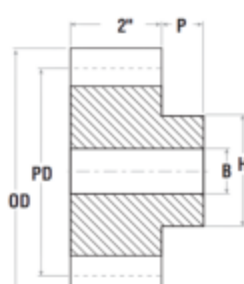
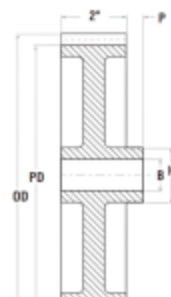


Type A

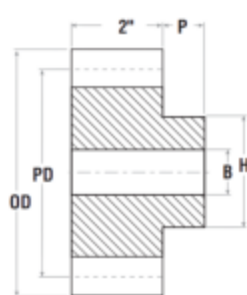


Type B

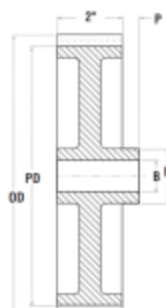


Type B₁, B₂

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S311	14 1/2	4.000+	4.666	A	1 5/16	2	-	-	12.0
12	S312	14 1/2	4.000	4.666	A	1 5/16	2	-	-	11.0
13	S313	14 1/2	4.333	5.000	A	1 5/16	2 1/4	-	-	10.7
14	S314	14 1/2	4.667	5.333	A	1 5/16	2 3/8	-	-	12.8
15	S315	14 1/2	5.000	5.666	A	1 5/16	2 3/4	-	-	14.8
16	S316	14 1/2	5.333	6.000	A	1 5/16	2 13/16	-	-	17.0
18	S318	14 1/2	6.000	6.666	A	1 5/16	3 1/4	-	-	22.0
20	S320	14 1/2	6.667	7.333	A	1 7/16	3 5/8	-	-	27.4
21	S321	14 1/2	7.000	7.666	A	1 7/16	3 7/8	-	-	30.7
24	S324	14 1/2	8.000	8.666	B	1 7/16	3 1/4	5 1/2	1 1/4	48.2
30	S330	14 1/2	10.000	10.666	B	1.5 625	3 7/8	6 1/4	1 1/4	74.5
36	S336	14 1/2	12.000	12.666	B	1.5 625	4 1/8	6 1/2	1 3/4	114.0
42	S342	14 1/2	14.000	14.666	B1	1.5 625	4 1/8	6 1/2	1 3/4	106.0
48	S348	14 1/2	16.000	16.666	B1	1.5 625	4 1/8	6 1/2	1 3/4	120.0
54	S354	14 1/2	18.000	18.666	B2	1.5 625	4 1/8	6 1/2	1 3/4	134.0
60	S360	14 1/2	20.000	20.666	B2	1.5 625	4 1/8	6 1/2	1 3/4	150
72	S372	14 1/2	24.000	24.666	B2	1.5 625	4 1/2	7	1 3/4	180.0
84	S384	14 1/2	28.000	28.666	B2	1.5 625	4 1/2	7	1 3/4	215.0
96	S396	14 1/2	32.000	32.666	B2	1 11/16	4 1/2	7	1 3/4	264.0
108	S3108	14 1/2	36.000	36.666	B2	1 15/16	4 1/2	7	1 3/4	305.0
120	S3120	14 1/2	40.000	40.666	B2	1 15/16	5	7 1/2	1 3/4	367.0

