

BRITISH STANDARD

BS 3600 : 1997

Specification for

**Dimensions and masses per
unit length of welded and
seamless steel pipes and tubes
for pressure purposes**

ICS 23.040.10

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted to Technical Committee ISE/8, Steel pipes, upon which the following bodies were represented:

Adhesive Tape Manufacturers' Association
 British Compressed Air Society
 British Iron and Steel Producers' Association
 British Malleable Tube Fittings Association
 British Stainless Steel Association
 British Valve and Actuator Manufacturers' Association
 British Welded Steel Tube Association
 Food and Drink Federation
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 Large Diameter Steel Tube Association
 Mechanical Handling Engineering Association
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 Steel Construction Institute
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Amendments issued since publication

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The following BSI references relate to the work on this standard:
 Committee reference ISE/8
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Foreword

This British Standard has been prepared by Technical Committee ISE/8, and is based on international agreements included in the ISO publications that are detailed in annex A. The sizes in this standard have been selected as appropriate to British practice.

BS 3600 : 1996 supersedes BS 3600 : 1976 which has been withdrawn. This edition introduces technical changes but it does not reflect a full review or revision of the standard, which will be undertaken in due course.

Where ISO Standards have superseded the original ISO Recommendations, they have discarded the concept of corresponding inch and metric values and are now published only in metric units.

The tabular information, covering the dimensions and masses per unit length of welded and seamless steel pipes and tubes for pressure purposes, presents within a single cover the dimensions and masses applicable to the present editions of BS 3601 to BS 3604.

For the purpose of this standard, no difference is intended in meaning between 'pipe' and 'tube' although idiomatic use prefers sometimes the one and sometimes the other.

1 Scope

This British Standard specifies the dimensions and masses per unit length applicable to welded and seamless carbon and low alloy tubes conforming to the requirements of BS 3601, BS 3602 : Parts 1 and 2 and BS 3604. The dimensional limitations for particular manufacturing processes are given in the appropriate standard in the BS 3601 to BS 3604 series.

NOTE 1. The dimensions of buttwelded tubes and of service tubes with screwed and socketed form of joint, or with plain ends and suitable for screwing, are covered in BS 1387. The dimensions of tubes for boilers and similar plant are covered in BS 3059 : Parts 1 and 2.

NOTE 2. This Standard does not apply to pipes for oil and natural gas pipelines, which are normally specified to the dimensions shown in American Petroleum Institute (API) standards, or to pipes for the petroleum industry for which reference should be made to BS 1600.

NOTE 3. The dimensions, tolerances and conventional masses per unit length of stainless steel tubes are covered in BS EN ISO 1127: 1996.

2 Informative references

This British Standard refers to other publications that provide information or guidance. Editions of these publications current at the time of issue of this standard are listed on the inside back cover, but reference should be made to the latest editions.

3 Nominal sizes

Tubes as detailed in table 1 may be specified by nominal size or by outside diameter, but, except in special cases (see clause 5), the outside diameter shall always be quoted when ordering.

NOTE 1. The nominal size is a numerical designation of size which is common to all components in a piping system other than components designated by outside diameter. It is a convenient round number for reference purposes and is normally only loosely related to manufacturing dimensions.

NOTE 2. The outside diameters, thicknesses and masses per unit length have been selected from ISO publications and details are given in tables 1 and 2.

NOTE 3. In special cases (see clause 3), hot finished, cold finished, and hot finished and machined seamless tubes may be ordered to inside diameter and thickness by agreement between the purchaser and the manufacturer (see the appropriate tube standard).

4 Tolerances

The tolerances on diameters, thicknesses and lengths depend on the method of manufacture of the tubes and shall be as specified in the appropriate tube standard.

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Table 1. Dimensions and masses per unit length of welded and seamless carbon and low alloy steel tubes

