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CONNUC Spot Welding Machine

Overview:

1. The especial designed integrated pressure cylinder ensures pressure stability and welding speed.
2. Multi-path compulsory water cooling system, guarantees reliability of long time working.
3. Rigid frame & stable body structure makes machine compatible with both spot welding & projection welding, maximize welding function.
4. Equipped micro-computer controller with constant voltage, constant current, multi-time discharge (MTD), climbing & cluster control, easily meet high welding quality request.
5. Stable body structure
6. With free adjustable pressure speed, slowing the impact on welding piece and reducing the welding noise.
7. It can store 23 welding programs; can be easily selected for execution.
8. Manufactured in accordance with international ISO standard
9. European CE certified
10. Machine painted with ROHS and Lead-free lacquer, all materials are environment friendly.
11. Widely used in production of metal wire hardware, home appliance production, sheet metal production, microelectronics etc.

European type microprocessor welding controller:

1. The controller applies high speed DSP control, full loop constant current controlling method to reach accurate controlling of output current.
2. With advantages including electricity network self-adaption, over-heat protection, voltage wave compensation etc.
3. With 3 stage current independent supervision function.
4. Electrode maintenance & replacement reminding function, easy for operator to use.
5. Has transparent safety cover to protect a keypad with lock to allow only authorized personnel to access the program.
6. Easily meet customer's high quality requirement of welding pieces

Technical specifications:

Item	Rated capacity	Rated primary voltage	Rated freq	Max welding input	Rated duty cycle	Arm length	Max pressure	Electrode stroke	Cooling water consumption	Weight	Electrode size			Welding capacity
											Head	Holder	Arm	LCS
Model	KVA	V	Hz	KVA	%	mm	N	mm	L/min	Kg	mm	mm	mm	mm
DN-25	25	380	50/60	50	20	380	2500	60	6	270	16	20	45x200	2.0+2.0
DN-35	35	380	50/60	70	20	380	4000	60	6	300	16	25	50x200	2.5+2.5
DN-50	50	380	50/60	100	20	380	6280	60	6	330	16	25	50x200	3.0+3.0
DN-75	75	380	50/60	150	20	380	6280	60	8	400	16	25	60x200	4.0+4.0
DN-100	100	380	50/60	200	20	380	6280	60	8	500	16	25	60x200	4.5+4.5
DN-150	150	380	50/60	300	15	380	9800	60	12	650	20	30	80x250	5.0+5.0
DN-200	200	380	50/60	400	15	380	14000	60	12	700	20	30	80x250	6.0+6.0

*Above datas for reference only, will be adjusted without notice

* Customized machine accepted and welcomed.

Seam Welding machine Series model illustration: DN-P-1/2-L

DN: Pneumatic AC spot welding machine

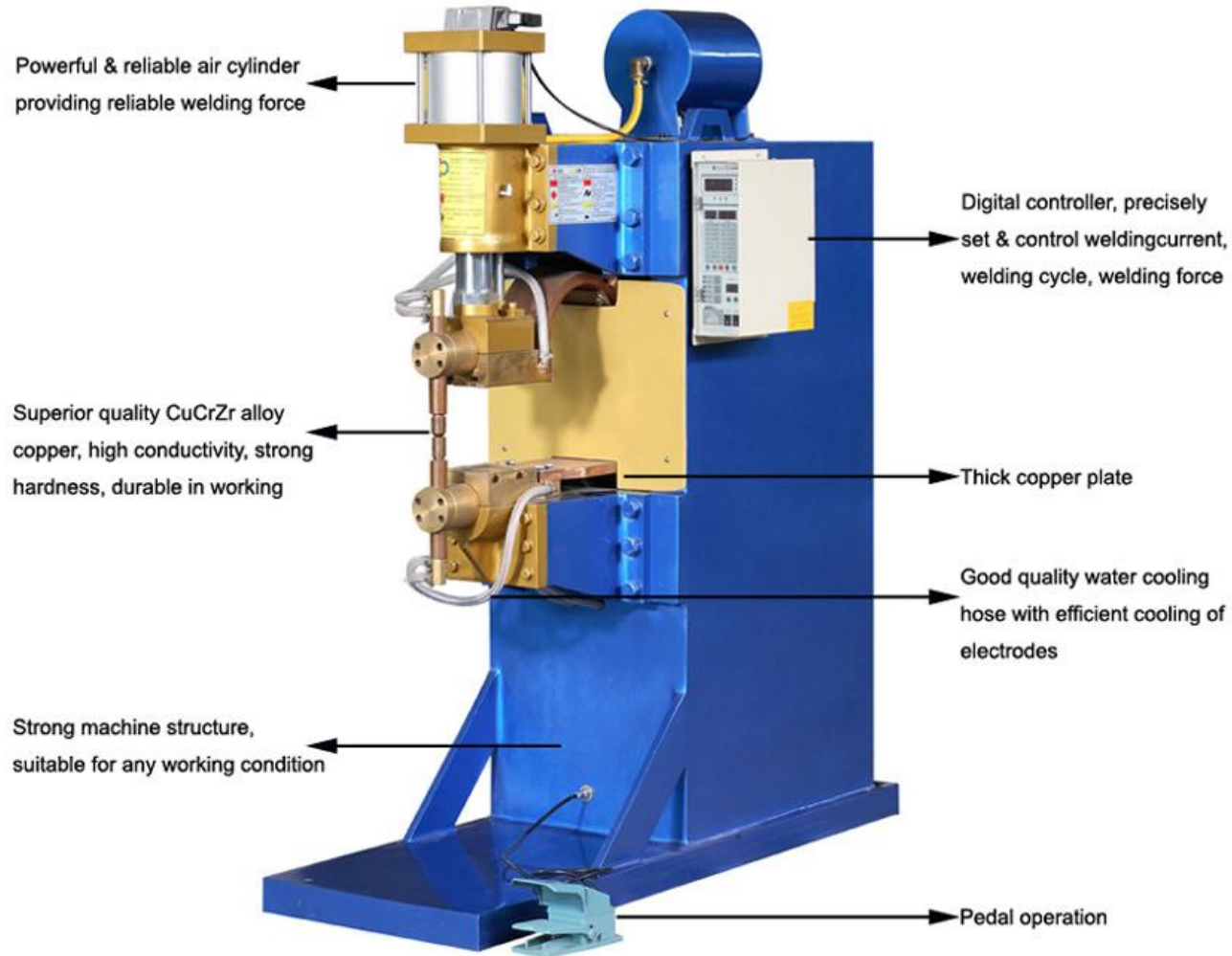
P: Rated Capacity

1/2: 1, which means that the lower arm piece is not adjustable; 2, which means that the lower arm piece adjustable

L: depth of the arm, the arm length dimensions

Eg: nominal capacity of 50KVA, not adjustable lower arm member, the arm of 350mm depth of the points (convex) welding machine model as DN-50-1-350

Machine photos:



* Above photo for reference only, our spot welding machine differed by different application, we will send design together with quotations when customers send us their enquiry with detailed usages.

* Welcomed customized order.