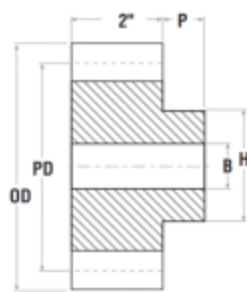


Type B

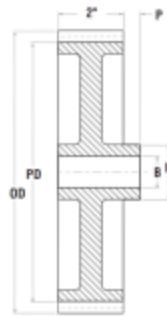


Type B₁, B₂

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub (Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S411	14 1/2	3.000+	3.500	B	1 1/8	1 5/16	2 1/4	7/8	4.0
12	S412	14 1/2	3.000	3.500	B	1 1/8	1 5/16	2 1/4	7/8	3.9
13	S413	14 1/2	3.250	3.750	B	1 1/8	1 5/16	2 1/4	7/8	4.6
14	S414	14 1/2	3.500	4.000	B	1 1/8	1 5/8	2 3/4	7/8	5.7
15	S415	14 1/2	3.750	4.250	B	1 1/8	1 3/4	3	7/8	6.8
16	S416	14 1/2	4.000	4.500	B	1 1/8	1 3/4	3 1/4	7/8	8.0
17	S417	14 1/2	4.250	4.750	B	1 1/8	2	3 1/2	7/8	9.2
18	S418	14 1/2	4.500	5.000	B	1 1/8	2 1/4	3 3/4	7/8	10.4
19	S419	14 1/2	4.750	5.250	B	1 1/8	2 1/4	4	7/8	10.5
20	S420	14 1/2	5.000	5.500	B	1 1/8	2 3/8	4 1/4	7/8	13.4
21	S421	14 1/2	5.250	5.750	B	1 1/8	2 5/8	4 1/2	7/8	14.9
22	S422	14 1/2	5.500	6.000	B	1 1/8	2 3/4	4 3/4	1 1/2	16.5
24	S424	14 1/2	6.000	6.500	B	1 1/8	2 3/4	4 3/4	1 1/2	22.8
26	S426	14 1/2	6.500	7.000	B	1 1/8	2 3/4	4 3/4	1 1/2	24.8
28	S428	14 1/2	7.000	7.500	B	1 1/8	2 3/4	4 3/4	1 1/2	27.8
30	S430	14 1/2	7.500	8.000	B	1 1/4	2 3/4	4 3/4	1 1/2	31.0
32	S432	14 1/2	8.000	8.500	B	1 1/4	2 3/4	4 3/4	1 1/2	34.4
36	S436	14 1/2	9.000	9.500	B	1 1/4	2 3/4	4 3/4	1 1/2	41.7
40	S440	14 1/2	10.000	10.500	B	1 1/4	3 1/8	5 1/8	1 1/2	51.8
42	S442	14 1/2	10.500	11.000	B	1 1/4	3 1/8	5 1/8	1 1/2	56.0
44	S444	14 1/2	11.000	11.500	B	1 1/4	3 1/8	5 1/8	1 1/2	60.8

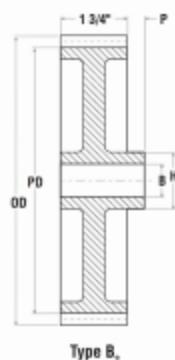
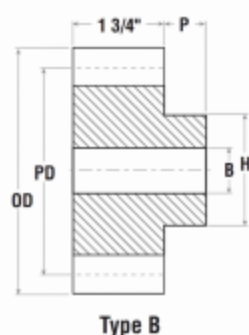


Type B



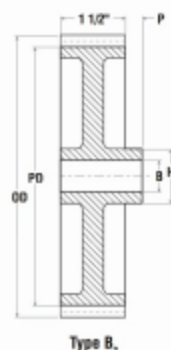
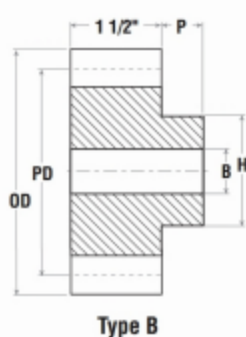
Type B₁, B₂

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub (Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
48	S448	14 1/2	12.000	12.500	B	1 1/4	3 1/8	5 1/8	1 1/2	70.8
54	S454	14 1/2	13.500	14.000	B1	1 1/4	3	5	1 1/2	57.4
56	S456	14 1/2	14.000	14.500	B1	1 1/4	3	5	1 1/2	59.9
60	S460	14 1/2	15.000	15.500	B2	1 1/4	3	5	1 1/2	62.8
64	S464	14 1/2	16.000	16.500	B2	1 1/4	3	5	1 1/2	66.2
72	S472	14 1/2	18.000	18.500	B2	1 1/4	3 1/4	5 1/2	1 1/2	82.9
80	S480	14 1/2	20.000	20.500	B2	1 3/8	3 1/4	5 1/2	1 1/2	95.0
84	S484	14 1/2	21.000	21.500	B2	1 3/8	3 1/4	5 1/2	1 3/4	92.0
88	S488	14 1/2	22.000	22.500	B2	1 3/8	3 3/4	6 1/8	1 3/4	95.8
96	S496	14 1/2	24.000	24.500	B2	1 3/8	3 3/4	6 1/8	1 3/4	124.0
120	S4120	14 1/2	30.000	30.500	B2	1 3/8	3 5/8	6	1 3/4	155.0
144	S4144	14 1/2	36.000	36.500	B2	1 3/8	4	6 1/2	7/8	208.0