| Nominal size | Outside diameter mm | Thickness mm | | | | | | | | | | | | | |
|---------------------|------------------------|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|------|------|------|
| | | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.3 | 2.6 | 2.9 | 3.2 | 3.6 | 4.0 | 4.5 | 5.0 | 5.4 |
| | | Mass per unit length kg/m | | | | | | | | | | | | | |
| 6 | 10.2 | 0.266 | 0.304 | 0.339 | 0.373 | 0.404 | 0.448 | 0.487 | - | - | - | - | - | - | - |
| 8 | 13.5 | 0.364 | 0.418 | 0.470 | 0.519 | 0.567 | 0.635 | 0.699 | 0.758 | 0.813 | 0.879 | - | - | - | - |
| 10 | 17.2 | 0.474 | 0.546 | 0.616 | 0.684 | 0.750 | 0.845 | 0.936 | 1.02 | 1.10 | 1.21 | 1.30 | 1.41 | - | - |
| 15 | 21.3 | 0.595 | 0.687 | 0.777 | 0.866 | 0.952 | 1.08 | 1.20 | 1.32 | 1.43 | 1.57 | 1.71 | 1.86 | 2.01 | 2.12 |
| 20 | 26.9 | 0.761 | 0.880 | 0.998 | 1.11 | 1.23 | 1.40 | 1.56 | 1.72 | 1.87 | 2.07 | 2.26 | 2.49 | 2.70 | 2.86 |
| 25 | 33.7 | 0.962 | 1.12 | 1.27 | 1.42 | 1.56 | 1.78 | 1.99 | 2.20 | 2.41 | 2.67 | 2.93 | 3.24 | 3.54 | 3.77 |
| 32 | 42.4 | 1.22 | 1.42 | 1.61 | 1.80 | 1.99 | 2.27 | 2.55 | 2.82 | 3.09 | 3.44 | 3.79 | 4.21 | 4.61 | 4.93 |
| 40 | 48.3 | 1.39 | 1.62 | 1.84 | 2.06 | 2.28 | 2.61 | 2.93 | 3.25 | 3.56 | 3.97 | 4.37 | 4.86 | 5.34 | 5.71 |
| 50 | 60.3 | - | 2.03 | 2.32 | 2.60 | 2.88 | 3.29 | 3.70 | 4.11 | 4.51 | 5.03 | 5.55 | 6.19 | 6.82 | 7.31 |
| 65 | 76.1 | - | - | - | 3.30 | 3.65 | 4.19 | 4.71 | 5.24 | 5.75 | 6.44 | 7.11 | 7.95 | 8.77 | 9.42 |
| 80 | 88.9 | - | - | - | 3.87 | 4.29 | 4.91 | 5.53 | 6.15 | 6.76 | 7.57 | 8.38 | 9.37 | 10.3 | 11.1 |
| 90 | 101.6 ¹⁾ | - | - | - | - | - | 5.63 | 6.35 | 7.06 | 7.77 | 8.70 | 9.63 | 10.8 | 11.9 | 12.8 |
| 100 | 114.3 | - | - | - | - | - | 6.35 | 7.16 | 7.97 | 8.77 | 9.83 | 10.9 | 12.2 | 13.5 | 14.5 |
| 125 | 139.7 | - | - | - | - | - | - | - | - | 10.8 | 12.1 | 13.4 | 15.0 | 16.6 | 17.9 |
| 150 | 168.3 | - | - | - | - | - | - | - | - | 13.0 | 14.6 | 16.2 | 18.2 | 20.1 | 21.7 |
| 175 ¹⁾ | 193.7 ¹⁾ | - | - | - | - | - | - | - | - | 15.0 | 16.9 | 18.7 | 21.0 | 23.3 | 25.1 |
| 200 | 219.1 | - | - | - | - | - | - | - | - | 17.0 | 19.1 | 21.2 | 23.8 | 26.4 | 28.5 |
| 222.5 ¹⁾ | 244.5 ¹⁾ | - | - | - | - | - | - | - | - | 19.0 | 21.4 | 23.7 | 26.6 | 29.5 | 31.8 |
| 250 | 273 | - | - | - | - | - | - | - | - | 21.3 | 23.9 | 26.5 | 29.8 | 33.0 | 35.6 |
| 300 | 323.9 | - | - | - | - | - | - | - | - | 25.3 | 28.4 | 31.6 | 35.4 | 39.3 | 42.4 |
| 350 | 355.6 | - | - | - | - | - | - | - | - | 27.8 | 31.3 | 34.7 | 39.0 | 43.2 | 46.6 |
| 400 | 406.4 | - | - | - | - | - | - | - | - | 31.8 | 35.8 | 39.7 | 44.6 | 49.5 | 53.4 |
| 450 | 457 | - | - | - | - | - | - | - | - | 35.8 | 40.3 | 44.7 | 50.2 | 55.7 | 60.1 |
| 500 | 508 | - | - | - | - | - | - | - | - | 39.8 | 44.8 | 49.7 | 55.9 | 62.0 | 66.9 |
| 550 | 559 | - | - | - | - | - | - | - | - | 43.9 | 49.3 | 54.7 | 61.5 | 68.3 | 73.7 |
| 600 | 610 | - | - | - | - | - | - | - | - | - | - | 59.8 | 67.2 | 74.6 | 80.5 |
| 650 | 660 | - | - | - | - | - | - | - | - | - | - | - | 72.7 | 80.8 | 87.2 |
| 700 | 711 | - | - | - | - | - | - | - | - | - | - | - | 78.4 | 87.1 | 94.0 |
| 750 | 762 | - | - | - | - | - | - | - | - | - | - | - | - | 93.3 | 101 |
| 800 | 813 | - | - | - | - | - | - | - | - | - | - | - | - | - | 108 |
| 850 | 864 | - | - | - | - | - | - | - | - | - | - | - | - | - | 114 |
| 900 | 914 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 1000 | 1016 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 1200 | 1219 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 1400 | 1422 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 1600 | 1626 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 1800 | 1829 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 2000 | 2032 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 2200 | 2235 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |

