

1. All welded points should be well welded. Any defect on small holes or leaks is not acceptable.
2. The inner tubes should be cleaned without impurities before bending
3. All connectors must be equipped with sealing cap
4. Design Pressure: refrigerant side 4.2MPa, water side 1.0MPa;
5. Fill 0.05-0.12Mpa nitrogen gas at refrigerant side, the pressure is maintained ;
6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
7. The shell sealing area needs to be cooling when welding refrigerant connectors.

[illegible]