



Technical specifications:

- 1. Inner tube and outer tube should be cleaned so that ensure the surface of the inner and outer tube to be clean without impurities;
- 2. All welded place should be well welded. Any defect on small holes and leaks is unacceptable.
- 3. Heat exchanger is black painted except 25 ±5mm cylinder from connections end.
- 4. Each end connection should be sealed by a plastic cap or welding.

 5. Fill 0.05-0.12Mpa nitrogen gas at refrigerant side, the pressure is maintained;
- 6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- 7. Other non-indicated requirements are subject to 《Q/HSS 001-2014》.

Deslgn data sheet																
									Coaxial Heat Exchanger							
Iteam	Tube side	Shell side							Inner tube : Copper							
Medium	OI	R410A								Outer tube: Steel						
Design temp °C	65	100	Mark	No.	Modify doc	ocuments No. Sign Date										
Design pressure MPa	1.5	4.2	Desig	gn		Standard			Drawing mark			Weight	Scale			
Insulation	101	10MM		k		Authorize										
Customer drawing No.	,	/		ove												
Customer iteam No.	,	/		ess		Date			Total Page				Page			

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