三維合

青岛三维合机械制造有限公司
QINGDAO SANWEIHE MACHINERY MANUFACTURE CO.,LTD

公司简介 Brief of Corporation

青岛三维合机械制造有限公司是专业生产包装机械的企业。目前生产制造五大类十几个品种的包装机以及包装机配套产品，具有制造包装机的丰富经验。产品适合包装食品、轻工业产品、日常用品、药品等整块状物品。

为了满足不同客户的不同要求，提高产品的包装质量和扩大产品的包装范围，公司本着"以人为本"的原则，聘请了许多专业技术人才，不断开发新产品，使产品的类型更趋于专业化、自动化、高效率、高可靠性和配套使用。

"以人为本，以诚待人、以质取胜"，竭诚恭候新老朋友垂询、惠顾。

Qingdao sanweihe machinery manufacture Co., Ltd is a manufacturer company which specialized in packaging machines with rich experiences in this field. At present, our products cover five categories of more than ten varieties and their auxiliary product. these machines apply to package the blocky articles, such as foodstuff, light industrial products, daily necessities, and medicine and so on.

In order to meet different requirements from various customers and to make the higher packaging quality and a wider range of package available, the company, on the principle of regarding the people as the dominant factor, has engaged many professional technicians in continuous development of new products in types tending to more professional application, automation, higher efficiency, higher reliability and used for a complete set.

The company principle in business is that regard the people as the dominant factor, sincere to customers and try to win the market with high quality, We are warmly welcome the inquiries and patronage from both old and new friends.

SWSF-450 系列双伺服控制自动包装机
SWSF-450 Series Automatic Double Srevo Motor Packing Machine

包装范围

用于雪糕、速食面、月饼、饼干、面包、肉制食品、冷冻食品、香皂、药板、塑胶输液、盘香、工业用品、塑胶刀叉等。

Applicable range

Suitable for packing ice cream bar, instant noodles, moon cakes, biscuits, bread, meat food, frozen food, toilet soap, medicine tablets, plastic transfusion, incense coil, industrial products, plastic forks and knives etc.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

特 点

◆ 采用伺服电机、PLC及触摸屏，极大的提高了整机的控制精度、调速范围、可靠性以及智能化程度。

◆ 具备自动监控功能，自行诊断故障原因并显示解决办法。

◆ 可设定多种产品的包装参数，使用时从记忆体中调出相应资料即可运行。

包装程序示意图

Features:

◆ Adopting double servo motor, PLC and touch screen that greatly improved the control accuracy, range of speed regulation, operational reliability and intelligent level of machine.

◆ Having automatic monitoring function, Any fault reason during operation will be self diagnosed, and showing the solution.

◆ Packing parameter with many products could be set, Drawing out the relevant data from memory and the machine will be operate according to these data.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE,OPP/PE、OPP/AL/PE、CPP/PE etc.

主要技术参数

最大膜宽	450mm
包装速度	30-220包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电　压	220V
功　率	4.3KW
重　量	1000KG
总机尺寸（长×宽×高）	5700×1050×1700mm

main technical parameter:

max film width	450mm
Packing speed	30-220 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Electric power voltage	220V
Power	4.3KW
Weight	1000KG
Machine Measurement(L×W×H)	5700×1050×1700mm

（备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等）

（Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.）

SWA-450 系列全自动包装机
SWA-450 Series Automatic Packing Machine

包装范围

用于雪糕、速食面、月饼、饼干、面包、肉制食品、冷冻食品、香皂、药板、塑胶输液、盘香、工业用品、塑胶刀叉等。

Applicable range

Suitable for packing ice cream bar, instant noodles, moon cakes, biscuits, bread, meat food, frozen food, toilet soap, medicine tablets, plastic transfusion, incense coil, industrial products, plastic forks and knives etc.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

特 点

◆ 主控电路由可编程控制器（PLC）多点控制，精确可靠，性能稳定。
◆ 采用无机变频调速、变化无间断。
◆ 温控电器由智能型温控仪、固态继电器、热电偶等元件组成，控温精确，显示直观，设定方便。
◆ 由光电开关、电磁接近传感器等实现多点追踪检测，使得切点位置精确、袋长、袋速等参数控制准确、可靠。
◆ 采用正反向双向智能追踪，进一步提高了追踪精度，缩短了追踪时间、避免废品的产生。
◆ 设有定位停机功能，可有效防止停机时烫膜。
◆ 可根据顾客的要求，增加附属装置；日期、批号打印机；各种自动给供料、薄膜边屑缠绕装置；包装袋折角机等。

