

## Fitting Fabrication Machine ATLA630/24 CNC: Versatile, Affordable and Intelligent

ATLA630/24 CNC fitting fabrication machine is designed to fabricate fittings like elbows, tees crosses, and wye up to 630mm or 24"IPS. With the help of jaws, it could make different fittings of various sizes. The ATLA630/24 CNC welding machine could weld plastic materials like HDPE, PP, PVDF. A operation panel with an automatic control system makes the whole welding process in a simple, efficient, and precise way. After setting the welding data (SDR, Pipe diameter, Standard requirement ), the welding machine will start welding automatically after alignment phase, so that the operators could mainly focus on the welding process, stay away from other interference. And the build-in memory could record the welding process and report it to the operator by transferring the data from operation panel to computer by USB connection, or automatically read out by connecting a printer.

# **ATLA630/24 CNC**

#### STANDARD COMPOSITION

- $\sqrt{}$  Basic machine complete with two carriages, both driven by hydraulic system.
- $\sqrt{A}$  milling cutter with electric movement in/out, powered by an SERVO motor.
- $\sqrt{\rm A}$  Teflon coated heating plate with electric movement in/out, powered by an SERVO motor.
- $\sqrt{\mbox{Left}}$  and right elbow clamps  $\Phi$  630mm/24" with full set of aluminum inserts from  $\Phi$  315mm to  $\Phi$  560mm, or  $\Phi$  12" to  $\Phi$  22"IPS.
- $\sqrt{\text{Left}}$  and right 90° Tees and Crosses clamps  $\Phi$  630mm/24" with full set of aluminum inserts from  $\Phi$  315mm to  $\Phi$  560mm or  $\Phi$  12" to  $\Phi$  22"IPS.
- $\sqrt{\text{CNC}}$  operation system with welding logger.

#### **OPTIONS**

- $+45^{\circ}$  and 60° Wye clamps  $\phi$  630mm/24" with full set of aluminum inserts from  $\phi$  315mm to  $\phi$  560mm or  $\phi$  12" to  $\phi$  22"IPS.
- $+ \mbox{Hydraulic clamps}$  and  $\mbox{hydraulic locking}$
- +Stub end device
- +Narrow clamps for welding short spigot fittings
- +Manual operation system





Welding range:





315-630mm or 12"-24"IPS 315-630mm or 12"-24"IPS



315-630mm or 12"-24"IPS

Power Supply: 380V, 50/60Hz | Rated Power: 34.0kW | Material: PE-PP-PPR-PVDF | Net Weight: 3640kg

# Why you could rely on RIYANG workshop fitting machines? Best Quality From China!

## —. Cooperation with world-renowned brands ensures stable quality

- 1. Core elements PLC are from Siemens/Germany
- 2. Electricity components are from Omron/Japan
- 3. Hydraulic valves are from Taiwan Yuken/China
- 4. Pressure sensor are from Wika/Germany
- 5. Proportional valve comes from HydraForce/USA
- 6. Heater anti-stick Teflon is from DuPont/USA

### **\_\_\_.** Advanced product philosophy eliminate your worries on operating the machines

- 1. Heater movement empowered by Servo motor, stable/faster/efficient/quiet
- 2. Trimmer movement empowered by Servo motor, stable/faster/efficient/quiet
- 3. The trimmer plate is solid with strengthened quality. Two blades on one side for efficient facing.
- 4. New developed program system achieve more user friendliness and could track every step of the welding procedure
- 5. Unique and new designed machine enhance the features made by RIYANG. More robust and compact.
- 6. Powder spraying the whole machine to make it look more delicate and keep it away from rusty
- 7. 2 years extended warranty years gives more confidence in the service