产品介绍
ENTERPRISE PROFILE

内胎 INNER TUBE

※丁基橡胶内胎规格与天然橡胶内胎规格相同。

The specifications of butyl rubber inner tube and the specifications of natural rubber inner tube are the same.

丁基橡胶具有一系列优异的特殊性能，气密性非常好，是所有通用橡胶中最好的一种，化学稳定性很高，具有极好的耐热老化、耐天侯老化和耐酸碱腐蚀性能，因此，最适宜制作充气轮胎内胎。

Butyl rubber has a series of special performance––good air tightness(the best one in general rubbers), high chemical stability, anti–heat aging, anti–climate aging and anti–corrosion, which is the most suitable to produce pneumatic tire inner tube.

丁基内胎的识别方法：

胎身有不窄于2mm的色别线。

1、丁基胶内胎，在其圆周上应为蓝色别线。

2、丁基胶并用卤化丁基胶内胎，在其圆周上应为绿色别线。

3、丁基胶并用三元乙丙胶内胎，在其圆周上应为红色别线。

The methods to recognize the butyl inner tube: the tire body has color line with width no less than 2mm.
1.Butyl inner tube, there should be blue line on its circumference.
2.Butyl rubber and halogenated butyl rubber inner tubes, there should be green line on its circumference.
3.Butyl rubber and EPDM rubber inner tube, there should be red line on its circumference.

若客户需要配备列表中规定以外的气门嘴时，可协商解决。

If the customers need valves that out of specifications in above list, they can consult .

使用方法
The usage methods

首先确认内胎的规格与外胎是否一致，再检查气门芯、螺帽、防尘帽等附件是否齐全。

装入内胎前，请先仔细检查外胎内腔是否有砂粒等杂物，是否有裂痕或其它不良因素，如有，应先予以排除。装入内胎时，注意内胎不要扭折。

仔细检查钢圈，确认钢圈没有变形、弯曲、毛刺等不良因素。

把组好的内、外胎装上钢圈时，请用专用工具（千万不要用尖锐的器具，如螺丝起子等来装胎，它们会损坏内胎或外胎胎趾），确认气门嘴被正确地锁在钢圈上，并露出钢圈外以便充气，同时还应注意，内胎不要被夹在外胎与钢圈之间。

组好的轮胎装上轮辋后，应缓慢充气，让轮胎略带压力，然后停止充气，检查有无夹胎。确认正常后，继续充气至标准压力为止（见外胎侧面），最后锁紧气门芯、防尘帽。

First we should confirm whether the specifications of tube and tire are the same, then check whether the valves, nuts and dust caps are here.
We should check whether there is debris in tire cavity, such as sand, cracks and other adverse factors before install the inner tube. If any, they should be ruled out. Be sure not to kink the inner tube.
To check steel rim carefully, they should have no deformation, bending, bur and other negative factors.
Please use special tools to install steel rim(Don't use sharp tools, such as screwdriver, for they will damage the tire and inner tube) and confirm the valve is locked in the steel rim correctly. At the same time, the inner tube should not be caught between the tire and steel rim.
When the tire is installed with the rim, we will inflate slowly to let it has pressure, then we will stop to check whether there is folder. If everything is normal, we continue to inflate to the standard pressure and finally lock the valve and dust–proof cap.

保管方法
Custody method

应避免与油类或其他有机溶剂、易燃品、化学腐蚀品混装或混放，否则易造成内胎老化

应避免长期露天堆放，防止阳光直射或雨淋，也不能存放在经常产生臭氧的地方（如杀菌灯、电焊机等会产生火花的设备）

内胎存放应尽量避免会产生变形的状态

销售内胎时，应按进货时间的先后顺序做到先进先出。

The rubber should be avoided to mixed with oil, other organic solvents, flammable materials, chemical and corrosive substances, which will lead to inner tube aging.
The rubber should be avoided piling up in open–air, direct sunlight and rain, as well as the ozone areas(such as sterilization lamps, electric welding machine that producing sparks).
The inner tube storage should avoid the distortion state.
Selling tubes should accord with the time of purchase order.

