



**FACTORY PRODUCTION CONTROL CERTIFICATE**  
**In compliance with the requirements of BC1:2012 and the**  
**Building and Construction Authority, Singapore**

This is to certify that the Factory Production Control System of:

**Tianjin Yuantaiderun Pipe Manufacturing Group Co., Ltd.**  
**Tianjin Yuantaiderun International Trade Co., Ltd.**

In the production facility located at:

**Industrial Area, Daquizhuang Town, Tianjin City,**  
**1st, Science and Technology Road, Industrial Area,**  
**Daquizhuang Town, Jinghai Section, Tianjin City,**  
**People's Republic of China**

has been assessed against the Factory Production Control requirements of BC1:2012  
and conforms to the requirements for the production of:

**Manufacture of Hollow Sections**

This certificate is only valid when accompanied by a current schedule with the same number  
detailing the product standards, material grades and other details corresponding to this approval.

Approval is subject to the continued surveillance of the management system in accordance with  
the requirements of BC1:2012. Unauthorised changes to the management system will render  
this approval invalid.

|                         |                  |
|-------------------------|------------------|
| Certificate Number:     | BJG6023851/A     |
| Original Approval Date: | 14 November 2019 |
| Current Issue Date:     | 11 January 2021  |
| Expiry Date:            | 13 November 2022 |

Amanda Wu on behalf of Lloyd's Register Verification

**FACTORY PRODUCTION CONTROL CERTIFICATE**  
**In compliance with the requirements of BC1:2012 and the**  
**Building and Construction Authority, Singapore**

**CERTIFICATE BJK6023851/A SCHEDULE**

Tianjin Yuantaiderun Pipe Manufacturing Group Co., Ltd.  
Tianjin Yuantaiderun International Trade Co., Ltd.

In the production facility located at:

Industrial Area, Daqiu Zhuang Town, Tianjin City,  
No.2, Science and Technology Road, Industrial Area,  
Daqiu Zhuang Town, Jinghai Section, Tianjin City,  
People's Republic of China

**Mill Identification and Products**

Daqiu Zhuang Town, Jinghai County,  
Tianjin, P.R. China

50 welded pipe line (No. 2 line)  
ERW production line

114 welded pipe line (No. 7 line)  
ERW production line

200 welded pipe line  
ERW production line

300 welded pipe line (new)  
ERW production line

**Standard, Grade and Size**

EN 10210-1: 2006, EN 10210-2: 2006  
S235JRH, S275J0H, S275J2H, S355J0H, S355J2H and  
S355K2H and S460NH

For square pipe, side dimension range from 20 to 50mm,  
thickness range from 2.0 to 5.0mm;  
For rectangular pipe, BXH range from 20X25 to 60X40mm  
thickness range from 2.0 to 5.0mm.

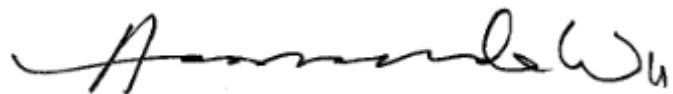
For square pipe, side dimension range from 40 to 90mm,  
thickness range from 2.0 to 8.0mm;  
For rectangular pipe, BXH range from 60X40 to 120X60mm  
thickness range from 2.0 to 8.0mm.

For square pipe, side dimension range from 90 to 200mm,  
thickness range from 2.0 to 16.0mm;  
For rectangular pipe, BXH range from 120X60 to 300X100mm  
thickness range from 2.0 to 16.0mm.

For square pipe, side dimension range from 200 to 300mm,  
thickness range from 3.0 to 16.0mm;  
For rectangular pipe, BXH range from 300X100 to 350X250mm  
thickness range from 3.0 to 16.0mm.

Schedule Issue:  
Date of Schedule Issue:

03  
11 January 2021



Amanda Wu on behalf of Lloyd's Register Verification

**FACTORY PRODUCTION CONTROL CERTIFICATE**  
**In compliance with the requirements of BC1:2012 and the**  
**Building and Construction Authority, Singapore**

**CERTIFICATE BJB6023851/A SCHEDULE**

Tianjin Yuantaiderun Pipe Manufacturing Group Co., Ltd.  
Tianjin Yuantaiderun International Trade Co., Ltd.

In the production facility located at:

Industrial Area, Daqiu Zhuang Town, Tianjin City,  
No.2, Science and Technology Road, Industrial Area,  
Daqiu Zhuang Town, Jinghai Section, Tianjin City,  
People's Republic of China

**Mill Identification and Products**

500 welded pipe line  
ERW production line

Cold-drawing pipe line Including  
Pipes formed by ERW,  
Pipes formed by LSAW,  
and Seamless pipes.

Heat treatment line

JCOE LSAW production line

Daqiu Zhuang Town, Jinghai County,  
Tianjin, P.R. China

**Standard, Grade and Size**

For square pipe, side dimension range from 300 to 500mm,  
thickness range from 5.0 to 18.0mm;  
For rectangular pipe, BXH range from 300X250 to 500X450mm  
thickness range from 5.0 to 18.0mm.

