

运行和维护手册

*Operation and Maintenance
Manual*

NEP 除尘器

Wet Scrubber (Universal Version)

*This manual is organized as a universal type and may not contain all functions.

Catalogue

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1.0 Technical Parameters

Wet scrubber Restrictions

The wet scrubber is designed to separate solid matter from the gas;

This wet scrubber is not suitable for sterilization and / or virus removal;

Never use the wet scrubber as a Trash tank!

This wet scrubber only applies to the following parameters

Dust Characteristics	Design
Particle size	~3um
Temperature	≤100 °C
Abrasion	N/A
Fluidity	N/A

Installation

Indoor / outdoor installation

Indoor

Applicable environment

Non-explosive environment

Electronic control system

Power

380V/AC, 50Hz

(See also section Technical data sheet in the device drawing)

Inspection and maintenance intervals (see also section 6.10)

Intervals	Item	Description	Reference
Everyday	Sewage conditions	Check the working conditions	Original manual (if necessary)
Each 12 months	Body	Check the wall and the inner wear marks	
Each 12 months	Dewatering plate components	Check the dewatering plate wear condition	

Troubleshooting (See section 6.20)

Troubles		
	Reason	Remedy
Reduction of processing gas		
	Dewatering plate stuff	– Clean the plate
	Water level is too high	Make sure the water level is at the design level
At start, low air volume/airflow		
	The fan Reverse working	Check and revise the cable
System		
	Treatment of gas is too large	Adjust to the rated amount of processing gas
	Leaking water	Welding
	Deviated from the expected use, the operating parameters have changed, for example: the temperature is too high or too much gas treatment	Correct the operating parameters and allow the precipitator to operate for about 1 hour without dust

2.00 Safety regulations

2.10 Operation and maintenance procedures

Your wet scrubber is a machine made to the latest technology and safety regulations.

Operation and maintenance procedures

Familiar with the procedures in this Operation and Maintenance Manual is essential to avoiding personal injury and equipment damage. This Operation and Maintenance Manual contains the most important instructions for operating this scrubber in complete safety. If necessary, welcome for further information.

All personnel working on this wet scrubber must strictly observe the procedures in this Operation and Maintenance Manual.

Obtain Procedures

Operators should be able to access this Operation and Maintenance Manual next to the wet scrubber at all times.

Other procedures

In addition to the procedures in this Operation and Maintenance Manual, all national mandatory safety regulations to prevent accidents and protect the environment must be strictly adhered to.

Working procedures

When the deduster is integrated into a complex production system, the owner should develop additional work procedures to meet specific requirements, for example: correct start-up sequence.

2.20 Expected usage

- This scrubber is designed based on the information provided by the user. The correctness of this information is one of the conditions for the establishment of the contract for the supplement.
- This dust extractor intended to be used exclusively to separate material as defined in "1 Technical Data" and operate under the stated intended use. It is the user's responsibility to ensure that the actual operating conditions are consistent with the operating conditions specified.

2.30 Terms and definitions

Wet scrubber

In this Operation and Maintenance Manual, the equipment / machines mentioned for the separation of dust that affects the environment or human health are wet scrubber.










User

This wet scrubber is required as secondary or main production equipment or to meet the occupational safety requirements of personnel.

Operating staff

Authorized, trained and mentored to carry out the relevant personnel involved in transporting, assembling, starting, operating, maintaining, cleaning and repairing this machine.

When faced with electrical, pneumatic and hydraulic

Identifier	equipment, a qualified specialist must handle it. Identifiers are used in this Operation and Maintenance Manual to call attention to specific hazards and warnings.
	Warning: Failure to follow this information may result in personal injury and property damage
	Note: Handling discharged dust disperses large amounts of dust into the air - wear a dust mask
	Note: You must be a professional to do this job
	Note: The electrical system must be engaged by a professional
	Note: The work of the pneumatic system must be carried out by qualified personnel
	Note: The work of the hydraulic system must be done by a professional
	Note: The wet scrubber must be grounded before starting, and all the pipe sections must conduct electricity to each other and lead to the wet scrubber
	Note: With regard to your specific dust, you must have adequate safety features that can be used to assess the hazards of an explosion and / or fire and to determine the protective measures.
	Note: See chapter 1 "Technical Data" to determine which explosive area your dust remover can be used in. This can not be generalized because of the type of protection of the electrical components and ignition protection.

