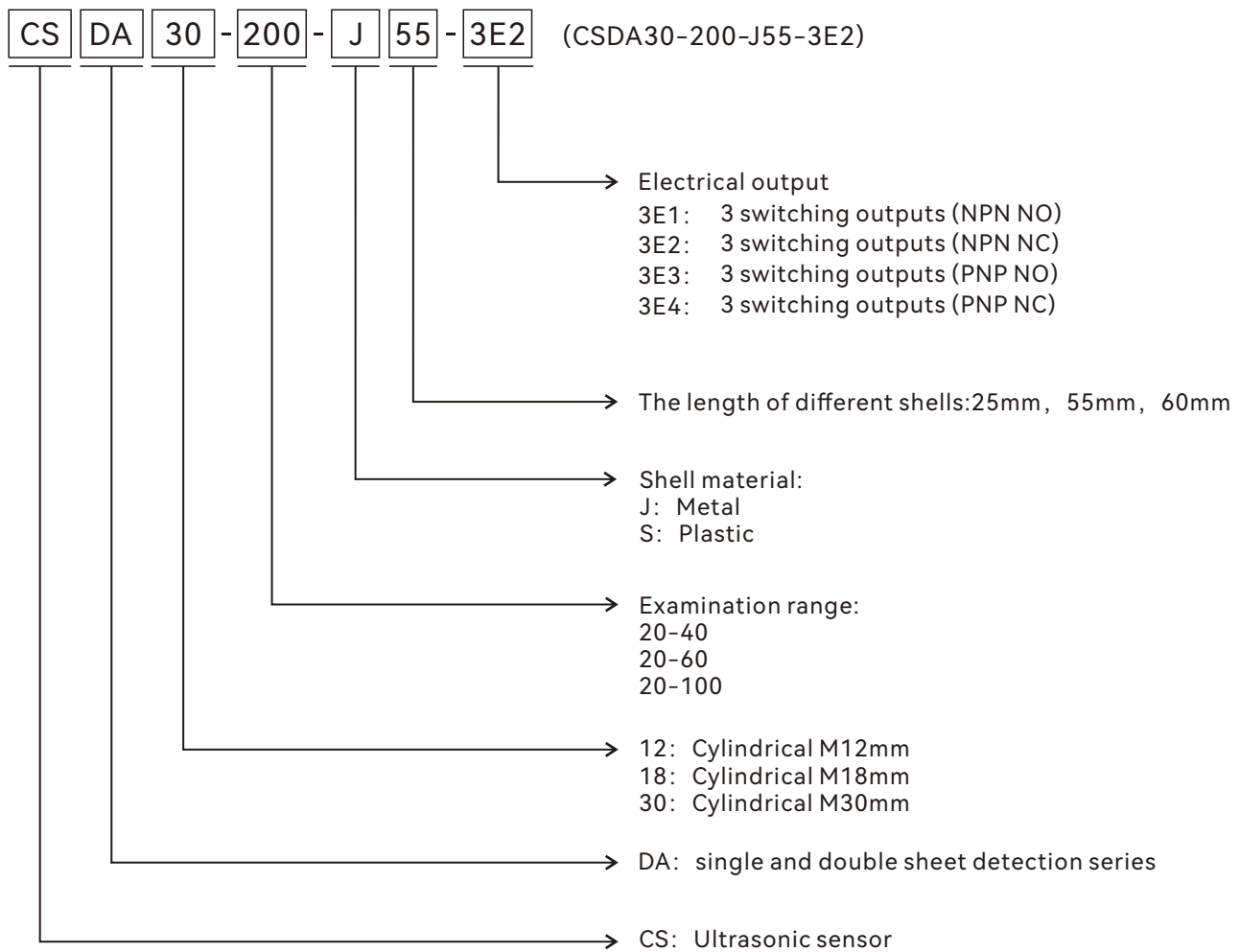
6. The effect of air pressure airflow, humidity on ultrasonic sensor

Below air pressure below 3 kilometers has a small impact on the ultrasonic sensor. The test distance of more than 3 kilometers will be shortened, please test and use it.

