





Technical specifications:

All welded points should be well welded. Any defect on small holes or leaks is not acceptable.
 The inner tubes should be cleaned without impurities before bending
 All connectors must equipped with sealing cap

95

П

130

255

- 4. Design Pressre: refrigerant side 4.2MPa, water side 1.0MPa;
 5. Fill 0.05-0.12Mpa nitrogen gas at refrigerant side, the pressure is maintained;
 6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
 7. Other non-indicated requirements are subject to 《Q/HSS 001-2014》.

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