Report No.: HTT202503256ER

# $\mathsf{CE}_{\mathsf{EMC TEST REPORT}}$

Shenzhen HTT Technology Co., Ltd.

Product:Decoiler Straightener Feeder (Press Feeding Equipment)Model:DSF, GL, GO, CL, NCF, NCR, GCF, GS-NS, RF-NS, AF, SNL,<br/>TL, HS, MT, CR, FU, APA, APC, APD, APE, HP, FTReport No.:HTT202503256ERIssued Date:Mar. 12, 2025

Issued for

ShenZhen Fanty Machinery Equipment Co., Ltd 10D, Block B, Central Avenue, Xixiang Street, No.2004-1, BaoYuan Rd, Baoan District, Shenzhen, China

Issued By:

Shenzhen HTT Technology Co., Ltd. 1F, B Building, Huafeng International Robotics Industrial Park, Gushu, Xixiang Street, Bao'an District, Shenzhen

The results detailed in this test report relate only to the specific sample(s) tested. It is the Application' responsibility to ensure that all production units are manufactured with equivalent EMC characteristics. This report is not to be reproduced except in full, without written approval from HTT Technology.



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# **1 TEST CERTIFICATION**

Product:	Decoiler Straightener Feeder (Press Feeding Equipment)
Model:	DSF
Trade Mark:	N/A
Applicant:	ShenZhen Fanty Machinery Equipment Co., Ltd
	10D, Block B, Central Avenue, Xixiang Street, No.2004-1, BaoYuan Rd, Baoan
	District, Shenzhen, China
Manufacturer:	ShenZhen Fanty Machinery Equipment Co., Ltd
	10D, Block B, Central Avenue, Xixiang Street, No.2004-1, BaoYuan Rd, Baoan
	District, Shenzhen, China
Tested:	Mar. 06, 2025 ~ Mar. 12, 2025
Applicable	EN IEC 61000-6-2:2019
Standards:	EN IEC 61000-6-4:2019
	EN IEC 61000-3-2: 2019 +A2:2024
	EN 61000-3-3:2013+A2:2021+AC:2022-01
	Deviation from Applicable Standard

None

The above equipment has been tested by Shenzhen HTT Technology Co., Ltd. and found compliance with the requirements set forth in the technical standards mentioned above. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

Tested By: Jeremy Zhang Date: Mar. 12, 2025 Check By: Bruce 2hu Approved By: Kein Yang Date: <u>Mar. 12, 2025</u> Approved By:\_\_ Date: <u>Mar. 12, 2025</u> (Kevin Yang Page 3 of 48 Hotline: 400-6655-351 Fax: 86-755-23595201 Tel: 86-755-23595200 http://www.httprc.com.



# 2 TEST RESULT SUMMARY

EMISSION						
Standard	Item	Result	Remarks			
EN IEC 61000-6-4:2019	Conducted (Main Port)	Pass	Meet limit			
	Radiated	Pass	Meet limit			
EN IEC 61000-3-2: 2019 +A2:2024	Harmonic current emissions	Pass	Meet limit			
EN 61000-3-3:2013+A2:2021+ AC:2022-01	Voltage fluctuations & flicker	Pass	Meet limit			

IMMUNITY [ EN IEC 61000-6-2:2019 ]						
Standard	ltem	Result	Remarks			
EN 61000-4-2:2009	ESD	Pass	Meets the requirements of Performance Criterion B			
EN 61000-4-3:2006	RS	Pass	Meets the requirements of Performance Criterion A			
EN 61000-4-4:2004+A1:2010	EFT	Pass	Meets the requirements of Performance Criterion B			
EN 61000-4-5:2006	Surge	Pass	Meets the requirements of Performance Criterion B			
EN 61000-4-6:2009	CS	Pass	Meets the requirements of Performance Criterion A			
EN 61000-4-8: 2010	PFMF	Pass	Meets the requirements			
EN IEC 61000-4-11:2004	Voltage dips & voltage variations	Pass	Meets the requirements of Voltage dips and variations 1) 30% reduction performance Criterion C 2) 60% reduction performance Criterion C 3)100% reduction performance Criterion C			

Note: 1. The test result judgment is decided by the limit of test standard

2. The information of measurement uncertainty is available upon the customer's request.



# **3 EUT DESCRIPTION**

Product	Decoiler Straightener Feeder (Press Feeding Equipment)
Model	DSF
Trade Mark	N/A
Applicant	ShenZhen Fanty Machinery Equipment Co., Ltd
Power parameter	Input: AC 380V, 50Hz, 80A Power: 40KW

## Model list and Models difference

No.	Model Number	Tested With
1	DSF	$\square$
other	GL, GO, CL, NCF, NCR, GCF, GS-NS, RF-NS, AF, SNL,	
models	TL, HS, MT, CR, FU, APA, APC, APD, APE, HP, FT	

NOTE: DSF is tested model. other models are derivative models, The models are identical in circuit , only different on the model names, size, So the test data of DSF can represent the remaining models.



# 4 TEST METHODOLOGY

# 4.1. DECISION OF FINAL TEST MODE

The EUT was tested together with the thereinafter additional components, and a configuration, which produced the worst emission levels, was selected and recorded in this report.

The following test mode(s) were scanned during the preliminary test:

Pre-Test Mode					
Emission	Conducted Emission	Mode : Working			
Emission	Radiated Emission	Mode : Working			

After the preliminary scan, the following test mode was found to produce the highest emission level.

The Worst Test Mode				
	Conducted Emission	Mode : Working		
Emission	Radiated Emission	Mode : Working		

# 4.2. EUT SYSTEM OPERATION

- 1. Set up EUT with the support equipments.
- 2. Make sure the EUT work normally during the test.