2.40 Manufacturers proposed measures

Logo There are various identifiers on the precipitator to draw attention to specific hazards and warnings of problems, see chapter 1 "Technical Data"

2.50 Action to be taken by the user / operator

Logo If there is a marking on the filter system, the operator must comply with the rules indicated above.

Conditions to be met by operators Before starting any work on the machine:

- The operator must be informed of the hazards involved
- Operators must read this Operation and Maintenance Manual.

The user should confirm in written form that the operator has read and understood the Operation and Maintenance Manual.

Users need to satisfy conditions



Before starting any work on the machine:

- The user must agree to the necessity of wearing personal protective equipment (PPE), especially when handling dust.
- The user must clearly define the limits of liability for the operation, maintenance and repair of the precipitator so that there is no dispute regarding safety-related responsibilities and responsibilities.

Duty to pay attention when running

- Before operating the wet scrubber, make sure that no one is in the danger zone- The wet scrubber should only be put into operation in good condition

Original parts and accessories

- It must be done to ensure that there is sufficient supply of fresh air in the workplace

Water protection

Substances that contain potential hazards to water must be carefully handled to prevent any contamination.

Fireproof (if needs)

As a precautionary measure, combustible dust must be removed weekly from the dust container or similar device, or the cleaning cycle may be based on the amount of dust generated, but the upper limit must not exceed 25% of the volume of the dust container.

The user must establish the necessary organizational measures during the working week and be directly linked to the operator.

The fire department must be informed in advance about the potential fire risk of the precipitator. Must be the fire department or precipitator responsible person to develop a quick and correct fire emergency plan. The contingency plan must include extinguishing agents and their storage, fire extinguishing procedures and other details.


Employees who work on dust remover must accept training, fire drills or training sessions in the event of a fire that takes place on an annual basis.

What to do and what to do when a fire breaks out:

- Standing hand-held fire extinguisher (please check whether the fire extinguishing agent is suitable for the mixture of fuel and dust)
 - If necessary, inform the fire department
 - After personal protection, carefully open the manhole door or inspection hole of the precipitator and do not stand directly on the front of any manhole or inspection hole! When the hole or door is opened, the flame may explode.
- Extinguishing with a hand-held fire extinguisher (Extinguishing media must be suitable for the fuel-dust mixture)

2.60 Clean gas treatment

The amount of dust that has not been separated from the net gas will always depend on what is being separated. When the dust collector is used according to the intended purpose, the dust content of the unpurified gas will meet the customer's requirements.


Solid / gaseous pollutants separation	 <p>The wet scrubber uses the principle of water adsorption; it can not completely separate gaseous pollutants.</p>
Exhaust pipe mode	<p>Dust collectors equipped with fans must not connect pipes to the user's ventilation system (eg air-conditioning system)!</p> <p>Clean air should be discharged from a workplace to the open, and it is necessary to provide the workplace with enough fresh air. Exhaust mode operation depends on the emission limits set by national legislation on environmental protection.</p>
Gas recirculation mode	<p>Clean air in the workplace cycle again.</p> <p>The mode of gas recirculation depends on the material properties of the dust, the concentration limits of the dust must be observed, etc. (eg maximum allowable concentration, technical required concentration). Gas recirculation is only licensed during the heating season and requires authorization from the authorities. At the same time it must be possible to switch to the vent mode.</p>