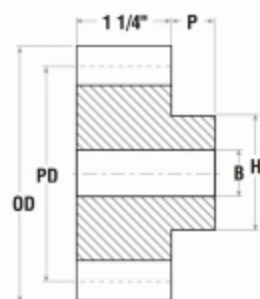
No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub (Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projecti	
11	S511	14 1/2	2.4001	2.800	B	1 1/16	1 1/16	1 25/32	7/8	2.0
12	S512	14 1/2	2.400	2.800	B	1 1/16	1 1/16	1 25/32	7/8	2.0
13	S513	14 1/2	2.600	3.000	B	1 1/16	1 1/4	2	7/8	2.6
14	S514	14 1/2	2.800	3.200	B	1 1/16	1 5/16	2 3/16	7/8	3.1
15	S515	14 1/2	3.000	3.400	B	1 1/16	1 7/16	2 3/8	7/8	3.7
16	S516	14 1/2	3.200	3.600	B	1 1/16	1 5/8	2 19/32	7/8	4.5
17	S517	14 1/2	3.400	3.800	B	1 1/16	1 13/16	2 7/8	7/8	5.2
18	S518	14 1/2	3.600	4.000	B	1 1/16	1 7/8	3	7/8	5.9
19	S519	14 1/2	3.800	4.200	B	1 1/16	2 1/8	3 1/4	7/8	6.7
20	S520	14 1/2	4.000	4.400	B	1 1/16	2 1/4	3 3/8	7/8	7.5
21	S521	14 1/2	4.200	4.600	B	1 1/16	2 1/4	3 3/8	7/8	8.1
22	S522	14 1/2	4.400	4.800	B	1 1/16	2 1/4	3 3/8	7/8	8.8
23	S523	14 1/2	4.600	5.000	B	1 1/16	2 1/4	3 3/8	7/8	9.5
24	S524	14 1/2	4.800	5.200	B	1 1/16	2 1/4	3 3/8	1 1/4	11.0
25	S525	14 1/2	5.000	5.400	B	1 1/16	2 1/4	3 3/8	1 1/4	11.8
26	S526	14 1/2	5.200	5.600	B	1 1/16	2 1/4	3 3/8	1 1/4	12.9
28	S528	14 1/2	5.600	6.000	B	1 1/16	2 1/4	3 3/8	1 1/4	14.3
30	S530	14 1/2	6.000	6.400	B	1 1/16	2 1/4	3 3/8	1 1/4	16.0
35	S535	14 1/2	7.000	7.400	B	1 3/16	2 5/8	4 1/4	1 1/4	22.8
40	S540	14 1/2	8.000	8.400	B	1 3/16	2 5/8	4 1/4	1 1/4	28.5
45	S545	14 1/2	9.000	9.400	B	1 3/16	2 1/2	4 5/8	1 1/4	35.0
50	S550	14 1/2	10.000	10.400	B	1 3/16	2 3/16	4 3/4	1 1/4	43.6
55	S555	14 1/2	11.000	11.400	B	1 3/16	2 3/16	4 3/4	1 1/4	52.0

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projecti	
60	S560	14 1/2	12.000	12.400	B	1 3/16	21 3/16	4 3/4	1 1/4	60.9
70	S570	14 1/2	14.000	14.400	B2	1 3/16	3 1/8	5	1 1/4	48.4
80	S580	14 1/2	16.000	16.400	B2	1 3/16	3 1/8	5	1 1/4	57.0
90	S590	14 1/2	18.000	18.400	B2	1 3/16	3 1/8	5	1 1/4	67.0
100	S5100	14 1/2	20.000	20.400	B2	1 5/16	3 1/4	5 1/2	1 1/2	62.0
110	S5110	14 1/2	22.000	22.400	B2	1 5/16	3 1/4	5 1/2	1 1/2	87.6
120	S5120	14 1/2	24.000	24.400	B2	1 5/16	3 1/2	6 1/8	1 1/2	113.0



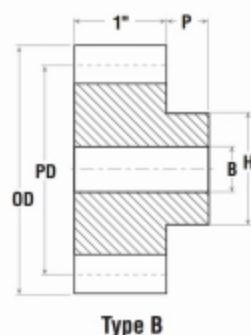
No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub (Inches)		Weight Lb (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S611	21 1/2	2.000+	2.333	B	1	**	1 1/2	7/8	1.1
12	S612	21 1/2	2.000	2.333	B	1	**	1 1/2	7/8	1.1
14	S614	21 1/2	2.333	2.666	B	1	1 1/16	1 13/16	7/8	1.8
15	S615	21 1/2	2.500	2.833	B	1	1 1/4	2	7/8	2.2
16	S616	21 1/2	2.666	3.000	B	1	1 5/16	2 5/32	7/8	2.6
18	S618	21 1/2	3.000	3.333	B	1	1 1/2	2 1/2	7/8	3.5
20	S620	21 1/2	3.333	3.666	B	1	1 3/4	2 27/32	7/8	4.6
21	S621	21 1/2	3.500	3.833	B	1	1 7/8	3	7/8	5.1
22	S622	21 1/2	3.666	4.000	B	1	1 7/8	3	7/8	5.5
24	S624	21 1/2	4.000	4.333	B	1 1/8	1 7/8	3	1	6.5
27	S627	21 1/2	4.500	4.833	B	1 1/8	1 7/8	3	1	6.6
28	S628	21 1/2	4.666	5.000	B	1 1/8	1 7/8	3	1	8.3
30	S630	21 1/2	5.000	5.333	B	1 1/8	2"	3 1/8	1	9.5
32	S632	21 1/2	5.333	5.666	B	1 1/8	2"	3 1/8	1	10.7
33	S633	21 1/2	5.500	5.833	B	1 1/8	2 1/8	3 1/4	1	11.3
36	S636	21 1/2	6.000	6.333	B	1 1/8	2 1/8	3 1/4	1	13.3
39	S639	21 1/2	6.500	6.833	B	1 1/8	2 1/2	4	1	16.6
40	S640	21 1/2	6.666	7.000	B	1 1/8	2 1/2	4	1	17.6
42	S642	21 1/2	7.000	7.333	B	1 1/8	2 1/2	4	1	18.9
45	S645	21 1/2	7.500	7.833	B	1 1/8	2 1/2	4	1	21.3
48	S648	21 1/2	8.000	8.333	B	1 1/8	2 1/2	4 1/8	1	24.3
52	S652	21 1/2	8.666	9.000	B	1 1/8	2 5/8	4 1/4	1	27.9

