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TITLE: NV173FHM-N4L

Customer: DELL

Product Specification

Rev. 0

(DELL DPN: HGP10)

Chongqing BOE Optoelectronics CO., LTD

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REVISION HISTORY

()Preliminary Specification

 $(\sqrt{\ })$ Final Specification

Revision No.	Page	Description of Changes	Date	Prepared
P0	1	Initial Release	2021.5.13	Liu Xinghong
P1	31,36~39	Update the EDID and Lable	2021.9.18	Liu Xinghong
P2	31,36~39	Update the EDID and Lable	2021.11.18	Liu Jie
0	31,36~39	Final Specification Update the EDID and Lable	2022.02.21	Liu Jie

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1.0 GENERAL DESCRIPTION

1.1 Introduction

NV173FHM-N4L is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 17.3inch diagonally measured active area with FHD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 8bit colors and color gamut DCI-P3 99.3%. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED driver for back-light driving is built in this model.

All input signals are eDP1.2 interface compatible.

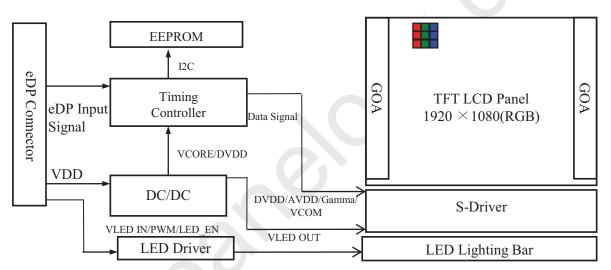


Figure 1. Drive Architecture

1.2 Features

- 2 lane eDP interface with 2.7Gbps link rates
- Thin and light weight
- 16.7M color depth, color gamut DCI-P3 99.3%.
- Single LED lighting bar (Bottom side/Horizontal Direction)
- Data enable signal mode
- Green product (RoHS & Halogen free product)
- On board LED driving circuit
- Low driving voltage and low power consumption
- On board EDID chip
- DPCD 1.1
- Function : BIST/DBC/Free-sync/G-sync
- Adjust backlight brightness with DC mode

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1.3 Application

• Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model NV173FHM-N4L. (listed in Table 1)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	381.888(H) ×214.812(V)	mm	
Number of pixels	1920 (H) ×1080 (V)	pixels	
Pixel pitch	198.9(H) ×198.9(V)	um	
Pixel arrangement	RGB Vertical stripe		
Display colors	8bit		
Color gamut	DCI-P3 99.3%.		
Display mode	Normally Black		
Dimensional outline	e $389.888\pm0.3(H)\times227.012\pm0.3 \text{ (V)}\times3.3\pm0.2 \text{ (W/O PCB) (T)} $ $389.888\pm0.3(H)\times238.312\pm0.5 \text{ (V)}\times5.0\text{(max)} $ (W/ PCB) (T)		
Weight	500(Max)	g	
Surface treatment	Fine AG		
Surface hardness	3Н		
Back-light	Bottom edge side, 1-LED lighting bar type		Note 1
1/1/2	P _D : 0.8(Max.)	W	@Mosaic
Power consumption	P _{BL} : 7.6(Max.)	W	@VLED= 12V
	P _{Total} : 8.4(Max.)	W	@Mosaic

Notes: 1. LED Lighting Bar (60*LED Array)

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2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

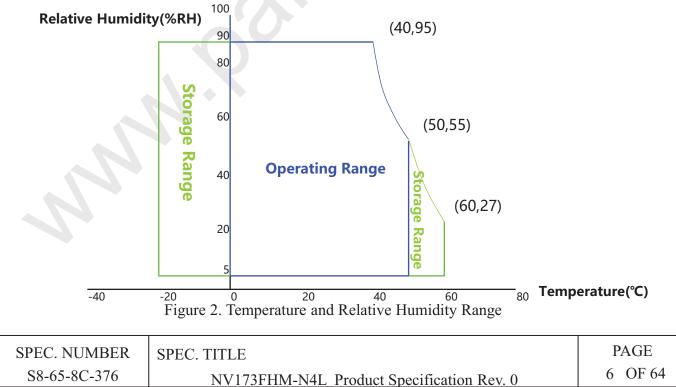
< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-0.3	4.0	V	
eDP input Voltage	VeDP	0	2.0	V	Note 1
Logic Supply Voltage	V _{IN}	V _{SS} -0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	°C	Note 2
Storage Temperature	T_{ST}	-20	+60	°C	Note 2

