					9	Specific	ation 1	table fo	or (SSA	W)spi	ral wel	ded ste	el pipes	and we	ight tab	le for s	piral ste	el pipes	per me	ter (KG	/M)					
0.D. (000) Wall Thickness(MM) 4 5 5.5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26														26	27	28										
219	21.20	26.38	28.95	31.51	36.59	41.62	46.61	51.54	- ''	14	10	17	10	10	- 17	10	10	20	- 41	- 44	20	24	20	20	41	20
273	26.53 31.55	33.04	36.28 43.18	39.51 47.04	45.92 54.70	52.28	58.59 69.89	64.85 77.41	84.88	92.30	99.67	106.99														—
323.9 325	31.55	39.32	43.18	47.04	54.70	62.32 62.54	70.13	77.68	85.18	92.62	100.02	106.99														
355.6	34.68	43.23	47.48	51.73	60.18	68.57	76.92	85.23	93.48	101.68	109.83	117.94														
377 406.4	36.79 39.69	45.88 49.44	50.39 54.32	54.89 59.24	63.87 68.94	72.80 78.60	81.67 88.20	90.50 97.75	99.28 107.26	108.01	116.69 126.12	125.32 135.48	144.78	154.04												-
426	41.62	51.91	57.03	62.14	72.33	82.46	92.55	102.59	112.57	122.51	132.40	142.24	152.03	161.77												
457 478	44.68 46.75	55.73 58.32	61.24	66.73 69.84	77.69 81.30	88.58 92.72	99.43	110.23	120.98 126.68	131.60	142.34	152.95 160.20	163.50 171.27	174.01 182.29												—
508	49.71	62.02	68.15	74.28	86.48	98.64	110.75	122.81	134.82	146.78	158.69	170.55	182.37	194.13	205.84	217.51	229.12	240.69								
529 559	51.78 54.74	64.61	71.00	77.38	90.11	102.78	115.41	127.99	140.51	152.99	165.42	177.80	190.14	202.42	214.65	226.83	238.96	251.09								—
610	59.77	68.31 74.60	75.07 81.99	81.82 89.37	95.29 104.09	108.70	122.07	135.38 147.96	148.65 162.48	161.87 176.96	175.04 191.39	188.16 205.77	201.23	214.25 234.38	227.23 248.61	240.15 262.79	253.02 276.92	265.85 291.00	305.03	319.02						
630	61.75	77.06	84.70	92.33	107.54	122.71	137.82		167.91	182.88	197.80	212.68	227.50	242.27	256.99	271.67	286.29	300.87	315.39	329.87						
660 711	64.71 69.74	80.76 87.05	88.77 95.69	96.77 104.31	112.72	128.63 138.69	144.48 155.80	160.29 172.87	176.05 189.88	191.76	207.42	223.03 240.64	238.60 257.46	254.11 274.23	269.57 290.95	284.98 307.62	300.35	315.66 340.82	330.93 357.34	346.14 373.81						
720	70.63	88.16	96.91	105.64	123.08	140.46	157.80	175.09	192.32	209.51	226.65	243.75	260.79	277.78	294.72	311.62	328.46	345.26	362.00	378.70						
762 813	74.77 79.80	93.34	102.61	111.86	130.33	148.75 158.81	167.12 178.44	185.44 198.02	203.72	221.94	240.11 256.46	258.24 275.86	276.33	294.35 314.48	312.33	330.26 352.90	348.14	365.97 391.13	383.75 410.17	401.48 429.15	448.09	466.99				—
820	80.49			120.44	140.34	160.19	179.99		219.45	239.10	258.71	278.28	297.78	317.24	336.65	356.01	375.32	394.58	413.79	432.95	452.06	473.13				
914				134.35	156.57	178.74	200.86	222.93	244.96	266.93	288.86	310.73	332.56	354.33	376.06	397.74	419.36	440.94	462.47	483.95	505.38	526.76				\vdash
920 1016				135.24 149.44	157.61 174.18	179.93 198.87	202.19	248.09	246.59 272.63	268.71 297.12	290.78 321.56	312.80 345.95	334.77 370.29	356.70 394.58	378.57 418.82	400.40 443.01	422.18 467.16	443.90 491.25	465.58 515.30	487.21 539.29	508.79 563.24	530.32 587.14	610.98	634.78		
1020				150.04	174.87	199.65	224.39	249.08	273.71	298.30	322.84	347.33	371.77	396.16	420.50	444.79	469.03	493.23	517.37	541.46	565.51	589.50	613.45	637.35		
1118 1120				164.54 164.83	191.79 192.13	218.99 219.38	246.14 246.59	273.24 273.74	300.30	327.30 327.89	354.26 354.90	381.16 381.85	408.02 408.76	434.83 435.62	461.58 462.42	488.29 489.18	514.95 515.89	541.56 542.55	568.12 569.16	594.63 595.72	621.09 622.23	647.51 648.69	673.87 675.10	700.18 701.47		\vdash
1219				179.48	209.22	238.92	268.56	298.15	327.70	357.19	386.64	416.03	445.38	474.68	503.93	533.13	562.28	591.38	620.43	649.43	678.38	707.29	736.14	764.95		