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
54	S654	21 1/2	9.000	9.333	B	1 1/8	2 5/8	4 3/8	1	30.4
58	S658	21 1/2	9.666	10.000	B	1 1/8	2 5/8	4 3/8	1	33.9
60	S660	21 1/2	10.000	10.333	B	1 1/4	2 5/8	4 3/8	1 1/4	34.3
64	S664	21 1/2	10.666	11.000	B	1 1/4	2 5/8	4 3/8	1 1/4	42.2
66	S666	21 1/2	11.000	11.333	B	1 1/4	2 5/8	4 3/8	1 1/4	50.0
72	S672	21 1/2	12.000	12.333	B	1 1/4	2 11/16	4 3/8	1 1/4	53.0
84	S684	21 1/2	14.000	14.333	B2	1 1/4	2 11/16	4 1/2	1 1/4	40.0
96	S696	21 1/2	16.000	16.333	B2	1 1/4	2 13/16	5 1/8	1 1/4	43.8
108	S6108	21 1/2	18.000	18.333	B2	1 1/4	2 13/16	5 1/8	1 1/4	53.0
120	S6120	21 1/2	20.000	20.333	B2	1 1/4	2 13/16	5 1/8	1 1/2	63.2
132	S6132	21 1/2	22.00	22.333	B2	1 1/4	2 13/16	5 1/8	1 1/2	68.3
144	S6144	21 1/2	24.000	24.333	B2	1 1/4	3 1/8	5	1 1/2	82.7



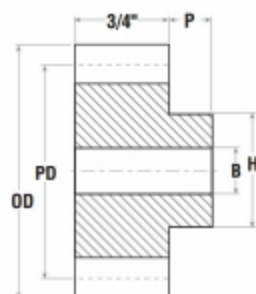
Type B

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub(Inches)		Weight Lb (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S811	14 1/2	1.500+	1.750	B	3/4	**	11/8	3/4	0.5
12	S812	14 1/2	1.500	1.750	B	3/4	**	11/8	3/4	0.5
13	S813	14 1/2	1.625	1.875	B	3/4	**	11/4	3/4	0.7
14	S814	14 1/2	1.750	2.000	B	3/4	1 3/16	13/8	3/4	0.9
15	S815	14 1/2	1.875	2.125	B	7/8	7/8	11/2	3/4	0.9
16	S816	14 1/2	2.000	2.250	B	7/8	1 5/16	15/8	3/4	1.1
17	S817	14 1/2	2.125	2.375	B	7/8	1	13/4	3/4	1.3
18	S818	14 1/2	2.250	2.500	B	7/8	1 1/8	17/8	3/4	1.6
19	S819	14 1/2	2.375	2.625	B	7/8	1 1/4	2	3/4	1.8
20	S820	14 1/2	2.500	2.750	B	7/8	1 5/16	21/8	3/4	2.0
21	S821	14 1/2	2.625	2.875	B	7/8	1 7/16	21/4	3/4	2.3
22	S822	14 1/2	2.750	3.000	B	7/8	1 5/8	23/8	3/4	2.6
24	S824	14 1/2	3.000	3.250	B	7/8	1 5/8	25/8	1	3.6
26	S826	14 1/2	3.250	3.500	B	7/8	1 5/8	25/8	1	3.9
28	S828	14 1/2	3.500	3.750	B	7/8	1 5/8	25/8	1	4.4
30	S830	14 1/2	3.750	4.000	B	7/8	1 3/4	23/4	1	5.1
32	S832	14 1/2	4.000	4.250	B	1	1 13/16	27/8	1	5.6
36	S836	14 1/2	4.500	4.750	B	1	1 7/8	3	1	7.0
40	S840	14 1/2	5.000	5.250	B	1	1 7/8	3	1	8.3
42	S842	14 1/2	5.250	5.500	B	1	1 7/8	3	1	9.0
44	S844	14 1/2	5.500	5.750	B	1	1 7/8	3	1	9.7
48	S848	14 1/2	6.000	6.250	B	1	1 7/8	3	1	11.3