¹⁾ The use of these sizes should be avoided whenever possible.

NOTE 1. Seamless tubes with outside diameters of 114.3 mm up to and including 457 mm can also be obtained in thicknesses up to 25 % of the outside diameter.

NOTE 2. Welded tubes with outside diameters greater than 1016 mm can also be obtained in thicknesses of 28.0 mm, 30.0 mm or 32.0 mm.

NOTE 3. Tubes for special applications with dimensions other than those listed in this table may be supplied by agreement between the purchaser and the manufacturer.

| Table 1. Dimensions and masses per unit length of welded and seamless carbon and low alloy steel tubes (continued) | | | | | | | | | | | | | | | |
|---|------|------|------|------|------|------|------|------|------|------|------|------|------|---------------------------|-------------------|
| Thickness mm | | | | | | | | | | | | | | Outside diameter mm | Nominal size |
| 5.6 | 6.3 | 7.1 | 8.0 | 8.8 | 10.0 | 11.0 | 12.5 | 14.2 | 16.0 | 17.5 | 20.0 | 22.2 | 25.0 | | |
| Mass per unit length kg/m | | | | | | | | | | | | | | | |
| - | - | - | - | - | - | - | - | - | - | - | - | - | - | 10.2 | 6 |
| - | - | - | - | - | - | - | - | - | - | - | - | - | - | 13.5 | 8 |
| - | - | - | - | - | - | - | - | - | - | - | - | - | - | 17.2 | 10 |
| - | - | - | - | - | - | - | - | - | - | - | - | - | - | 21.3 | 15 |
| 2.94 | 3.20 | - | - | - | - | - | - | - | - | - | - | - | - | 26.9 | 20 |
| 3.88 | 4.26 | 4.66 | 5.07 | 5.40 | - | - | - | - | - | - | - | - | - | 33.7 | 25 |
| 5.08 | 5.61 | 6.18 | 6.79 | 7.29 | - | - | - | - | - | - | - | - | - | 42.4 | 32 |
| 5.90 | 6.53 | 7.21 | 7.95 | 8.57 | 9.45 | 10.1 | - | - | - | - | - | - | - | 48.3 | 40 |
| 7.55 | 8.39 | 9.32 | 10.3 | 11.2 | 12.4 | 13.4 | 14.7 | 16.1 | - | - | - | - | - | 60.3 | 50 |
| 9.74 | 10.8 | 12.1 | 13.4 | 14.6 | 16.3 | 17.7 | 19.6 | 21.7 | 23.7 | 25.3 | 27.7 | - | - | 76.1 | 65 |
| 11.5 | 12.8 | 14.3 | 16.0 | 17.4 | 19.5 | 21.1 | 23.6 | 26.2 | 28.8 | 30.8 | 34.0 | 36.5 | - | 88.9 | 80 |
| 13.3 | 14.8 | 16.5 | 18.5 | 20.1 | 22.6 | 24.6 | 27.5 | 30.6 | 33.8 | 36.3 | 40.2 | 43.5 | 47.2 | 101.6 ¹⁾ | 90 ¹⁾ |
| 15.0 | 16.8 | 18.8 | 21.0 | 22.9 | 25.7 | 28.0 | 31.4 | 35.1 | 38.8 | 41.8 | 46.5 | 50.4 | 55.1 | 114.3 | 100 |
| 18.5 | 20.7 | 23.2 | 26.0 | 28.4 | 32.0 | 34.9 | 39.2 | 43.9 | 48.8 | 52.7 | 59.0 | 64.3 | 70.7 | 139.7 | 125 |
| 22.5 | 25.2 | 28.2 | 31.6 | 34.6 | 39.0 | 42.7 | 48.0 | 54.0 | 60.1 | 65.1 | 73.1 | 80.0 | 88.3 | 168.3 | 150 |
