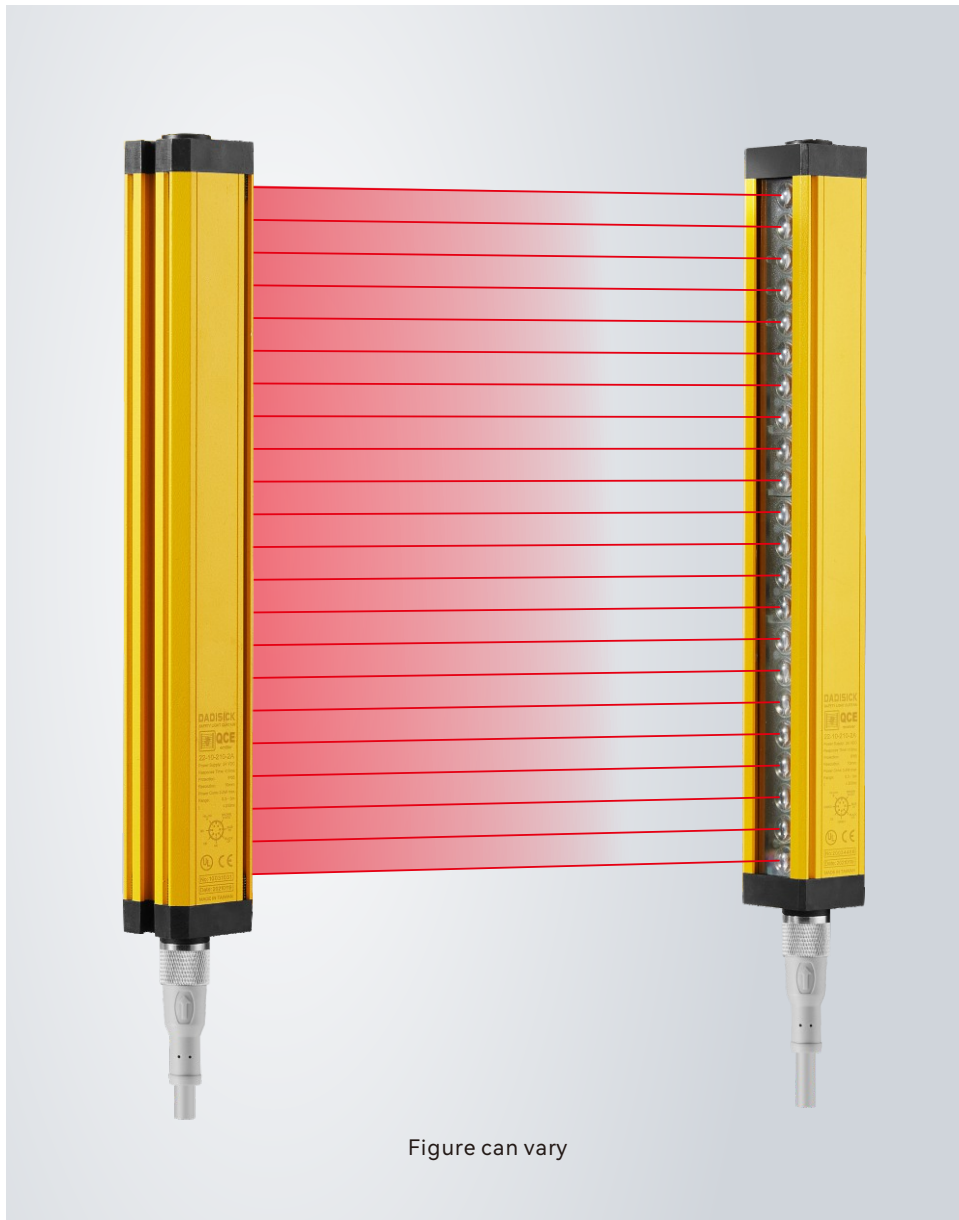


TECHNICAL DATA SHEET

SAFETY LIGHT CURTAIN SENSOR

Emitter: QCE46/10-450-2BC-E

Receiver: QCE46/10-450-2BC-R



Contents

- Product application
- Technical data
- Operation and display
- Dimensioned drawings
- Electrical connection
- Wiring diagram
- Accessories



GB/T 19001-2016

Product application

- A. Light curtain can achieve full protection for the slider can be stopped at any position on the press machine.
- B. The light curtain can only achieve upper dead point protection if the slider can not be stopped at any position on the press machine.
- C. Realize the regional protection for the industry manipulator, injection molding machines, packaging equipment, automation equipment, assembly wires and other dangerous work area.
- D. Used to detect and alarm object.

