

Specification table for (SSAW)spiral welded steel pipes and weight table for spiral steel pipes per meter (KG/M)																														
O. D. (MM)	Wall Thickness(MM)																													
	4	5	5.5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	26	27	28					
219	21.20	26.38	28.95	31.51	36.59	41.62	46.61	51.54																						
273	26.53	33.04	36.28	39.51	45.92	52.28	58.59	64.85																						
323.9	31.85	39.32	43.18	47.04	54.70	62.32	69.89	77.41	84.88	92.30	99.67	106.99																		
325	31.86	39.46	43.33	47.26	54.90	62.54	70.13	77.68	85.18	92.62	100.02	107.37																		
355.6	34.68	43.23	47.48	51.73	60.18	68.57	76.92	85.23	93.48	101.68	109.83	117.94																		
377	36.79	45.88	50.39	54.89	63.87	72.80	81.67	90.50	99.28	108.01	116.69	125.32																		
406.4	39.69	49.44	54.32	59.24	68.94	78.60	88.20	97.75	107.26	116.71	126.12	135.48	144.78	154.04																
426	41.62	51.91	57.03	62.14	72.33	82.46	92.55	102.59	112.57	122.51	132.40	142.24	152.03	161.77																
457	44.68	55.73	61.24	66.73	77.69	88.58	99.43	110.23	120.98	131.66	142.34	152.95	163.50	174.01																
476	46.75	58.32	64.08	69.84	81.30	92.72	104.09	115.41	126.68	137.90	149.07	160.20	171.27	182.29																
508	49.71	62.02	68.15	74.28	86.48	98.64	110.75	122.81	134.82	146.78	158.69	170.55	182.37	194.13	205.84	217.51	229.12	240.69												
529	51.78	64.61	71.00	77.38	90.11	102.78	115.41	127.99	140.51	152.99	165.42	177.80	190.14	202.42	214.65	226.83	238.96	251.09												
559	54.74	68.31	75.07	81.82	95.29	108.70	122.07	135.38	148.65	161.87	175.04	188.16	201.23	214.25	227.23	240.15	253.02	265.85												
610	59.77	74.60	81.99	89.37	104.09	118.76	133.39	147.96	162.48	176.96	191.39	205.77	220.10	234.38	248.61	262.79	276.92	291.00	305.03	319.02										
630	61.75	77.06	84.70	92.33	107.54	122.71	137.82	152.89	167.91	182.88	197.80	212.68	227.50	242.27	256.99	271.67	286.29	300.87	315.39	329.87										
660	64.71	80.76	88.77	96.77	112.73	128.63	144.48	160.29	176.05	191.76	207.42	223.03	238.60	254.11	269.57	284.98	300.35	315.66	330.93	346.14										
711	69.74	87.05	95.69	104.31	121.52	138.69	155.80	172.87	189.88	206.85	223.76	240.64	257.47	274.23	290.95	307.62	324.24	340.82	357.34	373.81										
720	70.63	88.16	96.91	105.64	123.08	140.46	157.80	175.09	192.32	209.51	226.65	243.75	260.79	277.78	294.72	311.62	328.46	345.26	362.00	378.70										
762	74.77	93.34	102.61	111.86	130.33	148.75	167.12	185.44	203.72	221.94	240.11	258.24	276.33	294.35	312.33	330.26	348.14	365.97	383.75	401.48										
813	79.80	99.63	109.52	119.41	139.13	158.81	178.44	198.02	217.55	237.03	256.46	275.86	295.19	314.48	333.71	352.90	372.04	391.13	410.17	429.15	448.09	466.99								
820	80.49	100.49	110.47	120.44	140.34	160.19	179.99	199.75	219.45	239.10	258.71	278.28	297.78	317.24	336.65	356.01	375.32	394.58	413.79	432.95	452.06	471.13								
914		134.35	156.57	178.74	200.86	222.93	244.96	266.93	288.86	310.73	332.56	354.33	376.06	397.74	419.36	440.94	462.47	483.95	505.38	526.76										
920		135.24	157.61	179.93	202.19	224.41	246.59	268.71	290.78	312.80	334.77	356.70	378.57	400.40	422.18	443.90	465.58	487.21	508.79	530.32										
1016		149.44	174.18	198.87	223.50	248.09	272.63	297.12	321.56	345.95	370.29	394.58	418.82	443.01	467.16	491.25	515.30	539.29	563.24	587.14	610.98	634.78								
1020		150.04	174.87	199.65	224.39	249.08	273.71	298.30	322.84	347.33	371.77	396.16	420.50	444.79	469.03	493.23	517.37	541.46	565.51	589.50	613.45	637.35								