| 26.0 | 29.1 | 32.7 | 36.6 | 40.1 | 45.3 | 49.6 | 55.9 | 62.9 | 70.1 | 76.0 | 85.7 | 93.9 | 104 | 193.7 ¹⁾ | 175 ¹⁾ |
| 29.5 | 33.1 | 37.1 | 41.6 | 45.6 | 51.6 | 56.6 | 63.7 | 71.8 | 80.1 | 87.0 | 98.2 | 108 | 120 | 219.1 | 200 |
| 33.0 | 37.0 | 41.6 | 46.7 | 51.2 | 57.8 | 63.3 | 71.5 | 80.6 | 90.2 | 98.0 | 111 | 122 | 135 | 244.5 ¹⁾ | 225 ¹⁾ |
| 36.9 | 41.4 | 46.6 | 52.3 | 57.3 | 64.9 | 71.1 | 80.3 | 90.6 | 101 | 110 | 125 | 137 | 153 | 273 | 250 |
| 44.0 | 49.3 | 55.5 | 62.3 | 68.4 | 77.4 | 84.9 | 96.0 | 108 | 121 | 132 | 150 | 165 | 184 | 323.9 | 300 |
| 48.3 | 54.3 | 61.0 | 68.6 | 75.3 | 85.2 | 93.5 | 106 | 120 | 134 | 146 | 166 | 183 | 204 | 355.6 | 350 |
| 55.4 | 62.2 | 69.9 | 78.6 | 86.3 | 97.8 | 107 | 121 | 137 | 154 | 168 | 191 | 210 | 235 | 406.4 | 400 |
| 62.3 | 70.0 | 78.8 | 88.6 | 97.3 | 110 | 121 | 137 | 155 | 174 | 190 | 216 | 238 | 266 | 457 | 450 |
| 69.4 | 77.9 | 87.7 | 98.6 | 108 | 123 | 135 | 153 | 173 | 194 | 212 | 241 | 266 | 298 | 508 | 500 |
| 76.4 | 85.9 | 96.6 | 109 | 119 | 135 | 149 | 168 | 191 | 214 | 234 | 266 | 294 | 329 | 559 | 550 |
| 83.5 | 93.8 | 106 | 119 | 130 | 148 | 162 | 184 | 209 | 234 | 256 | 291 | 322 | 361 | 610 | 600 |
| 90.4 | 102 | 114 | 129 | 141 | 160 | 176 | 200 | 226 | 254 | 277 | 316 | 349 | 392 | 660 | 650 |
| 97.4 | 109 | 123 | 139 | 152 | 173 | 190 | 215 | 244 | 274 | 299 | 341 | 377 | 423 | 711 | 700 |
| 104 | 117 | 132 | 149 | 163 | 185 | 204 | 231 | 262 | 294 | 321 | 366 | 405 | 454 | 762 | 750 |
| 112 | 125 | 141 | 159 | 175 | 198 | 218 | 247 | 280 | 314 | 343 | 391 | 433 | 486 | 813 | 800 |
| 119 | 133 | 150 | 169 | 186 | 211 | 231 | 262 | 298 | 335 | 365 | 416 | 461 | 517 | 864 | 850 |
| - | 141 | 159 | 179 | 196 | 223 | 245 | 278 | 315 | 354 | 387 | 441 | 488 | 548 | 914 | 900 |
| - | 157 | 177 | 199 | 219 | 248 | 273 | 309 | 351 | 395 | 431 | 491 | 544 | 611 | 1016 | 1000 |
| - | 188 | 212 | 239 | 263 | 298 | 328 | 372 | 422 | 475 | 519 | 591 | 655 | 736 | 1219 | 1200 |
| - | 220 | 248 | 279 | 307 | 348 | 383 | 435 | 493 | 555 | 606 | 692 | 766 | 801 | 1422 | 1400 |
| - | 252 | 283 | 319 | 351 | 399 | 438 | 497 | 564 | 635 | 694 | 792 | 878 | 987 | 1626 | 1600 |
| - | - | 319 | 359 | 396 | 449 | 493 | 560 | 636 | 715 | 782 | 892 | 989 | 1112 | 1829 | 1800 |
| - | - | - | 399 | 439 | 499 | 548 | 623 | 707 | 795 | 869 | 992 | 1100 | 1237 | 2032 | 2000 |
| - | - | - | - | 483 | 549 | 604 | 685 | 778 | 876 | 957 | 1093 | 1211 | 1363 | 2235 | 2200 |

¹⁾ The use of these sizes should be avoided whenever possible.