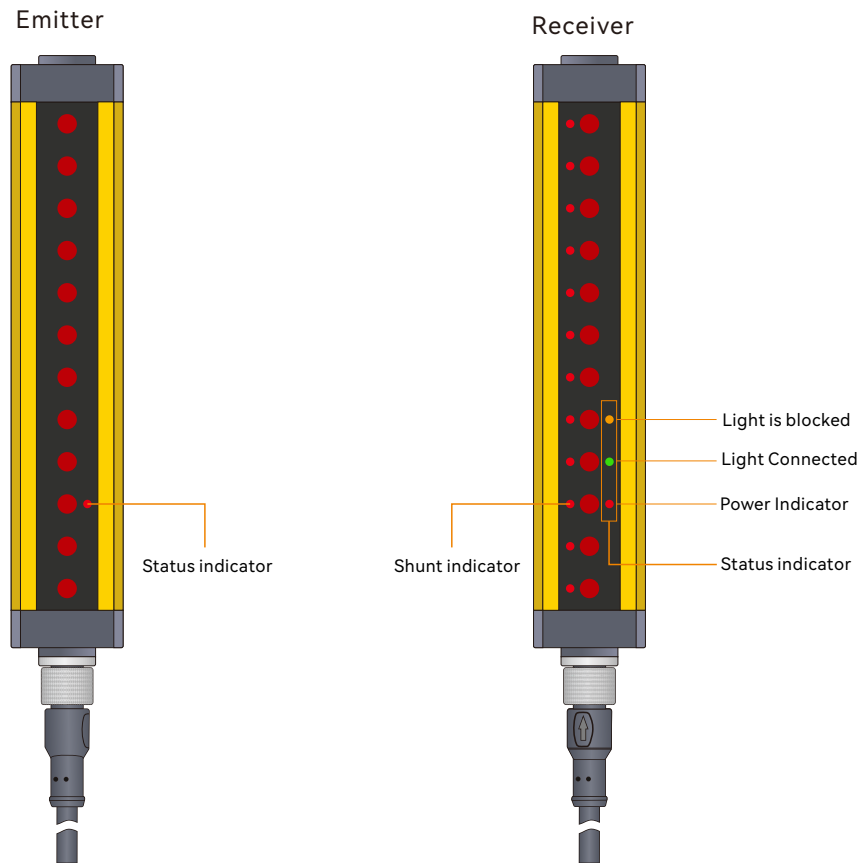
Technical data

Basic data of Receiver and Emitter

Standard packaging	
Product model	QCE46/10-450-2BC-E and QCE46/10-450-2BC-R
Standard configuration	One receiver, one transmitter, two data lines, one right-angle rack, and one t-shaped screw
Light curtain form	Infrared radiation type
Application	Standard industrial environment – finger protection
Features	
Resolution ratio	10mm
Check the accuracy	18mm
Number of beams	46
Protection height	450mm
Total height	488mm
Detection distance	30-10000mm
Response time	≤15ms
Synchronization	
Line synchronization	
Consumption current	≤200mA
Output mode	2 sets of PNP, with current of 500mA and voltage below 1.5V, polarity, short circuit and over-cutting protection
Output status	ON (receiving indicator green light)
Indicator light	Transmitter: power indicator light (red); receiver: output indicator light on (green), blackout (red)
Wavelength	850nm
Type of light	Infrared light (NIR), invisible
Function	Automatic reset
Mechanical data	
Overall dimension	30*30*488mm
Housing material	Metal
Metal shell	Aluminium
Lens front screen material	Acrylic
Upper and lower cover materials	ABS reinforced nylon PA66+30% GF
Environmental data	
Protection grade	IP65
Resistance to ambient light	Incandescent light: illumination of light-receiving surface 3000Lx; Sunlight: illumination of light-receiving surface 10000Lx
Ambient temperature	Working temperature: - 10~+40 °C (but not frozen), storage temperature: - 25 ~+55 °C
Ambient humidity	Working time: 35~85% RH, saving time: 35~95% RH

Performance data	
Protection circuit	Short circuit protection Overvoltage protection
Supply voltage	24VDC, -20...20%
Maximum current consumption	150mA
Fuse	2A half time interval
Output	
Number of safe output circuits (OSSD)	2-circuit
Type	Safety circuit output circuit OSSD
Minimum switch voltage high	18V
Minimum switch voltage low	2.5V
Typical switching voltage	22.5V
Voltage type	DC
Maximum current load	380mA
Load inductance	two thousand
Load capacity	zero point three
Maximum residual current	0.2mA
Typical residual current	0.002MA
Voltage drop	1.5V
Safety switch output 1	Connection pin 4, WHITE OSSD1
Switching element	Transistor PNP
Safety switch output 2	Connection pin 5, GREEN OSSD2
Switching element	Transistor PNP
Certificate	
CE TÜV	No.E8A 104143 0001 Rev.00
ROHS certification	No.BSTDG180811032001CC
CE TYPE 4	No.ICR Polska/VC/HS221214
UL	No. 4790783741.1-S
GB/T	No. HIC180327 GB/T 19001-2016 idt ISO 9001:2015

Operation and display



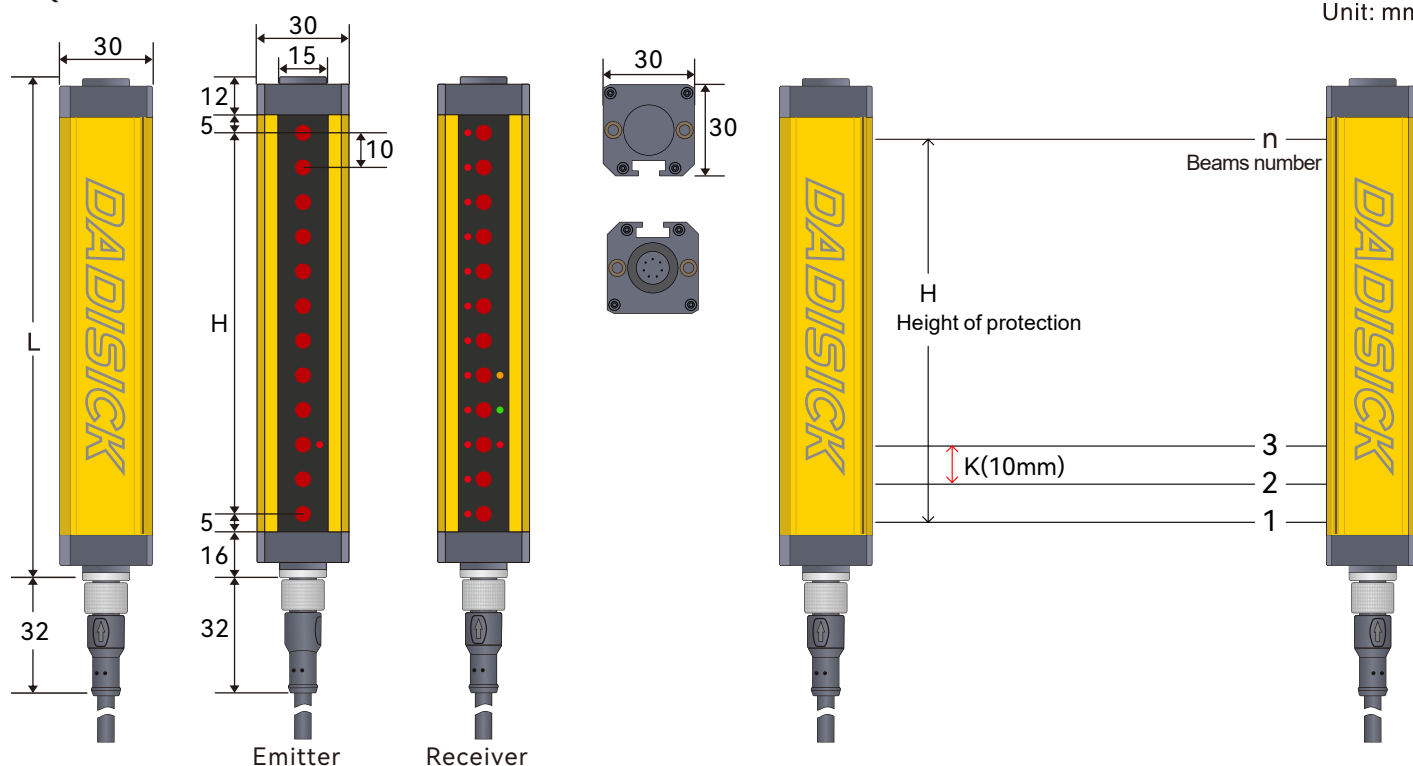
Status indicator	LED status Indicator	Explain
Emitter	Red, always on	Turns on the power
Receiver	Red, always on	Turns on the power
	Green	All light paths are connected
	Yellow	The light is blocked or misaligned
	Lights flashing	Interference or overstep detection range

