## LQ075V3DG01

## **TFT-LCD Module**

Spec. Issue Date: February 14, 2007

No: LA1-0608A

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DATE	Feb 14 .2007

TECHNICAL

LITERATURE

**FOR** 

TFT - LCD module

These parts have corresponded with the RoHS directive.

## MODEL No. LQ075V3DG01

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# MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

### RECORDS OF REVISION

MODEL No:LQ075V3DG01

SPEC No : LA1-06068A

	NO.	PAGE	SUMMARY	NOTE
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1 Applicable TFT-LCD module This specification applies to the color TFT-LCD module, LQ075V3DG01.

#### 2 Overview

This module is a color active matrix transmissive LCD module incorporating amorphous silicon TFT (Thin Film Transistor).

It is composed of a color TFT-LCD panel, driver ICs, control circuits and power supply circuitry and a backlight unit. Graphics and texts can be displayed on a 640 x RGB x 480 dots panel with 262,144 colors by feeding 18 bit data signal (6bit/each of R,G,B), 4(four) timing signals, +3.3V DC power supply for TFT-LCD and AC power supply for backlight.

(Note: Backlight-driving DC/AC inverter is not built in this module.)

- Fine images with stripe aligned 307,200 pixels on 7.5 inch diagonal screen
- · Adapting a wide viewing angle technology [best viewing angle: 6 o'clock direction]
- · High contrast, thanks to active matrix drive system
- · AG(Anti Glare) polarizing filter
- Light and slim compact module (12 o'clock direction is also available by the function to flip the screen horizontally or vertically)
- · Natural coloring reproducibility by employing normally-white-mode, which has good nature in coloring
- · Image inversion both horizontally and vertically
- This module is adapted to RoHS compliance.

3 Mechanical Specifications

items	specifications	unit
Display size (Diagonal)	19.0 (7.5")	cm
Active display area	151.68 (H) x 113.76 (V)	mm
Pixel format	640(H) x RGB x 480(V)	dot
	(1 pixel=R+G+B dots)	-
Pixel pitch	0.237 (H) x 0.237(V)	mm
Pixel configuration	R,G,B vertical stripe	-
LCD mode	Normally white/Twisted Nematic	_
Dimension *	184 (W) x 139.8 (H) x 12.7(D)	mm
Mass	365 (max)	g

<sup>\*.</sup> Protrusion such as backlight harness is not included.

Fig.1 shows dimensions of the module.

SHARP. LA1-06068A-3

#### 4 Input Signal Assignment

#### 4.1 TFT-LCD Panel driving section

CN1

Used connector: IMSA-9637S-33Y902 (IRISO ELECTRONICS CO.,LTD.)

Pin No.	Symbol	Function	Polarity
1	GND	<del>-</del>	
2	CK	Clock signal for sampling each datum	
3	Hsync	Horizontal Sync signal	Negative
4	Vsync	Vertical Sync signal	Negative
5	GND		1
6	R0	RED Data signal (LSB)	
7	R1	RED Data signal	
8	R2	RED Data signal	
9	R3	RED Data signal	
10	R4	RED Data signal	
11	R5	RED Data signal (MSB)	
12	GND		
13	G0	GREEN data signal (LSB)	
14	G1	GREEN data signal	
15	G2	GREEN data signal	
16	G3	GREEN data signal	
17	G4	GREEN data signal	
18	G5	GREEN data signal (MSB)	
19	GND		:
20	В0	BLUE data signal (LSB)	
21	B1	BLUE data signal	
22	В2	BLUE data signal	
23	В3	BLUE data signal	
24	В4	BLUE data signal	
25	B5	BLUE data signal (MSB)	
26	GND		
27	ENAB	Data Enable signal	[Note 4-1]
		(Control signal for image location in horizontal direction)	
28	Vcc	Power supply in	
29	Vcc	Power supply in	
30	R/L	Horizontal scanning direction control signal	[Note 4-2]
		(Rightwards/Leftwards)	<u> </u>
31	U/D	Vertical scanning direction control signal	[Note 4-2]
		(Upwards/downwards)	
32	NC		
33	GND		

The front shield case and back shield case is internally grounded to GND of the module.

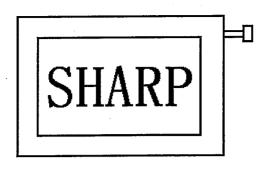
#### [Note 4-1]

The horizontal display location is designated and controlled by rising timing of ENAB signal.

However if ENAB signal is fixed to "Low", display location is designated by the default setting in the module.

