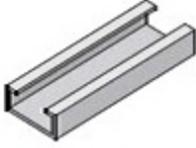


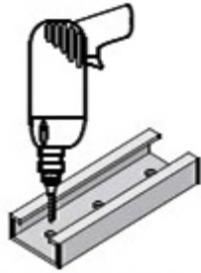
# SAFETY EDGE INSTALLATION METHOD

## Safety edges must be installed by designated personnel

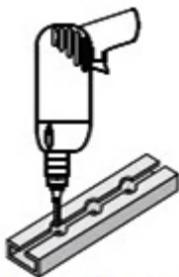
1. To facilitate the installation of the safety edge, the mounting base must be fixed on a flat surface. If the safety edge needs to be installed with a certain arc, the bending radius must not be less than the specified minimum value.



2. The mounting base must be fixed with countersunk screws or rivets with a diameter of 4mm. The nail holes are 4.5mm and must be evenly distributed over the entire length of the mounting base. The hole spacing must not exceed 300mm. The countersunk part must be processed according to the screw size.



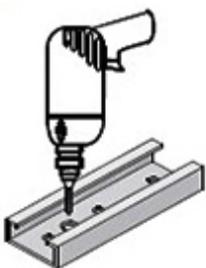
Drill a pilot hole in the slot to ensure that the head of the countersunk screw can pass through (about 8mm).



3. Do not use flat head or round head screws, otherwise the connecting wires in the mounting base will be damaged.

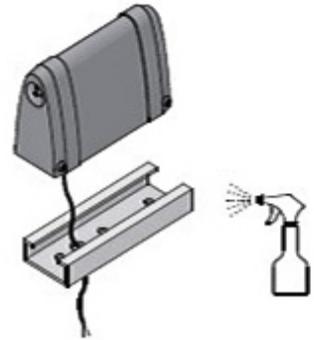


4. In order to allow the connecting wire to pass through the base, an 8mm hole must be drilled in the appropriate position. Carefully remove the burrs on both sides.

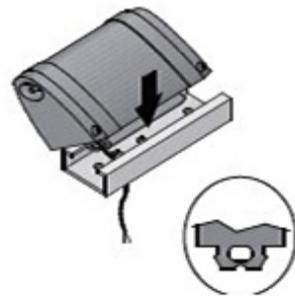


5. The connecting wires and the cable ends with terminating resistors must be placed in the mounting base.

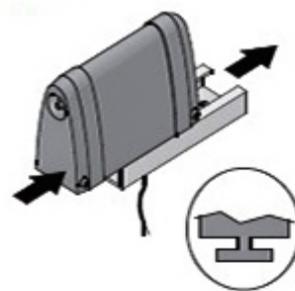
6. To make the safety edge easier to install, spray soapy water on the mounting base and the safety edge. After the soapy water evaporates, the safety edge can be securely fixed on the aluminum base. To prevent the safety edge from sliding in the future, do not use talcum powder, oil or other long-lasting lubricants.



7. For safety edges with C-shaped bases, one side must be snapped into the mounting base and then pressed into the entire C-shaped base. Pushing and pulling the safety edge in the mounting base will cause damage to the safety edge and should be avoided at all costs.



8. For safety edges with T-shaped bases, insert them from the side along the groove of the mounting base.



To use other fastening methods, you must agree with the manufacturer in advance.