No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub (Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S1011	21 1/2	1.200t	1.400	B	5/8	**	1 5/16	5/8	0.3
12	S1012	21 1/2	1.200	1.400	B	5/8	**	1 5/16	5/8	0.3
13	S1013	21 1/2	1.300	1.500	B	5/8	**	1	5/8	0.3
14	S1014	21 1/2	1.400	1.600	B	5/8	5/8	1 1/8	5/8	0.4
15	S1015	21 1/2	1.500	1.700	B	3/4	3/4	1 7/32	5/8	0.5
16	S1016	21 1/2	1.600	1.800	B	3/4	3/4	1 5/16	5/8	0.6
17	S1017	21 1/2	1.700	1.900	B	3/4	1 3/16	1 3/8	5/8	0.6
18	S1018	21 1/2	1.800	2.000	B	3/4	7/8	1 17/32	5/8	0.8
19	S1019	21 1/2	1.900	2.100	B	3/4	7/8	1 9/16	5/8	0.9
20	S1020	21 1/2	2.000	2.200	B	3/4	1	1 23/32	5/8	1.0
21	S1021	21 1/2	2.100	2.300	B	3/4	1	1 3/4	5/8	1.2
22	S1022	21 1/2	2.200	2.400	B	3/4	1 1/8	1 7/8	5/8	1.3
24	S1024	21 1/2	2.400	2.600	B	3/4	1 1/4	2 1/8	5/8	1.6
25	S1025	21 1/2	2.500	2.700	B	3/4	1 1/2	2 7/32	5/8	1.8
26	S1026	21 1/2	2.600	2.800	B	3/4	1 1/4	2 1/8	5/8	1.9
28	S1028	21 1/2	2.800	3.000	B	3/4	1 1/4	2 1/8	7/8	2.3
30	S1030	21 1/2	3.000	3.200	B	3/4	1 1/4	2 1/8	7/8	2.6
32	S1032	21 1/2	3.200	3.400	B	3/4	1 1/4	2 1/8	7/8	2.9
35	S1035	21 1/2	3.500	3.700	B	3/4	1 5/16	2 1/4	7/8	3.4
36	S1036	21 1/2	3.600	3.800	B	3/4	1 5/16	2 1/4	7/8	3.5
38	S1038	21 1/2	3.800	4.000	B	3/4	1 5/16	2 1/4	7/8	3.8
40	S1040	21 1/2	4.000	4.200	B	7/8	1 5/16	2 1/4	7/8	4.1
42	S1042	21 1/2	4.200	4.400	B	7/8	1 5/16	2 1/4	7/8	4.5

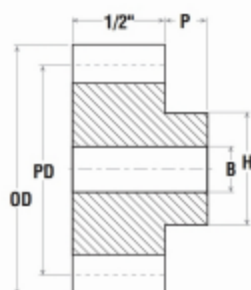
No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
45	S1045	21 1/2	4.500	4.700	B	7/8	1 1/2	2 1/2	7/8	5.3
48	S1048	21 1/2	4.800	5.000	B	7/8	1 1/2	2 1/2	7/8	5.9
50	S1050	21 1/2	5.000	5.200	B	7/8	1 1/2	2 1/2	7/8	6.4
54	S1054	21 1/2	5.400	5.600	B	7/8	1 1/2	2 1/2	7/8	7.8
55	S1055	21 1/2	5.500	5.700	B	7/8	1 1/2	2 1/2	7/8	7.9
60	S1060	21 1/2	6.000	6.200	B	7/8	1 1/2	2 1/2	7/8	8.7



Type B

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S1211	14 1/2	1.000+	1.167	B	1/2	**	3/4	1/2	0.14
12	S1212	14 1/2	1.000	1.167	B	1/2	**	3/4	1/2	0.16
13	S1213	14 1/2	1.083	1.250	B	1/2	**	1 3/16	1/2	0.20
14	S1214	14 1/2	1.167	1.333	B	1/2	**	2 9/32	1/2	0.24
15	S1215	14 1/2	1.250	1.417	B	5/8	**	1	1/2	0.27
16	S1216	14 1/2	1.333	1.500	B	5/8	5/8	1 1/16	1/2	0.34
17	S1217	14 1/2	1.417	1.580	B	5/8	5/8	1 1/8	1/2	0.36
18	S1218	14 1/2	1.500	1.667	B	5/8	1 1/16	1 1/4	1/2	0.42
19	S1219	14 1/2	1.583	1.750	B	5/8	3/4	1 5/16	1/2	0.48
20	S1220	14 1/2	1.667	1.833	B	5/8	1 3/16	1 13/32	1/2	0.56
21	S1221	14 1/2	1.750	1.917	B	5/8	7/8	1 1/2	1/2	0.64
22	S1222	14 1/2	1.833	2.000	B	5/8	7/8	1 9/16	1/2	0.70
23	S1223	14 1/2	1.917	2.083	B	5/8	1 5/16	1 5/8	1/2	0.78
24	S1224	14 1/2	2.000	2.166	B	5/8	1	1 3/4	1/2	0.88
25	S1225	14 1/2	2.083	2.250	B	5/8	1 1/16	1 27/32	1/2	0.96
26	S1226	14 1/2	2.167	2.333	B	5/8	1 3/16	1 15/16	5/8	1.14
28	S1228	14 1/2	2.333	2.500	B	5/8	1 1/2	2 1/16	5/8	1.34
30	S1230	14 1/2	2.500	2.667	B	5/8	1 5/16	2 1/4	5/8	1.60
32	S1232	14 1/2	2.667	2.833	B	5/8	1 5/16	2 1/4	5/8	1.72
34	S1234	14 1/2	2.833	3.000	B	5/8	1 5/16	2 1/4	5/8	1.88
36	S1236	14 1/2	3.000	3.167	B	5/8	1 1/2	2 1/2	5/8	2.20
38	S1238	14 1/2	3.167	3.333	B	5/8	1 1/2	2 1/2	5/8	2.38
40	S1240	14 1/2	3.333	3.500	B	5/8	1 1/2	2 1/2	5/8	2.54