(Don't use the module by fixing ENAB to "High") .....See: Chapter 7-2

[Note 4-2]

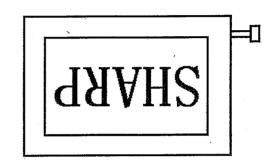




(R/L=High, U/D=Low)

(R/L=Low, U/D=Low)





(R/L=High, U/D=High)

(R/L=Low, U/D=High)

#### 4.2 Backlight section

Employed connector: BHR-02(8.0)VS-1N (JST)

CN2

Adapted connector: SM02 (8.0) B-BHS-1-TB or -1N-TB (JST)

	Pin no.	Symbol		Function
	1	$V_{\mathrm{HIGH}}$	Power supply for lamp	(High voltage side)
,	2	$ m V_{LOW}$	Power supply for lamp	(Low voltage side)

5 Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	VI	Ta=25°C	-0.3 ~ Vcc+0.3	V	[Note 5-1]
Supply voltage	Vcc	Ta=25°C	0 ~ +4.0	V	-
Storage temperature	Tstg	-	-30 ~ +80	°C	
Operating temperature (Panel surface)	Торр	-	-30 ~ <del>+</del> 80	°C	[Note 5-2,3,4]

[Note 5-1] CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, Hsync, Vsync, ENAB, R/L and U/D

[Note 5-2] Humidity: Less than 95%RH at Ta ≤ 40°C and

Maximum wet-bulb temperature must not exceed 39°C at Ta>40°C,

with no condensation.

[Note 5-3] The operating temperature only guarantees operation of the circuit. For contrast, speed response, and other factors related to display quality, judgment is done using the ambient temperature Ta = +25°C. [Note 5-4] This rating applies to all parts of the module and should not be exceeded.

#### 6 Electrical characteristics

6.1 TFT-LCD Panel driving section

Та	=25°C	
ıа		

O.1 III DOD I and an in	<i></i>					
Parameter	Symbol	Min	Тур	Max	Unit	Remarks
Supply voltage .	Vcc	+3.0	+3.3	+3.6	V	[Note6-1]
Current dissipation	Icc	<b>-</b> ,	185	360	mA	[Note6-2]Vcc=3.3V
Allowed input ripple voltage	V <sub>RF</sub>	<u>-</u>		100	mV p-p	
Input voltage ("Low" state)	V <sub>IL</sub>	<b>**</b>	-	0.8	V	[Note6-3]
Input voltage ("High" state)	$V_{\mathrm{IH}}$	2.1		-	V	
	T	100		10.0	4	V <sub>I</sub> =0V
Input leakage current (low)	IOL1	-10.0	<del>-</del>	10.0	μΑ	[Note6-4]
	I <sub>OL2</sub>	900			4	V <sub>I</sub> =0V
·		-800	-	-	μА	[Note6-5]
	I <sub>OL3</sub>	10.0		10.0	4	V <sub>I</sub> =0V
		-10.0	-	10.0	μA	[Note6-6]
	T	-10.0		10.0	μΑ	V <sub>I</sub> =Vcc
Input leakage current (High)	I <sub>OH1</sub>				٠	[Note6-4]
	I <sub>OH2</sub>	-10.0	-	10.0	μA	V <sub>I</sub> =Vcc
						[Note6-5]
	I <sub>OH3</sub>	-	-	800	μА	V <sub>I</sub> =Vcc
			:			[Note6-6]

VCC

data

0.9VCC

0.3V

[Note6-1] Vcc turn-on/off conditions

 $0 < t1 \le 15 ms$ 

 $0 < t2 \le 10 \text{ms}$ 

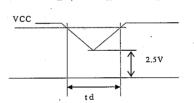
 $0 < t3 \le 100 \text{ms}$ 

 $0 < t4 \le 1s$ 

t5 > 200 ms

#### Vcc-dip conditions

- 1) At  $2.5V \le Vcc$  td  $\le 10ms$
- 2) At Vcc < 2.5V Vcc dip conditions should also follow the Vcc turn-on/off conditions



0.9VCC

2.7V

0.3V

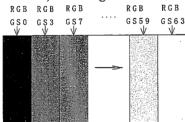
VCC

data

#### [Note6-2] Current dissipation (Typ.):

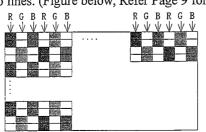
When Monochrome 16 level-gray-bar pattern is displayed

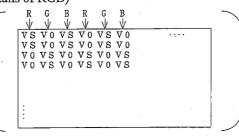
(Figure below, Refer Page 9 for details of RGB)



