**ZJZ glue station system**



ⅰ、Structural features：

★Provide the starch adhesive to the corrugated single facer , glue machine and some other gluing equipment.

★Horizontal glue machine can meanwhile matched with main body glue and carrier glue, and mixing, glue large。

★Making room storage barrels adhesive solution was to use the glue pump rubber equipment storage barrels, adhesive solution for equipment。

★Storage barrels, plastic barrels with mixing device, avoid glue solution precipitation agglomerate。

★System unit with carrier vessel, main tank, storage tank, and send the glue pump, the back glue

pump, etc

★Glue system adopt glue cycle,rest glue go back to the glue square cylinder,Liquid level float automatic control,the back glue a bucket of glue liquid being beaten back with glue equipment storage bucket，cycle for glue，Save the glue solution，prevent the glue solution in the rubber plate pasting and caking precipitation.

★Work has been completed, the residual gum dividend total pipeline with rubber equipment rubber pumped back rubber room storage barrels, for next time use。

★Responsible for technical guidance, teaching adhesive dispensing process。

ⅱ、Technical parameter：

★Horizontal body glue mixer：one

★Carrier glue mixer：one

★Storage glue mixer：one

★Plastic buckets on coater：one

★Coating machine back plastic buckets :one

★Plastic buckets on single machine :two

★Single machine back plastic buckets：two

★Lose glue dispensing pumps：four

ⅲ、Glue barrel diameter parameters：

★Horizontal body glue mixer：1250mm×1000mm×900mm

★Carrier glue mixer diameter： ￠800mm×900mm

★Diameter plastic bucket on Glue：￠800mm×1000mm

★Plastic buckets on single machine：￠800mm×1000mm

★Storage tank diameter：￠1200mm×1200mm

ⅳ、Powered motor parameters：

★Horizontal body glue mixer：3Kw

★Carrier glue mixer：2.2Kw(Ordinary three-phase)

★Output plastic pump motor ：2.2Kw（Ordinary three-phase）

★Storage Tank Motor：1.5Kw（Ordinary three-phase）