

## V SERIES HIGH PRESSURE

- **HIGH PRESSURE**
- **FFFICIENT**







Riyang V250SHP and V315SHP are high-performance fusion welding machines, designed to excel on construction sites. It boasts a welding range from 63mm to 250mm or 2" IPS to 8" IPS, and 90mm-315mm or 3" IPS to 12" IPS, adhering to ISO21307 and ASTM F2620 high-force standard. Crafted from premium aluminum components, this machine guarantees strength and accuracy for all your welding needs.

The hydraulic power station provides powerful hydraulic output, and the hydraulic valves use a cartridge design for easy maintenance and repair. The detachable frame allows for convenient maintenance, while its compact and sturdy structure withstands external impacts.

 The trimmer incorporates a newly designed Worm-driven power system and is equipped with the internationally renowned Makita electric drill, ensuring superior quality.

• The outer clamps, is directly made from machining aluminum, ensuring its superior strength and precision.

 Strong clamps and inserts keep pipe from slipping during whole fusion cycle.

The hydraulic hoses on the frame are made of stainless steel, preventing rust and reducing the risk of cracking.



The heating plate is user-friendly and equipped with a high-quality Teflon coating. The junction box is made of stainless steel, ensuring it is rust-proof.





Data logger (PEWELDBANK) is compatible

## Standard

## Optional

Technical Parameters	V250SHP	V315SHP
Welding Range O.D.	63mm - 250mm, 2"IPS - 8"IPS	90mm - 315mm, 3"IPS - 12"IPS
Inserts Type	Multi/ISO/Single	Multi/ISO/Single
Piston Area	10.99 cm²	28.27 cm <sup>2</sup>
Sytem Pressure	110 bar (1595 psi) Max	110 bar (1595 psi) Max
Power Supply	220 V, 50/60 Hz	220 V, 50/60 Hz
Rated Power	4.25 kW	5.25 kW
Overall N.W./G.W.	137 Kg 163 Kg	189 Kg 234 Kg

Standard Configuration	V250SHP	V315SHP
Basic Machine Chassis	•	•
Trimmer	•	•
PTFE-Coated Heating Plate	•	•
Power Station	•	•
Support Bracket	•	•
Aluminum Reducers	•	•
Transport Plywood Box	•	•
Optional Configuration		
Stub End Device	0	0
Data Logger	0	0
ISO Reducer Inserts	0	0
Single Inserts	0	0
Support Roller	0	0