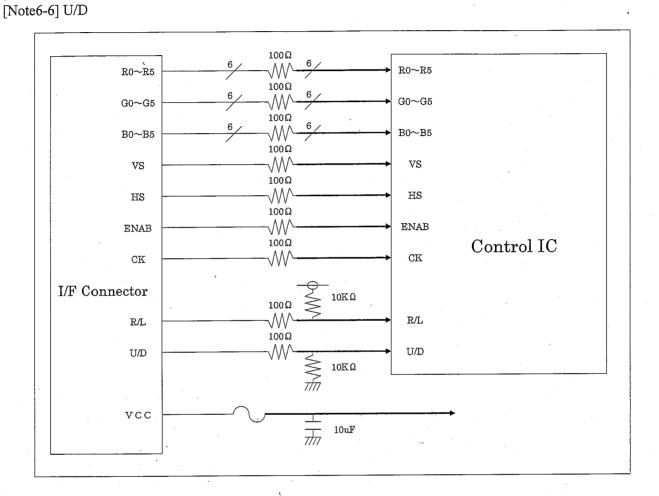
#### Current dissipation(Max):

When VS(V63) and V0 stripe pattern are displayed alternately at intervals of two lines. (Figure below, Refer Page 9 for details of RGB)





[Note6-3] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, R/L and U/D [Note6-4] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, and ENAB [Note6-5] R/L



6.2 Backlight driving Section

Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
Lamp voltage	VL	765	850	935	V rms	IL=6mA rms
Lamp current	11.	5.5	6	6.5	mA rms	[Note6-7]
Lamp frequency	fL	50	-	80	KHz	Recommend 55kHz
Kick-off voltage	Vs	-	-	2250	V rms	Ta=-30°C [Note6-8]
[Note6-1]		-	-	1500	] .	Ta=25°C [Note6-8]
Lamp life time	LL		50,000	_	hour	[Note6-9]

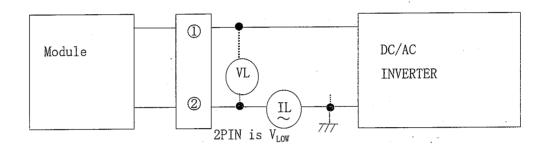
(Inverter: HARISON TOSHIBA LIGHTING CORPORATION Type HIU-766A-S2(13.5pF) is used at drive frequency f=55kHz)

Caution: Use Inverter providing symmetrical sine-wave in positive/negative polarity with no spike.

[Note6-7] Connect Module's metal shield case to GND of inverter circuit.

Lamp current is 6mArms.

Lamp current is measured with current meter for high frequency as shown below.



[Note6-8] The voltage at the output of inverter circuitry.

The open output voltage of the inverter shall be maintained for more than 1sec; otherwise the lamp may not be turned on

[Note6-9] The data for lamp is for your reference, because lamp is consumable component.

- a) Lamp life time is defined by either 1 or 2 below. (Continuous turning on at Ta=25°C, IL=6mA rms)
  - ① When a brightness of lamp surface became 50% of the initial value under the standard condition.
  - ②When a kick-off voltage in Ta=-30°C exceeded maximum value ((2250) Vrms) at the output of inverter circuitry
- b) In case of operating under lower temp. environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating for around 1 month under lower temp. condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp. environment, periodical lampexchange is recommended

7 Timing Characteristics of Input Signals
Timing diagrams of input signal are shown in Fig.2.

7.1 Timing Characteristics

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock	Frequency	1/Tc	-	25.18	28.33	MHz	•
	"High" time	Tch	. 5	-	-	ns	
	"Low" time	Tel	10	_	-	ns	
Data	Setup time	Tds	5	-		ns	
	Hold time	Tdh	10	-	-	ns	
Hsync	Period	TH	30.00	31.78		μs	
			750	800	900	clock	
	Pulse width	THp	2	96	200	clock	
Vsync	Period	TV	515	525	560	line	
	Frequency	1/Tv	50	60	-	Hz	[Note7-1]
	Pulse width	TVp	1		34	line	
Horizont	al display period	THd	640	640	640	clock	,
Phase di:	fference between	THc	10	-	Tc-10	ns	
Hsync ar	nd clock						
Phase di	fference between	TVh	0	-	TH-THp	clock	
Hsync ar	nd Vsync						
Vertical	display period	TVs	34	34	34	line	

Note7-1) In case of lower frequency, the deterioration of display quality, flicker etc., may occur.

