

Fitting Fabrication Machine ATLA1200 CNC: Versatile, Affordable and Intelligent

ATLA1200 CNC fitting fabrication machine is designed to fabricate fittings like elbows, tees crosses, and wye up to 1200mm. With the help of jaws, it could make different fittings of various sizes. The ATLA1200 CNC welding machine could weld plastic materials like HDPE, PP, PVDF. A operation panel with an automatic control system makes the whole welding process in a simple, efficient, and precise way. After setting the welding data (SDR, Pipe diameter, Standard requirement), the welding machine will start welding automatically, so that the operators could mainly focus on the welding process, stay away from other interference. And the build-in memory could record the welding process and report it to the operator by transferring the data from operation panel to computer by USB device, or automatically print it out by a printer.

ATLA1200 CNC

STANDARD COMPOSITION

- $\sqrt{}$ Basic machine complete with two carriages, both driven by hydraulic system.
- \sqrt{A} milling cutter with electric movement in/out, powered by an SERVO motor.
- √ A Teflon coated heating plate with electric movement in/out, powered by an SERVO motor.
- $\sqrt{}$ Left and right hydraulic elbow clamps ϕ 1200mm with full set of steel inserts from ϕ 630mm to ϕ 1100mm.
- $\sqrt{\text{Left}}$ and right hydraulic Crosses clamps Φ 1200mm with full set of steel inserts from Φ 630mm to Φ 1100mm.
- $\sqrt{\text{CNC}}$ operation system with welding logger.
- $\sqrt{\text{Top fasten cylinder}}$

OPTIONS

- $+45^{\circ}$ and 60° Wye clamps ϕ 1200mm with full set of steel inserts from ϕ 630mm to ϕ 1100mm.
- +Hydraulic clamping
- +Hydraulic locking
- +Hydraulic locking
- +Stub end device
- +Narrow clamps for welding short spigot fittings





+Safety fence

Welding range: 630-1200mr





Power Supply: 380V, 50/60Hz | Rated Power: 71.0kW | Material: PE-PP-PPR-PVDF

Why you could rely on RIYANG workshop fitting machines? Best Quality From China!

—. Cooperation with world-renowned brands ensures stable quality

- 1. Core elements PLC are from Siemens/Germany
- 2. Electricity components are from Schneider/Germany
- 3. Hydraulic valves are from Taiwan Yuken/China
- 4. Pressure sensor are from Wika/Germany
- 5. Proportional valve comes from HydraForce/USA
- 6. Heater anti-stick Teflon is from DuPont/USA

二. Advanced product philosophy eliminate your worries on operating the machines

- 1. Heater movement empowered by Servo motor, stable/faster/efficient/quiet
- 2. New designed heater with advanced technology of changeable heating element, greatly reduce maintenance cost when it is down.
- 3. Trimmer movement empowered by Servo motor, stable/faster/efficient/quiet
- 4. The trimmer plate is solid with strengthened quality. Two blades on one side for efficient facing
- 5. New developed program system achieve more user friendliness and could track every step of the welding procedure
- 6. Unique and new designed machine enhance the features made by RIYANG. More robust and compact.
- 7. Powder spraying the whole machine to make it look more delicate and keep it away from rusty
- 8. 2 years extended warranty years gives more confidence in the service



Main Features

1. Various international welding standards meet different welding needs 2. Single-sided trimming can be controlled to ensure unnecessary waste and over trimming on pipe segment.







3. It can ensure that the pipes on both sides contact the heating plate at the same time, thereby absorbing heat at the same time. It is confirmed that the beads heights on both sides are basically the same, and the welding result is better.