Shunt indicator	LED shunt Indicator	Explain
Receiver	Red light up	The light is blocked or misaligned
	Red light out	The light paths are connected

Dimensioned drawings

QCE 10mm series

Unit: mm



Remarks

L: Total length of light screen

H: Height of protected area

K: Resolution ratio

n: Beams number

$$L = 12 + 5 + H + 5 + 16$$

$$H = (n - 1) \times 10$$

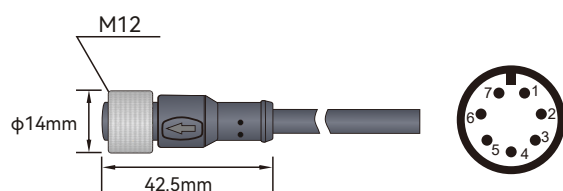
QCE 10mm specification list

Resolution	Light beam	Protection height (H)	Total height (L)	Product model	Signal output mode		Detection range
					Two outputs	PNP output	
10mm (K)	12	110	148	QCE12/10-110	2	PNP	0.3-10m
	14	130	168	QCE14/10-130	2	PNP	0.3-10m
	16	150	188	QCE16/10-150	2	PNP	0.3-10m
	18	170	208	QCE18/10-170	2	PNP	0.3-10m
	20	190	228	QCE20/10-190	2	PNP	0.3-10m
	22	210	248	QCE22/10-210	2	PNP	0.3-10m
	24	230	268	QCE24/10-230	2	PNP	0.3-10m
	26	250	288	QCE26/10-250	2	PNP	0.3-10m
	28	270	308	QCE28/10-270	2	PNP	0.3-10m
	30	290	328	QCE30/10-290	2	PNP	0.3-10m
	32	310	348	QCE32/10-310	2	PNP	0.3-10m
	34	330	368	QCE34/10-330	2	PNP	0.3-10m
	36	350	388	QCE36/10-350	2	PNP	0.3-10m
	38	370	408	QCE38/10-370	2	PNP	0.3-10m
	40	390	428	QCE40/10-390	2	PNP	0.3-10m
	42	410	448	QCE42/10-410	2	PNP	0.3-10m
	44	430	468	QCE44/10-430	2	PNP	0.3-10m
	46	450	488	QCE46/10-450	2	PNP	0.3-10m
	48	470	508	QCE48/10-470	2	PNP	0.3-10m
	50	490	528	QCE50/10-490	2	PNP	0.3-10m
	52	510	548	QCE52/10-510	2	PNP	0.3-10m
	54	530	568	QCE54/10-530	2	PNP	0.3-10m
	56	550	588	QCE56/10-550	2	PNP	0.3-10m
	58	570	608	QCE58/10-570	2	PNP	0.3-10m
	60	590	628	QCE60/10-590	2	PNP	0.3-10m
	62	610	648	QCE62/10-610	2	PNP	0.3-10m
	64	630	668	QCE64/10-630	2	PNP	0.3-10m
	66	650	688	QCE66/10-650	2	PNP	0.3-10m
	68	670	708	QCE68/10-670	2	PNP	0.3-10m
	70	690	728	QCE70/10-690	2	PNP	0.3-10m

Electrical connection

Electrical interface	
Number of interfaces	2 (receiver and transmitter)
Type	M12 connector, 7-pin
Interface metal	Copper nickel plating
Plug material	GY384 gray 30P
Allowable typical conductor section	0.25mm ²
Maximum link cable	100m
Maximum allowable cable load	4.9A
Cable material	PVC
Shielding	shielded

Cable description:



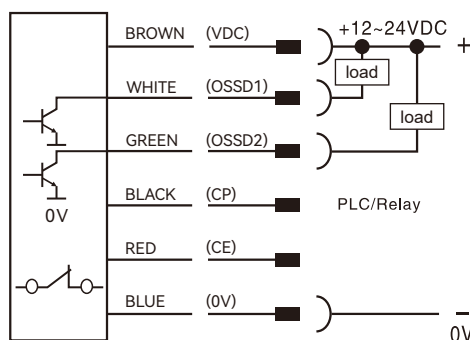
7-pin M12 cable connector straight
3m waterproof cable

Emitter Wiring diagram		
Pin number	Line color	Name
1	BROWN	24V DC
2	BLUE	0V
3	BLACK	CP
4	WHITE	NC
5	GREEN	NC
6	RED	CE
7	YELLOW	Ground wire

Receiver Wiring diagram		
Pin number	Line color	Name
1	BROWN	24V DC
2	BLUE	0V
3	BLACK	CP
4	WHITE	OSSD1
5	GREEN	OSSD2
6	RED	CE
7	YELLOW	Ground wire

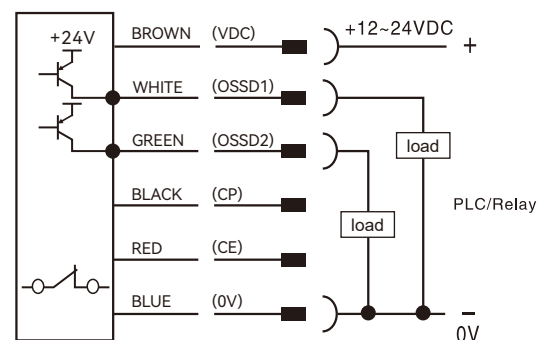
QCE signal output selection (actual output of transistor working normally)