Notes:

- 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
- 2. Temperature and relative humidity range are shown in the figure below.
- 95 % RH Max. ($40 \,^{\circ}\text{C} \ge \text{Ta}$) Maximum wet-bulb temperature at $39 \,^{\circ}\text{C}$ or less.(Ta > $40 \,^{\circ}\text{C}$)No condensation.



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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical Specifications >

 $Ta=25+/-2^{\circ}C$

Parameter			Min.	Typ.	Max.	Unit	Remarks	
Power Supply Voltage		V _{DD}	3.0	3.3	3.6	V	Note 1	
Permissible Inpu Voltage	at Ripple	$ m V_{RF}$	-10%VDD	-	+10% VDD	v	@ V _{DD} = 3.3V,Note4	
BIST Control L	ovol	High Level	1.5	-	3.6	V		
DIST COMMON LA	evei	Low Level	0	-	0.5	V	@V _{DDIO} = 2.5V	
DBC Control Level		High Level	1.5	-	3.6	V	Note 5	
		Low Level	0	-	0.5	V		
Power Supply In Current	nrush	Inrush		0.8	2	A	Note3	
	Mosaic		-	195	242.4	mA		
Power Supply	Red		-	363	424.2	mA		
Current	Green	I_{DD}	-	363	424.2	mA		
	Blue	*	-	363	424.2	mA	N I . 1	
	Mosaic	P_{M}	-	0.64	0.8	W	Note 1	
	Red	P_R	-	1.20	1.4	W		
Danner	Green	P_{G}	-	1.20	1.4	W		
Power Consumption	Blue	P_{B}	-	1.20	1.4	W		
	BLU	P_{BL}	-	7.36	7.60	W	Note 2	
	Total	P _{Total}	-	8.0	8.4	W	Note 1	
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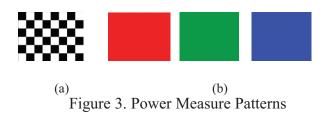
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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

Notes:

- 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at 25 °C.(Typ. value for reference)
 - a) Mosaic pattern 8*8
 - b) R/G/B patterns



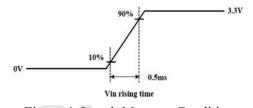


Figure 4. Inrush Measure Condition

- 2. Calculated value for reference (VLED \times ILED) , The power consumption with LED Driver are under the VLED = 12.0V , 25°C, PWM Duty 100% .
- 3. Measure condition (Figure 4)
- 4. Input voltage range: 3.0~3.6 V. Test condition: Oscilloscope bandwidth 20 MHz, AC coupling
- 5. DBC/BIST setting

Pin No	Define	Enable	Disable
1	DBC	Pull High	Pull Low/Floating
14	BIST	Pull High	Pull Low/Floating

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3.2 Backlight Unit

< Table 4. LED Driving Guideline Specifications >

Ta=25+/-2°C

	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward V	oltage	$V_{\rm F}$	-	-	5.7	V	
LED Forward C	urrent	I_{F}	-	19.4	-	mA	
LED Power Inpu	ıt Voltage	V_{LED}	6	12	21	V	
LED Power Inpu	ıt Current	I_{LED}	-	-	634	mA	Note 1
LED Power Consumption		P _{LED}	-	-	7.6	W	Note 1
Power Supply Von Driver Inrush	oltage for LED	Iled inrush	-		1.5	A	Note 3
LED Life-Time		N/A	15,000	-	-	Hour	$I_F = 19.4 \text{mA}$ Note 2
EN Control	Backlight On	17	2	-	3.6	V	
Level	Backlight Off	$ m V_{BL_EN}$	0	-	0.5	V	NI - 4 - 4
PWM Control	High Level	17	2	-	3.6	V	Note 4
Level	el Low Level V _{BL}		0	-	0.5	V	
PWM Control F	requency	F_{PWM}	200	-	2,000	Hz	
Duty Ratio			5	-	100	%	

