1.Software Operation

Users can configure and maintain the DS series through the software produced by DADISICK. Connecting to the DS series through the TCP/IP protocol, its functions include:

- 1. Configure device network parameters.
- 2. View basic device information.
- 3. Monitor device status.
- 4. Set device parameters.
- 5. Display measured distance, speed and acceleration.
- 6. Restart the device
- 7. Turn on/off the laser.

This chapter explains in detail the operation of the DS series with the software.

1.1 Device Search

After the software is started, it will be as shown below:

	Carl Files Device OSettings () About	1.4.9	- 8 ×
	Searches will appear here		
Search			

Click the "Search" button, and the software will find the DS series devices connected to the host computer. As shown below:

	🔯 Files 🗖 Device 🔘 Settings 🥐 About
	The available devices are as follows: Group: DS-120
	DS-120 Online
After searching, click the search button to search again	PN: 00000007
Search	10. 10. 150:2112
100%	

From the picture, you can see the summary information of the device, including:

- 1. Device model: DS-120.
- 2. SN: Serial number.
- 3. PN: Part number.

4. Basic network configuration: IP address and port.

Note:

The software can operate LD-05D, LD-20D and DS series devices produced by Dadisick.
 So when searching for devices, if there are other types of devices connected to the host computer, they can also be searched and enter the device list of the software.

2. If there are multiple DS series devices connected to the host computer, the software will search for multiple devices.

3. The software searches for DS series devices through UDP broadcast.

1.2 Network Configuration

After searching for the device, click the Edit button to enter the network configuration page, as shown below:

Files 🕒 Device 🔾 Settings 🕐 About
he available devices are as follows: aroup:DS-120
DS-120 Online
PN: 00000007
10. 10. 10. 121 : 2112

The edit page is as follows:

27%)			? ×
Device type	DS-120		
SN	00000000		
PN	00000007		
Device IP	10. 10. 10. 121	-	Automatic
Device mask	255. 255. 255. 0		
Device gateway	10. 10. 10. 1		
Device port	2112		
Destination IP	NA		
Destination port	NA		
Host IP	10. 10. 10. 100		
		OK	Cancel

- 1. Device IP address.
- 2. Device subnet mask.
- 3. Device gateway.

Note:

- 1. The software connects to the DS series device via TCP protocol.
- 2. The TCP service port number of the DS series device is 2112 and cannot be changed.
- 3. The DS series device only accepts one TCP connection request from an external device at the same time.

1.3 Device Information

Double-click the searched device, as shown in the figure below, and you can connect to the DS series device via TCP.

	🛱 Files 🔄 Device 🔘 Setting ? About
	The available devices are as follows: Group:DS-120
After searching, click the search button to search again Search	DS-120 Online SN: 00000000 PN: 00000007 10. 10. 10. 121:2112
100%	

After the device is connected, the "Device Information" page is displayed, as shown below:

	🗘 Files 🗗 Device 🅻	🕽 Settings 🕐 About
e information	Equipment inform	ation:
urements	Equipment type:	DS-120
tic data	Serial number SN:	00000000
	Part number PN:	00000007
er settings		
thods	Software version	
onnect	Application controller:	V01.00.07.00
oment:	FPGA:	V01.02.04.04
0		
70		
:2112		

The fields that need to be emphasized include:

- 1. Application Controller Version: DS series device firmware version.
- 2. FPGA: DS series device FPGA program version.

1.4 Measurement Value

After the software is connected to the DS series device, click "Measurement Value" on the left to display the current measurement visualization data of the DS series device, as shown below:



It should be noted that:

1. The blue line in the figure is the distance data currently measured by DS-120.

2. The horizontal axis is the time axis, the unit is "s (seconds)", and its range can be selected through the "X range" drop-down menu in the lower right corner. The default is 10s, as shown below:



3. The vertical axis is the distance axis, and the unit is "mm (millimeter)". Its range can be automatically adjusted according to the current distance by clicking the "Auto Zoom" button at the bottom of the software to facilitate user observation. As shown below:



You can also manually adjust the value through the "Y minimum value" and "Y maximum value" in the lower right corner, as shown below:

			00:08:	18			
X range	10 s	V min	858.80	•	Y max	878.80	÷

4. The numerical data displayed on this interface include: the distance, speed, and acceleration of the measured object, which are in the lower left corner of the interface, as shown below:

			00:10:50		
distance	0.8689 m	speed	0.0 m/s	acceleration	0.0 m/s^2

1.5 Diagnostic Data

Click the "Diagnostic Data" button to detect the device's operating status, as shown below:

	CF Files Device OSettings ? About
Device information	Device status:
Measurements	Be ready 🔵 Warning state 🔵 Error 🔘 Laser opening 🔵 MF1 activation 🔘 MF2 activation 🔘
Diagnostic data	Device warnings:
Parameter settings	Laser Temperature Received signal level Reliability
Methods	
Disconnect	Device error:
Current equipment:	Laser Temperature Received signal level Reliability
DS-120	Received signal level:
SN: 0000000	Receive signal level: -51dB
PN: 00000007 10.10.10.150:2112	Townsortuna
	iemperature:
	Temperature 32°C
	Laser working time (hours):
	Duration (hours): 71h

The meanings of each label are as follows:

- 1. Device status: describes the current status of the device.
- (1) Ready status: the device is ready or in working state.
- (2) Warning status: the device has triggered an alarm, see "Device Warning" for details.
- (3) Error status: the device has an error, see "Device Error" for details.
- (4) Laser on: the laser is in the "on" or "off" state.
- (5) MF1 active: whether MF1 is active.
- (6) MF2 active: whether MF2 is active.
- 2. Device warning: whether the device issues a warning message.
- (1) Laser: the laser service life is about to reach the critical value.
- (2) Temperature: the internal temperature of DS-120 is about to reach the critical value.
- (3) Received signal level: the received signal level attenuation is about to reach the critical value.
- (4) Credibility: due to reasons such as reflection intensity, the data measured by DS-120 is about to be unreliable.
- 3. Device error.
- (1) Laser: The service life of the laser has exceeded the critical value.
- (2) Temperature: The internal temperature of DS-120 has exceeded the critical value.
- (3) Received signal level: The attenuation of the received signal level has exceeded the critical value.

- (4) Credibility: Due to reflection intensity and other reasons, the data measured by DS-120 is no longer credible.
- 4. Received signal level: The level attenuation value of the current received signal.
- 5. Temperature: The current internal temperature of DS-120.
- 6. Laser working time: The total working time of DS-120 from the first use.

1.6 Parameter Setting

Click the "Parameter Setting" button to set the working parameters of LD100, as shown below:

	☆ ⊡ 0	0	
Device information	General settings		
Measurements	Distance offset	-100 mm	
Diagnostic data	Presets	11264 mm	
Parameter settings	SSI configuration		
Methods	SSI configuration	24 Bit binary + Error(binary) \vee	
Disconnect	SSI distance resolution	0.125 mm ~	
Current equipment:	SSI error bit config	guration	
SN: 0000000	Credibility alarm	Device not ready	
PN: 00000007	Receive signal level alarm	MF1 activated	
10. 10. 10. 121:2112	Laser alarm	MF2 activated O	
	Temperature alarm		
(MF1/MF2 activat	on	
	MF activation	Enable	
	MF1 function con	figuration	
	Function	Default Value 🗸	
	Activation Level	Low	
	MF2 function con	figuration	
	Function	Service V	
	Activation Level	Low	
	MF2 Service Confi	guration	
	Confidence Alarm/Error	U Device Not Ready	
	Receive Signal Level Alarm/Error	0	

Each item is explained below.

1. General settings.

General settings	5		
Distance offset	-100	mm	
Presets	11264	mm	

(1) Distance offset: Set the distance offset value of the device.

(2) Preset value: Set the preset value of the device.

2. SSI configuration.

SSI configuration					
SSI configuration	24 Bit binary + Error(binary) 🗸				
SSI distance resolution	0.125 mm 🗸				

(1) SSI configuration: configure the data transmission format of the SSI interface.

SSI configuration	
SSI configuration	24 Bit gray + Error(binary) ~
	24 Bit gray + Error(binary)
SSI distance resolution	24 Bit gray
	25 Bit gray
	24 Bit binary + Error(binary)
	24 Bit binary
SSI Error Bit Configuration	25 Bit binary

(2) SSI distance resolution: Configure the distance resolution of the SSI interface.

3. SSI error bit configuration.

SSI Error Bit Configuration			
Credibility alarm	Device not ready		
Receive signal level alarm	MF1 activated 😑		
Laser alarm	MF2 activated 🔘		
🗌 Temperature alarm 🔵			

The checkbox before the alarm type indicates whether the event corresponding to the item is indicated in the SSI error bit when it occurs.

The indicator light after the alarm type indicates whether the event corresponding to the item is occurring.

Prerequisite: You need to select the item with "Error" in "SSI Configuration".

(1) Credibility alarm: Whether the SSI error bit is a credibility alarm.

- (2) Receive signal level alarm: whether the SSI error bit alarms for the receive signal level.
- (3) Laser alarm: whether the SSI error bit alarms for the laser life.
- (4) Temperature alarm: whether the SSI error bit alarms for the internal temperature of the device.
- (5) Device not ready: whether the SSI error bit alarms for the device ready status.
- (6) MF1 activation: whether the SSI error bit alarms for MF1 activation.
- (7) MF1 activation: whether the SSI error bit alarms for MF2 activation.
- 4. MF1/MF2 activation: indicates whether the MF1/MF2 function is enabled.