NPN NC



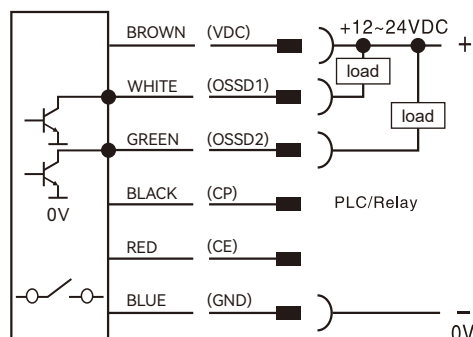
A

PNP NC



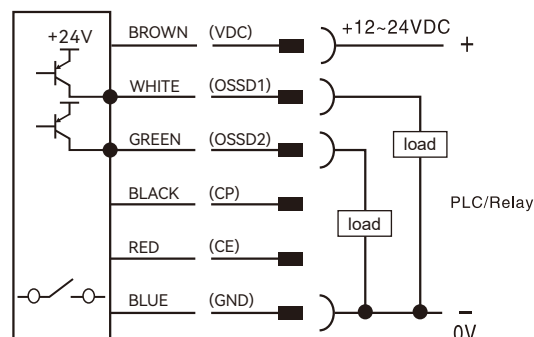
B

NPN NO

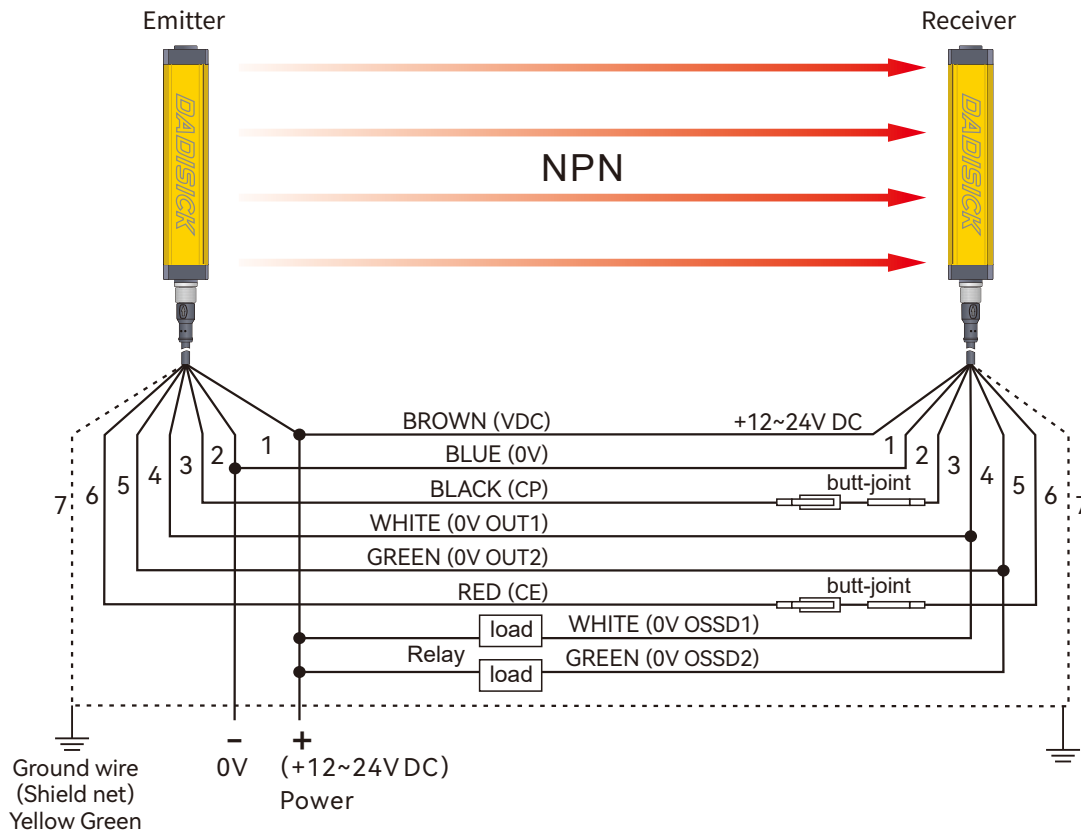


C

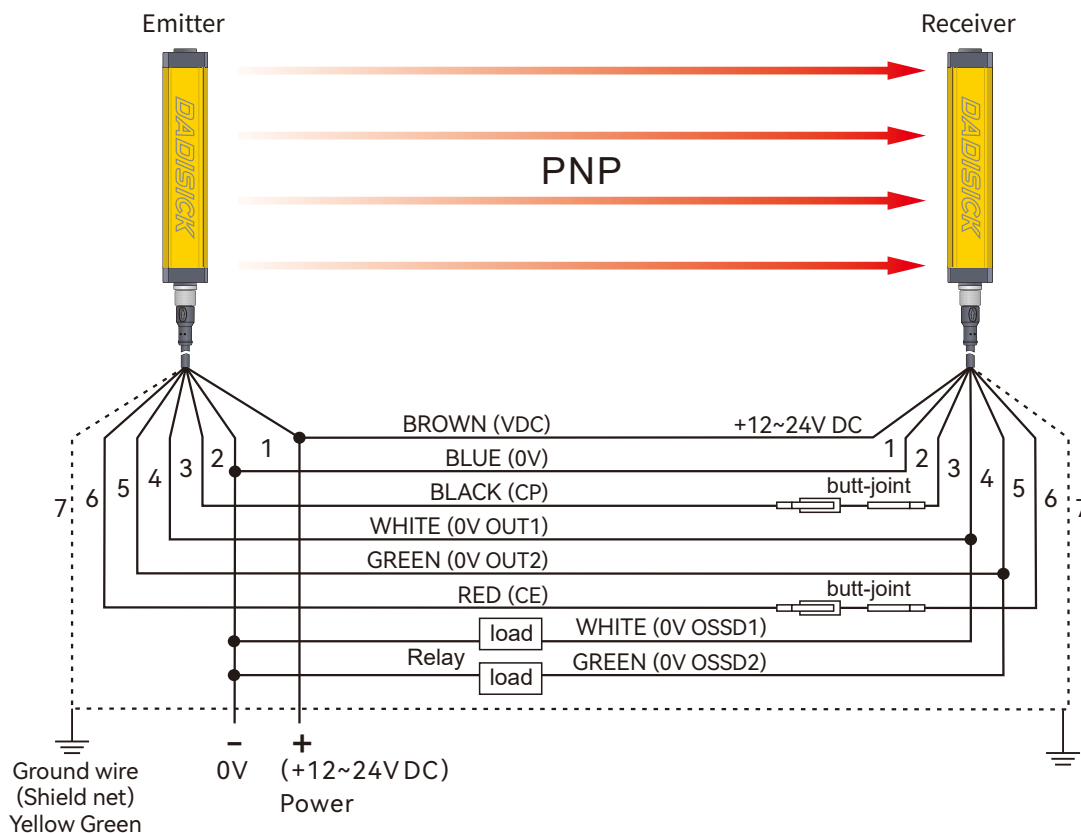
PNP NO



D

NPN output wiring diagram

This figure is an example of NPN double output 7-pin wiring.

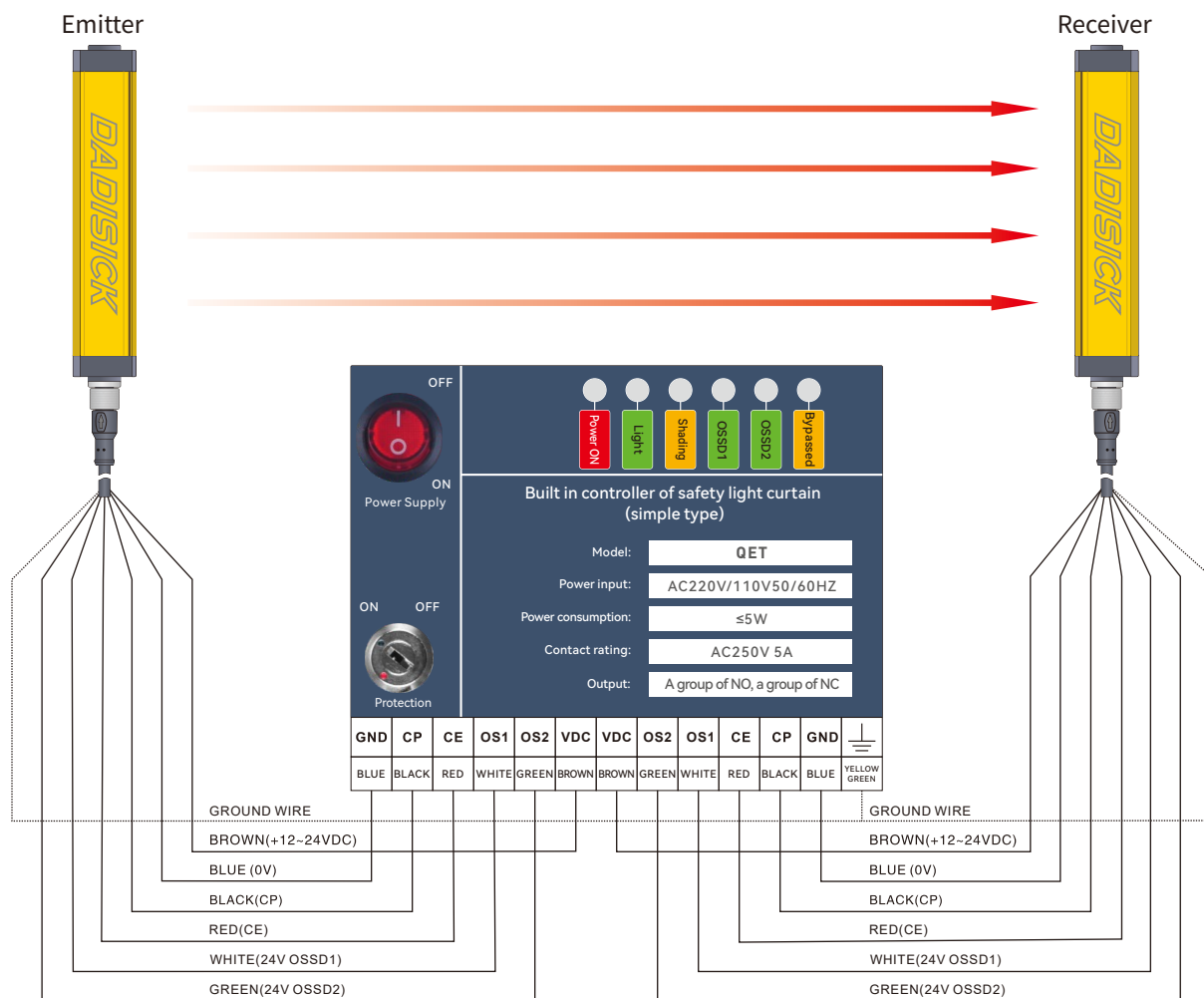
PNP output wiring diagram

This figure is an example of PNP double output 7-pin wiring.