2.70 Disposal of waste water

Waste generator	<p>Wastewater containing separated dust is treated as waste; consult your local environmental protection department.</p> <p>The user has the basic responsibility of "passing the waste through a closed container to a handling company that can handle them correctly and safely..."</p>
Waste treatment	<p>Dust separator with detached dust treated as waste.</p> <ul style="list-style-type: none"> - All movable objects that owners want, or have to dispose of, themselves, including debris generated during pollution control (dust remover...).
Clear Correctly Safely	<p>Waste treatment means the use or removal of waste:</p> <ul style="list-style-type: none"> - "Correctly" means compliance with laws and regulations. - "Safely" means having no adverse effect on the public or the environment.
Processing company	<ul style="list-style-type: none"> - Waste may only be transported by approved means of transport and handled only by approved plants or facilities.

2.80 Noise emissions

The dust collector is designed to ensure a low noise level. In chapter 1 "Technical data" you can find the value of the sound pressure level.

Background noise of the installation point	<p style="text-align: center;">–</p> <p>The sound pressure level does not include the effects of background noise from the surroundings of the installation site (for example, the reference noise level) nor the reflection of walls or the like.</p> <p>– The background noise is usually unknown and therefore not considered when designing the precipitator.</p>
Noise reflection	<p style="text-align: center;">–</p> <p> Adverse conditions at the installation site, such as small spaces or walls or surfaces that are not sound absorbing may result in higher SPL.</p> <p style="text-align: center;">–</p> <p>It may be necessary to take noise control measures at the installation site and / or wear hearing protection equipment. Different types of dust between the sound pressure levels are also different.</p>
Integrated fan dust collector sound pressure level	<p style="text-align: center;">–</p> <p>The stated sound pressure level is measured under the following conditions: a dust collector operating at a fixed installation point at a distance of 1 m and a height of 1.6 m. This measurement method is consistent with "Machine Guide without Stationary Workstation".</p>
Pulse cleaning allowable value	<p>– - The sound pressure level due to the cleaning pulse has taken into account the allowable value of 3dB (A) (according to DIN45635) the relevant standard is also to be found here in contrast to our actual data.</p>
Sound pressure level near the fan	<p style="text-align: center;">–</p> <p>The fan's sound pressure level is the sound pressure level of the reference plane and complies with the energy-related provisions of the reference plane specified in DIN45635.</p> <p>– - The reference surface sound pressure level is measured at 1m distances away from the profile of the blower in the free area with ducting connection to the blower inlet and outlet without leakage of noise and with the dust collector operating at the design operating point.</p>
Construction error	<p>– - The construction error (= unavoidable design, calculation and manufacturing error) means that the predefined operating parameters should be allowed to deviate. These deviations depend on the fan's accuracy level. Uncertainties in operating parameters due to installation-specific factors such as suction and outlet installation defects are not constructive errors. Centrifugal fan accuracy class (according to DIN24166)</p>

Accuracy grade	construction error value
0	+2dB(A)
1	+3dB(A)
2	+4dB(A)
3	+6dB(A)

Accuracy level associated with shaft power

Shaft power value >50 kw level1

Shaft power value <50 kw level2

Special fan kw level3

No fan filter

–

sound pressure level

As the suctioned medium (air or other gas) flows through the precipitator, sound waves will radiate through the precipitator housing into the surrounding environment of the mounting point. The level of sound pressure generated in this process depends on many factors:

–

The geometry of the precipitator housing (dimensions of the radiating surface, the thickness and volume of the siding, etc.)

–

Volume flow (volume of treatment gas)

–

Also superimposed on this sound pressure level there is a cycle of dusting pulses.

The amount of noise generated by the above recirculation cleaning pulses does not include the amount of process gas in the precipitator and other additional background noise such as continuous ash removal equipment.

RECOMMENDATIONS

If there are uncertainties or special requirements (such as low noise coercive limits), we recommend that you consult a specialist company or acoustical specialist (perhaps making a sound check).