Features:

◆ The main circuit is multi-point controlled by PLC, accurate and reliable.
◆ Adopting frequency converter to step-less speed regulation.
◆ The temperature control circuit is composed of intelligent temperature controller, electro-magnetic proximate transmitters, enables a precise cutting position that means accurate pack length and reliable packing speed control.
◆ Forward and reverse intelligent tracing is used to increase the tracing precision and reduce tracing time. in order to reduce the amount of waste products.
◆ The machine will be stopped at a predetermined position when stopped, so to prevent film from burning-up.
◆ According to the customer's demands, we could add auxiliary equipment: date and batch number printer, various automatic feeding machines, film winding device, angle-folding mechanism of packing bag etc.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE,OPP/PE、OPP/AL/PE、CPP/PE etc.

主要技术参数

最大膜宽	450mm
包装速度	30-220包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电 压	220V
功 率	4.6KW
重 量	1000KG
总机尺寸（长×宽×高）	5700 × 1050 × 1700mm

main technical parameter:

max film width	450mm
Packing speed	30-220 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Electric power voltage	220V
Power	4.6KW
Weight	1000KG
Machine Measurement(L × W × H)	5700 × 1050 × 1700mm

（备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等）

（Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.）

SWF-450 系列下送纸自动包装机
SWF-450 Series Film Feeding From Below Automatic Packing Machine

包装范围

适用于毛巾、纸巾、挂面、蛋卷、香肠、鱿鱼、冰棒、软糖、饼干、粉丝、鲜果等软状、长条状、散装物的包装。

Applicable range

Suitable for packing soft, stripe or bulk materials, such as towel, tissue, noodle, squid egg roll, sausage, sleeve-fish, popsicle, jelly candy ,biscuit and fresh fruit.

图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特　点

◆ 采用PCL控制，使系统更稳定、更可靠、故障率低。

◆ 数字显示袋长、速度、温度均可单独调整，方便准确。

◆ 双向追踪，使图案封切准确。

◆ 定位停车和纵封自动开合装置，确保薄膜不受损害。

Features:

◆ Adopting PLC control for a more stable and reliable system with less trouble.

◆ Digital display with package length, speed and temperature adjustable separately, easy and accurate for use.

◆ Two-way tracing for accurate sealing and cutting for patterns.

◆ Position stop and automatic opening-closing device for longitudinal sealing, ensuring no harm to the packing films.
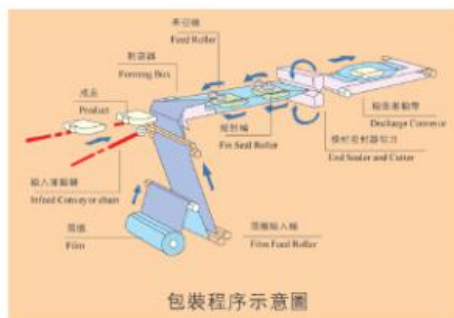
薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等
适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE,OPP/PE、OPP/AL/PE、CPP/PE etc.

主要技术参数

最大膜宽	590mm
包装速度	30-110包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
主电机功率	1.5KW
电加热功率	2.5KW
总 功 率	4.6KW 单相220V
重 量	1000KG
总机尺寸（长×宽×高）	4400×1050×1480mm

main technical parameter:

max film width	590mm
Packing speed	30-110 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Power of main motor	1.5KW
Power of shrink stove (highest)	2.5KW
Total power	4.6KW single phase 220V
Weight	1000KG
Machine Measurement(L × W × H)	4400×1050×1480mm

（备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等）

（Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.）

SWC-590 系列热收缩式自动包装机
SWC-590 Series Heat Shrink Automatic Packing Machine

包装范围

适用于收缩膜包装的物品。如：碗面、挂面、卡片、食品盒、化妆品、塑料瓶、盘香等单独收缩包装和果奶等需要组合的自动收缩包装的物品。

Applicable range

Suitable for single unit shrink packed products. Such as bowl instant noodles, noodles, cards, food boxes, plastic bottles, incense coils and for collective shrink packed products like juice-milk etc.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