Notes:

- 1. The current and power consumption with LED Driver are under the VLED = 12.0V, $25^{\circ}C$, PWM Duty 100%.
- 2. The LED life-time define as the estimated time to 50% degradation of initial luminous.
- 3. Measure condition (Figure 5).
- 4.LED EN&PWM setting

Pin No	Define	Enable	Disable
22	LED_EN	Pull High	Pull Low
23	PWM	Pull High	Pull Low

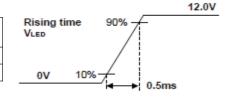
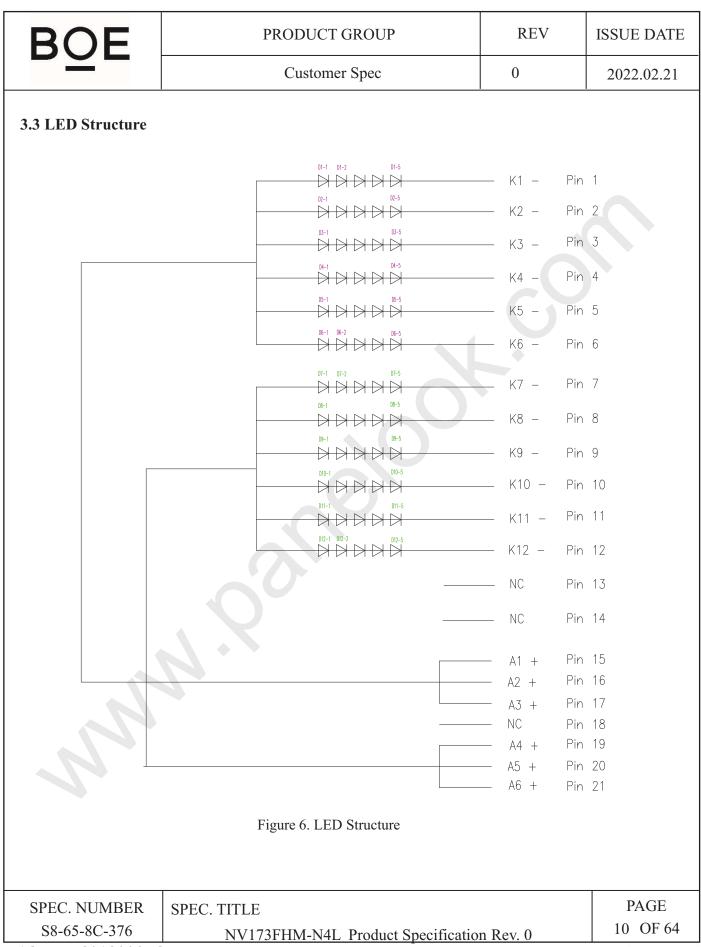


Figure 5. Inrush Measure Condition

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of luminance meter system (PR730&PR810) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta\emptyset=0$ (= θ 3) as the 3 o'clock direction (the "right"), $\theta\emptyset=90$ (= θ 12) as the 12 o'clock direction ("upward"), $\theta\emptyset=180$ (= θ 9) as the 9 o'clock direction ("left") and $\theta\emptyset=270$ (= θ 6) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/-0.3V at 25° C.