2.91 Safety points (non-flammable, explosive dust or gas)



This scrubber design was not to be told that the associated dust or gas is flammable or explosive. Therefore, no safety-related analysis is required to assess the risk of explosion or fire.



The burning and / or explosion of dust depends on many factors:

External sources of ignition:

- If the material properties of dust are flammable or explosive, external sources of ignition may cause a fire or explosion.

Spontaneous:

- Dust that contains fine metal particles and organic components is highly self-ignitable. Examples of processing and

production related to this include laser cutting, welding, shot blasting and flame spraying of oil-laden metal sheets, deep drawing of metal parts or foil-covered metal sheets.

- A mixture of a variety of materials, dust easily spontaneous combustion. For example, aluminum and iron powder thermite reaction, the reaction of the oxidation will release a lot of heat.



It is also the responsibility of the owner or user to constantly check the parameters of the operating conditions, whether there is any change in the information intended for the intended use and the design phase, and it is also the responsibility of the owner or user to take any appropriate measures if necessary.

Please contact us and we'd be happy to help.

2.92 Safety points (flammable, explosive dust or gas)



You must obtain all safety-related characteristics of your particular dust and gas to assess the risk of explosion and / or fire and to determine the protective measures.



It is also the responsibility of the owner or user to constantly check the parameters of the operating conditions, whether there is any change in the information intended for the intended use or the design phase, and it is also the responsibility of the owner or user to take any suitable measures where necessary.



Please contact us and we'd be happy to help.



The precipitator prohibits any welding, metal cutting or deformation machining, as these changes will weaken the structural strength of the precipitator.



Electrical equipment (fire or explosion protection systems) that control or analyze the safety system must be electrically independent: separate fuses and independent power supply.

NEP is not responsible or responsible for any fire or explosion caused by such negligence.

The burning and / or explosion of dust or gas depends on many factors:

External sources of ignition:

- If the characteristics of dust or gas are flammable or explosive, external sources of ignition may cause a fire or explosion.

Spontaneous:

- Dust that contains fine metal particles and organic



components is highly self-ignitable. Examples of processing and production related to this include laser cutting, welding, shot blasting and flame spraying of oil-laden metal sheets, deep drawing of metal parts or foil-covered metal sheets.

- A mixture of a variety of materials, dust easily spontaneous

combustion. For example, aluminum and iron powder thermite reaction, the reaction of the oxidation will release a lot of heat.

The fire department must be informed in advance about the potential fire risk of the precipitator. Must be the fire department or precipitator responsible person to develop a quick and correct fire emergency plan. The contingency plan must include extinguishing agents and their storage, fire extinguishing procedures and other details.

Employees who work on dust remover must accept training, fire drills or training sessions in the event of a fire that takes place on an annual basis.

2.100 Warranty and responsibility

The dust collector and filter element warranty Please refer to the sales contract for more information on the warranty period of the precipitator and filter element.

Disclaimer within the warranty period The warranty does not apply to consumable parts, such as seals, entry shutters and the like.

Terms of sale In general, the manufacturer's standard terms apply unless a special term is reached at the time of signing the contract.

- If damage is caused by any of the following reasons, any liability and warranty requirements will not be accepted:
 - Non-observance of operating and maintenance procedures
 - Dust collector operation deviates from intended use
 - Did not inform the chemical impact of NEP until the contract was signed
 - Poor transport or storage
 - Structural changes
 - Assembly, start-up, and poor operation
 - Insufficient or inadequate maintenance
 - Unprofessional repair
 - Non-OEM spare parts used

3.00 Transport, temporary storage, assembly, installation

3.10 Mechanical system

3.10.10 Dust collector delivery, internal transfer and intermediate storage



Trained personnel should only carry out the task of unloading and internal transit.



Check center of gravity position, weight and dimensions (see accompanying documentation and chapter 7, "Equipment Drawings").