特　点

◆ 单体或任意成组包装。
◆ 防切安全离合装置，不损坏包装物。
◆ 可增加废料回收装置，包装美观。
◆ PCL控制使系统更稳定、可靠，故障率低。
◆ 数字显示袋长，速度、温度且均可单独调整，方便准确。
◆ 多种形式的输送机，确保物料不会移动或翻转。
◆ 整机结构的整体设计简单、合理、操作简单，调节方便。

薄膜种类

OPP、POF、PVC等收缩膜。

Category of films:

The shrink film, like OPP、POF、PVC etc.

Features:

◆ One or many in group packed.
◆ Safety anti-cutting clutch equipment and no harm to the goods.
◆ Waste processing equipment is available packing in esthetics.
◆ PLC based control foe a more stable and reliable system with less trouble .
◆ Digital display with package length, speed and temperature adjustable separately, easy and accurate for use.
◆ The different conveying types, ensuring no moving or reversal of the packing goods.
◆ The design of mechanical structure is simple and reasonable ,which makes the operation easy and adjustment convenient.

主要技术参数

最大膜宽	590mm
包装速度	30-180包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电　压	包装机220V　收缩炉380V
功　率	包装机4.7KW　收缩炉16.3KW
重　量	包装机1000KG　收缩炉600KG
总机尺寸（长×宽×高）	5700×1250×1800mm

main technical parameter:

max film width	590mm
Packing speed	30-180 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Electric power voltage	Packing machine 220V　Heat shrink stove 380V
Power	Packing machine 4.7KW　Heat shrink stove16.3KW
Weight	Packing machine1000KG　Heat shrink stove 600KG
Machine Measurement(L × W × H)	5700×1250×1800mm

〔备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等〕

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)

SWF-590 下送纸自动包装机
SWF-590 Film Feeding From Below Automatic Packing Machine

包装范围
用于毛巾、纸巾、挂面、蛋卷、香肠、鱿鱼、冰棒、软糖、饼干、粉丝、鲜果等柔状、长条状、散装物的包装。

Applicable range
Suitable for packing soft, stripe or bulk materials ,such as towel, tissue, noodle, squid egg roll, sausage, sleeve-fish, popsicle, jelly candy, biscuit and fresh fruit.

特 点
◆ 采用PLC控制，使系统更稳定、可靠、故障率低。
◆ 数字显示袋长，速度、温度均可单独调整，方便准确。
◆ 双向追踪，是图案封切准确。
◆ 定位停车和纵封自动开合装置，确保薄膜不受损害。

Features:
◆ Adopting PLC control for a more stable and reliable system with less trouble.
◆ Digital display with package length, speed and temperature adjustable separately ,easy and accurate for use.
◆ Two-way tracing for accurate sealing and cutting foe patterns.
◆ Position stop and automatic opening-closing device for longitudinal sealing, ensuring no harm to the packing films.

薄膜种类
OPP、POF、PVC等收缩膜。

Category of films:
The shrink film, like OPP、POF、PVC etc.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

主要技术参数

最大膜宽	590mm
包装速度	30-110包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
主电机功率	1.5KW
电加热功率	2.5KW
总 功 率	4.7KW 单相220V
重 量	1000KG
总机尺寸（长×宽×高）	5700×1250×1800mm

main technical parameter:

max film width	590mm
Packing speed	30-110 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Power of main motor	1.5KW
Power of shrink stove (highest)	2.5KW
Total power	4.7KW single phase 220V
Weight	1000KG
Machine Measurement(L×W×H)	5700×1250×1800mm

（备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等）

（Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc. ）

SWH-7017 无托盒自动折角包装机
SWH-7017 Automatic Angle Break Packing Machine Without pallet

包装范围

适用于对不同尺寸不同类型（如：圆形、长方形、正方形、椭圆形等）的饼干产品实现以上包装及两边粘合的折角式无托盒包装。

Applicable range

Suitable for packing different types of biscuit products (e .g. round, rectangular, square, and elliptical etc) in various sizes using the angle break form by wrapping from above and sticking the edges.