Please use this module in more than 50Hz.(1/Tv)

#### 7.2 Display Position in horizontal direction

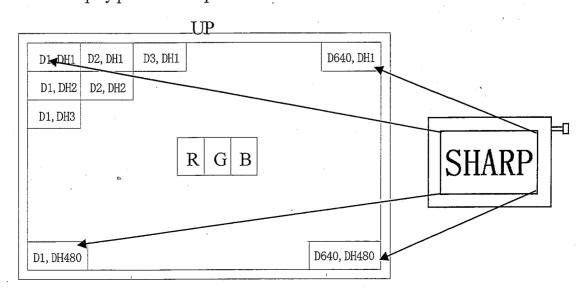
Display position in horizontal direction is designated by rising timing of ENAB signal.

Display positi				-,			
Para	ameter	Symbol	MIN	TYP	MAX	Unit	Note
ENAB signal	Setup time	Tes	5	-	Tc -10	ns	
_	Pulse width	Тер	2	640	TH-10	clock	
	between Hsync and	THe	44	-	TH-664	clock	

When ENAB is fixed to "Low", the horizontal display will starts from the clock C104 (clock) as shown in Fig.2. When the phase difference is not greater than 104 clock, hold ENAB terminal in "High" state for more than (104-THe), otherwise display will start from C104 (clock).

- 7.3 Display position in vertical direction
  Display start position in vertical direction is fixed to the 34th line.
- 7.4 Input signal and display on the screen

Display position of input data



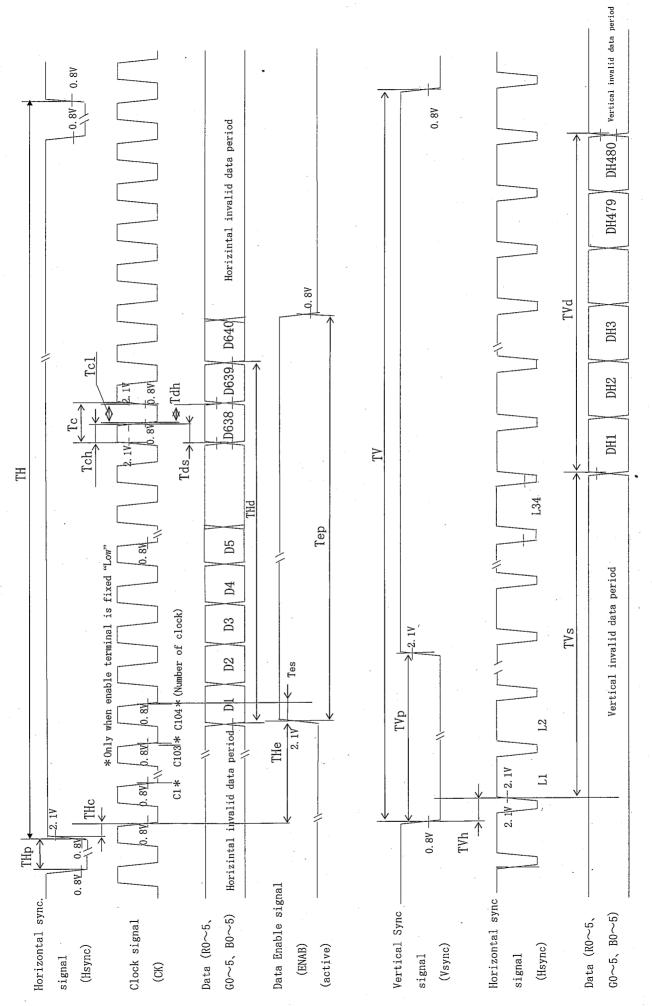


Fig 2. Input signal waveforms

8 Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors &	İ								Data	sign	al			•					
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	В1	В2	В3	В4	В5
	Black	-	0	0 -	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	. 0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
olo	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
c C	Red	-	1	1.	1	1	1.	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic Color	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
m	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	, 0	0	0	0	0	0	0	0	0	0	0
eq	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e 0	<u>ि</u>	<b>→</b>			1						\			,			1			
Scal	Û.	<b>→</b>				/														
3 S	Brighter	GS61	1	0	1	1	11	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	_1	1	1	0	0	Ó	0	0	0	0	0	0	0	0	0
l e	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
of Green	· û •	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
of (	Darker	GS2	0.	0	. 0	0	0	0	0	1_	0	0	0	0	0	0	0	0	0	0
Scale	1 T	+															1			
Sc	Û	<b>→</b>										<u></u>					1			
Gray	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
D	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
lue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
fB	仓	GS1	0	0	0 ·	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
e o	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Scale of Blue	û D	<b>→</b> →		<b>V</b>			<b>+</b>					<b>↓</b>								
Gray S	Û		_										0	0	1	0	1	1	1	1
5	Brighter	GS61	0	0	0	0	0	0	0	0	0	0			<del></del>					1
	Ţ.	GS62	.0	0	0	0	0	0	0	0	0	0	0	0	0	$\frac{1}{1}$	1	1	$\frac{1}{1}$	1
	Blue	GS63	0	0	0	U	U	0	U	U	U	U	U	<u> </u>	1.	Ţ	i	1	Ţ	1