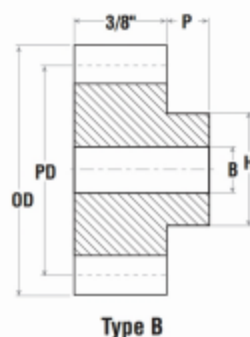
No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
42	S1242	14 1/2	3.500	3.666	B	5/8	1 1/2	2 1/2	5/8	2.72
44	S1244	14 1/2	3.667	3.833	B	5/8	1 1/2	2 1/2	5/8	2.94
48	S1248	14 1/2	4.000	4.166	B	5/8	1 1/2	2 1/2	3/4	3.50
54	S1254	14 1/2	4.500	4.666	B	3/4	1 3/4	2 3/4	3/4	4.40
56	S1256	14 1/2	4.667	4.833	B	3/4	1 3/4	2 3/4	3/4	4.60
60	S1260	14 1/2	5.000	5.166	B	3/4	1 3/4	2 3/4	3/4	5.14
64	S1264	14 1/2	5.333	5.500	B	3/4	1 3/4	2 3/4	3/4	5.74
66	S1266	14 1/2	5.500	5.666	B	3/4	1 3/4	2 3/4	3/4	6.02
72	S1272	14 1/2	6.000	6.166	B	3/4	1 3/4	2 3/4	3/4	7.02



Type B

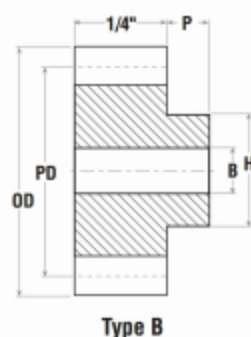
No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub (Inches)		Weight Lb (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S1611	14 1/2	0.750+	0.875	B	3/8	**	9/16	7/16	0.06
12	S1612	14 1/2	0.750	0.875	B	3/8	**	9/16	7/16	0.06
13	S1613	14 1/2	0.812	0.937	B	3/8	**	5/8	7/16	0.08
14	S1614	14 1/2	0.875	1.000	B	3/8	**	11/16	7/16	0.08
15	S1615	14 1/2	0.937	1.062	B	1/2	**	3/4	7/16	0.10
16	S1616	14 1/2	1.000	1.125	B	1/2	**	13/16	7/16	0.12
17	S1617	14 1/2	1.062	1.187	B	1/2	**	7/8	7/16	0.14
18	S1618	14 1/2	1.125	1.250	B	1/2	**	15/16	7/16	0.16
19	S1619	14 1/2	1.187	1.312	B	1/2	1/2	1	7/16	0.20
20	S1620	14 1/2	1.250	1.375	B	1/2	9/16	1 1/16	7/16	0.22
21	S1621	14 1/2	1.312	1.438	B	1/2	5/8	1 1/8	7/16	0.24
22	S1622	14 1/2	1.375	1.500	B	1/2	5/8	1 3/16	7/16	0.28
23	S1623	14 1/2	1.437	1.562	B	1/2	1 1/16	1 1/4	7/16	0.32
24	S1624	14 1/2	1.500	1.625	B	1/2	3/4	1 5/16	7/16	0.34
26	S1626	14 1/2	1.625	1.750	B	1/2	7/8	1 7/16	7/16	0.42
28	S1628	14 1/2	1.750	1.875	B	1/2	7/8	1 1/2	1/2	0.52
30	S1630	14 1/2	1.875	2.000	B	1/2	15/16	1 5/8	1/2	0.60
32	S1632	14 1/2	2.000	2.125	B	1/2	1	1 3/4	1/2	0.70
34	S1634	14 1/2	2.125	2.250	B	1/2	1 1/8	1 7/8	1/2	0.80
36	S1636	14 1/2	2.250	2.375	B	1/2	1 1/4	2	1/2	0.92
38	S1638	14 1/2	2.375	2.500	B	1/2	1 1/4	2	1/2	0.98
40	S1640	14 1/2	2.500	2.625	B	1/2	1 1/4	2	1/2	1.10
44	S1644	14 1/2	2.750	2.875	B	1/2	1 1/4	2	1/2	1.20