NOTE 1. Seamless tubes with outside diameters of 114.3 mm up to and including 457 mm can also be obtained in thicknesses up to 25 % of the outside diameter.

NOTE 2. Welded tubes with outside diameters greater than 1016 mm can also be obtained in thicknesses of 28.0 mm, 30.0 mm or 32.0 mm.

NOTE 3. Tubes for special applications with dimensions other than those listed in this table may be supplied by agreement between the purchaser and the manufacturer.

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Table 2. Dimensions and masses per unit length of welded and seamless carbon steel tubes for use with compression couplings

| Outside diameter mm | Thickness mm | | | | | | | | | | | | | | | |
|------------------------|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|------|-------------------|
| | 0.5 | 0.6 | 0.8 | 1.0 | 1.2 | 1.6 | 1.8 | 2.0 | 2.3 | 2.6 | 2.9 | 3.2 | 3.6 | 4.0 | 4.5 | 5.0 ¹⁾ |
| | Mass per unit length kg/m | | | | | | | | | | | | | | | |
| 6 | 0.068 | 0.080 | 0.103 | 0.123 | 0.142 | - | - | - | - | - | - | - | - | - | - | - |
| 8 | 0.092 | 0.109 | 0.142 | 0.173 | 0.201 | 0.253 | - | - | - | - | - | - | - | - | - | - |
| 10 | - | 0.139 | 0.182 | 0.222 | 0.260 | 0.331 | 0.364 | 0.395 | 0.437 | - | - | - | - | - | - | - |
| 12 | - | 0.169 | 0.221 | 0.271 | 0.320 | 0.410 | 0.453 | 0.493 | 0.550 | 0.603 | 0.651 | 0.694 | 0.746 | - | - | - |
| 15 | - | 0.213 | 0.280 | 0.345 | 0.408 | 0.529 | 0.586 | 0.641 | 0.720 | 0.795 | 0.865 | 0.931 | 1.01 | 1.09 | 1.17 | - |
| 16 | - | - | 0.300 | 0.370 | 0.438 | 0.568 | 0.630 | 0.691 | 0.777 | 0.859 | 0.937 | 1.01 | 1.10 | 1.18 | 1.28 | - |
| 18 | - | - | 0.339 | 0.419 | 0.497 | 0.647 | 0.719 | 0.789 | 0.891 | 0.987 | 1.08 | 1.17 | 1.28 | 1.38 | 1.50 | 1.60 |
| 20 | - | - | 0.379 | 0.469 | 0.556 | 0.726 | 0.808 | 0.888 | 1.00 | 1.12 | 1.22 | 1.33 | 1.46 | 1.58 | 1.72 | 1.85 |
| 22 | - | - | 0.418 | 0.518 | 0.616 | 0.805 | 0.897 | 0.986 | 1.12 | 1.24 | 1.37 | 1.48 | 1.63 | 1.78 | 1.94 | 2.10 |
| 25 | - | - | 0.477 | 0.592 | 0.704 | 0.923 | 1.03 | 1.13 | 1.29 | 1.44 | 1.58 | 1.72 | 1.90 | 2.07 | 2.28 | 2.47 |
| 28 | - | - | 0.537 | 0.666 | 0.793 | 1.04 | 1.16 | 1.28 | 1.46 | 1.63 | 1.80 | 1.96 | 2.17 | 2.37 | 2.61 | 2.84 |
| 30 | - | - | 0.576 | 0.715 | 0.852 | 1.12 | 1.25 | 1.38 | 1.57 | 1.76 | 1.94 | 2.11 | 2.34 | 2.56 | 2.83 | 3.08 |
| 35 | - | - | - | 0.838 | 1.00 | 1.32 | 1.47 | 1.63 | 1.85 | 2.08 | 2.30 | 2.51 | 2.79 | 3.06 | 3.38 | 3.70 |
| 38 | - | - | - | 0.912 | 1.09 | 1.44 | 1.61 | 1.78 | 2.02 | 2.27 | 2.51 | 2.75 | 3.05 | 3.35 | 3.72 | 4.07 |
| 42 | - | - | - | 1.01 | 1.21 | 1.59 | 1.78 | 1.97 | 2.25 | 2.53 | 2.80 | 3.06 | 3.41 | 3.75 | 4.16 | 4.56 |
| 50 | - | - | - | 1.21 | 1.44 | 1.91 | 2.14 | 2.37 | 2.71 | 3.04 | 3.37 | 3.69 | 4.12 | 4.54 | 5.05 | 5.55 |