# 5 SETUP OF EQUIPMENT UNDER TEST 5.1. DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

No.	Equipment	Model No.	Serial No.	FCC ID	Trade Name	Data Cable	Power Cord
N/A	/	/	/	/	1	/	/

Note:

- 1) All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.
- 2) Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.



# 6 FACILITIES AND ACCREDITATIONS 6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at

HTT Lab.

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 61000-6-4. All receiving equipment conforms to CISPR Publication 16-1, "Radio Interference Measuring Apparatus and Measurement Methods."

# **6.2. MEASUREMENT UNCERTAINTY**

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement		Frequency	Uncertainty
Conducted emissions	0.15MHz~30MHz		+/- 3.59dB
Radiated emissions	Horizontal	30MHz ~ 230MHz	+/- 4.77dB
		230MHz ~1000MHz	+/- 4.93dB
	Vertical	30MHz ~ 230MHz	+/- 5.04dB
		230MHz ~1000MHz	+/- 4.93dB

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.



# 7 EMISSION TEST

# 7.1. CONDUCTED EMISSION MEASUREMENT

# 7.1.1. LIMITS

	Class A (dBuV)			
FREQUENCY (MHz)	Quasi-peak	Average		
0.15 - 0.5	79	66		
0.50 - 30.0	73	60		

#### NOTE:

- (1) The lower limit shall apply at the transition frequencies.
- (2) The limit decreases in line with the logarithm of the frequency in the range of 0.15 to 0.50 MHz.
- (3) All emanations from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

# 7.1.2. TEST INSTRUMENTS

Conducted Emission Shielding Room Test Site (743)						
Name of Equipment Manufacturer Model Serial Number Calibration date						
EMI Test Receiver	R&S	ESCI	100005	06/09/2023		
LISN	AFJ	LS16	16010222119	06/09/2023		
LISN(EUT)	Mestec	AN3016	04/10040	06/09/2023		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R = No Calibration Request.



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# 7.1.3. TEST PROCEDURES

## **Procedure of Preliminary Test**

The EUT and Support equipment, if needed, was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 61000-6-4(see Test Facility for the dimensions of the ground plane used). When the EUT is a floor standing equipment, it is placed on the ground plane, which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.

All I/O cables were positioned to simulate typical actual usage as per EN IEC 61000-6-4.

The EUT test program was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

The test mode(s) described in Item 3.1 were scanned during the preliminary test.

After the preliminary scan, we found the test mode described in Item 3.1 producing the highest emission level.

The EUT configuration and cable configuration of the above highest emission levels were recorded for reference of the final test.

#### Procedure of Final Test

EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.

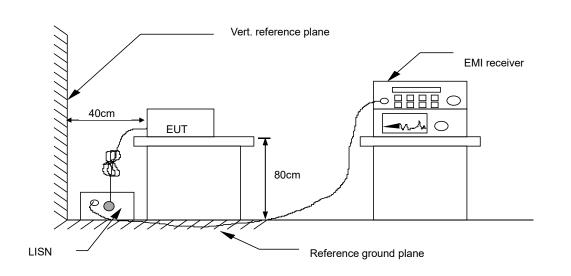
A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

The test data of the worst-case condition(s) was recorded.



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# 7.1.4. TEST SETUP



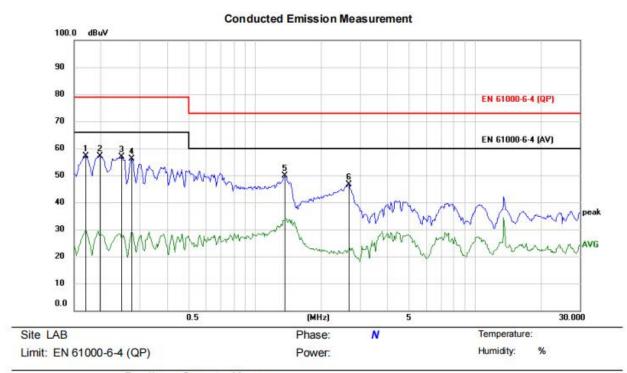
For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

# 7.1.5. TEST RESULTS

PASS

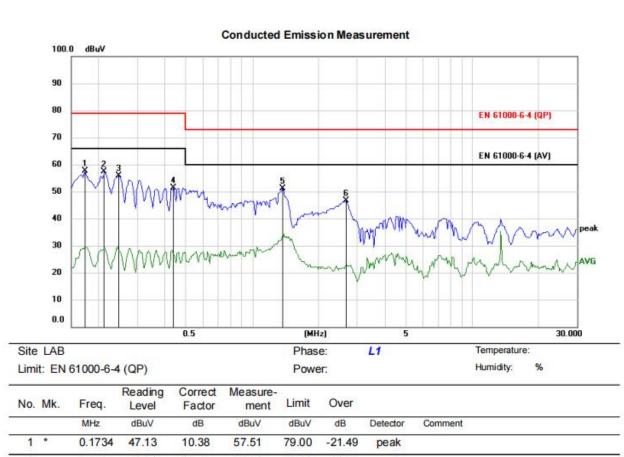
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No.	Mk.	Freq.	Reading Level	Correct Factor	Measure- ment	Limit	Over		
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector	Comment
1	*	0.1695	46.97	10.24	57.21	79.00	-21.79	peak	
2		0.1968	47.00	10.20	57.20	79.00	-21.80	peak	
3		0.2475	46.59	10.22	56.81	79.00	-22.19	peak	
4		0.2748	45.88	10.23	56.11	79.00	-22.89	peak	
5		1.3707	39.18	10.81	49.99	73.00	-23.01	peak	
6		2.6694	35.75	10.84	46.59	73.00	-26.41	peak	

