**GM-12 Double glue machine**

ⅰ、Structural features：

★After the glue roller surface after quenching inner hole machining, grinding and dynamic balancing surface engraved with pit style textured, coating evenly, less consumption of plastic。

★Doctor roller surface by grinding and hard chromium plating.

★other guide rollers with hard chrome plated.。

★Pressure roller with pneumatic lift, easy operation。

★ manually adjust scraping gap。

★glue roller ¢ 215mm、Doctor roll¢ 122mm、press paper roller¢ 122mm、preheat roller 270mm。

★Electrical design, construction production process, follow the national standards, low failure rate, easy maintenance。

★Manual glue adjustment。

ⅱ、Technical parameter：

★Effective width：1800mm

★Operation direction：left or right（determined in accordance with customer plant）

★Design speed：100m/min

★Gas supply system：0.4—0.9Mpa

★Preheat cylinder temperature range：150—200℃

★Steam pressure:0.8—1.2Mpa

ⅲ、Roller diameter parameter：

★Glue roller diameter：￠215mm

★Doctor roller diameter：￠122mm

★Lower preheating roll diameter：￠270mm

★Under preheat roller diameter：￠270mm

★Over the paper roll diameter：￠85mm

ⅳ、Powered motor parameters动力电机参数：

★Glue roller initiative frequency motor：3KW

★Sizing Reducer:：250W

★Pressure roller clearance adjustment motor： 250W

★Glue pump motor：2.2KW