1220				179.63	209.40	239.11	268.78	298.40	327.97	357.49	386.96	416.38	445.75	475.07	504.35	533.57	562.75	591.87	620.95	649.97	678.95	707.88	736.76	765.59		\vdash
1320				194.43 194.57	226.66	258.84 259.04	290.98 291.20	323.06 323.31	355.10 355.37	387.08 387.38	419.02 419.34	450.91 451.25	482.74 483.11	514.53 514.93	546.27 546.69	577.96 578.41	609.60 610.07	641.19 641.69	672.74 673.25	704.23 704.77	735.67 736.24	767.07 767.66	798.41 799.03	829.71 830.35		
1420						278.57	313.17	347.72	382.22	416.68	451.08	485.43	519.74	553.99	588.20	622.35	656.46	690.52	724.53	758.48	792.39	826.25	860.06	893.83	927.54	961.20
1422 1520						278.97	313.62	348.22	382.77 409.35	417.27 446.27	451.72 483.14	486.12 519.96	520.48 556.73	554.78 593.45	589.03 630.12	623.24 666.74	657.40 703.32	691.50 739.84	725.56 776.31	759.57 812.74	793.53 849.12	827.44 885.44	861.30 921.72	895.11 957.95	928.87 994.12	962.58 1030.25
1524						299.09	336.25	373.37	410.44	447.45	484.42	521.34	558.21	595.03	631.80	668.52	705.19	741.81	778.39	814.91	851.38	887.81	924.18	960.51	996.79	1033.02
1620						318.03	357.56	397.05	436.48	475.86	515.20	554.48	593.72	632.91	672.05	711.13	750.17	789.16	828.10	866.99	905.84	944.63	983.37	1022.07	1060.71	1099.31
1626 1720						319.21	358.89	398.52	438.11 463.61	477.64 505.46	517.12 547.26	556.56 589.01	595.54 630.71	635.28 672.37	674.56 713.97	713.80 755.52	752.98 797.03	792.12 838.49	831.21 879.89	870.25 921.25	909.24 962.56	948.18	987.07 1045.03	1025.91	1064.71	1103.45
1727								423.43	465.51	507.53	549.50	591.43	633.30	675.13	716.90	758.63	800.31	841.94	883.52	925.05	966.53	1007.96	1049.34	1090.67	1131.96	1173.19
1820 1829								446.37	490.73 493.18	535.05 537.71	579.32 582.20	623.54 626.64	667.71 671.03	711.89 715.38	755.89 759.67	799.92 803.91	843.89 848.10	887.81 892.25	931.68 936.34	975.51 980.39	1019.28	1063.00	1106.68	1150.31 1156.08	1193.88	1237.41
1920								471.03	517.86	564.64	611.38	658.06	704.70	751.28	797.82	844.31	890.74	937.13	983.47	1029.76	1076.00	1122.19	1168.33	1214.43	1260.47	1306.46
1930								473.50	520.57	567.60	614.58	661.52	708.40	755.23	802.01	848.75	895.43 937.60	942.06	988.65 1035.26	1035.19	1081.67	1128.11	1174.50	1220.84	1267.13	1313.37
2020								495.69 498.65	544.99 548.24	594.24 597.79	647.29	692.59 696.73	741.69 746.13	790.74 795.48	839.74 844.77	888.70 894.02	943.22	986.46 992.37	1035.26	1084.02	1132.72		1229.99 1237.39	1286.24	1335.05	1383.80
2120										623.83	675.50	727.11	778.68	830.20	881.67	933.09	984.46	1035.78	1087.05	1138.27	1189.44	1240.57	1291.64	1342.67	1393.64	1444.57
2134 2220										627.98 653.43	679.99 707.56	731.95 761.64	783.86 815.67	835.72 869.66	887.54 923.59	939.30 977.48	991.02	1042.68	1094.30	1145.87	1197.38	1248.85	1300.27 1353.29	1351.64	1402.96	1454.23 1513.62
2235										657.87	712.37	766.82	821.22	875.58	929.58	984.14	1038.84	1092.50	1146.61	1200.66	1254.67	1308.63	1362.54	1416.40	1470.21	1523.98
2320										683.02	739.62 745.07	796.17	852.67 858.96	909.12	965.52 972.64	1021.87	1078.17	1134.42	1199.63	1246.78	1302.89	1358.94	1414.95	1470.91	1526.81	1582.67
2420										712.61	771.68	830.69	889.66	948.57	1007.44	1066.26	1125.03	1183.75	1242.42	1301.04	1359.61	1418.13	1476.60	1535.03	1593.40	1651.72
2438										717.94	777.45	836.91	896.32	955.68	1014.99	1074.25	1133.46	1192.63	1251.74	1310.80	1369.82	1428.78	1487.70	1546.57	1605.38	1664.15
2520 2540				-						742.21	803.74 810.15	865.22 872.12	926.65 934.05	988.03 995.93	1049.37	1110.65	1171.88	1233.07	1294.21 1304.56	1355.29 1366.14	1416.33	1477.32	1538.26 1550.59	1599.15 1611.97	1659.99 1673.30	1720.78 1734.59