1118		164.54	191.79	218.99	246.14	273.24	300.30	327.30	354.28	381.16	408.02	434.83	461.58	488.29	514.95	541.56	568.12	594.63	621.09	647.51	673.87	700.18								
1120		164.83	192.13	219.38	246.59	273.74	300.84	327.89	354.90	381.85	408.76	435.62	462.42	489.18	515.89	542.55	569.16	595.72	622.23	648.69	675.10	701.47								
1219		179.48	209.22	238.92	268.59	298.15	327.70	357.19	386.63	416.03	445.39	474.68	503.93	533.13	562.28	591.38	620.43	649.43	678.38	707.29	736.14	764.95								
1220		179.63	209.40	239.11	268.78	298.40	327.97	357.49	386.96	416.38	445.75	475.07	504.35	533.57	562.75	591.87	620.95	649.97	678.95	707.89	736.78	765.65								
1320		194.43	226.66	258.84	290.98	323.06	355.10	387.08	419.02	450.91	482.74	514.53	546.27	577.96	609.60	641.19	672.74	704.23	735.67	767.07	798.41	829.71								
1321		194.57	226.83	259.04	291.20	323.31	355.37	387.38	419.34	451.25	483.11	514.93	546.69	578.41	610.07	641.69	673.25	704.77	736.24	767.67	799.01	830.35								
1420		278.57	313.17	347.72	382.22	416.68	451.08	485.43	519.74	553.99	588.20	622.35	656.46	690.52	724.53	758.48	792.39	826.25	860.06	893.83	927.54	961.20								
1422		278.97	313.62	348.22	382.77	417.27	451.72	486.12	520.48	554.78	589.03	623.24	657.40	691.50	725.56	759.57	793.53	827.44	861.30	895.11	928.87	962.58								
1520		298.20	335.37	372.38	409.35	446.27	483.14	519.96	556.73	593.45	630.12	666.74	703.32	739.84	776.31	812.74	849.12	885.44	921.72	957.95	994.12	1030.25								
1524		299.09	336.25	373.37	410.44	447.45	484.42	521.34	558.21	595.03	631.80	668.52	705.19	741.81	778.39	814.91	851.38	887.81	924.18	960.51	996.79	1033.02								
1620		318.03	357.56	397.05	436.48	475.86	515.20	554.48	593.72	632.91	672.05	711.13	750.17	789.16	828.10	866.99	905.84	944.63	983.37	1022.07	1060.71	1099.31								
1626		319.21	358.89	398.52	438.11	477.64	517.12	556.56	595.94	635.28	674.56	713.80	752.98	792.12	831.21	870.25	909.24	948.18	987.07	1025.91	1064.71	1103.45								
1720		421.71	463.61	505.46	547.26	589.01	630.71	672.37	713.97	755.52	797.03	838.49	879.89	921.23	962.56	1003.82	1045.03	1086.19	1127.30	1168.36										
1727		423.43	465.51	507.53	549.50	591.43	633.30	675.13	716.90	758.63	800.31	841.94	883.52	925.05	966.53	1007.96	1049.34	1090.67	1131.96	1173.19	1214.37									
1820		446.37	490.73	535.05	579.32	623.54	667.71	711.88	755.99	799.92	843.89	887.81	931.68	975.51	1019.28	1063.00	1106.68	1150.31	1193.88	1237.41	1280.89	1324.31								
1829		448.59	493.18	537.71	582.20	626.64	671.03	715.38	759.67	803.91	848.10	892.25	936.36	980.39	1024.38	1068.33	1112.23	1156.08	1199.88	1243.63										
1920		471.03	517.86	564.64	611.38	658.06	704.70	751.28	797.82	844.31	890.74	937.13	983.47	1029.76	1076.00	1122.19	1168.33	1214.43	1260.47	1306.46										
1930		473.50	520.57	567.60	614.58	661.52	708.40	755.23	802.01	848.75	895.43	942.06	988.65	1035.19	1081.67	1128.11	1174.50	1220.84	1267.13	1313.37										
2020		495.69	544.99	594.24	643.44	692.59	741.69	790.74	839.74	888.70	937.60	986.46	1035.26	1084.02	1132.72	1181.38	1229.99	1278.55	1327.05	1375.51										
2032		498.65	548.24	597.79	647.29	696.73	746.13	795.48	844.77	894.02	943.22	992.37	1041.47	1090.53	1139.53	1188.48	1237.39	1286.24	1335.05	1383.80										
2120		623.63	675.50	727.11	778.68	830.20	881.67	933.09	984.46	1035.78	1087.05	1138.27	1189.44	1240.57	1291.64	1342.67	1393.64	1444.57	1495.45	1546.28										
2134		627.98	679.93	731.95	783.96	835.92	887.84	939.70	991.50	1043.25	1094.95	1146.60	1198.20	1249.75	1301.25	1352.70	1404.10	1455.45	1506.75	1558.00										