



1. All welded points should be well welded. Any defect on small holes or leaks is not acceptable.

2. The inner tubes should be cleaned without impurities before bending
3. All connectors must be equipped with sealing cap
4. Design Pressure: refrigerant side 4.2MPa, water side 1.0MPa;
5. Fill 0.05-0.12MPa nitrogen gas at refrigerant side, the pressure is maintained ;
6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
7. The shell sealing area needs to be cooling when welding refrigerant connectors.

											HANZHOU SHENSHI ENERGY CONSERVATION TECHNOLOGY CO., LTD
											SS-0300GST1-F2
											530/290/410/Ø22.2/Ø14/G2/ZJ
Mark No.	Modify documents No.	Sign	Date	Shell Pipe Heat Exchanger Inner tube:Titanium (Inner thread) Inner shell:Plastic Outer Shell:Steel							
Design		Standard		Drawing mark					Weight	Scale	
Check		Authorize									
Approve											
Process		Date		Total Page					Page		CSSF3074000