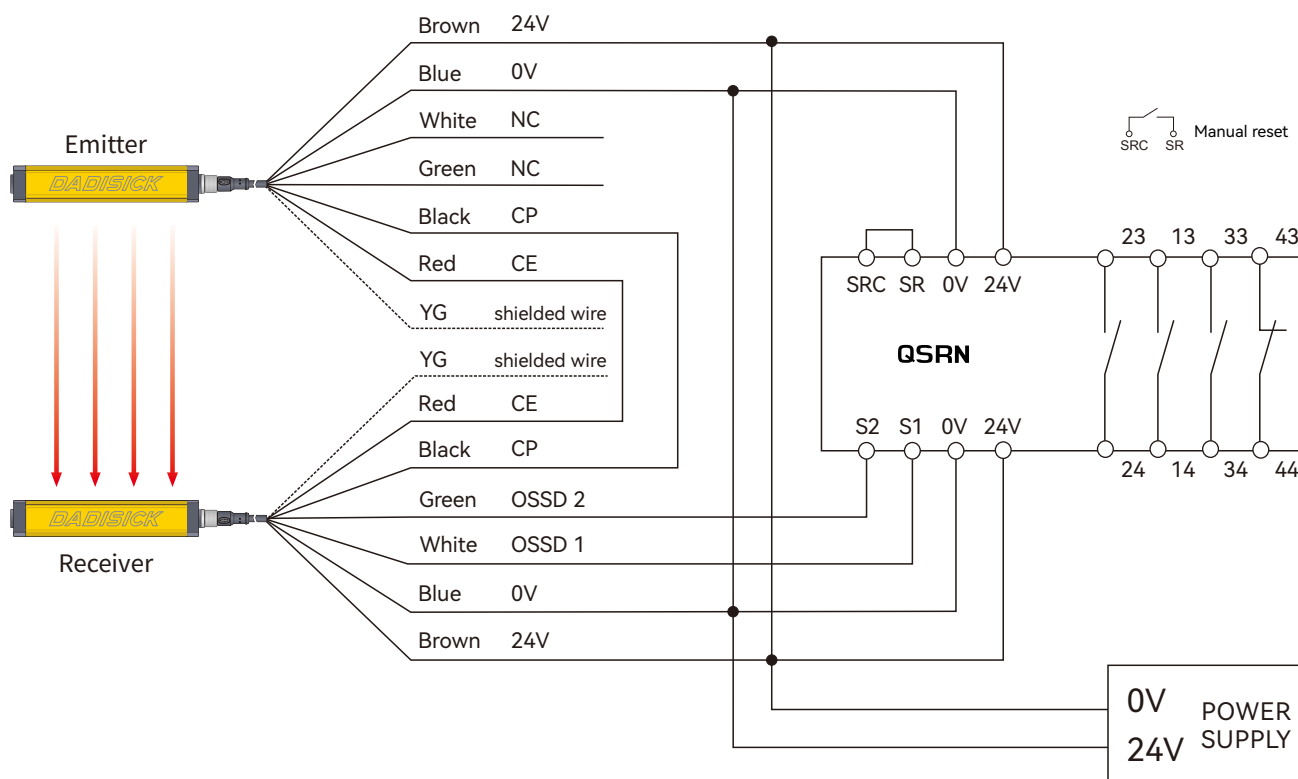
Selection of safety light curtain controller

Name	Order separately	Model	Descriptions
Built-in controller		QET	Used to monitor the signal processing of QCE series light curtain, and output one group of NO and one group of NC.
Safety relay		QSRN	QSRN safety relays have three groups of NO and one group of NC, with strong control capabilities. They are suitable for various signal monitoring in industrial places with high safety requirements, including emergency stop signals, safety door opening and closing signals, safety light curtain signals, and two-handed button signals.
Safety relay	  Multifunctional switching switch	Ter-A	Equipped with a mode switch, it can be used for most safety components, such as light curtains, safety switches, carpet contacts, two handed switches, etc. Automatic/manual reset paddles for quick configuration. Dual channel monitoring circuit, safe and reliable.
Light curtain relay		QET-1	Output conversion between NC and NO for QCE series light curtain.