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
48	S1648	14 1/2	3.000	3.125	B	1/2	1 1/4	2	1/2	1.40
52	S1652	14 1/2	3.250	3.375	B	1/2	1 1/4	2	1/2	1.50
54	S1654	14 1/2	3.375	3.500	B	1/2	1 1/4	2	1/2	1.60
56	S1656	14 1/2	3.500	3.625	B	1/2	1 1/4	2	1/2	1.70
60	S1660	14 1/2	3.750	3.875	B	1/2	1 1/4	2	1/2	1.30
64	S1664	14 1/2	4.000	4.125	B	5/8	1 1/4	2	5/8	2.20
68	S1668	14 1/2	4.250	4.375	B	5/8	1 5/16	2 1/4	5/8	2.50
72	S1672	14 1/2	4.500	4.625	B	5/8	1 5/16	2 1/4	5/8	2.80
80	S1680	14 1/2	5.000	5.125	B	5/8	1 5/16	2 1/4	5/8	3.40
84	S1684	14 1/2	5.250	5.375	B	5/8	1 5/16	2 1/4	5/8	3.60
88	S1688	14 1/2	5.500	5.625	B	5/8	1 5/16	2 1/4	5/8	3.90
96	S1696	14 1/2	6.000	6.125	B	5/8	1 5/16	2 1/4	5/8	4.60
104	S16104	14 1/2	6.500	6.625	B	5/8	1 5/16	2 1/4	5/8	5.20



No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore (Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S2011	14 1/2	0.600+	0.700	B	5/16	**	15/32	3/8	0.02
12	S2012	14 1/2	0.600	0.700	B	5/16	**	15/32	3/8	0.02
13	S2013	14 1/2	0.650	0.750	B	5/16	**	1/2	3/8	0.04
14	S2014	14 1/2	0.700	0.800	B	5/16	**	35/64	3/8	0.04
15	S2015	14 1/2	0.750	0.850	B	3/8	**	39/64	3/8	0.04
16	S2016	14 1/2	0.800	0.900	B	3/8	**	21/32	3/8	0.04
17	S2017	14 1/2	0.850	0.950	B	3/8	**	45/64	3/8	0.08
18	S2018	14 1/2	0.900	1.000	B	3/8	**	3/4	3/8	0.08
19	S2019	14 1/2	0.950	1.050	B	3/8	**	51/64	3/8	0.10
20	S2020	14 1/2	1.000	1.100	B	3/8	**	55/64	3/8	0.12
21	S2021	14 1/2	1.050	1.150	B	3/8	**	7/8	3/8	0.12
22	S2022	14 1/2	1.100	1.200	B	3/8	**	31/32	3/8	0.14
23	S2023	14 1/2	1.150	1.250	B	3/8	**	31/32	3/8	0.16
24	S2024	14 1/2	1.200	1.300	B	3/8	9/16	1 1/16	3/8	0.19
25	S2025	14 1/2	1.250	1.350	B	3/8	5/8	1 7/64	3/8	0.20
28	S2028	14 1/2	1.400	1.500	B	3/8	11/16	1 17/64	3/8	0.26
30	S2030	14 1/2	1.500	1.600	B	3/8	13/16	1 23/64	3/8	0.30
32	S2032	14 1/2	1.600	1.700	B	3/8	7/8	1 7/16	1/2	0.40
35	S2035	14 1/2	1.750	1.850	B	3/8	7/8	1 9/16	1/2	0.50
36	S2036	14 1/2	1.800	1.900	B	3/8	15/16	1 5/8	1/2	0.52
40	S2040	14 1/2	2.000	2.100	B	3/8	1 1/16	1 13/16	1/2	0.64
45	S2045	14 1/2	2.250	2.350	B	3/8	1 1/4	2	1/2	0.82
48	S2048	14 1/2	2.400	2.500	B	3/8	1 1/4	2	1/2	0.88