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1 *	0.1734	47.13	10.38	57.51	79.00	-21.49	peak	
2	0.2124	46.91	10.40	57.31	79.00	-21.69	peak	
3	0.2475	45.48	10.40	55.88	79.00	-23.12	peak	-
4	0.4386	41.04	10.44	51.48	79.00	-27.52	peak	
5	1.3785	40.30	10.87	51.17	73.00	-21.83	peak	
6	2.6655	35.67	10.84	46.51	73.00	-26.49	peak	_



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# 7.2. HARMONICS CURRENT MEASUREMENT

# 7.2.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for	Class A equipment		Limits for Class D equipment						
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A					
Oc	ld harmonics		Odd Harmonics only	/					
3	2.30	3	3.4	2.30					
5	1.14	5	1.9	1.14					
7	0.77	7	1.0	0.77					
9	0.40	9	0.5	0.40					
11	0.33	11	0.35	0.33					
13	0.21	13	0.30	0.21					
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n					
Eve	en harmonics								
2	1.08								
4	0.43								
6	0.30								
8<=n<=40	0.23x8/n								

**NOTE:** 1. Class A and Class D are classified according to item 4.4.3.

2. According to section 7 of EN IEC 61000-3-2, the above limits apply for all equipments with a rated power more than 75W, except for lighting equipment.

## 7.2.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration date	
Harmonic & Flicker Tester	California	PACS-3	SB2588/01	06/09/2023	
	instruments	FACO-0	382300/01		
AC Power Source	California	5001iX-CTS-40	SB2588	06/00/2022	
AC Power Source	instruments	500 11X-C1 5-40	302000	06/09/2023	

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).



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# 7.2.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under ON operating conditions for each successive harmonic component in turn.

The classification of EUT is according to section 5 of EN IEC 61000-3-2.

The EUT is classified as follows:

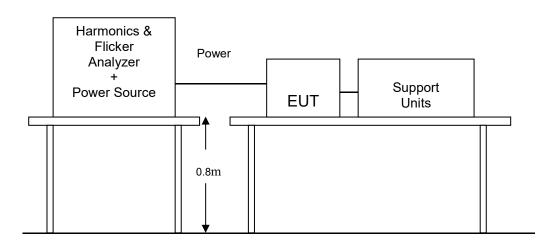
- Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.
- Class B: Portable tools; Arc welding equipment which is not professional equipment.
- Class C: Lighting equipment.
- Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.



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# 7.2.4. TEST SETUP



For the actual test configuration, please refer to the related item .

## 7.2.5. TEST RESULTS

PASS



# 7.3. VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

# 7.3.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

TEST ITEM LIMIT REMARK		REMARK
P <sub>st</sub>	1.0	P <sub>st</sub> means short-term flicker indicator.
Plt	0.65	P <sub>lt</sub> means long-term flicker indicator.
T <sub>dt</sub> (ms)	500	T <sub>dt</sub> means maximum time that dt exceeds 3 %.
d <sub>max</sub> (%)	4%	d <sub>max</sub> means maximum relative voltage change.
dc (%)	3.3%	dc means relative steady-state voltage change

# 7.3.2. TEST INSTRUMENTS

IMMUNITY SHIELDED ROOM										
Name of Equipment	Manufacturer	Model	Serial Number	Calibration date						
Harmonic & Flicker Tester	California instruments	PACS-3	SB2588/01	06/09/2023						
AC Power Source	California instruments	5001iX-CTS-40	SB2588	06/09/2023						

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

# 7.3.3. TEST PROCEDURE

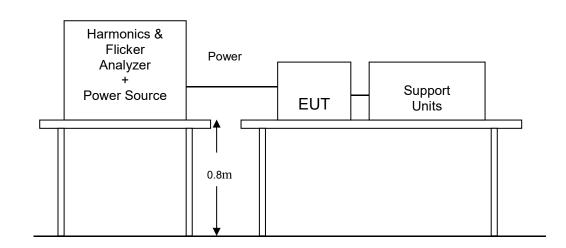
The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under ON operating conditions.

During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.



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# 7.3.4. TEST SETUP



For the actual test configuration, please refer to the related item.

# 7.3.5. TEST RESULTS

PASS



# 7.4. RADIATED EMISSION MEASUREMENT

## 7.4.1. LIMITS

FREQUENCY (MHz)	dBuV/m (At 3m)
	Limit
30 ~ 230	50
230 ~ 1000	57

**NOTE**: (1) The lower limit shall apply at the transition frequencies.

(2) Emission level (dBuV/m) = 20 log Emission level (uV/m).

## 7.4.2. TEST INSTRUMENTS

Radiated Emission Test Site (966)								
Name of Equipment	Manufacturer	Model	Serial Number	Calibration date				
EMI Test Receiver	R&S	ESCI	100005	06/09/2023				
Spectrum Analyzer	R&S	FSU	100114	06/09/2023				
Pre Amplifier	H.P.	HP8447E	2945A02715	06/09/2023				
Bilog Antenna	SUNOL Sciences	JB3	A021907	06/09/2023				
Cable	TIME MICROWAVE	LMR-400	N-TYPE04	06/09/2023				
System-Controller	CCS	N/A	N/A	N.C.R				
Turn Table	CCS	N/A	N/A	N.C.R				
Antenna Tower	CCS	N/A	N/A	N.C.R				

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R = No Calibration Request.



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# 7.4.3. TEST PROCEDURE

## Procedure of Preliminary Test

The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden turntable with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.

Support equipment, if needed, was placed as per EN IEC 61000-6-4

All I/O cables were positioned to simulate typical usage as per EN IEC 61000-6-4.

Mains cables, telephone lines or other connections to auxiliary equipment located outside the test are shall drape to the floor, be fitted with ferrite clamps or ferrite tubes placed on the floor at the point where the cable reaches the floor and then routed to the place where they leave the turntable. No extension cords shall be used to mains receptacle.

The antenna was placed at 3 meter away from the EUT as stated in EN IEC 61000-6-4. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.