Wiring diagram of QET built-in controller

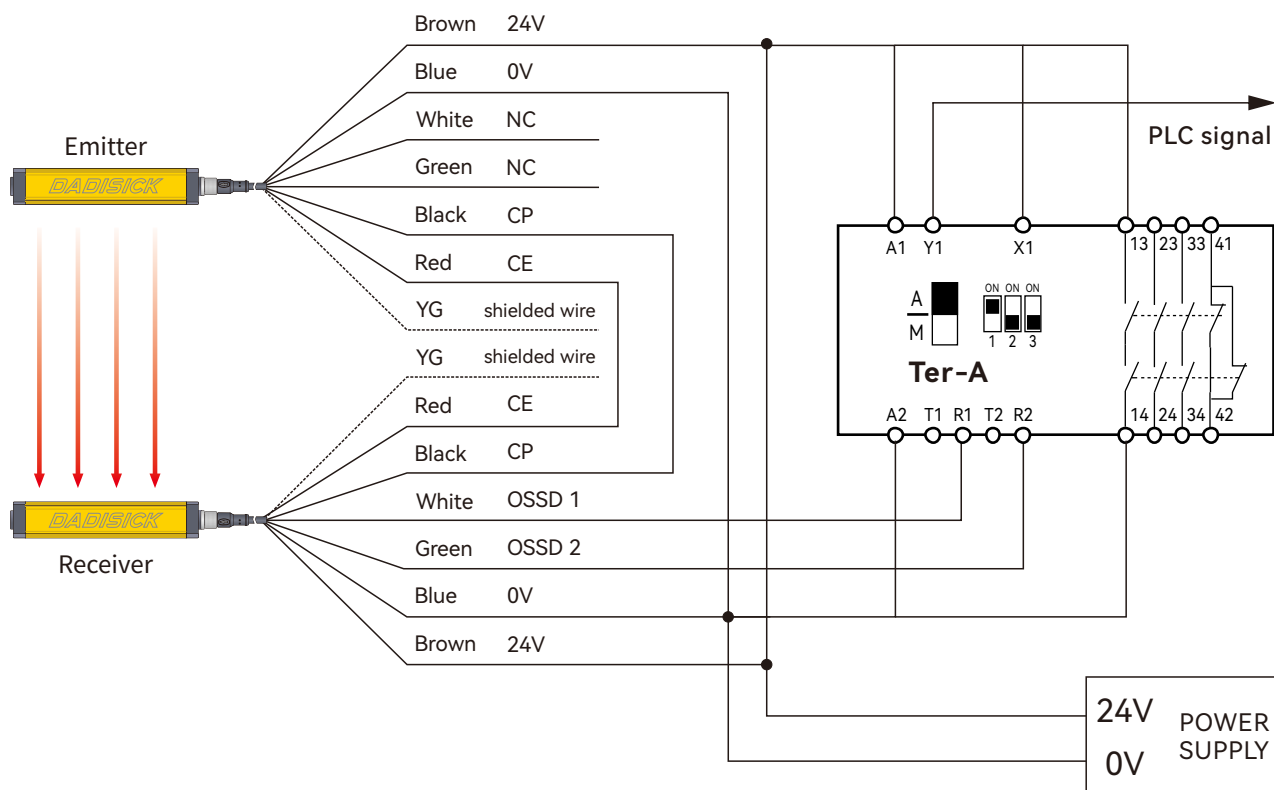


Wiring diagram of QSRN safety relay

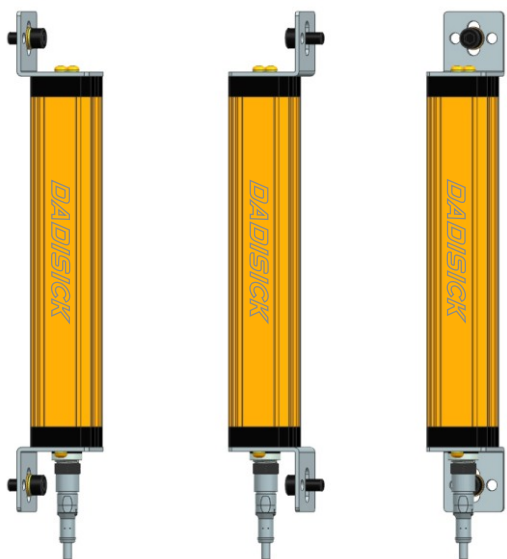


Wiring diagram of Ter-A safety relay

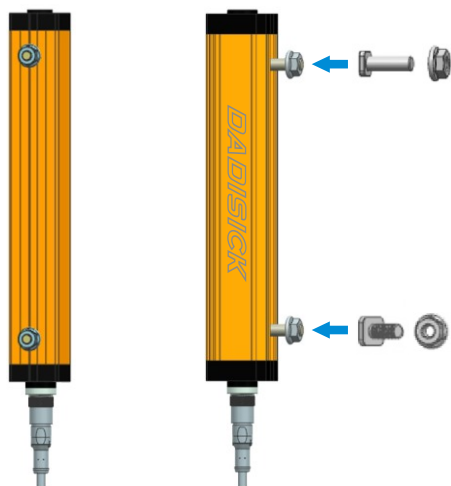
Dual channel light curtain PNP switch safety input, with automatic reset and PLC signal output.



