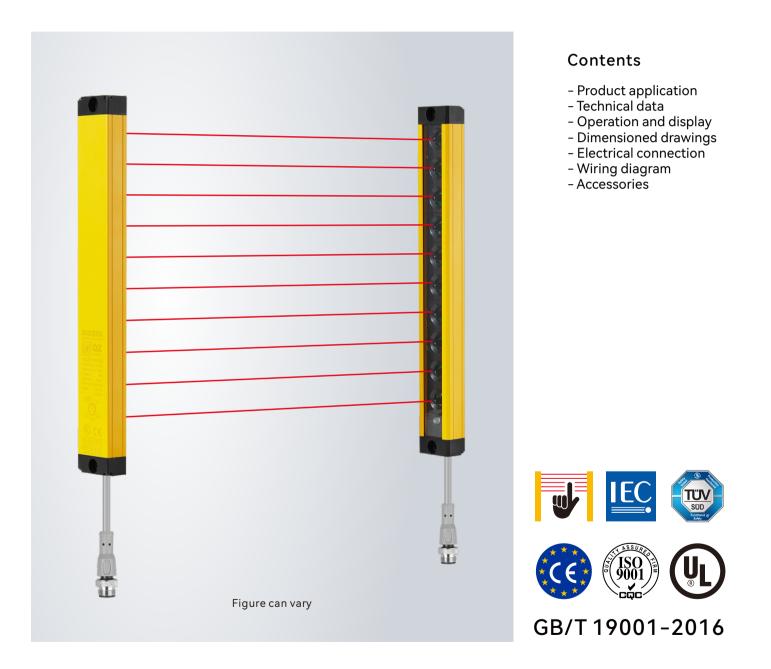


TECHNICAL DATA SHEET

SAFETY LIGHT CURTAIN SENSOR Emitter: QZ22/30-630-BA-E Receiver: QZ22/30-630-BA-R



Product application

- A. Light curtain can achieve full protection for the slider can be stopped at any position on the press machine.
- B. The light curtain can only achieve upper dead point protection if the slider can not be stopped at any position on the press machine.
- C. Realize the regional protection for the industry manipulator, injection molding machines, packaging equipment, automation equipment, assembly wires and other dangerous work area.
- D. Used to detect and alarm object.

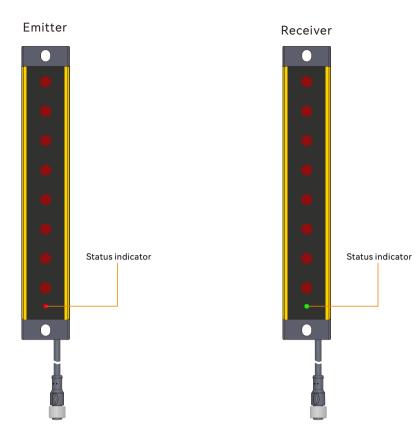
Technical data

Basic data of Receiver and Emitter

Standard packaging	
Product model	QZ22/30-630-BA-E and QZ22/30-630-BA-R
Standard configuration	One receiver, one transmitter, two data lines, one right-angle rack, and one t-shaped screw
Light curtain form	Infrared radiation type
Application	Standard industrial environment - finger protection
Features	
Resolution ratio	30mm
Check the accuracy	38mm
Number of beams	22
Protection height	630mm
Total height	694mm
Detection distance	30-3000mm
Response time	≤15ms
Synchronization	Line synchronization
Consumption current	≤200mA
Output mode	1-circuit of PNP, with current of 500mA and voltage below 1.5V, polarity, short circuit and over-cutting protection
Output status	ON (receiving indicator green light)
Indicator light	Transmitter: power indicator light (red); receiver: output indicator light on (green), blackout (red)
Wavelength	850nm
Type of light	Infrared light (NIR), invisible
Function	Automatic reset
Mechanical data	
Overall dimension	17.2*30*694mm
Housing material	Metal
Metal shell	Aluminium
Lens front screen material	Acrylic
Upper and lower cover materials	ABS reinforced nylon PA66+30% GF
Environmental data	
Protection grade	IP65
Resistance to ambient light	Incandescent light: illumination of light-receiving surface 3000Lx; Sunlight: illumination of light-receiving surface 10000Lx
Ambient temperature	Working temperature: - 10~+40 $^\circ$ C (but not frozen), storage temperature: - 25 -+55 $^\circ$ C
Ambient humidity	Working time: 35~85% RH, saving time: 35~95% RH

