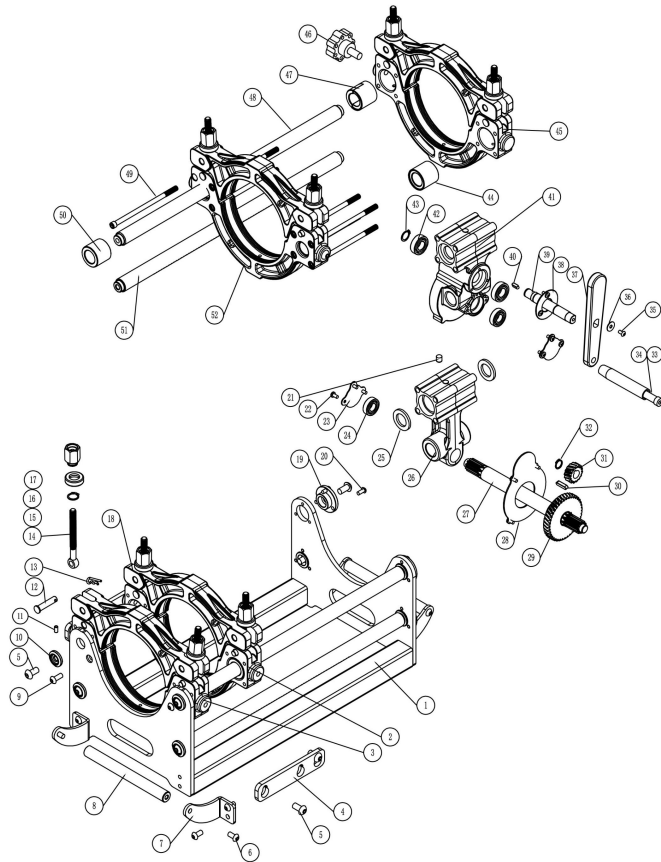


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BREAKDOWN PART LIST WELPING WP160C MANUAL BUTT FUSION MACHINE

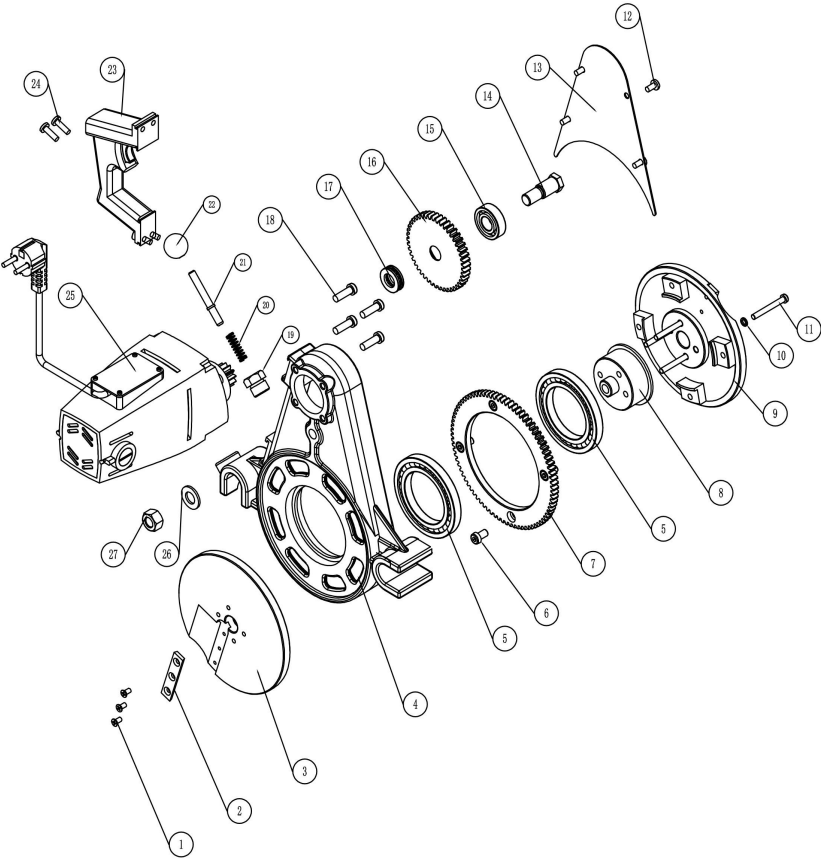


Part:Machine Frame



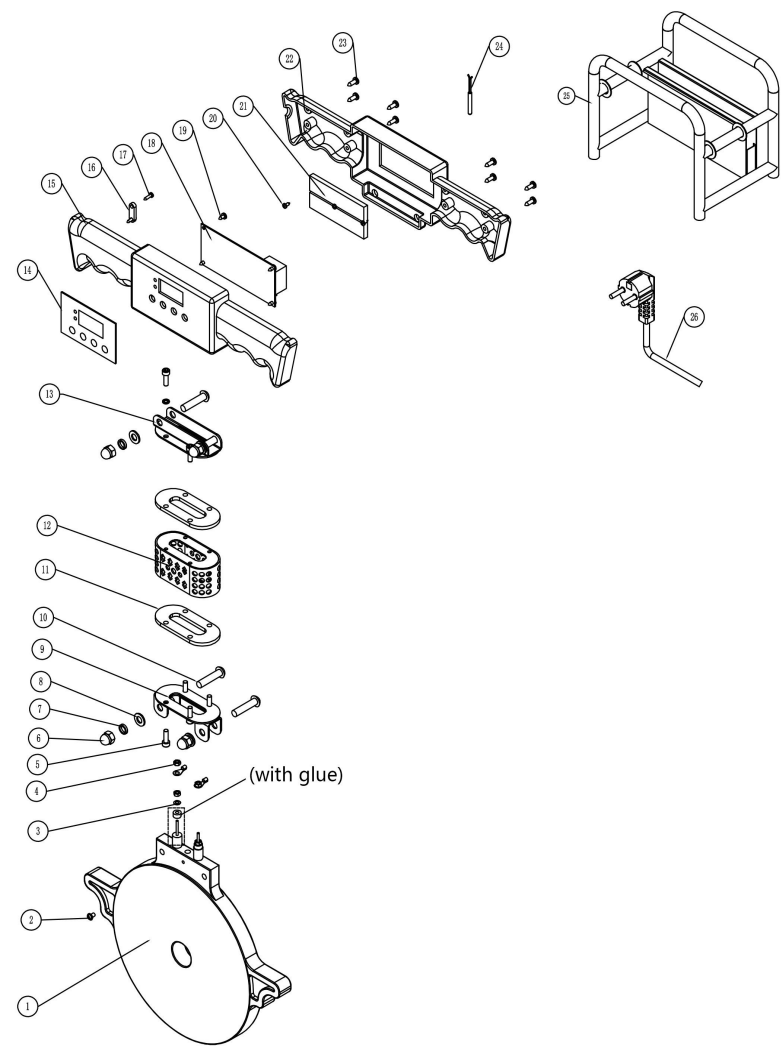
S/N	Part Description	Specification	Qty	S/N	Part Description	Specification	Qty
1	Welded frame		1	27	gear shaft	45#	1
2	Lower clamping part B		1	28	cover B	δ1.5	1
3	Lower clamping part A		1	29	gear	45#	1
4	Link	Q235B-8.0	2	30	flat key	6*25	1
5	screw	M10*20	14	31	gear	45#	1
6	screw	M8*16	12	32	retaining ring	Φ15	1
7	handle bracket	Q235A-5.0	2	33	sleeve	Q235B	1
8	handle rod	45#, Φ20	2	34	screw rod	Q235B	1
9	screw	M8*35	2	35	screw	M5*10	13
10	spacer	Q235B-10.0	4	36	washer	φ 5	1
11	screw	M6*12	4	37	handle link	Q235B	1
12	pin	Φ10*45, Q235B	8	38	cover A	δ1.5	1
13	R-pin	3*35, 65#	8	39	handle shaft	45#	1
14	lock bolt	T12*3, 45#	8	40	flat key	5*14	1
15	retaining ring	Φ18	8	41	gear housing B		1
16	washer	Q235B	8	42	bearing	6003-2RS	2
17	nut	T12*3-110	8	43	retaining ring	Φ17	1
18	upper clamping part		4	44	sleeve C		1
19	flange stub	Q235A	4	45	Lower clamping part C		1
20	screw	M6*14	12	46	screw	M12*25, Φ55	1
21	grease fitting	Φ10*10	2	47	sleeve B		3
22	screw	M5*10	13	48	long shaft	45#, Ø25	2
23	cover C	δ1.5	2	49	pull rod	M8*155-30, 20#	8
24	bearing	6002-2RS	2	50	sleeve A		4