Use a forklift and have:

- Sufficient load capacity
- Fork long enough
- Lifting height enough
- Use a crane and have:
- Sufficient load capacity
- Dedicated spreader for modular models
- Lifting height enough

Check the ground, floor, unloading bridge and unloading ramp load capacity is sufficient.

Lifting equipment used should have the appropriate loading capacity and the appropriate rotary and operating equipment.

Boxes with filter elements must not be subjected to any load on the top - they cannot be stacked.

Check shipping damage

Check for shipping damage immediately when the precipitator arrives. If you find any shipping damage, make a note on the invoice so that the shipping company's people know. We also recommend that you take pictures of damaged areas. Neither the shipping company nor the manufacturer will be responsible for any damage discovered later on.

Disposal of packaging materials

Dust collector with plastic film placed in the pallet. Both reusable and disposable pallets are made of untreated wood.

Store

Dust collector with filter element installed:

If you intend to store the duster for more than 3 months, we recommend that you contact NEP to discuss measures that apply to your duster.

Indoor

Dust catcher can generally be stored in a dry place indoors for a long time without any problem.

Outdoor

Dust catcher is wrapped with plastic film to facilitate transportation, and can provide good weather protection. Before storing the dust collector outdoors and during storage, check the plastic film for damage to prevent the dust collector from being exposed to rain, snow and weather. Important: There are some openings on the precipitator that are not closed before installation. If the membrane is damaged, water can enter through these openings and cause damage.

3.10.20 Dust collector installation



Observe the location of the center of gravity, its weight and the relevant dimensions (see accompanying documents and shipping documents, and chapter 7 "Equipment drawings").

When lifting the dust collector, the relevant regulations must be

observed.

Do not stand or move under suspended cargo.

Designate a person who is solely responsible for communicating with crane operators using a uniform command signal.

Coordinate your work with other team members working near you, so as not to expose others to danger.

Coordination means safety!

Installation

In accordance with chapter 3.10.40 "Plant location".

3.10.21 Dust collector installation - Supplement: Single equipment



When the dust collector to the scene has been assembled to the maximum extent possible.

- Do not cut the packing tape temporarily

(We recommend lifting the pallet together with the precipitator to prevent slippage)

- If the precipitator between the column legs have beams, temporarily do not remove

- Only remove the plastic film

- Fix the appropriate spreader to the indicated lifting point (Each lifting point carrying capacity 10KN = 1t)

- Go to a safe area and lift the duster

- You can now cut the packing tape and remove the crossbar between the column feet

If the precipitator is shipped in two parts, only the body needs to be fitted to the hopper and bolted.

- Now glue the seal to the bottom half

- Then place the body on the lower half and bolt the two parts together

- Install the precipitator on the ground

(See section 3.10.40 "Plant location" for instructions)

Then there is the installation of mechanical, electrical and pneumatic lines.

3.10.30 Factory location

Outdoor installation



Basically, the dust collector is suitable for outdoor use. However, it may be necessary to take special measures for outdoor use to suit specific geographical conditions. It may be necessary, for example, to make the entire duster a thermal insulation or to heat the valves of the cleaning system only.

Site requirements



When choosing a location for your duster, please reserve:

Maintenance

- Additional maintenance and repair space

Remove the filter element

- To install and remove the filter element, make sure there is approximately 1 m free space in front of the dewatering board cover

Sound insulation cover	-	- To lift the sound enclosure, you will need a clearance distance above the filter that is at least equal to the height of the sound enclosure.
Basis		
Design		Horizontal ground installation, C25 concrete floor, 250mm thick, GB 50010
Note		Dust collectors equipped with periodic vibrating equipment (rapping / striking equipment, etc.) should be placed on a rubber mat
Explosion relief		The foundation anchor point design should be able to withstand the reaction pressure generated when the explosion pressure.
Location fixed		There are holes on the dust collector feet for fixing the anchor bolts (anchor bolt users take care of themselves).
Maintenance platform		Maintenance platforms should be designed to withstand all static and live loads. During design preparation, there should be a margin of gravity that may be added to the overhaul and to provide at specified altitude facilities such as handrails that meet the safety requirements for the overhaul platform. The dust collector must be securely connected to the service platform.
Explosion zone installation		Before you install the duster to any area at risk of explosion, check that the electrical equipment of the duster is certified for use in the area of the explosion as described.
Dust remover with pressure relief device		Important: When choosing a location for the precipitator, be sure that there is no danger to personnel due to pressure waves and / or flame waves or flying parts when the explosion is under pressure relief.