Performance data				
Protection circuit	Short circuit protection			
	Overvoltage protection			
Supply voltage	24VDC,-2020%			
Maximum current consumption	150mA			
Fuse	2A half time interval			
Output				
Number of safe output circuits (OSSD)	1-circuit			
Туре	Safety circuit output circuit OSSD			
Minimum switch voltage high	18V			
Minimum switch voltage low	2.5V			
Typical switching voltage	22.5V			
Voltage type	DC			
Maximum current load	380mA			
Load inductance	two thousand			
Load capacity	zero point three			
Maximum residual current	0.2mA			
Typical residual current	0.002MA			
Voltage drop	1.5V			
Safety switch output	Connection pin 4, WHITE OSSD 2			
Switching element	Transistor PNP			
Certificate				
CETÜV	No.E8A 104143 0001 Rev.00			
ROHS certification	No.BSTDG180811032001CC			
CE TYPE 4	No.ICR Polska/VC/HS221214			
UL	No. 4790783741.1-S			
GB/T	No. HIC180327 GB/T 19001-2016 idt ISO 9001:2015			

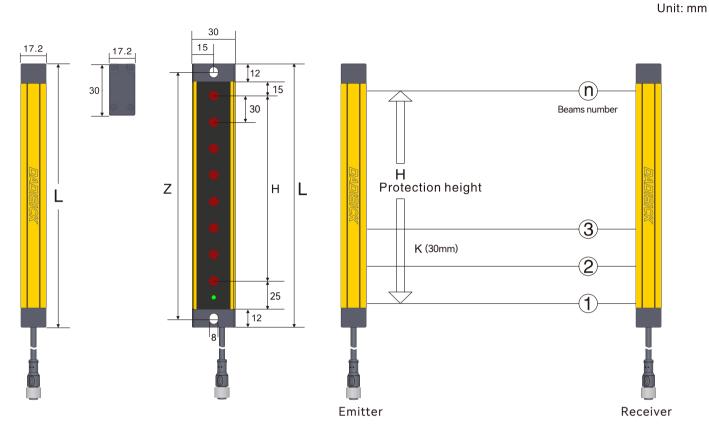
Operation and display



Normal operation of light curtain	LED Indicator status	Explain	
Emitter	Red, always on	Turns on the power	
Emitter	Receiver and emitter are red	Receiver and Emitter are not aligned	
	Green	All light paths are connected	
Receiver	Red	Light path shading	
	Lights flashing	Interference or overstep detection range	

Dimensioned drawings

QZ 30mm series



Remarks

L:Total length of light screen L=12+15+H+25+12 H:Height of protected area H=(n-1) * 30

K:Resolution ratio Z=L-11mm

Z:Fixed hole center distance n:Beams number

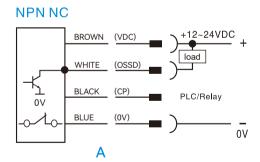
QZ 30mm specification list

Resolution Light beam	Light beam	Protection height (H)	Total height (L)	Product model	Signal output mode		Detection range
	3 ()	· · · · · · · · · · · · · · · · · · ·		Outputs	PNP output		
	4	90	154	QZ04/30-90	1	PNP	0.3-3m
	6	150	214	QZ06/30-150	1	PNP	0.3-3m
	8	210	274	QZ08/30–210	1	PNP	0.3-3m
	10	270	334	QZ10/30–270	1	PNP	0.3-3m
	12	330	394	QZ12/30-330	1	PNP	0.3-3m
	14	390	454	QZ14/30-390	1	PNP	0.3-3m
2.0	16	450	514	QZ16/30–450	1	PNP	0.3-3m
30mm (K) 18 20 22	510	574	QZ18/30–510	1	PNP	0.3-3m	
	20	570	634	QZ20/30–570	1	PNP	0.3-3m
	22	630	694	QZ22/30–630	1	PNP	0.3-3m
	24	690	754	QZ24/30–690	1	PNP	0.3-3m
	26	750	814	QZ26/30-750	1	PNP	0.3-3m
	28	810	874	QZ28/30-810	1	PNP	0.3-3m
	30	870	934	QZ30/30-870	1	PNP	0.3-3m
	32	930	994	QZ32/30–930	1	PNP	0.3-3m