4.2 Optical Specifications

<Table 5. Optical Specifications>

-			G 11.1	7.51		7.5	TT 1.	
Parame	eter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
	Horizontal	Θ_3		80	85	-	Deg.	
Viewing Angle	попідопіаї	Θ_9	CP >10	80	85	-	Deg.	Note 1
Range	Vertical	Θ_{12}	CR ≥10	80	85	-	Deg.	Note 1
	v etticat	Θ_6		80	85	-	Deg.	
Luminance Cor	ntrast Ratio	CR	$\Theta = 0$ °	800	1000	-		Note 2
Luminance of White	5 Points	Y_{w}	0.00	425	500	-	cd/m ²	Note 3
White Luminance	5 Points	ΔΥ5	$\Theta = 0^{\circ}$ $ILED = 19.4 \text{mA}$	80	-	-		
Uniformity	13 Points	ΔΥ13		65	-	-		Note 4
YY 1		W _x	0 - 00	0.283	0.313	0.343		Note 5
white Chroi	Unromanchy	0.299	0.329	0.359	Note 5			
	Red	R_{x}			0.679	79		
	Keu	$R_{\rm v}$ 0.315	0.315]				
Reproduction	Green	G_{x}		T 0.02	0.267	T 10.02		
of Color	Oreen	G_y	$\Theta=0_{\circ}$	Typ0.03	0.690	Тур.+0.03		
	Dlus	B_{x}			0.144			
	Blue	B_{v}			0.057			
Color Ga	ımut	,		95	100	-	%	DCI P3
Response (Rising + F		T_{RT}	$Ta=25^{\circ}C$ $\Theta=0^{\circ}$	-	16	25	ms	Note 6
Cross T	alk	СТ	$\Theta = 0_{\circ}$	-	ı	2.0	%	Note 7
	Gamma			1.9	2.2	2.5		

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Notes:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 7).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see Figure 7) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 8 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : ΔY =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points.(see Figure 8 and Figure 9).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as Figure 10 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_r, and 90% to 10% is T_f.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See Figure 11).

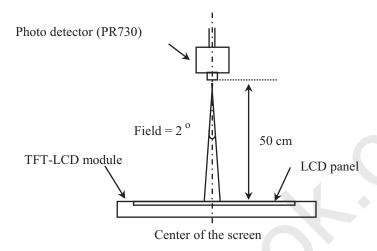
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4.3 Optical Measurements



Optical characteristics measurement setup

Figure 7. Measurement Set Up

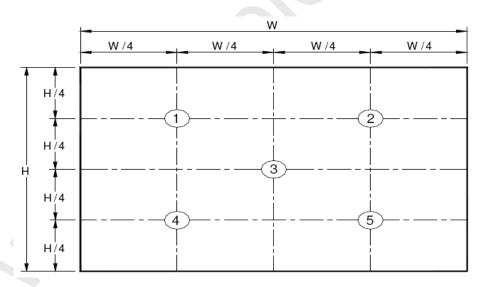


Figure 8. White Luminance and Uniformity Measurement Locations (5 points)

Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 7 for a total of the measurements per display.

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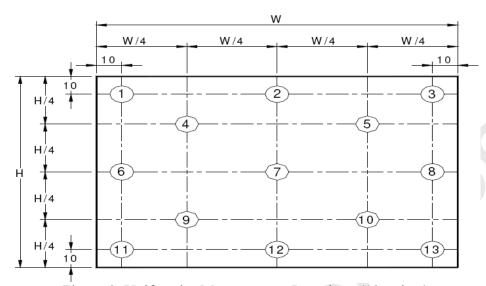


Figure 9. Uniformity Measurement Locations (13 points)

The White luminance uniformity on LCD surface is then expressed as : $\Delta Y5 = Minimum Luminance$ of five points / Maximum Luminance of five points (see Figure 8), $\Delta Y13 = Minimum Luminance of$ 13 points / Maximum Luminance of 13 points (see Figure 9).