Wind speed below 60km/h has little effect on ultrasonic sensors. It is recommended to use wind speed below 60km/h.

The effect of air humidity on ultrasonic sensors can be ignored.

Ultrasonic sensor naming and meaning



Performance parameters

CSDA single and double sheet detection series 3-way control output 3E1/3E2/3E3/3E4

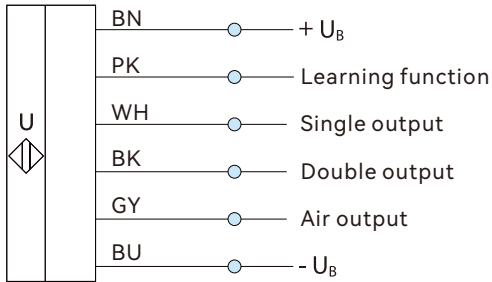
		CSDA12-40-J25-3E1	CSDA18-60-J55-3E1	CSDA30-100-J55-3E1
Model		CSDA12-40-J25-3E2	CSDA18-60-J55-3E2	CSDA30-100-J55-3E2
		CSDA12-40-J25-3E3	CSDA18-60-J55-3E3	CSDA30-100-J55-3E3
		CSDA12-40-J25-3E4	CSDA18-60-J55-3E4	CSDA30-100-J55-3E4
Emitter - Receiver spacing		20-40mm	20-60mm	20-100mm
Blind zone		5mm in front	7mm in front	7mm in front
Maximum allowable angle deviation		±45° to the vertical plane	±45° to the vertical plane	±45° to the vertical plane
Scope of work		Paper and paper with a unit area weight of 20-60g/m ² , alloy laminates and films with a thickness of 0.2mm, automatic adhesive films	<1mm thick metal composite board and film, self-adhesive sheets, labels on substrate materials >0.01mm paper, PCB board, silicon wafer	<3mm thick metal plate
Output type	3E1/3E2	3 switching outputs NPN, NO/NC		
	3E3/3E4	3 switching outputs PNP, NO/NC		
Response delay		4ms	10ms	10ms
Weight		200g	220g	480g

Electrical data	
Response delay	10ms
Operating voltage	10-30V DC, reverse polarity protection
LED green light	Tip: Single sheet detected
LED yellow light	Tip: No target (air)
LED red light	Tip: Double sheet detected
Overpower protection	200mA, red light and green light flashing at the same time.
Impedance	≥4KΩ
Working current	3x200mA short circuit protection/overload protection
No-load current	≤30mA
Material	Copper nickel plating, plastic fittings, glass filled epoxy resin.
Connection type	2m, PVP cable, 0.14mm ²
Drop	≤2V
Pulse width	≥100ms
Protection Class	IP67

Environmental parameters	
Ambient temperature	-25°C~+70°C (248~343K)
Storage temperature	-40°C~+85°C(233~358K)

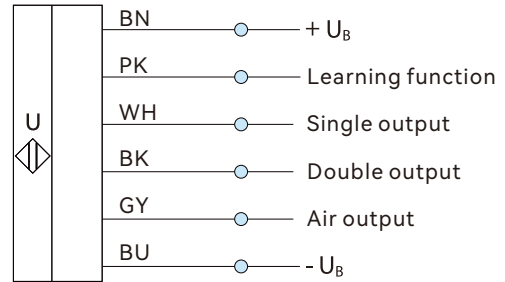
Electrical connection

Standard symbols/connections:
(3E1/3E2,NPN)



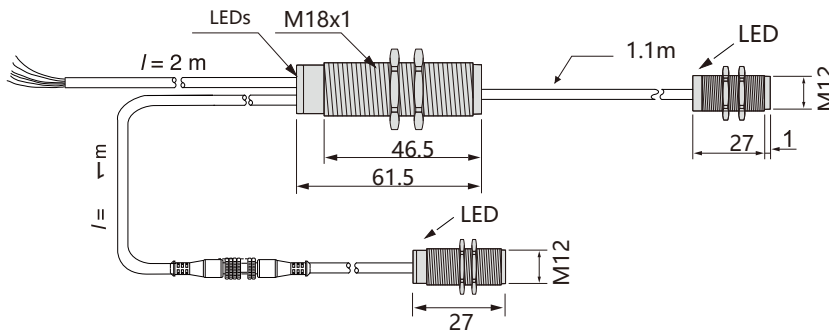
Wire core color coincidence : EN 60947-5-2