The Analyzer / Receiver quickly scanned from 30MHz to 1000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

The test mode(s) described in Item 3.1 were scanned during the preliminary test:

After the preliminary scan, we found the test mode described in Item 3.1 producing the highest emission level. The EUT and cable configuration, antenna position, polarization and turntable position of the above highest emission level were recorded for the final test.

## Procedure of Final Test

EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.

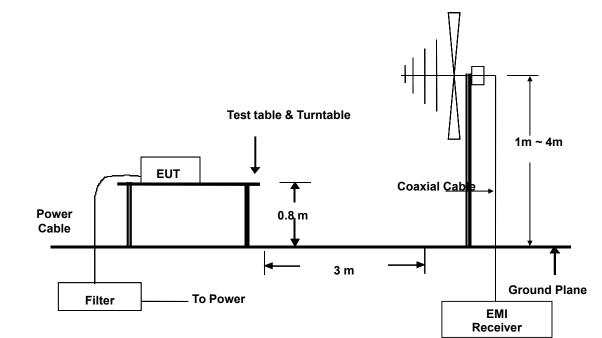
The Analyzer / Receiver scanned from 30MHz to 1000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

Recorded at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit and only Q.P. reading is presented.

The test data of the worst-case condition(s) was recorded.

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# 7.4.4. TEST SETUP



# 7.4.5 TEST RESULTS

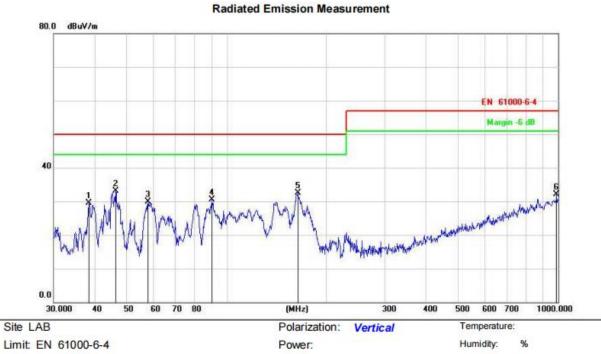
Test Mode	IVVOrking	Environmental Conditions	26°C, 55% RH
6dB Bandwidth	120 KHz	Antenna Pole	Vertical / Horizontal
Antenna Distance	3m	Detector Function	Peak / Quasi-peak
Tested by	Jeremy Zhang		

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration

Freq. = Emission frequency in MHz Reading level(dBuV) = Receiver reading Corr. Factor (dB) = Antenna factor + Cable loss Measurement (dBuV) = Reading level(dBuV) + Corr. Factor (dB) Limit (dBuV) = Limit stated in standard Margin (dB) = Measurement (dBuV) – Limits (dBuV)

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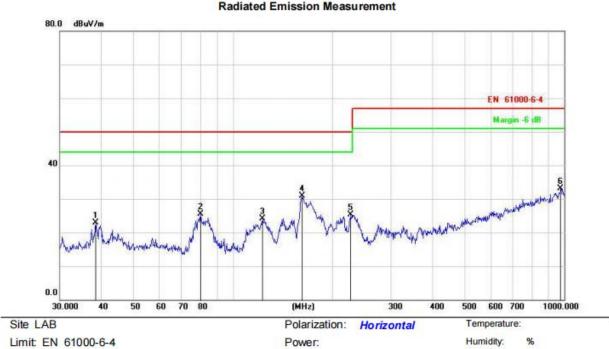
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No.	Mk.	Freq.	Reading Level	Correct Factor	Measure- ment	Limit	Over		Antenna Height	Table Degree	
		MHz	dBuV	dB	dBuV/m	dB/m	dB	Detector	cm	degree	Comment
1		38.3462	39.91	-10.50	29.41	50.00	-20.59	peak			
2	*	46.1779	43.60	-10.54	33.06	50.00	-16.94	peak			
3		57.7962	41.54	-11.59	29.95	50.00	-20.05	peak			
4		90.2205	45.92	-15.48	30.44	50.00	-19.56	peak			
5		163.7550	43.24	-10.74	32.50	50.00	-17.50	peak			
6	13	989.5355	28.31	3.71	32.02	57.00	-24.98	peak			
_				2.002	2402			11121-012-012			

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# Radiated Emission Measurement