3.10.40 Pipeline connection

It is necessary to prepare a throttle valve (damper) for the initial operation of the precipitator (first 100 hours of operation) to control the amount of process gas.



Site fixed		
Design		"Avoid effective sources of ignition" safety measures:
Dust-side piping		All pipe sections must conduct electricity to each other and to the precipitator.
Gas collecting dust cover		The pipe connected to the precipitator must be stress-free to prevent any forces on the precipitator (including gravity) caused by any pipe installation.
Clean gas pipe		The design and connection of the screened side piping shall ensure that the soundproof cover can be easily removed when

servicing the blower. In the pipeline exit should be equipped with protective grille or blinds.

Clean up

Air is emitted when it is emitted from the duct and may be controlled by adding silencers.

3.20 Electrical System

3.20.10 Electrical / electronic connection



A qualified electrician should only do all electrical work.

Dust collector with control box

The duster's control system does not control other machines.

Technical Parameters

Please tighten all fasteners on the electrical box again.

Protect equipment

For more information on the main voltage and the main motor frequency, refer to the circuit diagram and / or nameplate. The choice of the main cable cross-sectional area should also match the rated current value.

Phase terminal connection

It is absolutely necessary to provide protective equipment that prevents overheating of the motor or to connect existing protective equipment before commissioning of the equipment.

Additional documents

- Please pay attention to the correct phase terminals and the specific direction of rotation. Check the motor to determine the correct direction of rotation!

4.00 Design and function

4.10 Wet Scrubber description

Scrubber can be divided into upper and lower. In the dust collector drawings in Section 7, you will find the drawings of your duster with the names of its different parts.

4.10.102 Clean air interface on the top of the trunk lid

Upper part

The upper part of the dust collector includes a body case lid and is connected to the air cleaner chamber of the precipitator. There is a net gas outlet as the interface with the net gas pipe. It may also be possible to place the fan directly on the tank cover if it is equipped with an extractor fan and with suitable sound insulation and muffler, depending on the noise control requirements.

Gas flow tube

The displacement of the pipe is not allowed to be transferred to the dust remover, whether it is a dust pipe connection or a clean air pipe connection, otherwise the structure of the dust remover will be damaged.

4.10.103 The lower part of the body

Bottom part

The lower part of the body is a bubbling reactor, which is used to filter the dust and discharge the sewage and waste to the sewage treatment plant through the sewage pipe at the bottom. Exhaust port near the inspection hole, in addition, can also be set according to the needs of various auxiliary ash devices.

4.20.10 Insulation(keep warm)

Insulation purposes

– If the working temperature inside the precipitator and the external ambient temperature have a greater difference, you need to consider the partial or overall insulation of the precipitator:

Insulation type

- To prevent high temperature or low temperature on the personnel injury;

5.00 Running

5.10.100 Initial operation, no fan version

5.10.101 Initial operation, fan version

Prepare

Install all safety equipment

Connect the power supply

Install duct

Switch off equipment on the line (eg damper) (not suitable for precoatings) (not for variable frequency fans)

Air flow

With new dust removal equipment, low-pressure drops can result in an unacceptably large amount of airflow, damaging the



internal components.

For this reason, the volume of treatment gas must be adjusted to the design value

Check

- Process gas volume
- Water addition
- Motor wiring
- Sewage

5.20.101 Start / stop through the electronic control box(customer self)



Only authorized personnel can start and stop the precipitator (designated operator). Make sure the dust collector is started before the dust-producing machine. The duster's control system does not control other machines.