Standard symbols/connections:
(3E3/3E4,PNP)

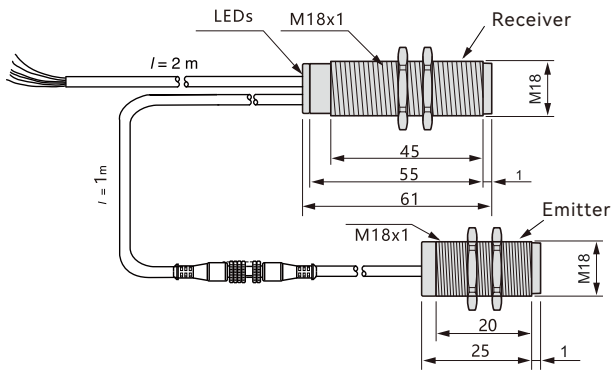


Wire core color coincidence : EN 60947-5-2

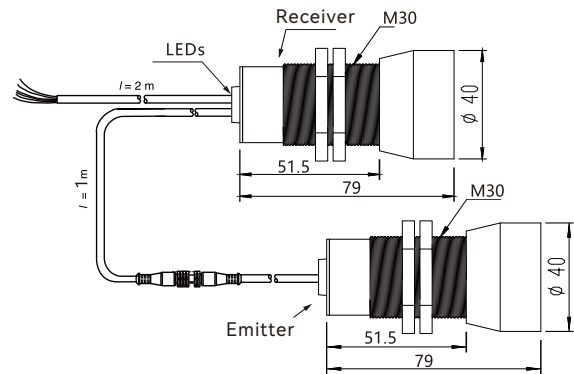
Dimensions (unit:mm)



CSDA12 series



CSDA18 series

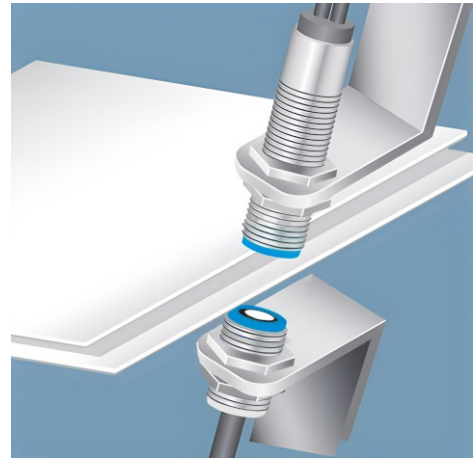
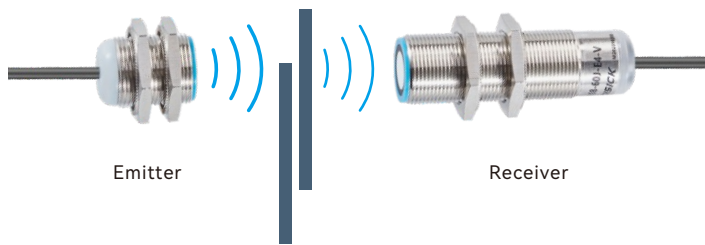


CSDA30 series

Function Description

Ultrasonic single and double sheet sensors are used to automatically distinguish between single and double sheet application scenarios, in order to protect equipment and avoid waste.

Ultrasonic bonding point sensors are mainly used for packaging or label positioning, achieving automatic and accurate control.



Learning methods for different materials

Learning mode: Pink line learning line, with the pink line hanging in the air during learning mode.