¹⁾ If thickness greater than 5.0 mm are required, the thicknesses listed in table 1 should be adopted.

Annex

Annex A (informative)

Derivation of the information in tables 1 and 2

NOTE. The data in tables 1 and 2 have been derived from the sources given in A.1 to A.3.

A.1 Outside diameters

A.1.1 The outside diameters for welded and seamless carbon and low alloy steel tubes given in table 1 have been selected from the complete list of outside diameters given in ISO 4200, and, with the exception of diameters 101.6 mm, 193.7 mm, 244.5 mm, 559 mm, 660 mm, 762 mm and 864 mm, are the series 1 diameters agreed by ISO/TC 5, and listed in ISO 4200.

A.1.2 The outside diameters of welded and seamless steel tubes for use with compression couplings given in table 2, which are also included in BS 4368: Part 1 or in Part 3, are in accordance with ISO 1179.

A.2 Thicknesses

The thicknesses in tables 1 and 2 have been selected from ISO 4200.

A.3 Masses per unit length

A.3.1 The conventional masses per unit length given in table 1 for carbon and low alloy steel tubes have been selected from ISO 4200. They were calculated using the following formula:

$$m = (D - t) t \times 0.024\ 661\ 5^{1)}$$

where

- m is the mass per unit length (kg/m)
- D is the specified outside diameter (mm)
- t is the specified thickness (mm)

A.3.2 The masses per unit length for the steel tubes for use with compression couplings given in table 2 have been calculated as in A.3.1.

¹⁾ This coefficient is based on a density for carbon and low alloy steel tubes of 7.85 kg/dm³.

List of references (see clause 2)

Informative references

BSI Standards publications

BRITISH STANDARDS INSTITUTION, London

- BS 1387 : 1985 *Specification for screwed and socketed steel tubes and tubulars and for plain end steel tubes suitable for welding or for screwing to BS 21 pipe threads*
- BS 1600 : 1991 *Specification for dimensions of steel pipe for the petroleum industry*
- BS 3059 :
BS 3059 : Part 1 : 1987 *Steel boiler and superheater tubes
Specification for low tensile carbon steel tubes without specified elevated temperature properties*
- BS 3059 : Part 2 : 1990 *Specification for carbon, alloy and austenitic stainless steel tubes with specified elevated temperature properties*
- BS 3601 : 1987 *Specification for carbon steel pipes and tubes with specified room temperature properties for pressure purposes*
- BS 3602 :
BS 3602 : Part 1 : 1987 *Specification for steel pipes and tubes for pressure purposes: carbon and carbon manganese steel with specified elevated temperature properties*
- BS 3602 : Part 2 : 1991 *Specification for seamless and electric resistance welded including induction welded tubes*
- BS 3603 : 1991 *Specification for longitudinally arc welded tubes*
- BS 3604 :
BS 3604 : Part 1 : 1990 *Specification for carbon and alloy steel pipes and tubes with specified low temperature properties for pressure purposes*
- BS 3604 : Part 2 : 1991 *Steel pipes and tubes for pressure purposes: ferritic alloy steel with specified elevated temperature properties*
- BS EN ISO 1127 : *Specification for seamless and electric resistance welded tubes*
Stainless steel tubes — Dimensions, tolerances and conventional masses per unit length

BSI Standards publications

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO), Geneva. (All publications are available from BSI Sales.)

- ISO 1179 : 1981 *Pipe connections, threaded to ISO 228/1, for plain end steel and other metal tubes in industrial applications*
- ISO 4200 : 1991 *Plain end steel tubes, welded and seamless — General tables of dimensions and masses per unit length*

BS 3600 : 1997

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