<sup>0:</sup> Low level voltage, 1: High level voltage

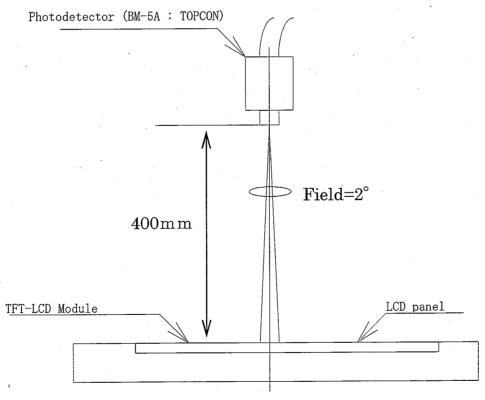
Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

#### 9 Optical Specification

Ta=25°C, Vcc=+3.3V

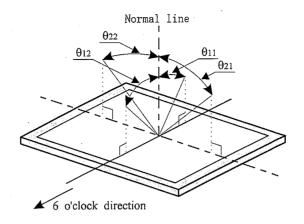
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing angle	Horizontal	θ 21, θ 22	CR≥10	60	70	-	° (Deg.)	[Note9-1,4]
Range	Vertical	θ 11		45	60	-	° (Deg.)	
		θ 12		50	65		° (Deg.)	,
Contrast ratio		CR max	Best viewing	400	600			[Note9-2]
			angle					
Response time	Rise	Tr	$\theta = 0^{\circ}$	-	5	15	ms	[Note9-3]
	Fall	Td		_	21	40	ms	
Chromaticity of white		X		0.263	0.313	0.363	-	[Note9-4]
		у	IL=6mArms	0.279	0.329	0.379	-	
Luminance		Y		320	400	•	$cd/m^2$	

Lamp test in the module is made with the inverter type HIU-766A-S2(13.5pF) at 55kHz. The optical specifications are measured 30 minute after turning lamp on and in a dark room or equivalent condition, according to the method shown in below.



Center of the screen

#### [Note9-1] Definitions of viewing angle range:



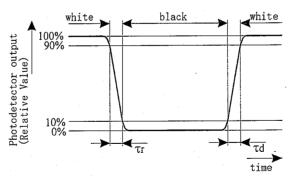
The best viewing angle of this module is slightly leaned to  $\,6\,$  o'clock from normal line. In the field where  $\,\theta_{12}\,$  exceeds this angle, gray-scale is reversed partially. The gray-scale in the field of 12 o'clock direction is brighter than that of  $\,6\,$  o'clock direction and isn't reversed.

#### [Note9-2] Definition of contrast ratio:

The contrast ratio is defined as the following.

#### [Note9-3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal between "black" and "white" alternatively.



[Note9-4] This parameter should be measured at the center of the screen and 30 minutes after turn-on.

Inverter frequency: 55 kHz

The characteristics are measured when the driver circuit is not powered.

#### 10 Display Qualities

Please refer to the Outgoing Inspection Standard.

#### 11 Handling Instruction

- 11.1 Assembling the module
  - The TFT-LCD module is designed to be mounted on equipment using the mounting hole in the four corners of the module at the rear side. On mounting the module, as the nominal diameter 3.0mm tapping screw (fastening torque is 0.45~0.60N·m) is recommended, be sure to fix the module on the same plane, taking care not to wrap or twist the module.
  - 2) Please power off the module before you connect or disconnect input connector.
  - 3) Make sure to connect module's metal shield case to GND of inverter circuit.

    If its connection is not made perfectly, some of the following problems may occur.
    - a) Increase of noise caused by backlight
    - b) Unstable output from inverter circuit
    - c) Possibly over-heat in some section
- 11.2 Instruction for assembling
  - 1) Since the front polarizer is easily damaged, pay attention to avoid rubbing with something hard or sharp.
  - 2) How to eliminate dust on polarizer.
    - ·Blow dust away by N<sub>2</sub> blower having measures of electrostatics
    - •Since the front polarizer is easily damaged, wiping dust off is not adequate. If the polarizer is soiled, it is suggested to peel dust off by using adhesive surface of adhesive tape.
  - 3) When the metal section [shield case or shield back case] is soiled, wipe it off with dry and soft cloth. If not so easy, breathe upon it then wipe off. If the water droplet or fat is left for long term, it may cause stain or tarnish, it should be wipe off immediately.
  - 4) Since TFT-LCD panel is made of glass substrate, dropping the panel or banging it against hard objects may cause cracking or fragmentation.
  - 5) Since CMOS LSIs are incorporated in this module, please pay special care to electrostatic while handling it, and earth human body.