特 点

◆ 外观精美、易于打开包装；
◆ 节约包装材料及货柜空间；
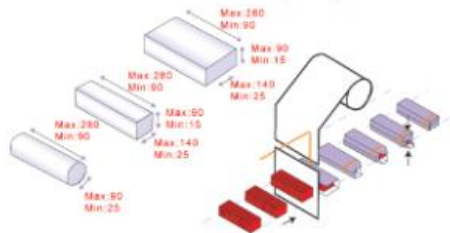◆ 采用光电眼控制系统，封切位置准确；
◆ 若超载，电机则立即停止，安全性能高。与人工封口相比，可节省人工10-15人。

Features:

◆ Easily tears strips and beautiful appearance.
◆ Saving packing material and the box space.
◆ Adopting photo-electrical eye control system ensures correctly cutting position.
◆ Engine stops in case of overload, High safety function. Comparing with the manual sealing, could saving 10-15 labor costs.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

Packet Dimensions{mm}

Max:260 Min:90
Max:90 Min:15
Max:280 Min:90
Max:140 Min:25
Max:90 Min:15
Max:280 Min:90
Max:140 Min:25
Max:90 Min:25

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE,OPP/PE, OPP/AL/PE、CPP/PE etc.

主要技术参数

包装规格	长80-220mm,宽32-80mm,高30-80mm,产品尺寸可根据产品的不同进行变化
机器尺寸（长×宽×高）	4800 × 1100 × 1850mm
重 量	900KG
总 功 率	4KW
供电电压	220V 50HZ
功 率	3KW
电 流	12A
纵封加热功率	600W
横封加热功率	6×200W
电机功率	1.1KW
电机电压	3相 220V
控制电路	24V直流电压和3A保险丝保护
机器转速	0-45包/分钟（可调整）
加 热 器	0-400摄氏度（可调整）
从最小到最大加速时间	3秒
从最高转速到停止所用时间	0.5秒

main technical parameter:

Packing specification	L:80-220mm,W:32-80mm,H:30-80mm Note:dimensions change according to the product
Machine Measurement(L × W × H)	4800 × 1100 × 1850mm
Weight	900KG
Total power	4KW
Feeding Voltage	220V 50HZ
power	3KW
stream drawn	12A
Lengthwise heater power	600W
Brow heater power	6 × 200W
Engine power	1.1KW
Engine Voltage	3 phase 220V
Control circuit	24V DC 3A fuse protected
Machine RPM	0-45bags/minute（adjustable）
Heaters	0-400℃（adjustable）
Duration to reach maximum turnover	3 sec
Duration to stop (maximum)	0.5 sec

SWE-590 无托盒全自动包装机
SWE-590 Automatic Packing Machine Without pallet

包装范围

适合于饼干、冷冻食品、肥皂、雪饼、巧克力的无托盒集合包装。

Applicable range

Suitable for the batch packing without pallet like biscuit, frozen food, soaps, snow-biscuit, chocolate etc.

特 点

◆ 省去托盒、减少污染、节约成本。
◆ 使用卷膜自动完成制装、填充、封口、切断全过程。
◆ 数字显示功能。可直接显示薄膜尺寸、包装速度、产量、温度等。
◆ 采用PLC控制，减少机械触点，使系统更稳定、可靠，维修更简单（也可制作伺服控制系统）
◆ 变频调速、方便、简单。
◆ 采用光电检测色标，双向自动追踪。

Features:

◆ Without pallet, reduce the pollution, save cost.
◆ Using winded film. It can automatically finish the all processing for bag making-filling-sealing-cutting.
◆ Function of digital indicator which shows the size of film, packing speed, capacity and temperature etc.
◆ PLC to be adopted, reduces the mechanical contact and make the system more stable reliable and easier to maintenance (Also could use servo motor control system).
◆ The adjusting of frequency converter is convenient and easy.
◆ The photoelectric sensor is use in testing color mark and controls the double-tracing automatically.

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等
适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE,OPP/PE、OPP/AL/PE、CPP/PE etc.