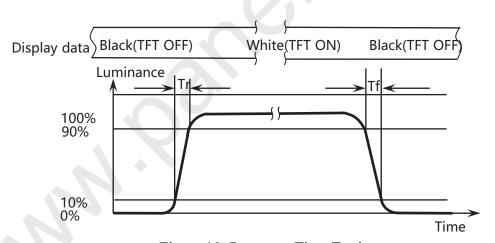


Figure 10. Response Time Testing

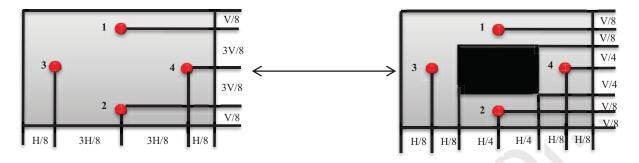
The electro-optical response time measurements shall be made as shown in Figure 10 by switching the "data" input signal ON and OFF. Tr: The luminance to change from 10% to 90%, Tf: The luminance to change from 90% to 10%.

The test system: LMS PR810

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Cross Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Figure 11. Cross Talk Modulation Test Description

Where:

 Y_A = Initial luminance of measured area (cd/m²)

 $Y_B =$ Subsequent luminance of measured area (cd/m²)

The location 1/2/3/4 measured will be exactly the same in both patterns. The test background gray is from L64 to L192. Take the largest data as the result.

Cross Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.(Refer to Figure 11)

The test system: PR730

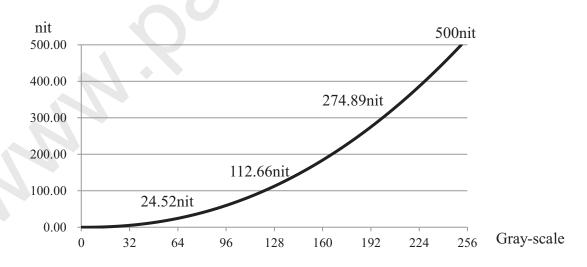


Figure 12. Brightness and Gray-scale Contrast

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5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

The electronics interface connector is STM MSAK24025P30 or Compatible.

The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Pin No.	Symbol	Description	
1	DBC_EN	DBC_Function Reserved	
2	H_GND	Ground	
3	LANE1_N	eDP RX Channel 1 Negative	
4	LANE1_P	eDP RX Channel 1 Positive	
5	H_GND	Ground	
6	LANE0_N	eDP RX Channel 0 Negative	
7	LANE0_P	eDP RX Channel 0 Positive	
8	H_GND	Ground	
9	AUX_CH_P	eDP AUX CH Positive	
10	AUX_CH_N	eDP AUX CH Negative	
11	H_GND	Ground	
12	LCD_VCC	Power Supply, 3.3V (typ.)	
13	LCD_VCC	Power Supply, 3.3V (typ.)	
14	BIST	Panel Self Test Enable	
15	H_GND	Ground	
16	H_GND	Ground	
17	HPD	Hot Plug Detect Output	
18	BL_GND	LED Ground	
19	BL_GND	LED Ground	
20	BL_GND	LED Ground	
21	BL_GND	LED Ground	
22	BL_ENABLE	LED Enable Pin(+3.3V Input)	
23	BL_PWM	System PWM Signal Input	
24	NC	No Connection	
25	NC	No Connection	
26	BL_POWER	LED Power Supply 6V-21V	
27	BL_POWER	LED Power Supply 6V-21V	
28	BL_POWER	LED Power Supply 6V-21V	
29	BL_POWER	LED Power Supply 6V-21V	
30	NC	No Connection	

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5.2 eDP Interface

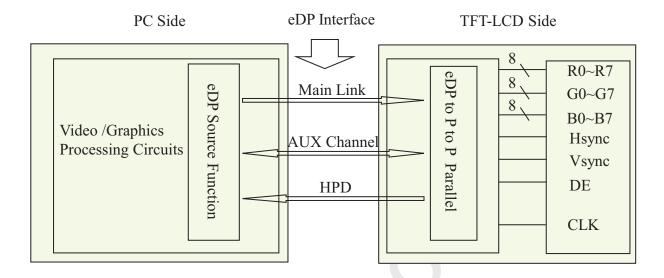


Figure 13. eDP Interface Architecture

Note:

Transmitter: Parade DP501 or equivalent. Transmitter is not contained in module.