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
50	S2050	14 1/2	2.500	2.600	B	3/8	1 1/4	2	1/2	0.90
55	S2055	14 1/2	2.750	2.850	B	3/8	1 1/4	2	1/2	1.04
60	S2060	14 1/2	3.000	3.100	B	3/8	1 1/4	2	1/2	1.16
64	S2064	14 1/2	3.200	3.300	B	3/8	1 1/4	2	1/2	1.26
70	S2070	14 1/2	3.500	3.600	B	3/8	1 1/4	2	1/2	1.40
72	S2072	14 1/2	3.600	3.700	B	3/8	1 5/16	2 1/4	1/2	1.60
75	S2075	14 1/2	3.750	3.850	B	3/8	1 5/16	2 1/4	1/2	1.70
80	S2080	14 1/2	4.000	4.100	B	1/2	1 5/16	2 1/4	1/2	1.82
84	S2084	14 1/2	4.200	4.300	B	1/2	1 5/16	2 1/4	1/2	1.96
90	S2090	14 1/2	4.500	4.600	B	1/2	1 5/16	2 1/4	1/2	2.20
96	S2096	14 1/2	4.800	4.900	B	1/2	1 5/16	2 1/4	1/2	2.42
100	S20100	14 1/2	5.000	5.100	B	1/2	1 5/16	2 1/4	1/2	2.60
112	S20112	14 1/2	5.600	5.700	B	1/2	1	1 3/4	1/2	2.86
120	S20120	14 1/2	6.000	6.100	B1	1/2	1	1 3/4	1/2	3.24
132	S20132	14 1/2	6.600	6.700	B	1/2	1	1 3/4	1/2	3.80



No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub (Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
11	S2411	14 1/2	0.500+	0.583	B	1/4	**	3/8	5/16	0.02
12	S2412	14 1/2	0.500	0.583	B	1/4	**	3/8	5/16	0.02
14	S2414	14 1/2	0.583	0.666	B	1/4	**	15/32	5/16	0.04
15	S2415	14 1/2	0.625	0.708	B	1/4	**	1/2	5/16	0.04
16	S2416	14 1/2	0.666	0.750	B	5/16	**	35/64	5/16	0.04
17	S2417	14 1/2	0.709	0.791	B	5/16	**	9/16	5/16	0.04
18	S2418	14 1/2	0.750	0.833	B	5/16	**	5/8	5/16	0.04
19	S2419	14 1/2	0.791	0.875	B	5/16	**	5/8	5/16	0.06
20	S2420	14 1/2	0.833	0.917	B	5/16	**	23/32	5/16	0.06
21	S2421	14 1/2	0.875	0.959	B	3/8	**	3/4	5/16	0.06
22	S2422	14 1/2	0.917	1.000	B	3/8	**	3/4	5/16	0.06
24	S2424	14 1/2	1.000	1.083	B	3/8	**	7/8	3/8	0.10
26	S2426	14 1/2	1.083	1.166	B	3/8	**	7/8	3/8	0.10
27	S2427	14 1/2	1.125	1.208	B	3/8	**	7/8	3/8	0.12
30	S2430	14 1/2	1.250	1.333	B	3/8	1/2	1	3/8	0.16
32	S2432	14 1/2	1.333	1.416	B	3/8	1/2	1	3/8	0.20
33	S2433	14 1/2	1.375	1.458	B	3/8	5/8	1 1/8	3/8	0.20
36	S2436	14 1/2	1.500	1.583	B	3/8	5/8	1 1/8	3/8	0.20
40	S2440	14 1/2	1.666	1.750	B	3/8	5/8	1 1/8	3/8	0.24
42	S2442	14 1/2	1.750	1.833	B	3/8	11/16	1 1/4	3/8	0.28
44	S2444	14 1/2	1.833	1.917	B	3/8	11/16	1 1/4	3/8	0.30
45	S2445	14 1/2	1.875	1.959	B	3/8	11/16	1 1/4	3/8	0.30
48	S2448	14 1/2	2.000	2.083	B	3/8	11/16	1 1/4	3/8	0.32

No. Teeth	Part Number	Pressure Angle	Diameter		Type	Bore(Inches)		Hub(Inches)		Weight Lb. (Approx.)
			Pitch	Outside		Stock	Max.*	Diameter	Projection	
54	S2454	14 1/2	2.250	2.333	B	3/8	11/16	1 1/4	3/8	0.38
56	S2456	14 1/2	2.333	2.416	B	3/8	11/16	1 1/4	3/8	0.40
60	S2460	14 1/2	2.500	2.583	B	3/8	11/16	1 1/4	3/8	0.46
66	S2466	14 1/2	2.750	2.833	B	3/8	11/16	1 1/4	3/8	0.52
72	S2472	14 1/2	3.000	3.083	B	1/2	13/16	1 3/8	1/2	0.64
84	S2484	14 1/2	3.500	3.583	B	1/2	7/8	1 1/2	1/2	0.88
96	S2496	14 1/2	4.000	4.083	B	1/2	7/8	1 1/2	1/2	1.08
120	S24120	14 1/2	5.000	5.083	B	1/2	7/8	1 1/2	1/2	2.60
144	S24144	14 1/2	6.000	6.083	B	1/2	15/16	1 5/8	17/32	2.28