辅选装置 日期打码机

The auxiliary equipment: Date printer

主要技术参数

最大膜宽	590mm
包装速度	25-80包/分
包装规格	长80-260mm,宽40-80mm,高40-80mm,
电　压	单相 220V，50HZ
功　率	4.5KW
重　量	1300KG
总机尺寸（长×宽×高）	5000×960×1750mm

main technical parameter:

max film width	590mm
Packing speed	25-80 Bags/min
Packing specification	Length 80-260mm,Width 40-80mm,Height 40-80mm
Electric power voltage	single phase 220V，50HZ
Power	4.5KW
Weight	1300KG
Machine Measurement(L×W×H)	5000×960×1750mm

SWFG-590 挂面全自动包装机
SWFG-590 Dry noodles automatic packging machine

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

主要技术参数

◆ 挂面长度：180~260mm
◆ 包装速度：30~60包/分
◆ 包装范围：200~500g（180~260mm）
　　　　　　500~1000g（230~260mm）
◆ 计量精度：误差 ≤ ±1%
◆ 设备尺寸：（长）6.4m×（宽）3.8m
◆ 电源/功率：220V/5KW

组 成

◆ SWFG590 型散装挂面包装机1台；
　　SWZD 型挂面称重机3台；
　　气动联机接斗3台
　　联机输送线3台
◆ 用于自动完成挂面的计量、输出、填充、封口、包装。

计量速度与精度

◆ 因挂面条形质量及包装不同而有差异。

SWZD 称重系列
SWZD weighing series

主要技术参数

◆ 挂面长度：180~260mm
◆ 称量范围：200~500g
　　　　　　400~1000g
◆ 称量速度：≤23次/分
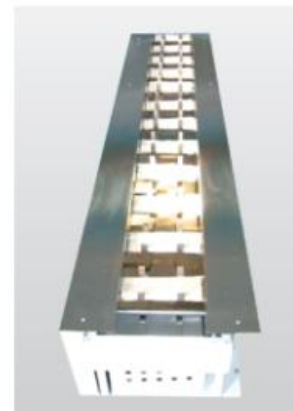◆ 计量精度：误差 ≤ ±1%
◆ 电源/功率：220V/0.6KW

用 途

◆ 用于挂面的自动称量输出，实现人工包装挂面计量过程自动化。

特 点

◆ 称量机采用高精度计量仪表、传感器、使得计量稳定可靠。
◆ 称量机采用两级计量同步进行，四种不同速率的供送状态，在保证计量速度的前提下使计量精度保持稳定。

计量速度与精度

◆ 挂面条形质量及包装量不同而有差异。

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

SWW-240-6 电热蚊香片滴药自动包装机
SWW-240-6 Automatic packging machine for mosquito mat

包装范围

适用于电蚊香片的自动滴药和全自动包装。

Applicable range

The machine is suitable automatic packing for electric mosquito mat.

蚊香片分切
Laminated film cutting

药泵系统
Medicine pump system
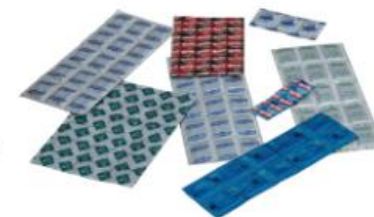
滴药和包装
Pynamin forte injection and packing

图片为基本机型,可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

生产过程包括自动注药和自动包装两部分
基本工作流程如下:

◆ 白片（35×22×2.8mm）人工叠起,放入直滑道,白片自动
  进入下一工序;
◆ 白片被注入了活性成分（灭蚊药液）;
◆ 含药的蚊香片自动进入薄膜包装;
◆ 包装了蚊香片的薄膜被分割成3-15片的小部分（或更多）;
◆ 如果蚊香片未被滴药或者未被包装,检测装置可使机器自动停
  止(选配)。

The basic process is as follows:

◆ Blank mats（35×22×2.8mm）are stacked vertically by hand and automatically free blank mats to following section.
◆ The blank mat is injected with a fixed amount of pynamin forte.
◆ The impregnated mats are automatically wrapped by laminated film.
◆ The laminated film is cut into sets, each one containing 3 to 15(or more pieces) of mats.
◆ The detector function antomatically stops the machine if a mat is wrapped without being injected, or it is not wrapped (selective)