25	spacer	Φ40*Φ25*4	4	51	gear shaft	45#	2
26	gear housing A		1	52	Lower clamping part D		1

Planing tool (Trimmer, Facer)



S/N	Part Description	Specification	Qty
1	screw	M5*10	6
2	blade	HSS	2
3	planing plate right		1
4	planing tool frame		1
5	bearing	16013	2
6	screw	M8*14	4
7	gear ring	40Cr	1
8	solid coupling		1
9	planing plate left		1
10	spring washer	Φ6	4
11	screw	M6*50	4
12	screw	M6*12	4
13	cover	δ1.2	1
14	bridge shaft	45#	1
15	bearing	6203-2RS	1
16	bridge gear	40Cr	1
17	thrust bearing	51103	1
18	screw	M8*25	4
19	nut		1
20	compression spring	Ø0.9*10*33*8N	1
21	pull pin		1
22	knob	M8	1
23	handle		1
24	screw	M6*20	4
25	motor	16A	1
26	flat washer	Φ14	1
27	nut	M14	1
planing tool complete			

Heating plate



S/N	Part Description	Specification	Qty
1	plate casting		1
2	screw	M4*6	1
3	flat washer	Φ4	2
4	nut	M4	4
5	screw	M5*16	8
6	nut	M8	4
7	spring washer	Φ8	2
8	flat washer	Φ8	4
9	cassette A		1
10	screw	M8*35	4
11	heat insulation washer		2
12	heat dissipation case	δ1.8	1
13	cassette B		1
14	screen plate	82*53	1
15	front handle grip	ABS	1
16	wire clamping plate	A53	1
17	screw	ST3*12	2
18	PPR digital display		1
19	screw	ST3.5*8	4
20	screw	ST3*8	3
21	heat dissipation plate	6061	1
22	rear handle grip	ABS	1
23	screw	ST4*12	8
24	thermocouple	Φ 4*50	1
25	tool basket		1
26	power cord		1
heating plate complete			