拖拉机导向轮胎内胎
Tractor oriented tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
4.00R12	Z1–02–1	TR13	4.50/5.00R16	Z1–02–1	TR13
4.50/5.00R12	Z1–02–1	TR13	4.50/5.00R16	Z1–01–2	–
6.00R12	Z1–02–1	TR13	5.00/5.50R16	Z1–02–1	TR13
5.50/5.60R13	Z1–02–1	TR13	6.00/6.50R16	Z1–02–2	TR15
5.50/6.00R13	Z1–02–1	TR13	6.50R16	Z1–02–2	TR15
6.00R13	Z1–02–1	TR13	6.50R20	Z1–02–1	TR13
4.00/4.50R14	Z1–02–1	TR13	10.0/75R15.3	CG01C	TZ3–50
4.50/5.00R14	Z1–02–1	TR13	10.00R15	CG01C	TZ3–50

拖拉机驱动轮胎内胎
Tractor driving tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
7.50R16	Z1–02–2	TR15	12.4R28	CG01C	或TR218A
7.50R20	Z1–02–2	DG02C	11.2R28	CG01C	或TR218A
9.5R20	CG01C	或TR218A	13.6R28	CG01C	或TR218A
10.00R15	CG01C	或TR218A	14.9R30	CG01C	或TR218A
8.3/9.5R24	CG01C	或TR218A	16.9R30	CG01C	或TR218A
14.9R24	CG01C	或TR218A	18.4R30	CG01C	或TR218A
14.9R26	CG01C	或TR218A	18.4R38	CG01C	或TR218A
15.5R20	CG01C	或TR218A	20.8R38	CG01C	或TR218A
15R24	CG01C	或TR218A	11R32	CG01C	或TR218A
11.2R24	CG01C	或TR218A	16.9R34	CG01C	或TR218A
12.2R24	CG01C	或TR218A	18.4R34	CG01C	或TR218A
15.5R25	CG01C	或TR218A	11.2R38	CG01C	或TR218A
13.6R24	CG01C	或TR218A	11/12R38	CG01C	或TR218A
15.5R38	CG01C	或TR218A	13.6R38	CG01C	或TR218A

轻型载重汽车、中小客车轮胎内胎
Light trucks ,small and medium sized passenger car tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
6.00/6.50R14	Z1–02–1	TR13	7.00/6.50R16	DG04C	TR75A
6.50R14	Z1–02–1	TR13	7.50R16	DG04C	TR75A
6.00/6.50R15	Z1–02–1	TR13	8.25R15	DG06C	TR77A
6.00/6.50R15	DG04C	TR75A	8.25R16	DG04C	TR75A
7.00/7.50R15	DG04C	TR75A	9.75R18	DG06C	TR77A
7.00R16	Z2–02–2	TR15	15/70R18	DG09C	TR179A

工业车辆轮胎内胎
Industrial vehicle tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
4.00R8	Z1–02–1	TR13	28×9R15	DG07C	TR175A
4.50/5.00R10	Z1–02–1	TR13	21×7R12	–	JS2
5.00R8	DG02C	TR87	23×9R10	–	JS2
6.00R9	DG02C	–	24×8R14	–	JS2
7.00R9	DG02C	–	18×7R8	–	JS2
6.50R10	DG02C	–	26×9R14.5	–	JS2
7.00R12	DG02C	–	400R60R15.5	Z1–02–2	TR15
8.25R12	DG02C	–	10/11R15/16	Z1–02–2	TR15
3.00R15	DG08C	TR78A			

载重汽车、大型客车轮胎内胎
Trucks and big sized passenger car tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
7.00/7.50R20	DG06C	TR77A	12.00R20	DG09C	TR179A
8.25R20	DG06C	TR77A	11.00R22	DG09C	TR179A
9.00R20	DG07C	TR175A	11.00R22.5	DG09C	TR179A
10.00R20	DG08C	TR78A	12.00R24	DG09C	TR179A
11.00R20	DG09C	TR179A	14.00R20	DG09C	TR179A
11.00R18	DG09C	TR179A			

工程机械轮胎内胎
OTR tire inner tube

规 格 specification	气门嘴型号valve		规 格 specification	气门嘴型号valve	
	GB3900–12	TRA		GB3900–12	TRA
16/70R16	DG04C	TR75A	20.5/70R16	DG04C	TR75A
11/12R16	DG04C	TR75A	13.6R16	DG04C	TR75A
16/70R20	DG09C	TR179A	16.00R25	DG09C	TR179A
16/70R24	DG09C	TR179A	17.5R25	DG09C	TR179A
13.00R24/25	DG09C	TR179A	18.00R25	DG09C	TR179A
14.00R24/25	DG09C	TR179A	20.5R25	DG09C	TR179A
15.5R20	DG09C	TR179A	23.5R25	DG09C	TR179A
15.5R25	DG09C	TR179A	26.5R25	DG09C	TR179A
16.00R24	DG09C	TR179A	23.1R26	T Z3–80	TR179A
21.00R33	DG09C	TR179A			