Mk.	Freq.	Reading Level	Correct Factor	Measure- ment	Limit	Over		Antenna Height	Table Degree	
	MHz	dBuV	dB	dBuV/m	dB/m	dB	Detector	cm	degree	Comment
	38.4809	33.45	-10.47	22.98	50.00	-27.02	peak			
	79.8003	40.84	-15.24	25.60	50.00	-24.40	peak			
	122.8340	37.02	-12.90	24.12	50.00	-25.88	peak			
*	162.0414	41.64	-10.67	30.97	50.00	-19.03	peak			
	226.8936	38.09	-12.80	25.29	50.00	-24.71	peak			
3	975.7529	29.56	3.58	33.14	57.00	-23.86	peak			
		MHz 38.4809 79.8003 122.8340	Mk.         Freq.         Level           MHz         dBuV           38.4809         33.45           79.8003         40.84           122.8340         37.02           *         162.0414         41.64           226.8936         38.09	Mk.         Freq.         Level         Factor           MHz         dBuV         dB           38.4809         33.45         -10.47           79.8003         40.84         -15.24           122.8340         37.02         -12.90           *         162.0414         41.64         -10.67           226.8936         38.09         -12.80	Mk.         Freq.         Level         Factor         ment           MHz         dBuV         dB         dBuV/m           38.4809         33.45         -10.47         22.98           79.8003         40.84         -15.24         25.60           122.8340         37.02         -12.90         24.12           *         162.0414         41.64         -10.67         30.97           226.8936         38.09         -12.80         25.29	Mk.         Freq.         Level         Factor         ment         Limit           MHz         dBuV         dB         dBuV/m         dB/m           38.4809         33.45         -10.47         22.98         50.00           79.8003         40.84         -15.24         25.60         50.00           122.8340         37.02         -12.90         24.12         50.00           * 162.0414         41.64         -10.67         30.97         50.00           226.8936         38.09         -12.80         25.29         50.00	Mk.         Freq.         Level         Factor         ment         Limit         Over           MHz         dBuV         dB         dBuV/m         dB/m         dB           38.4809         33.45         -10.47         22.98         50.00         -27.02           79.8003         40.84         -15.24         25.60         50.00         -24.40           122.8340         37.02         -12.90         24.12         50.00         -25.88           * 162.0414         41.64         -10.67         30.97         50.00         -19.03           226.8936         38.09         -12.80         25.29         50.00         -24.71	Mk.         Freq.         Level         Factor         ment         Limit         Over           MHz         dBuV         dB         dBuV/m         dB/m         dB         Detector           38.4809         33.45         -10.47         22.98         50.00         -27.02         peak           79.8003         40.84         -15.24         25.60         50.00         -24.40         peak           122.8340         37.02         -12.90         24.12         50.00         -25.88         peak           *         162.0414         41.64         -10.67         30.97         50.00         -19.03         peak           226.8936         38.09         -12.80         25.29         50.00         -24.71         peak	Mk.         Freq.         Level         Factor         ment         Limit         Over         Height           MHz         dBuV         dB         dBuV/m         dB/m         dB         Detector         cm           38.4809         33.45         -10.47         22.98         50.00         -27.02         peak           79.8003         40.84         -15.24         25.60         50.00         -24.40         peak           122.8340         37.02         -12.90         24.12         50.00         -25.88         peak           *         162.0414         41.64         -10.67         30.97         50.00         -24.71         peak           226.8936         38.09         -12.80         25.29         50.00         -24.71         peak	Mk.         Freq.         Level         Factor         ment         Limit         Over         Height         Degree           MHz         dBuV         dB         dBuV/m         dB/m         dB         Detector         cm         degree           38.4809         33.45         -10.47         22.98         50.00         -27.02         peak            79.8003         40.84         -15.24         25.60         50.00         -24.40         peak             122.8340         37.02         -12.90         24.12         50.00         -25.88         peak             *         162.0414         41.64         -10.67         30.97         50.00         -19.03         peak             226.8936         38.09         -12.80         25.29         50.00         -24.71         peak



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# 8 IMMUNITY TEST 8.1. GENERAL DESCRIPTION

#### EN IEC 61000-6-2:2019 Product Standard **Test Type Minimum Requirement** Electrostatic Discharge – ESD: EN 61000-4-2 8kV air discharge, 4kV Contact discharge, Performance Criterion B EN 61000-4-3 Radio-Frequency Electromagnetic Field Susceptibility Test - RS: 80~1000 MHz, 10V/m, 80% AM(1kHz), 1400-6000 MHz, 3V/m, 80% AM(1kHz) Performance Criterion A EN 61000-4-4 Electrical Fast Transient/Burst - EFT, Power line: 1kV, Performance Criterion B EN 61000-4-5 Surge Immunity Test: 1.2/50 us Open Circuit Voltage, 8 /20 us Short Circuit Current, Basic Standard, Power Port ~ Line to line: 1kV, Line to ground: 2kV Specification, Performance Criterion B and Performance Conducted Radio Frequency Disturbances Test –CS: EN 61000-4-6 Criterion 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1kHz, Performance Criterion A required Power frequency magnetic field immunity test EN 61000-4-8 50 Hz, 3A/m Performance Criterion A EN IEC 61000-4-11 Voltage Dips: i) >95% reduction for 0.5 period, Performance Criterion B ii) 30% reduction for 25 period, Performance Criterion C iii) 60% reduction for 10 period, Performance Criterion C Voltage Interruptions: >95% reduction for 250 period Performance Criterion C



# 8.2. GENERAL PERFORMANCE CRITERIA DESCRIPTION

Criteria A:	The apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
Criteria B:	After test, the apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.
	During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
Criteria C:	Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.
	Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.



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# 8.3. ELECTROSTATIC DISCHARGE (ESD)

## 8.3.1. TEST SPECIFICATION

Basic Standard:	EN 61000-4-2
Discharge Impedance:	330 ohm
Charging Capacity:	150pF
Discharge Voltage:	Air Discharge: 8 kV (Direct) Contact Discharge: 4 kV (Direct/Indirect)
Polarity:	Positive & Negative
Number of Discharge: Discharge Mode: Performance Criterion:	Minimum 10 times at each test point 1 time/s B

## **8.3.2. TEST INSTRUMENT**

IMMUNITY SHIELDED ROOM					
Name of Equipment Manufacturer Model Serial Number Calibration d					
ESD 2000	EMC PARTNER	ESD2000	182	06/09/2023	

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).



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# 8.3.3. TEST PROCEDURE

The discharges shall be applied in two ways:

a) Contact discharges to the conductive surfaces and coupling planes:

Twenty dischargers (10 with positive and 10 with negative polarity) shall be applied on each accessible metallic part of the enclosure, terminals are excluded. In case of a non-conductive enclosure, dischargers shall be applied on the horizontal or vertical coupling planes. Test shall be performed at a maximum repetition rate of one discharge per second.

b) Air discharges at slots and apertures and insulating surfaces:

On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area ON handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

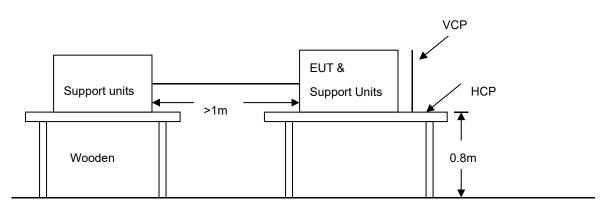
The basic test procedure was in accordance with IEC 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the **HCP** (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10 cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each HCP opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the HCP and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the Vertical Coupling Plane (VCP) in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.