#### 11.3 Caution in product design

The notes and cautions below should be followed when product is designed with this module. The module should be protected with cover to prevent salt content and/or water droplet. Take enough shielding countermeasure not to interfere to peripheral electronic device.

#### 11.4 Others

The LCD has the nature that its performance is degradation by ultra-violet light. Don't leave the LCD module in direct sunlight or strong ultra violet ray.

If stored at the temperatures lower than the rated storage temperature, the LC may freeze and it may cause LCD panel damage. If storage temperature exceeds the specified rating, the molecular orientation of the LC may change to that of a liquid, and they may not revert to their original state. Store the module in normal room temperature.

The inductive loss caused by routing of lamp lead wire, which is closed to conductive section, may require the kick-off voltage greater than specified kick-off voltage.

The liquid crystal may leak out when the LCD is broken. If the liquid crystal drip into the eyes or mouth washes it out immediately.

The caution to other ordinal electronic component should be followed also.

Don't use or store the module in corrosive gas environment.

#### 12 Packing Form

- 12.1 Fig.3 shows packaging form.
- 12.2 Carton stock conditions
  - a) Maximum number of Carton being stuck: 8
  - b) Maximum number of product contained:

20 Unit

c) Carton size:

456mm (W) x 378mm (H) x 257mm (D)

d) Total mass (for 20Unit):

Approximately 9.1kg

e) Carton stock environment:

1) Temperature:

 $0 \sim 40$ °C

2) Humidity:

Up to 60%RH

3) Ambiance:

No gases bite into electronic components and wiring materials

4) Period:

Approximately 3month

5) Unpacking:

To prevent LCD module from damaging by ESD,

unpack the module with effective measure after controlling

humidity 50%RH or more.

#### 13 Marking of product name

13.1 Serial No. indication

Serial No. is indicated by labeling. The location is given in Fig.1 Outline dimension.

Indicated contents:

LQ075V3DG01

XXXXXXXX

Model name

Serial No.

Serial No. contents 1st digit:

last digit of produced year (ex. 2007 → "7")

2nd digit:

Produced month 1, 2,  $3 \sim 9$ , X, Y, Z

3rd ~ 8th digit:

Sequential number 000001 ~

9th digit:

Interoffice control code

#### 14 Miscellaneous

- a) Variable resister has been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may be not satisfied.
- b) Don't disassemble this module, it may cause malfunction.
- c) Image retention may occur when the fixed image is display for long time.
- d) Liquid crystal panel drive input FFC/FPC specification
  - The following FFC/FPC is recommended for input connector.

    [IMSA-9637S-33Y902 (IRISO Electronics co.,ltd.), 33pin 0.5mm pitch)]
  - The terminal of FFC/FPC of input connector recommend to be gold or gold plated.

    Because point of contact of the connection is gold plated.

#### 15 Reliability Test Items

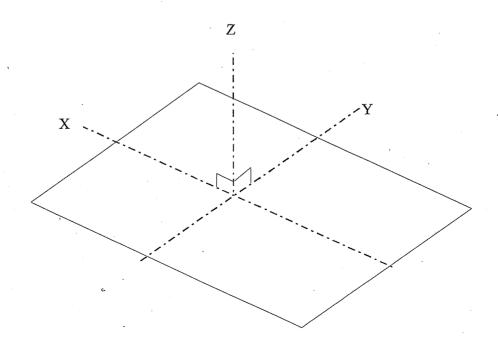
Note: The condition of temperature is the operation temperature given in Absolute maximum rating.