主要技术参数

操作速度	约480~630片/分钟/6排式（可调整）
药液注入量	约30mg~300mg（可调整）
白片尺寸	约35×22×2.8（±0.1mm）
包装薄膜	耐加热密封层薄膜（宽×长）235~240mm×500~1000mm
药液箱	带搅拌器与加热器（温度控制器）30liters
加热器	密封滚筒:1.6KW 药液箱:300W
切断位置和方法	纵切断和撕开缝
主转动马达	0.75KW×单相（变频无级调速）
消耗电力	约2.7KW
其它设备	各设备可分别制动（药液注入制动、供白片制动）、横切断同步微调器、紧急制动
重量和体积	约650KGS/净重,900KGS/毛重和4.5m³

main technical parameter:

|	
operation speed	about 480~630 mats/min/6 lines (variable)
injection amount	about 30mg~300mg (variable)
required size of mat	about 35×22×2.8（±0.1mm）
packing film	heat sealable laminated film（W×L）235~240mm×500~1000mm
solution tank	30 liters with agitation motor&heater (W/temperature controller)
heater	seal roll:1.6kw solution tank:300w
cutting position&method	straight cutting and perforation
main drive motor	0.75KW&single phase(frequency converter to stepless speed regulation)
power consumption	about 2.7kw
other devices	with individual circuit stop (injection stop,mat feed stop),crosswise cutter timing differential adjuster,emergency stop and counter
weight and volume	about 650KGS/net,900KGS/gross and 4.5m³

SWD-2000 热收缩炉
SWD-2000 Heat shrink stove

包装范围

PVC、OPP、POF、PE等收缩膜包装。

Applicable range

Suitable for packing the shrink film, like PVC、OPP、POF、PE etc.
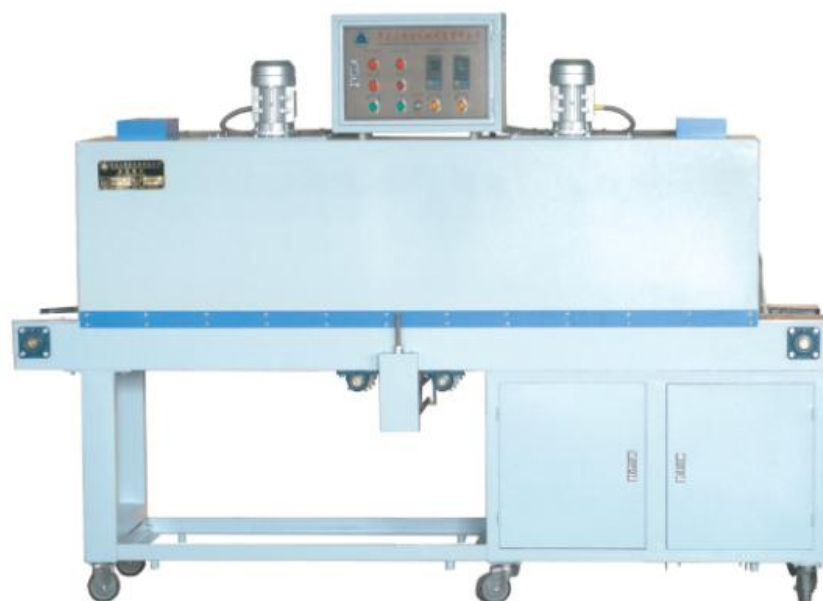
特　点

◆ 本机为包装机的配套产品与包装机相连接，不用人工，可加快周转，省人、省时、省地。

◆ 热循环风道，温度均匀无辐射热，收缩美观，同时省电。

◆ 网带式、链板式、托滚式输送带可使包装物的选择更合理。

Features:

◆ As the auxiliary equipment for packing machine, this machine operates in connection with the packing machine without labor, allowing for more speedy working cycles, saving on manpower, time and area.

◆ Heating cycle airway, temperature in uniformity, no radiant heats, shrinking in esthetics, energy-saving at the same time.

