









Technical specifications:

- All welded points should be well welded. Any defect on small holes or leaks is not acceptable.
- The inner tubes should be cleaned without impurities before bending
 All connectors must be cleaned with spelling can
- 3. All connectors must equipped with sealing cap
- 4. Design Pressre: refrigerant side 4.2MPa, water side 1.0MPa;
- 5. Fill 0.05-0.12Mpa nitrogen gas at refrigerant side, the pressure is maintained;
- 6. Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- 7.The shell sealing area needs to be cooling when welding refrigerant connectors ; 8.Designing standard based on $\,$ &JB/T 11970-2014 $\,$ $\,$ $\,$ $\,$

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Total Page			Drawing mark	Inner shell:Plastic Outer Shell:Steel			Shell Pipe			
Page			Welght Scale		lastic Steel			Shell Pipe Heat Exchanger Inner tube: Titanium (Inner thread)		
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