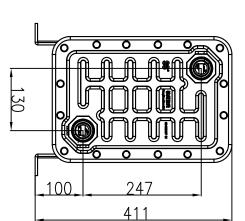


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acceptable. Technical specifications:
1. All welded points should be well welded. Any defect on small holes or leaks is not

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- 2. The inner tubes should be cleaned without impurities before bending3. All connectors must equipped with sealing cap
- 4. Design Pressre: refrigerant side 4.2MPa, water side 1.0MPa;
- 5. Fill 0.05-0.12Mpa nitrogen gas at refrigerant side, the pressure is maintained;
- 6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- 7. The shell sealing area needs to be cooling when welding refrigerant connectors.

Process	Approve	Check	Design	Mark No.					
				Mark No. Modify documents No. Sign Date					
Date		Authorize	Standard	ıments No.					
				Sign					
				Date					
Total Page			Drawing mark	Inner tube:Titaniu Inner shell:Plastic Outer Shell:Steel				Shell Pine F	
Page			Welght	teel ,			Shell Pipe Heat Exchanger Inner tube: Titanium (Inner thread)		
			Scale			, a			
CSSF2571000			440/320/410/Ø30/Ø19/61=1/2	SS-0250GSTi-F			HANGZHOU SHENSHI ENERGY CONSERVATION TECHNOLOGY CO., LTD		