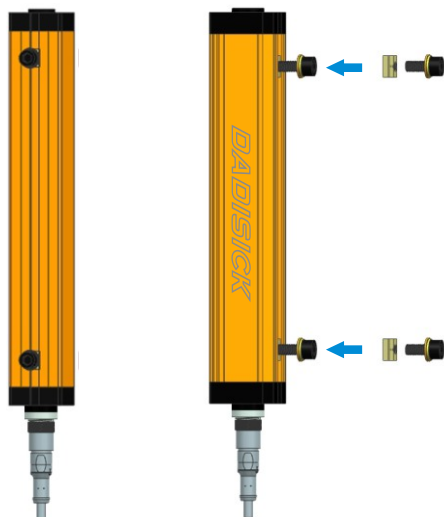
Accessories



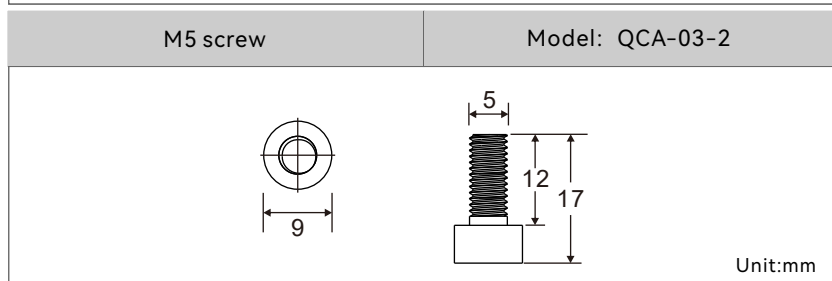
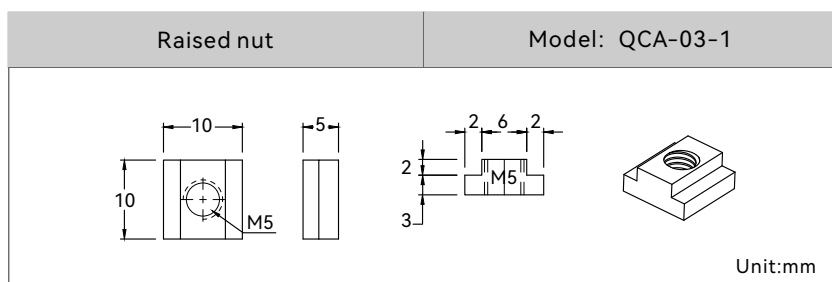
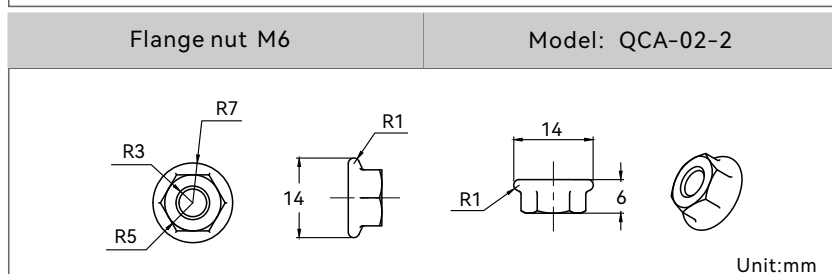
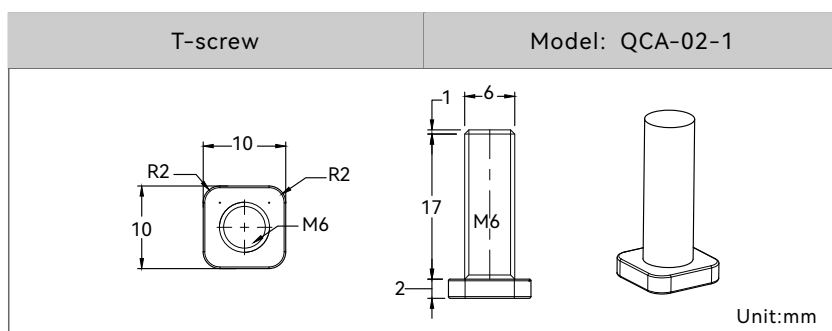
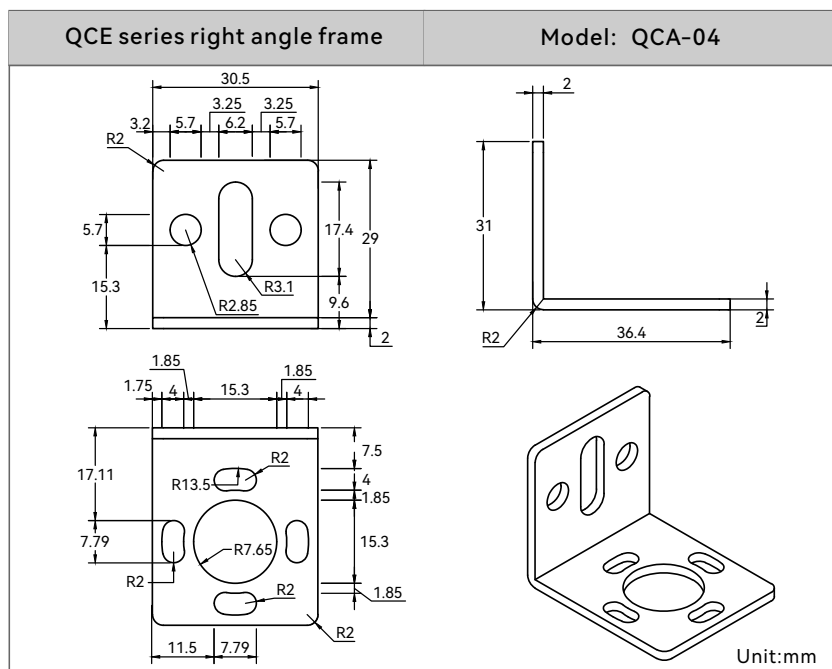
1. Installation method of lower right angle bracket
(Original accessories)

