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CONNUC Seam Welding Machine

Overview:

1. Using variable stroke pneumatic cylinders to avoid damage of upper and lower electrodes during movements.
2. Driving by 3-phase stepless speed regulating electrode, easy and stable adjustment of welding speed.
3. Both longitudinal or horizontal welding possible and is meets the request of all kinds working pieces.
4. Robust & reasonable inner structure reduces welding weakness caused by heating.
5. The silver engine bearing with super conductivity and it maximumly reduced the electrical energy loss.
6. Suitable for materials like low carbon steel, stainless steel, widely used in metal fabrication industry including hardware, home appliance, auto, basin making, can making, drum making, thin-wall container making, tank making etc.

Technical specifications:

Item/Model	Rated capacity	Rated primary voltage	Rated frequency	Maximum short current	Electrode stroke	Welding speed	Electrode pressure	Welding capability		Motor power resource	Motor power	Cooling water flow	weight
								LCS	SUS				
	KVA	V	Hz	A	mm	M/min	KN	mm	mm	V	W	L/min	Kg
FN-35	35	380	50/60	12000	50	0.6-2	2.5	0.8+0.8	0.6+0.6	3-380V	90	30	295
FN-50	50	380	50/60	15000	50	0.6-2	2.5	1.0+1.0	0.8+0.8	3-380V	90	30	368
FN-75	75	380	50/60	18000	50	0.6-2	3.9	1.2+1.2	1.0+1.0	3-380V	150	30	520
FN-100	100	380	50/60	21000	50	0.6-2	4.7	1.3+1.3	1.1+1.1	3-380V	150	30	880
FN-150	150	380	50/60	28000	50	0.6-2	6.1	1.5+1.5	1.3+1.3	3-380V	150	30	1050
FN-200	200	380	50/60	34000	50	0.6-4	6.1	1.5+1.5	1.3+1.3	3-380V	150	30	1250

* Above datas for reference only, will be adjusted without notice

* Customized machine accepted and welcomed.

Seam Welding machine Series model illustration: FN-P-H/E-X

FN: AC seam welder

P: Rated Capacity

H: horizontal workpiece, E: Longitudinal welding machine

X: specially formulated code without omitting

Eg: rated capacity of 80KVA, transverse weld seam weldingmach, model No. as FN-80-H

Machine photos:



*Above photo for reference only, our seam welding machine differed by different application, we will send machine design together with quotation when customers send us their enquiry with detailed usage.