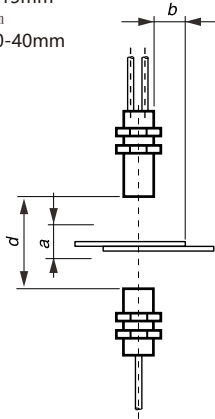
1. After powering on, the yellow and green lights flash.
Place a piece of material in the middle of two sensors, and the green light will flash. Short circuit the pink wire to the lower blue wire (GND), then release it until the green light turns steady. At this point, the single sheet learning is completed.
2. Then place two pieces of material in the middle of the sensor, and then short-circuit the brown line (+) with a pink wire to switch to double-sheet learning mode. At this time, the indicator light turns red and flashes. Then short-circuit the pink wire to the blue wire (GND), and then release it. The test red light turns to steady light, and the double-photo learning is completed.
3. After completing the study, turn off the power.
Connect the pink wire and blue wire (GND) together. Power on again and it can be used normally.
4. In the learning mode, enter the single learning step. If the thickness of the placed material is too thick, it exceeds the detection range of the sensor. Before shorting the blue wire (GND), after placing a single piece of material, the indicator light will turn to red and flash.
5. In the learning mode, enter the single learning step. If the thickness of the placed material is too thin, the sensor cannot detect the material. Before shorting the blue wire (GND), after placing a single piece of material, the indicator light will turn to yellow and flash.

Installation adjustment

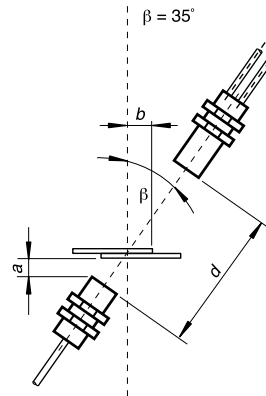
CSDA12 series installation/adjustment

Recommended distance

$a=5-15\text{mm}$
 $b \geq 7\text{mm}$
 $d=20-40\text{mm}$

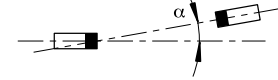


(Using very thick paper)

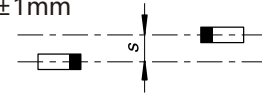


Detect metal flakes

$\alpha < \pm 1^\circ$



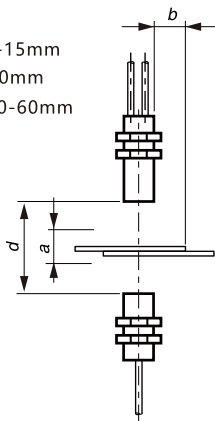
$s < \pm 1\text{mm}$



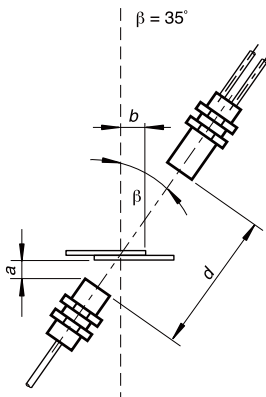
CSDA18 series installation/adjustment

Recommended distance

$a=5-15\text{mm}$
 $b \geq 10\text{mm}$
 $d=20-60\text{mm}$

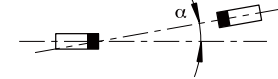


(Using very thick paper)

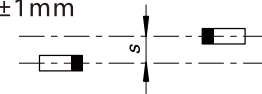


Detect metal flakes

$\alpha < \pm 1^\circ$



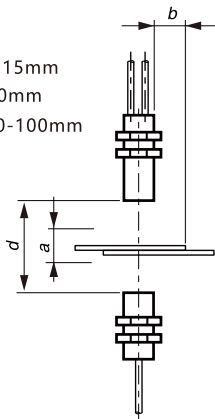
$s < \pm 1\text{mm}$



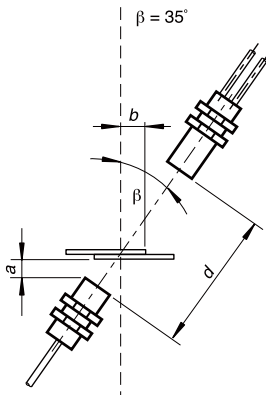
CSDA30 series installation/adjustment

Recommended distance

$a=5-15\text{mm}$
 $b \geq 10\text{mm}$
 $d=20-100\text{mm}$

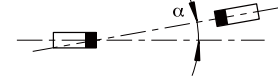


(Using very thick paper)



Detect metal flakes

$\alpha < \pm 1^\circ$



$s < \pm 1\text{mm}$