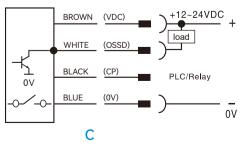
Electrical connection

Electrical interface							
Number of interfaces	2 (receiver and transmitter)						
Туре	M12 connector, 5-pi	n					
Interface metal	Copper nickel platin	g					
Plug material	GY384 gray 30P						
Allowable typical conductor section	0.25m ²						
Maximum link cable	100m						
Maximum allowable cable load	4.9A						
Cable material	PVC						
Cable description:							
M12		Emitt	er Wiring dia	gram	Recei	ver Wiring di	agram
		Pin number	Line color	Name	Pin number	Line color	Name
¢14mm		1	BROWN	24V DC	1	BROWN	24V DC
		2	BLUE	0V	2	BLUE	0V
		3	BLACK	СР	3	BLACK	СР
,		4	WHITE	NC	4	WHITE	OSSD
5-pin M12 cable connector straight 3m waterproof cable		5	YELLOW	Ground wire	5	YELLOW	Ground wire

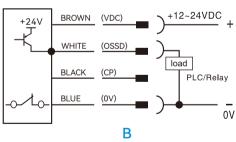
1. QZ signal output selection (actual output of transistor working normally)



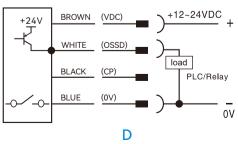
NPN NO



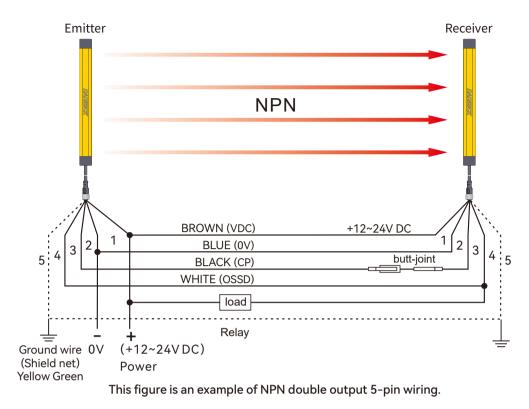
PNP NC



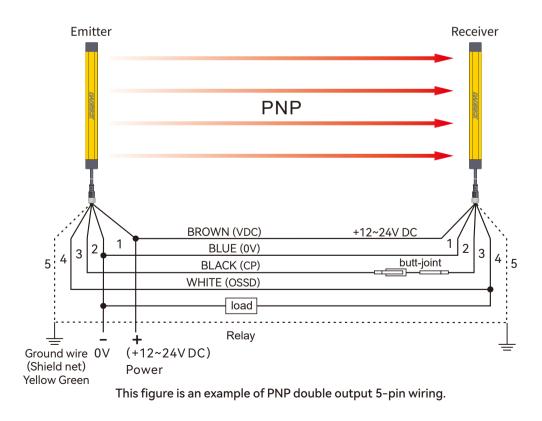
PNP NO



2. NPN output wiring diagram



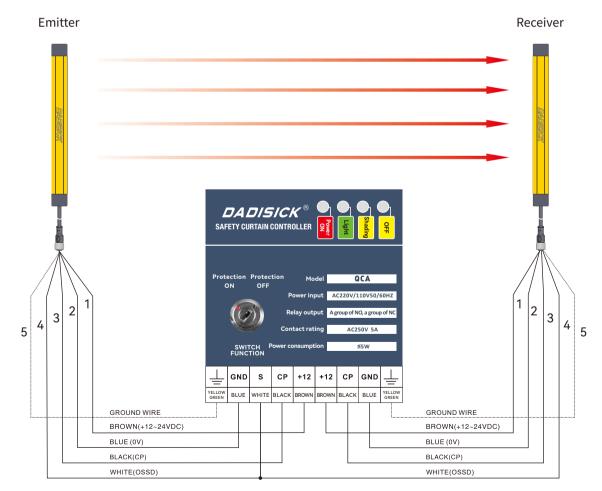
3. PNP output wiring diagram

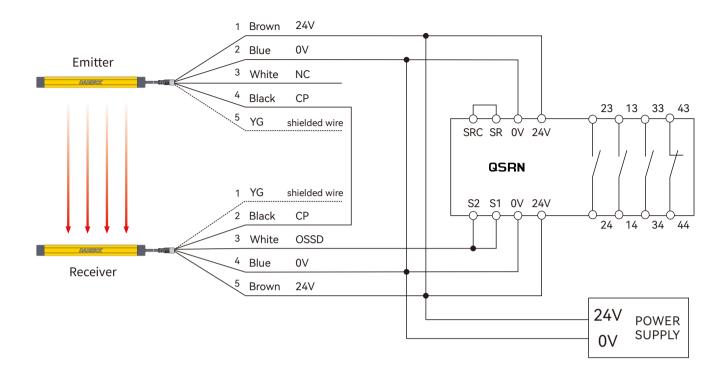


4. Selection of safety light curtain controller

Name	Order separately	Model	Descriptions
Built-in controller		QCA	Used to monitor the signal processing of QZ series light curtain, and output one group of NO and one group of NC.