No.	Test parameter	Conditions				
1	High temperature storage test	Leaves the module at Ta=80°C for 240h				
2	Low temperature storage test	Leaves the module at Ta=-30°C for 240h				
3	High temperature	Operates the module at Ta=40°C;90~95%RH for 240h				
	& high humidity operation test	(No condensation)				
4	High temperature operation test	Operates the module with +80°C at panel surface for 240h				
5	Low temperature operation test	Operates the module at Ta=-30°C for 240h				
6	Strength against ESD	±200V·200pF [0Ω] one time for each terminal				
7	Shock test	Max. acceleration: 980m/s <sup>2</sup>				
	(non- operating)	Pulse width: 6ms, half sine wave				
		Direction: ±X,±Y,±Z				
		once for each direction.				
8	Vibration test	Frequency: 10~57Hz/Vibration width (one side):0.15mm				
	(non- operating)	: 58~500Hz/ acceleration:19.6m/s <sup>2</sup>				
		Sweep time: 11 minutes				
		Test period: 3 hours				
<u> </u>		(1 hour for each direction of X,Y,Z)				
9	Thermal shock test	-30°C[0.5h] ~ +80°C[0.5h] /50 cycle				

#### [Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

[Note] The directions of X, Y, Z are defined as below:



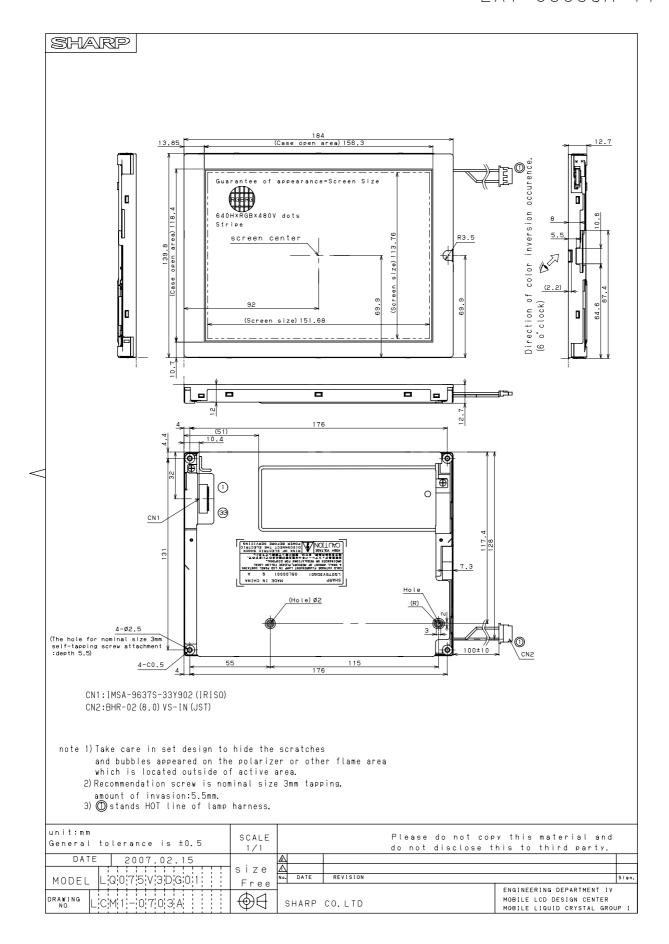


Fig. 1 DIMENSIONS OF THE MODULE

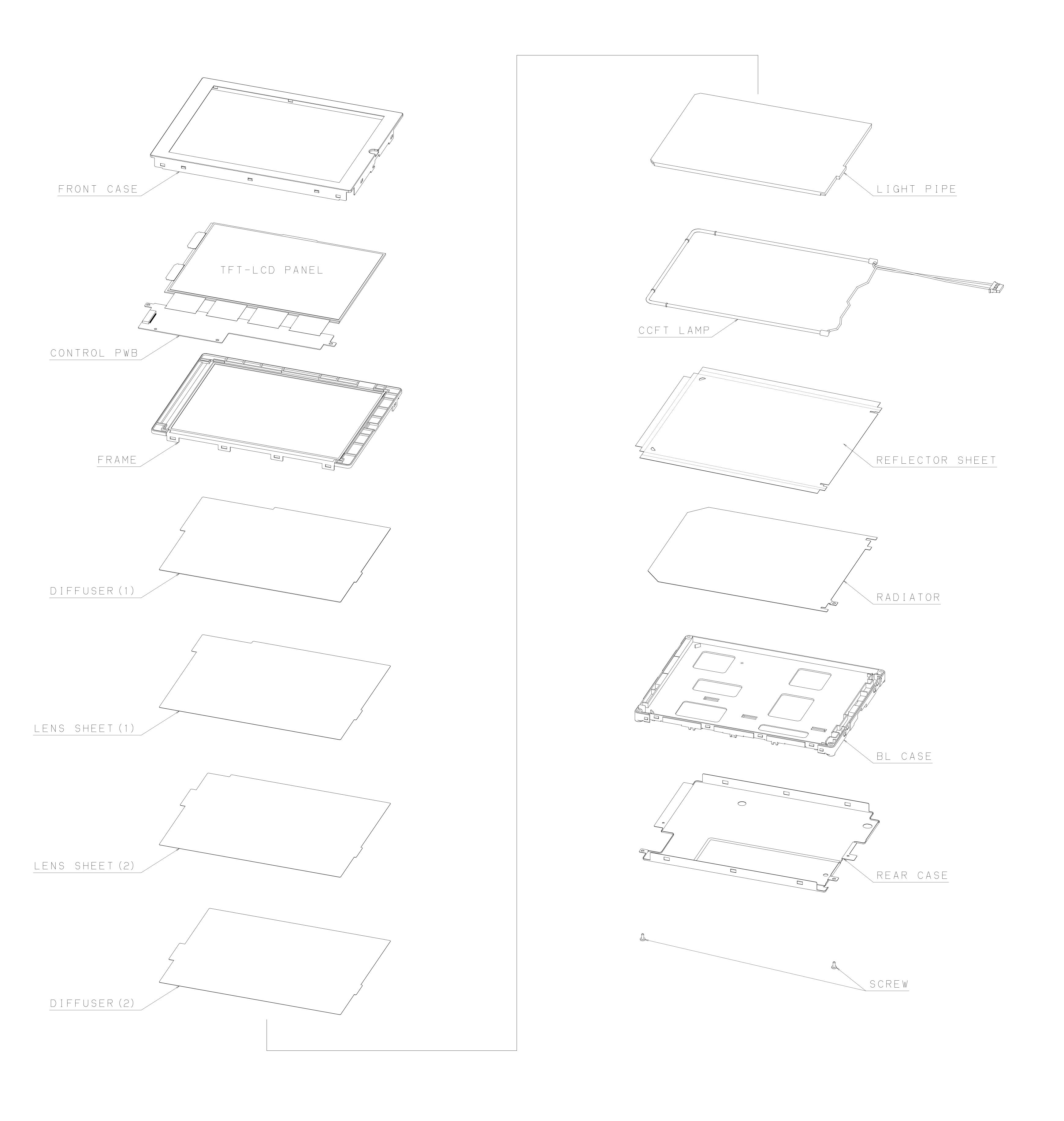


Fig. 2 STRUCTURE OF THE MODULE

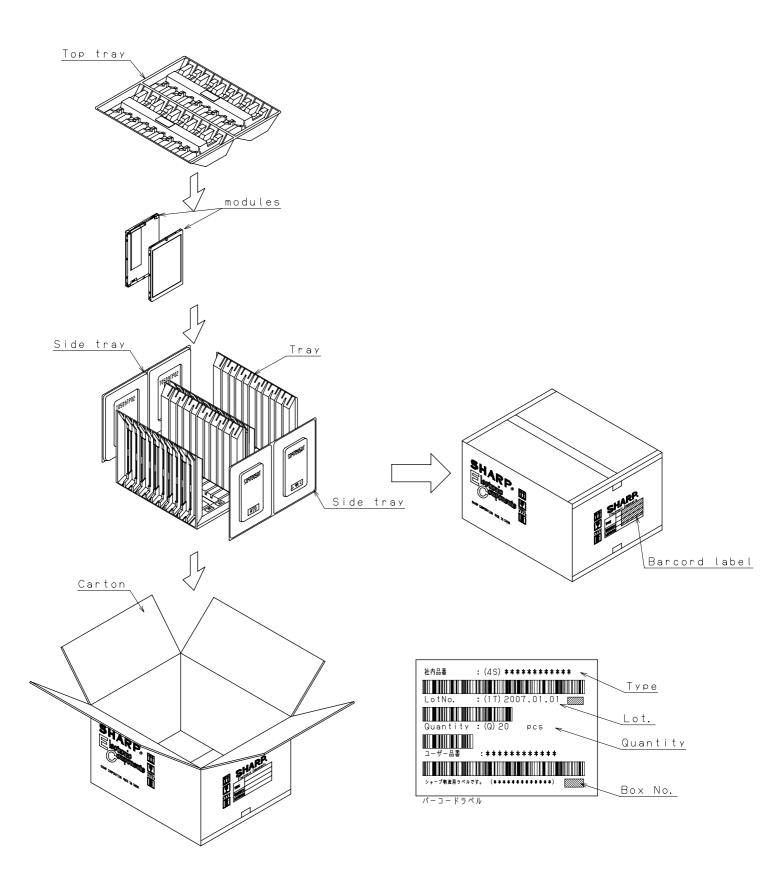


Fig. 3 PACKING FORM

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