2620										771.80	835.80	899.75	963.64	1027.49	1091.29	1155.04	1218.74	1282.39	1346.00	1409.55	1473.05	1536.51	1599.51	1663.27	1726.57	1789.83
2642 2720				-			-	-	-	778.31 801.40	842.85 867.86	907.34	971.78 1000.64	1036.17 1066.95	1100.51	1164.81	1229.05	1293.24	1357.39	1421.48	1485.53	1549.53 1595.69	1613.47 1661.56	1677.37	1741.22	1805.02 1858.88
2743										808.20	875.23	942.21	1009.14	1076.03	1142.86	1209.64	1276.38	1343.06	1409.70	1476.28	1542.82	1609.31	1675.74	1742.13	1808.47	1874.76
2820										830.99	899.92	968.80	1037.63 1046.88	1106.41	1175.14	1243.82	1312.46	1381.04	1449.57	1518.06	1586.49	1654.88	1723.22	1791.51	1859.74	1927.93
2845 2920										838.39 860.58	907.93 931.98	977.43 1003.32	1074.62	1116.27 1145.87	1217.06	1254.92	1324.17	1393.37 1430.36	1501.36	1572.31	1600.67 1643.22	1714.07	1738.63	1807.53 1855.62	1926.33	1945.20 1996.98
2946										868.28	940.31	1012.30	1084.24	1156.13	1227.97	1299.75	1371.50	1443.19	1514.83	1586.42	1657.96	1729.46	1800.90	1872.30	1943.64	2014.94
3020 3048				-			-	-	-	890.18 898.46	964.04	1037.85	1111.61	1185.33	1258.99	1332.60	1406.17	1479.69	1553.15	1626.57	1699.94	1773.26	1846.52	1919.74	1992.92	2066.04
3120										20070	2,0.01	1072.38	1148.60	1224.78	1300.91	1376.99	1453.03	1529.01	1604.94	1680.82	1756.66	1832.44	1908.18	1983.86	2059.50	2135.09
3150												1082.73	1159.70	1236.62 1256.35	1313.49	1390.31 1412.51	1467.08	1543.80 1568.47	1620.48 1646.37	1697.10 1724.23	1773.67	1850.20	1926.67 1957.50	2003.10	2079.48	2155.80
3200 3220												1100.00	1178.20	1264.24	1334.35	1412.51	1499.88	1578.33	1656.73	1735.08	1813.38	1891.63	1969.83	2035.16	2112.77	2190.33
3302												1135.21	1215.93	1296.60	1377.22	1457.79	1538.31	1618.78	1699.20	1779.57	1859.89	1940.16	2020.39	2100.56	2180.69	2260.76
3320 3404				-			-	-	-		-	1141.43	1222.59	1303.70 1336.85	1384.76	1465.78 1503.06	1546.74 1586.10	1627.65 1669.09	1708.52 1752.02	1789.33 1834.91	1870.10 1917.75	1950.82 2000.54	2031.49	2112.10 2165.97	2192.67 2248.61	2273.19 2331.20
3420												1175.95	1259.58	1343.16	1426.69	1510.17	1593.60	1676.98	1760.31	1843.59	1926.82	2010.01	2093.14	2176.22	2259.26	2342.25
3505												1205.30	1291.02	1376.70	1462.32	1547.90 1554.56	1633.42	1718.90	1804.33	1889.71 1897.85	1975.04	2060.32	2145.55	2230.73	2315.86	2400.94
3520 3607												1210.48	1296.57 1328.76	1382.62 1416.95	1498.61 1505.09	1554.56 1593.18	1640.45 1681.22	1726.30 1769.21	1812.10 1857.15	1897.85 1945.05	1983.54	2069.19	2154.79 2208.43	2240.34	2325.85	2411.30
3620												1245.01	1333.57	1422.08	1510.54	1598.95	1687.31	1775.62	1863.89	1952.10	2040.27	2128.38	2216.45	2304.46	2392.43	2480.35
3810 3820												1310.61	1403.85	1497.05 1500.99	1590.19	1683.29 1687.73	1776.34	1869.34 1874.27	1962.29 1967.46	2055.19	2148.04	2240.84 2246.76	2333.59 2339.75	2426.29	2518.95 2525.60	2611.55 2618.45
4013												1380.69	1407.55	1577.15	1675.30	1773.40	1871.46	1969.46	2067.46	2165.32	2263.18	2360.99	2458.75	2556.46	2654.11	2751.73
4020												1383.11	1481.53		1678.23	1776.51	1874.74		2071.04	2169.12	2267.15		2463.06	2560.94	2658.78	2756.56

The data in the middle of the table refers to the weight per meter of steel pipes calculated using the steel pipe calculation formula based on the GB standard. It is a theoretical data. It is not the actual weight. The actual weight should be based on the importance of weighing. The specifications and dimensions of spiral welded steel pipes only display commonly used dimensions. If the specifications you need are not included in this specification table, it's okay. We can also customize and produce them in bulk. The weight unit of spiral steel pipes is kilograms per meter(KG/M)