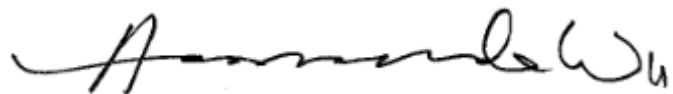
For square pipe, side dimension range from 200 to 800mm,  
thickness range from 5.0 to 50.0mm;  
For rectangular pipe, BXH range from 300X100 to 750X500mm  
thickness range from 8.0 to 50.0mm.

For square pipe, side dimension range from 20 to 800mm,  
thickness range from 2.0 to 50.0mm;  
For rectangular pipe, BXH range from 20X25 to 750X500mm  
thickness range from 2.0 to 50.0mm.

For circular pipe, outside diameter range from 406.4mm to  
1440mm; thickness range from 8.0mm to 40mm.

EN 10219-1: 2006, EN 10219-2: 2006  
S235JRH, S275J0H, S275J2H, S355J0H, S355J2H and  
S355K2H

Schedule Issue: 03  
Date of Schedule Issue: 11 January 2021



Amanda Wu on behalf of Lloyd's Register Verification

**FACTORY PRODUCTION CONTROL CERTIFICATE**  
In compliance with the requirements of BC1:2012 and the  
Building and Construction Authority, Singapore

**CERTIFICATE BJB6023851/A SCHEDULE**

Tianjin Yuantaiderun Pipe Manufacturing Group Co., Ltd.  
Tianjin Yuantaiderun International Trade Co., Ltd.

In the production facility located at:

Industrial area, Daqiu Zhuang town, Tianjin City,  
No.2, Science and Technology Road, Industrial Area,  
Daqiu Zhuang Town, Jinghai Section, Tianjin City,  
People's Republic of China

**Mill Identification and Products**

50 welded pipe line (No. 2 line)  
ERW production line

114 welded pipe line (No. 7 line)  
ERW production line

200 welded pipe line  
ERW production line

300 welded pipe line (new)  
ERW production line

500 welded pipe line  
ERW production line

**Standard, Grade and Size**

For square pipe, side dimension range from 20 to 50mm,  
thickness range from 2.0 to 5.0mm;  
For rectangular pipe, BXH range from 20X25 to 60X40mm  
thickness range from 2.0 to 5.0mm.

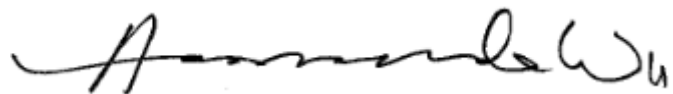
For square pipe, side dimension range from 40 to 90mm,  
thickness range from 2.0 to 8.0mm;  
For rectangular pipe, BXH range from 60X40 to 120X60mm  
thickness range from 2.0 to 8.0mm.

For square pipe, side dimension range from 90 to 200mm,  
thickness range from 2.0 to 16.0mm;  
For rectangular pipe, BXH range from 120X60 to 300X100mm  
thickness range from 2.0 to 16.0mm.

For square pipe, side dimension range from 200 to 300mm,  
thickness range from 3.0 to 16.0mm;  
For rectangular pipe, BXH range from 300X100 to 350X250mm  
thickness range from 3.0 to 16.0mm.

For square pipe, side dimension range from 300 to 500mm,  
thickness range from 5.0 to 18.0mm;  
For rectangular pipe, BXH range from 300X250 to 500X300mm  
thickness range from 5.0 to 18.0mm.

Schedule Issue: 03  
Date of Schedule Issue: 11 January 2021



Amanda Wu on behalf of Lloyd's Register Verification



**FACTORY PRODUCTION CONTROL CERTIFICATE**  
In compliance with the requirements of BC1:2012 and the  
Building and Construction Authority, Singapore

**CERTIFICATE BJB6023851/A SCHEDULE**

Tianjin Yuantaiderun Pipe Manufacturing Group Co., Ltd.  
Tianjin Yuantaiderun International Trade Co., Ltd.

In the production facility located at:

Industrial area, Daqiu Zhuang town, Tianjin City,  
No.2, Science and Technology Road, Industrial Area,  
Daqiu Zhuang Town, Jinghai Section, Tianjin City,  
People's Republic of China

**Mill Identification and Products**

Cold-drawing pipe line Including  
Pipes formed by ERW,  
Pipes formed by LSAW

JCOE LSAW production line

**Standard, Grade and Size**

For square pipe, side dimension range from 200 to 500mm,  
thickness range from 5.0 to 40.0mm;  
For rectangular pipe, BXH range from 300X100 to 500X300mm  
thickness range from 8.0 to 40.0mm.

For circular pipe, outside diameter range from 406.4mm to  
1440mm; thickness range from 8.0mm to 40mm.

Schedule Issue: 03  
Date of Schedule Issue: 11 January 2021

Amanda Wu on behalf of Lloyd's Register Verification