Safety relay		QSRN	QSRN safety relays have three groups of NO and one group of NC, with strong control capabilities. They are suitable for various signal monitoring in industrial places with high safety requirements, including emergency stop signals, safety door opening and closing signals, safety light curtain signals, and two-handed button signals.
Safety relay	Multifunctional switching switch	Ter-A	Equipped with a mode switch, it can be used for most safety components, such as light curtains, safety switches, carpet contacts, two handed switches, etc.Automatic/manual reset paddles for quick configuration.Dual channel monitoring circuit, safe and reliable.
Light curtain relay		QET-1	Output conversion between NC and NO for QZ series light curtain.

4.1 Wiring diagram of QCA built-in controller

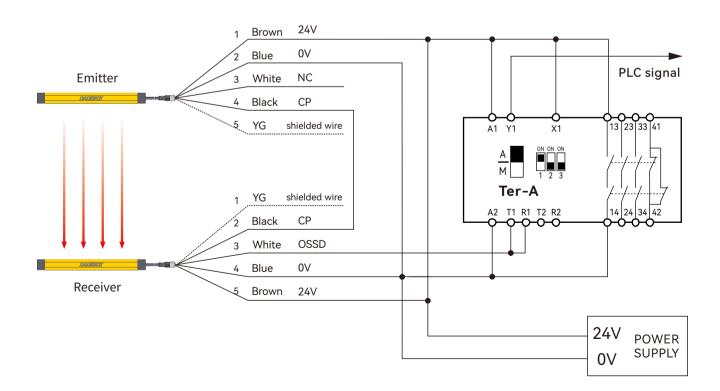




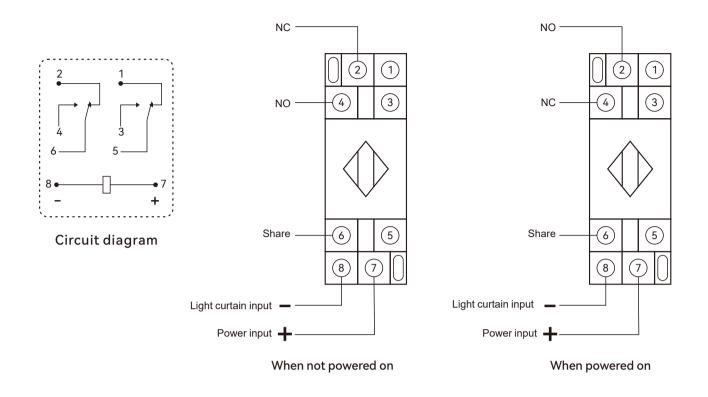
4.2 Wiring diagram of QSRN safety relay

4.3 Wiring diagram of Ter-A safety relay

Dual channel light curtain PNP switch safety input, with automatic reset and PLC signal output.



4.4 Wiring diagram of QET-1 light curtain relay



4.5 Wiring between light curtain and PLC and one-chip computer system

NPN wiring:

+24V DC +24V DC Brown Brown Brown Brown Emitter Receiver Emitter Receiver **PLC PLC** +24V White White NPN PNP h 0V Blue Blue Blue Blue -0V -0V

PNP wiring:

DONGGUAN DADI ELECTRONIC TECHNOLOGY CO., LTD Website: www.dadisick.com Email: sale@dadisick.com