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## 8.3.4. TEST SETUP



Ground Reference

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

#### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the **G**round **R**eference **P**lane. The **GRP** consisted of a sheet of aluminum at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system. A Horizontal Coupling Plane ( $1.6m \times 0.8m$ ) was placed on the table and attached to the **GRP** by means of a cable with 940k total impedance. The equipment under test, was installed in a representative system as described in section 7 of EN 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5mm thickness. A distance of 1-meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

#### FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1-meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.



## 8.3.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Air Discharge					
Test Levels Results				ults	
Test locations	± 8 kV	Pass         Fail         Performance Criterion         Observation			Observation
Button	$\boxtimes$	$\square$		В	Note 🗌 1 🛛 🛛 2

Contact Discharge					
Test Levels Results					llts
Test locations	± 4 kV	Pass	Fail	Performance Criterion	Observation
Metal	$\boxtimes$	$\square$		В	Note 🗌 1 🛛 🖄 2
НСР	$\boxtimes$	$\boxtimes$		В	Note 🗌 1 🛛 🖄 2
VCP	$\square$	$\square$		В	Note 🗌 1 🛛 🛛 2

NOTE: 1. There was no change compared with initial operation during the test.2. The loss of function of the EUT during the test and it was recovered by itself operation after the test.

HTT

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# 8.4. RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)

Basic Standard:	EN 61000-4-3
Frequency Range:	80 MHz ~1000 MHz,
Field Strength:	3 V/m,10V/m
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Polarity of Antenna:	Horizontal and Vertical
Test Distance:	3 m
Antenna Height:	1.5m
Performance Criterion:	A

# **8.4.2. TEST INSTRUMENT**

743 RS Chamber						
Name of Equipment	Manufacturer	Model	Serial Number	Calibration date		
Signal Generator	Maconi	2022D	119246/003	06/09/2023		
Power Amplifier	M2S	A00181-1000	9801-112	06/09/2023		
Power Amplifier	M2S	AC8113/ 800-250A	9801-179	06/09/2023		
Power Antenna	SCHAFFNER	CBL6140A	1204	06/09/2023		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required



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## 8.4.3. TEST PROCEDURE

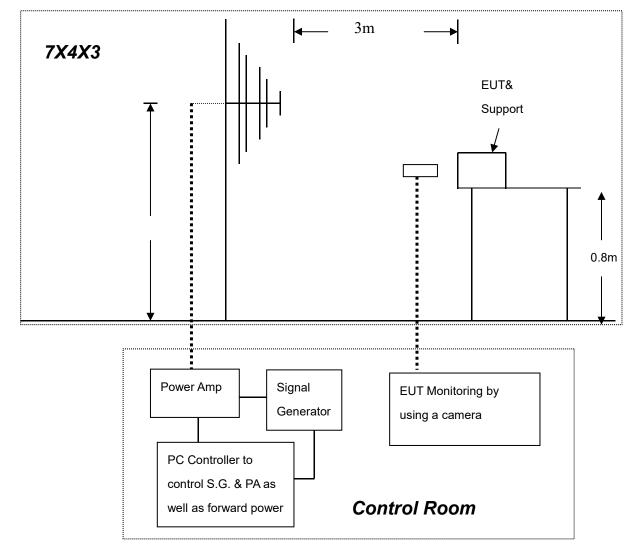
The test procedure was in accordance with EN 61000-4-3

- a) The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- b) The frequency range is swept from 80 MHz to 1000 MHz, with the signal 80% amplitude modulated with a 1kHz sine-wave. The rate of sweep did not exceed 1.5 x 10 <sup>-3</sup> decade/s, where the frequency range is swept incrementally, the step size was 1% of preceding frequency value.
- c) The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d) The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.



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## 8.4.4. TEST SETUP



For the actual test configuration, please refer to the related item .

#### NOTE:

#### TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of EN 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

#### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of EN61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.



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# 8.4.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Frequency (MHz)	Polarity	Postion	Field Strength (V/m)	Observation	Result
80 ~ 1000	V&H	Front	10	Note	Pass
80 ~ 1000	V&H	Rear	10	Note	Pass
80 ~ 1000	V&H	Left	10	Note	Pass
80 ~ 1000	V&H	Right	10	Note	Pass
1400 ~ 6000	V&H	Front	3	Note	Pass
1400 ~ 6000	V&H	Rear	3	Note	Pass
1400 ~ 6000	V&H	Left	3	Note	Pass
1400 ~ 6000	V&H	Right	3	Note	Pass

NOTE: There was no change compared with the initial operation during the test.



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# 8.5. ELECTRICAL FAST TRANSIENT (EFT)

## 8.5.1. TEST SPECIFICATION

Basic Standard:	EN 61000-4-4
Test Voltage:	Power Line: 1 kV
Polarity:	Positive & Negative
Impulse Frequency:	5 kHz
Impulse Wave-shape:	5/50 ns
Burst Duration:	15 ms
Burst Period:	300 ms
Test Duration:	Not less than 1 min.
Performance criterion:	В

