

2"~12"
2"~24"

GM-2X GM-4X

Electric Hydraulic Groove End Reforming Machine

Design Features

- These machines are suitable for 2" ~ 24" steel pipe fitting ends flare shaping process. It can be used for Tee, elbow, reducer and other pipe fittings shaping, suitable for workshop and construction site use. Built-in hydraulic station can automatically complete the shaping work.
- All models equipped with branded hydraulic power units and electrical components to ensure stable and efficient long-term operation.
- One-step reforming without causing any damage to the pipe fitting surface.
Button control with standard foot switch, offering simple, convenient operation and enhanced safety.

Specifications

Fabrication Capacity:	2"~12"(Φ60~Φ325) GM-2X 2"~24"(Φ60~Φ630) GM-4X
Max Pipe Wall Thickness:	10mm
Motor:	2200W 3Ph GM-2X 2200W 3Ph GM-4X
Gross Weight:	760kgs GM-2X 1160kgs GM-4X
Packing Size:	170*95*115cm GM-2X 195*110*120cm GM-4X



Drive Unit

Catalog No.	Model	Power	Voltage	Frequency
999061	GM-2X	2200W	380V/3PH	50/60Hz
999077	GM-4X	2200W	380V/3PH	50/60Hz

*Support voltage customization

Standard

Catalog No.	Description	For Model	N.W (kg)
998131	Reforming dies	Φ60.3 GM-2X / 4X	0.25
998132	Reforming dies	Φ73 GM-2X / 4X	0.35
998133	Reforming dies	Φ88.9 GM-2X / 4X	0.50
998134	Reforming dies	Φ114.3 GM-2X / 4X	0.60
998135	Reforming dies	Φ141.3 GM-2X / 4X	0.70
998136	Reforming dies	Φ168.3 GM-2X / 4X	0.80
998137	Reforming dies	Φ216.3 GM-2X / 4X	1.00
998138	Reforming dies	Φ219.1 GM-2X / 4X	1.20
998139	Reforming dies	Φ267.4 GM-2X / 4X	1.50
998140	Reforming dies	Φ273 GM-2X / 4X	1.60
998141	Reforming dies	Φ318.5 GM-2X / 4X	1.80
998142	Reforming dies	Φ323.9 GM-2X / 4X	2.00
998176	Reforming dies	Φ355 GM-4X	
998177	Reforming dies	Φ381 GM-4X	
998178	Reforming dies	Φ406 GM-4X	
998179	Reforming dies	Φ457 GM-4X	
998180	Reforming dies	Φ508 GM-4X	
998181	Reforming dies	Φ559 GM-4X	
998182	Reforming dies	Φ610 GM-4X	
998026	Foot Switch		1.50

Reforming dies