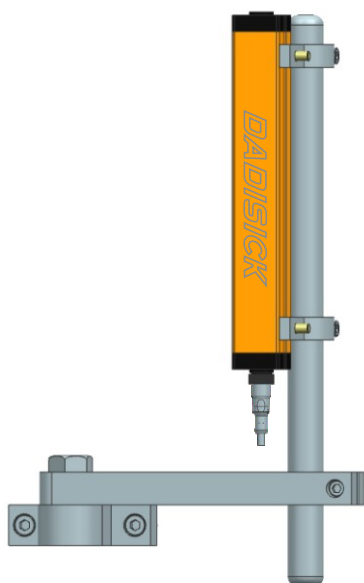


2. T-screw installation method
(Original accessories)



3. Installation method of convex nut
(Optional accessories)



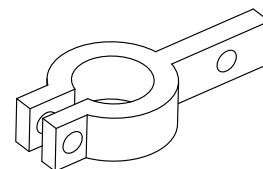
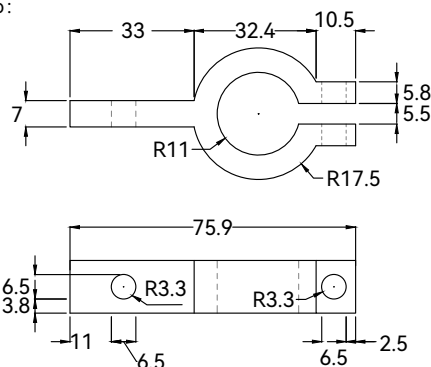


4. Stainless steel bracket installation
(Order separately)

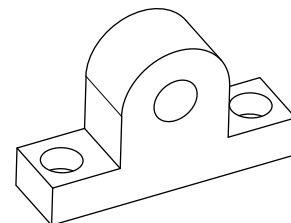
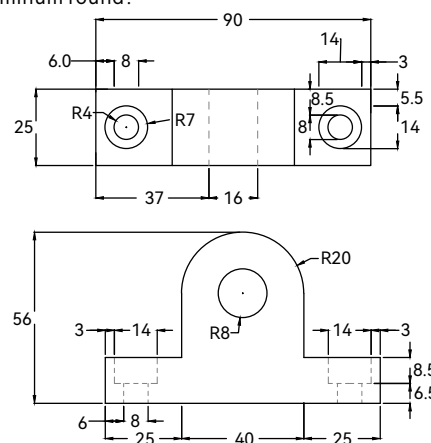
Stainless steel bracket installation

Model: QCA-01

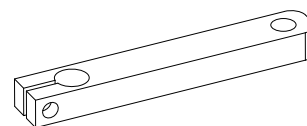
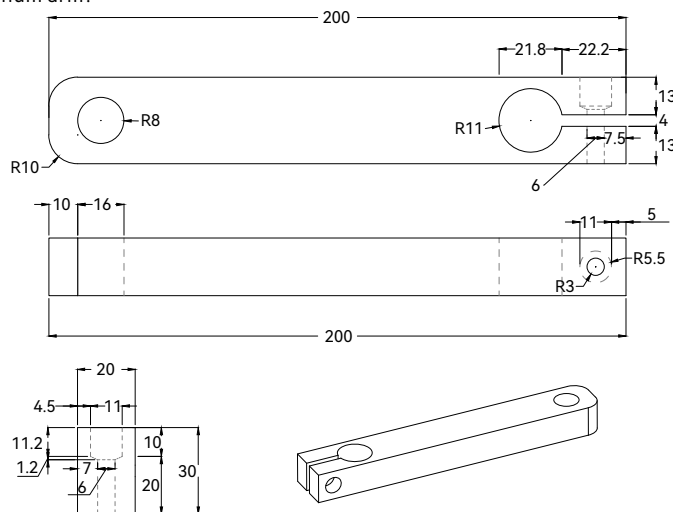
Clip:



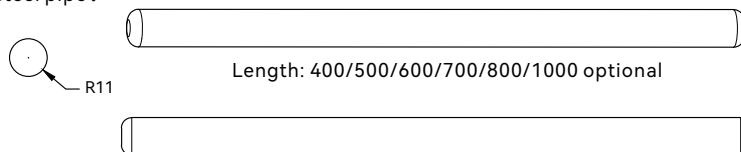
Aluminum round:



Aluminum arm:



Steel pipe:



Length: 400/500/600/700/800/1000 optional

Unit:mm