## 8.5.2. TEST INSTRUMENT

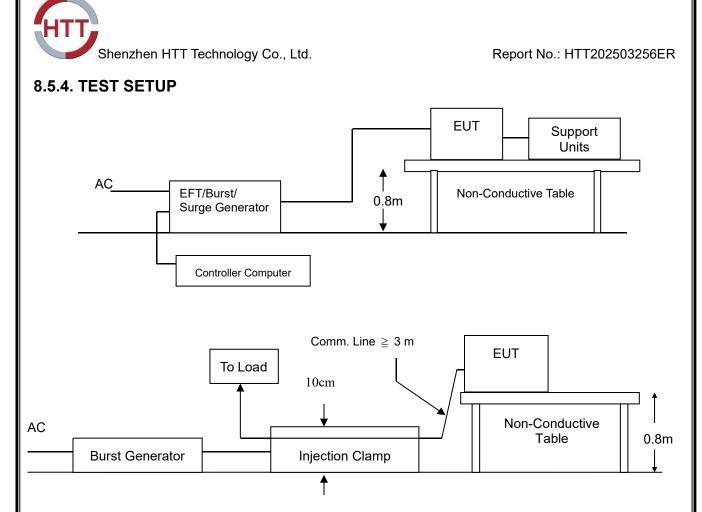
Immunity Shield Room						
Name of Equipment Manufacturer Model Serial Number Calibration da						
EMC PARTNER TRANSIENT 2000	EMC PARTNER	TRA2000	881	06/09/2023		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required

## 8.5.3. TEST PROCEDURE

- a) Both positive and negative polarity discharges were applied.
- b) The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1 meter.
- c) The duration time of each test sequential was 1 minute.
- d) The transient/burst waveform was in accordance with EN 61000-4-4, 5/50ns.



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

#### TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.8m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

#### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.



# 8.5.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Test Point	Polarity	Test Level (kV)	Performance Criterion	Observation	Result
L	+/-	1	□A ⊠B	Note 🗌 1 🛛 🖂 2	Pass
N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🖂 2	Pass
L – N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 – N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L2 – N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L3 – N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 – L2	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 – L3	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L2– L3	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🖂 2	Pass
L2– PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L3 – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
N – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 – N – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L2 – N – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L3 – N – PE	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
Signal Line				Note 🗌 1 🛛 🗌 2	N/A



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# 8.6. SURGE IMMUNITY TEST

#### 8.6.1. TEST SPECIFICATION

Basic Standard:	EN 61000-4-5		
Wave-Shape: Test Voltage:	Combination Wave 1.2/50 us Open Circuit Voltage 8/20 us Short Circuit Current Power line ~ line to line: 1 kV;		
Test voltage.	line to ground: 2kV		
Surge Input/Output:	It: Power Line: L1-L2 / L1-PE / L2-PE		
	Telecommunication line: T-Ground / R-Ground		
Generator Source Impedance:	2 ohm between networks 12 ohm between network and ground		
Polarity:	Positive/Negative		
Phase Angle:	0 /90 /180 /270		
Pulse Repetition Rate:	1 time / min. (maximum)		
Number of Tests:	5 positive and 5 negative at selected points		
Performance Criterion:	В		

#### 8.6.2. TEST INSTRUMENT

Immunity Shield Room						
Name of Equipment Manufacturer Model Serial Number Calibration da						
EMC PARTNER TRANSIENT 2000	EMC PARTNER	TRA2000	881	06/09/2023		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required



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#### 8.6.3. TEST PROCEDURE

a) For EUT power supply:

The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

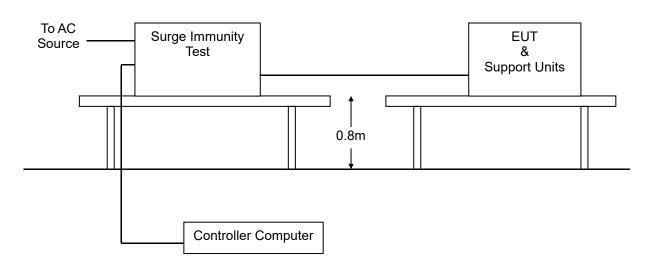
b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT:

The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

## 8.6.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.



## 8.6.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Test Point	Polarity	Test Level (kV)	Performance Criterion	Observation	Result
L1 - N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🖂 2	Pass
L2- N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🖂 2	Pass
L3 - N	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1-L2	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1-L3	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L2-L3	+/-	1	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L1 - PE	+/-	2	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L2- PE	+/-	2	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
L3 - PE	+/-	2	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass
N - PE	+/-	2	□A ⊠B	Note 🗌 1 🛛 🛛 2	Pass



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# 8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)

#### 8.7.1. TEST SPECIFICATION

Basic Standard:	EN 61000-4-6
Frequency Range:	0.15 MHz ~ 80 MHz
Field Strength:	3 V
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Coupled cable:	Power Mains, Shielded
Coupling device:	CDN-M3/2 (2 wires)
Performance criterion:	A

#### 8.7.2. TEST INSTRUMENT

CS Test					
Name of Equipment Manufacturer Model Serial Number Calib					
Signal Generator	Maconi	2022D	119246/003	06/09/2023	
Power Amplifier	M2S	A00181-1000	9801-112	06/09/2023	
CDN	MEB	M3-8016	003683	06/09/2023	

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required



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## 8.7.3. TEST PROCEDURE

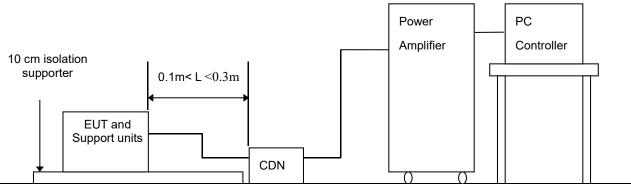
The EUT shall be tested within its intended operating and climatic conditions.

The test shell performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

The frequency range was swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80 % amplitude. The signal was modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate was  $1.5 \times 10^{-3}$  decades/s. Where the frequency range is swept incrementally, the step size was 1 % of preceding frequency value from 150 kHz to 80 MHz.

The dwell time at each frequency was less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequency(ies) and harmonics or frequencies of dominant interest, was analyzed separately.

Attempts was made to fully exercise the EUT during testing, and to fully interrogate all exercise modes selected for susceptibility.



## 8.7.4. TEST SETUP

Note: 1. The EUT is setup 0.1m above Ground Reference Plane
2. The CDNS and / or EM clamp used for real test depends on ports and cables configuration of EUT.