Only electrical work by a qualified electrician can take place in the duster control. Through the user-side power distribution, remote signal exchange, etc. will be included in the dust collector electrical control system of the user's collection. The user's power distribution should have the main switch. In case of emergency, you can switch off the main switch on the control box (function equivalent to emergency stop switch). At the end of each class, we recommend that you place the main power switch of the user in a "stop" position.

Do not start the wet scrubber when the safety equipment is missing.

-Open the inlet valve, control the water level to the design location

Start the fan (if any)

- Start the dust-generating equipment
- Turn off the dust-producing equipment
- Turn off the fan
- Open the drain ball valve to drain the sewage

If it is necessary to set up a safety interlock, we recommend that you have to prepare the manual for operation.

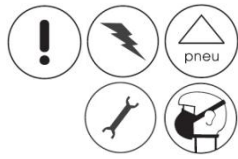
Keep in mind that having the dust remover activated with the equipment generating the dust is to meet the requirements of the operating conditions (see chapter 1 "Technical data").

For detailed circuit diagrams and control box operation, refer to Section 8 "Circuit Diagrams / Terminal Diagrams".

For detailed circuit diagrams and control box operation, refer to Section 8 "Circuit Diagrams / Terminal Diagrams".

6.00 Maintenance and service

6.10 Inspection and maintenance intervals



Only authorized personnel may perform inspection and maintenance work (please list the names of persons).

Proposed to sign a maintenance contract!

Repair work must strictly authorize by NEP or NEP agents!

Recommend

The recommended cycle is based on a single shift and should be adjusted as needed, for example:

- Two shifts
- Abrasive dust
- Higher temperature
- Others and so on

6.20 Trouble shooting

Reference

Finding faults and repairs must strictly carry out by qualified and authorized specialists.

There is always a high risk of accidents when testing whether the relevant parts are good.

Faulty equipment used in potentially explosive atmospheres must be replaced and repaired by the manufacturer.

It is absolutely necessary to de-energize and de-energize the precipitator-related parts before attempting any repair.

The information below will help us advise you and help you.

- Equipment model (nameplate)
- Product Number (nameplate)
- Process gas volume

If you have trouble troubleshooting, please contact our service department. Sometimes a little suggestion may help you solve the problem. We are happy to assist you.

See chapter 1 "Technical data".

6.30.10 Remove / install dewatering board



Only authorized persons should be allowed to work on the precipitator (please list the name of the person). Get information on the dust / gas handled by the precipitator and the safety and environmental regulations to be followed, using a suitable work platform when needed.




Turn off the main switch of the precipitator and take precautions to prevent being accidentally closed.

When installing the dewatering board, be sure

- Use dewatering board without any defects

Check the filter element for any damage before installation, including

- Disassemble
- Is the connecting screw intact
- Depending on the device model, there may be 1 to 3 rows of dewatering plates in the body.
- Remove the bolts on the dewatering plate cover.
 - Pull the dewatering plate out of the machine body and go down.
 - Place the dewatering plates on a suitable level for storage with a liner between them
- Installation
- Before installing each row of dewatering board, clean the inside of the device body.
-  - Installation sequence: Always install the filter elements on both sides first.
- Examination
- Before restarting the duster, check if the air plenum is leaking dust due to incorrect installation. If you need to consult the phosphor leak detection method, please contact NEP.

7.00 Equipment and spare parts drawings, checklists

Consumable parts list

Product	Mode	Order number	Quantity	Valid time	
171230	ZH-8		1	12months	
Type	Consumable parts	Size		Price	
S	Dewatering plate	990×600×155mm		300USD	1PICK

8.00 Circuit Diagram / Terminal Diagram

In the appendix

9.00 Quality certification documents

插入此处或另见册。 **In the appendix**

10.00 Original instructions for OEM parts