◆ Conveyor belts in meshwork type, chain type and roll type, more reasonable options for packages.
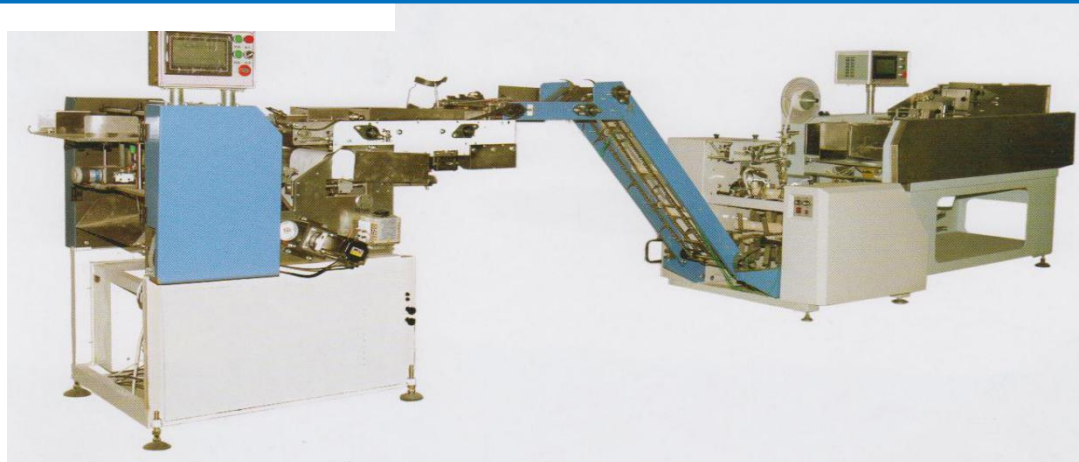
主要技术参数

通道尺寸（宽×高）	300×200mm
包装物范围（宽×高）	220×180mm
最大线速度	70m/分
薄膜种类	一般热收缩膜
主电机功率	0.37KW
风机功率	2×0.37KW
电加热功率	15KW
总　功　率	16.3KW 380V
重　　　量	600KG
总机尺寸（长×宽×高）	2400×600×1800mm

main technical parameter:

passage dimensions (W×H)	300×200mm
packing range (W×H)	220×180mm
maximum liner speed	70m/min
category of film	general heat-shrink film
power of main motor	0.37KW
power of fan	2×0.37KW
power of electrical heating	15KW
total power	16.3KW 380V
weight	600KG
machine measurement(L×W×H)	2400×600×1800mm

图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

SWZG-1000 挂面纸包装机 SWZG-1000 Paper wrapping machine for Noodle Packing

主要技术参数

挂面长度	200——260mm
包装速度	10——20包/分钟
包装范围	300——1000g（按挂面长度240mm）
计量精度	误差≤±1%
设备尺寸	5.7m×1.2m
电源/功率	220V/3KW

组 成

挂面称量机1台
挂面捆扎机1台
挂面纸包装机1台

用 途

用于挂面的自动计量、捆扎、圆形挂面的纸质自动包装。

计量速度与精度

因挂面条形质量及包装不同而有差异。

Main Parameters:

Noodle Length: 200-260mm

Packing Speed:10-20packs/min

Weight Range:330g-1000g

Accuracy:≤±1%

Machine Size:5700*1200*1600

Power:3KW 220v

Components: 1 set of weighing machine, 1 set of belting machine, 1 set of paper wrapping machine

Applicable range: noodle weighing banding and wrapping with paper

SWSF-800 Group Bottles Secondary Shrink Packing Machine

Application:

Multi-row of small bottles shrink wrap together

Main Features:

1. Turning function; automatic let the lying product output of the production line stand up. Its structure is simple, smooth operation.

2. The steering function; using a rotary brush, products transported by the longitudinal conveyor to landscape. Simple operation and high efficiency.

3. Automatic grouping function; using photoelectric controlled cylinder to drive automatic gate and realizes the automatic grouping control, length and number of packaging can adjust according to their practical needs. Selection Airtac triaxial cylinder, simple structure, low failure rate, easy adjustment.

4.The automatic packing function; Touch-screen operating panel with user-friendly interface and absolutely an easy-to-operate machine.

5. PLC and servo driving controller

Main Parameters:

Max film: 800mm

Packaging range L:45-800mm,W:45-450mm,H:45-180mm

Packing speed: 10~50bag/min

Category of film PVC, OPP, POF, BOPP and PE film, etc.

The power of stove/tunnel: 16.2 kw,380V

Total power of packing machine: 4.3kw single phase 220V

Overall dimension:(LxWxH) 13000mm × 1400mm × 1680mm

Weight: aroud1400kg

Components:

one set of automatic grouping machine, one set of wrapping machine, 1 set of shrink machine

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