For the actual test configuration, please refer to the related item .

#### NOTE:

TABLE-TOP AND FLOOR-STANDING EQUIPMENT

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.



### 8.7.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Frequency Band (MHz)	Field Strength (Vrms)	Injected Position	Injection Method	Performance Criterion	Observation	Result
0.15 ~ 80	3	AC Mains	CDN-M2	А	Note 🖂 1 🛛 2	Pass

NOTE: 1. There was no change compared with initial operation during the test.2. The loss of function of the EUT during the test and it was recovered by itself operation after the test.

3. N/A means to no applicable.



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# 8.8. POWER FREQUENCY MAGNETIC FIELD

#### 8.8.1. TEST SPECIFICATION

Basic Standard:	EN 61000-4-8
Frequency Range:	50Hz
Field Strength:	3A/m
Observation Time:	5 minutes
Inductance Coil:	Rectangular type, 1mx1m
Performance criterion:	А

#### 8.8.2. TEST INSTRUMENT

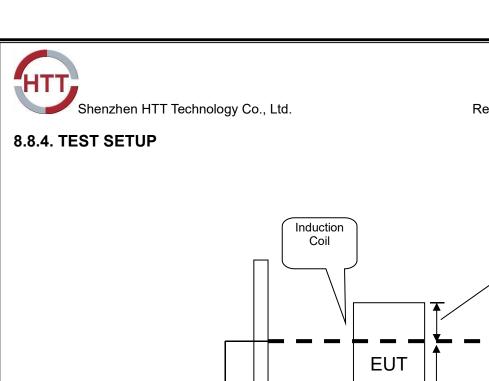
Immunity Shield Room						
Name of Equipment Manufacturer Model Serial Number Calibration						
Power-frequency Magnetic field	SCHAFFNER	CCN 1000-1	72046	06/09/2023		
Induction Coil Interface	SCHAFFNER	INA2141	6003	06/09/2023		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required

#### 8.8.3. TEST PROCEDURE

- a. The equipment is configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m-thick insulating support.
- b. The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- c. The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- d. The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.



Signal Generator To Earth Ground

For the actual test configuration, please refer to the related item .

NOTE:

#### TABLETOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

#### FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

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1/2 Dimension of EUT



#### 8.8.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

DIRECTION	Field Strength (A/m)	Performance Criterion	OBSERVATION	RESULTS
Х	3	А	Note 🖂 1 🛛 🗆 2	Pass
Y	3	A	Note 🖂 1 🗌 2	Pass
Z	3	A	Note 🛛 1 🗌 2	Pass

**NOTE:** 1. There was no change compared with initial operation during the test.

2. The loss of function of the EUT during the test and it was recovered by itself operation after the test.



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## 8.9. VOLTAGE DIPS & VOLTAGE INTERRUPTIONS

#### 8.9.1. TEST SPECIFICATION

Basic Standard:	EN IEC 61000-4-11		
Test duration time:	Minimum three test events in sequence		
Interval between event:	Minimum 10 seconds		
Phase Angle:	0 /45 / 90/ 135/ 180/ 225/ 270/ 315/ 360		
Test cycle:	3 times		
Performance criterion:	B,C		

#### 8.9.2. TEST INSTRUMENT

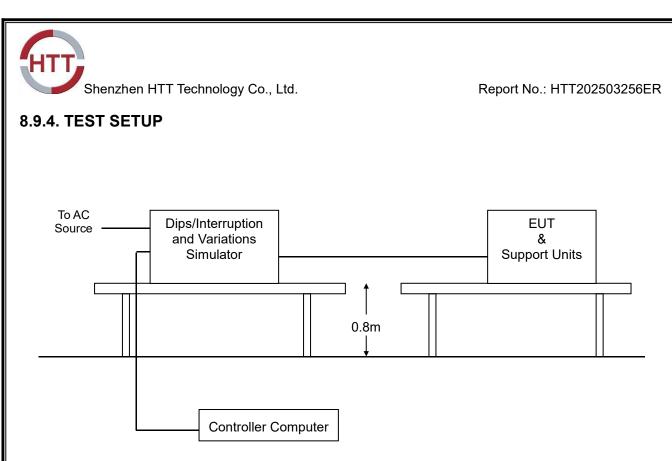
Immunity shielded room							
Name of Equipment Manufacturer		Model	Serial Number	Calibration date			
EMC PARTNER TRANSIENT 2000	EMC PARTNER	TRA2000	881	06/09/2023			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

2. N.C.R.= No Calibration required

## 8.9.3. TEST PROCEDURE

- 1. The EUT and support units were located on a wooden table, 0.8 m away from ground floor.
- 2. Setting the parameter of tests and then perform the test software of test simulator.
- 3. Conditions changes to occur at 0 degree crossover point of the voltage waveform.
- 4. Recording the test result in test record form.



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 8.9.5. TEST RESULTS

Temperature:	25°C	Humidity	50% RH
Pressure	996mbar	Test result	Pass
Test mode	Working	Test By	Jeremy Zhang

Voltage (% Reduction)	Duration (Period)	Performance Criterion		Observation	Test Result
100	1	ΔA	⊠B □C	Note 🗌 1 🖂 2 🗌 3	Pass
60	10	A	□B ⊠C	Note 🗌 1 🗌 2 🖂 3	Pass
30	25	A	□B ⊠C	Note 🗌 1 🗌 2 🖂 3	Pass
100	250	A	□B ⊠C	Note 🗌 1 🗌 2 🖂 3	Pass

NOTE: 1. There was no change compared with initial operation during and after the test.

No unintentional response was found during the test.

2. The function stopped during the test, but can be recoverable by itself operation after the test.

3. The function stopped during the test, but can be recoverable manually after the test.



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# 9 PHOTOGRAPHS OF EUT