SSI configuration	
SSI configuration	Enable 🗸
5	Enable
	Disable

Enable: Enables the MF1/MF2 function and can be configured through software.

Disable: Disables the MF1/MF2 function.

5. MF1 function configuration: Configures which function MF1 uses.

MF1 function configuration	
Function	Distance
T unetion	Speed
Activation level	Service
	Laser off
	Preset value

Distance: MF1 is used for distance alarm (output)

Speed: MF1 is used for speed alarm (output)

Service: MF1 is used for service alarm (output)

Laser off: MF1 is used to control the laser switch (input)

Preset value: MF1 is used to enable the preset value (input)

Activation level: Set the activation level of MF1

6. MF1 distance threshold: Configure the distance threshold.

MF1 distance threshold			
Threshold distance	1990	mm	
Hysteresis distance	32160	mm	

Threshold distance: When the distance is less than this value, MF1 is activated.

Hysteresis distance: When it is greater than the threshold distance + hysteresis distance, MF1 is no longer activated.

7. MF1 speed threshold: See "MF1 function configuration".

MF1 speed threshold		
Speed threshold	5000	mm/s
Speed mode	Deceleration	~
	Deceleration Acceleration/dece	eleration

Speed threshold: Set the speed threshold for the alarm.

Speed mode:

Forward: The speed in the distance increasing direction exceeds the preset value.

Reverse: The speed in the distance decreasing direction exceeds the preset value.

Forward/reverse: The speed in the distance increasing/decreasing direction exceeds the preset value.

8. MF1 service configuration: Configure which "services" MF1 is associated with.

The checkbox in front of the alarm type indicates whether MF1 is triggered when the event corresponding to the entry occurs.

The indicator light after the alarm type indicates whether the event corresponding to the entry is occurring.

MF1 Service Configuration		
Confidence Alarm/Error	✓ Device Not Ready	
Receive Signal Level Alarm/Error		
✓ Laser Alarm/Error		
☑ Temperature Alarm/Error ○		

- (1) Credibility Alarm/Error: Whether MF1 issues an alarm for reliability.
- (2) Received signal level Alarm/Error: Whether MF1 issues an alarm for the received signal level.
- (3) Laser Alarm/Error: Whether MF1 issues an alarm for the laser life.

(4) Temperature alarm/error: whether MF1 alarms for the internal temperature of the device.

(5) Device not ready: whether MF1 alarms for the device ready status.

9. MF2 function configuration

Same as MF1.

10. MF2 distance threshold.

Same as MF1.

11. MF2 speed threshold.

Same as MF1.

12. MF2 service configuration.

Same as MF1.

13. MF activation count: records the number of MF1/MF2 activations during this operation. Reset

to 0 after restart.

(1) MF1 activation count: the number of times MF1 is activated during use.

(2) MF2 activation count: the number of times MF2 is activated during use.

14. Device advanced functions

Advanced device functions		
Average distance filter	Slow	~
Average speed filter	Medium	~
Error alarm delay	200 ms	~

(1) Average distance filter: Whether to enable the Kalman algorithm to filter the measured distance.

Slow: The Kalman filter depth is 32.

Medium: The Kalman filter depth is 16.

Fast: The Kalman filter depth is 1 (Kalman filter is not enabled).

(2) Average speed filter: Whether to enable the Kalman algorithm to filter the measured speed.

Slow: The Kalman filter depth is 32.

Medium: The Kalman filter depth is 16.

Fast: The Kalman filter depth is 1 (Kalman filter is not enabled).

(3) Error alarm delay: How long after an error occurs, the alarm is issued.

Error alarm delay	200 ms 🗸
	Off
	50 ms
	200 ms

Off: Alarm immediately. 50ms: Alarm after 50ms.

200ms: Alarm after 200ms.

15. Set parameters to default values



Press the "Reset Parameters" button to reset all parameters to factory default values.

1.7 Device operation (method)

Click the "method" button to operate DS-120, as shown below:

	💢 Files 🖸 Device 🔘 Settings 🕜 About
Device information	Device restort
Measurements	Restart
Diagnostic data	
Parameter settings	Laser control
Methods	Laser on Laser off
Disconnect	
Current equipment:	
DS-120	
SM: 00000000	
PN: 00000007	
10. 10. 10. 150:2112	
ſ	

There are three operations for DS-120:

1. Restart: Restart DS-120, and the connection between the current software and DS-120 will be disconnected.

2. Laser On: Turn on the laser.

3. Laser Off: Turn off the laser. DS-120 is still in working state, and the connection between the software and DS-120 will be maintained.