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5.3 Data Input Format

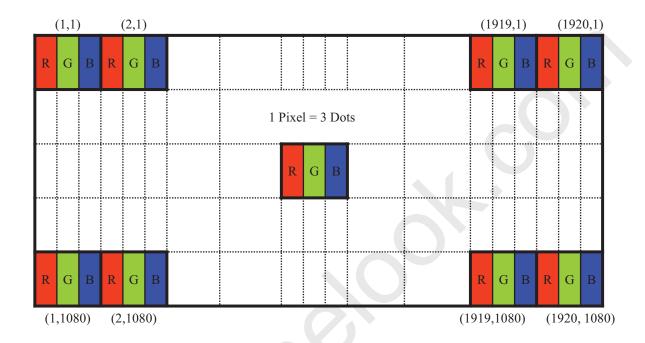


Figure 14. Display Position of Input Data (V-H)

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5.4 Back-light & LCM Interface Connection

BLU Interface Connector: I-PEX 20599-021E-01 or Compatible.

<Table 7. Pin Assignments for the BLU Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	LED	LED cathode connection	12	LED	LED cathode connection
2	LED	LED cathode connection	13	NC	No Connection
3	LED	LED cathode connection	14	NC	No Connection
4	LED	LED cathode connection	15	Vout	LED anode connection
5	LED	LED cathode connection	16	Vout	LED anode connection
6	LED	LED cathode connection	17	Vout	LED anode connection
7	LED	LED cathode connection	18	NC	No Connection
8	LED	LED cathode connection	19	Vout	LED cathode connection
9	LED	LED cathode connection	20	Vout	LED cathode connection
10	LED	LED cathode connection	21	Vout	LED cathode connection
11	LED	LED cathode connection			

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The NV173FHM-N4L Is Operated By The DE Only

< Table 8. Signal Timing Specification >

Item		Symbols	Min	Тур	Max	Unit
Clock	Frequency	1/Tc	146.8	147.8	148.8	MHz
			1115	1120	1125	lines
Frame Period		Tv	-	60	<u> </u>	Hz
			-	16.67	-	ms
Vertical Display Period		Tvd	-	1080	-	lines
One line Scanning Period		Th	2195	2200	2205	clocks
Horizontal Display Period		Thd		1920	-	clocks

Note: The above is as optimized setting.

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6.2 eDP Rx Interface Timing Parameter

Global LCD Panel Exchange Center

The specification of the eDP Rx interface timing parameter is shown in Table 9.

<Table 9. eDP Main-Link RX TP4 Package Pin Parameters>

Item	Symbol	Min	Тур	Max	Unit	Remark
Spread spectrum clock (Link clock down-spreading)	SSC	0	-	0.5	%	
Differential peak-to-peak input voltage at package pins	VRX-DIFFp-p	100	-	1320	mV	
Rx input DC common mode voltage	Vrx_dc_cm	0	-	2	V	
Differential termination resistance	Rrx-diff	80	100	120	Ω	
Single-ended termination resistance	RRX-SE	40	-	60	Ω	
Rx short circuit current limit	IRX_SHORT	-	1	20	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	LRX_SKEW_ INTRA_PAIR		-	150	ps	
AC Coupling Capacitor	CSOURCE_ML	75	-	200	nF	Source side

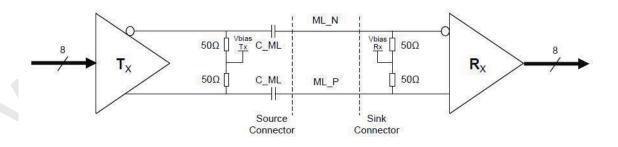


Figure 15. Main link differential pair

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100%

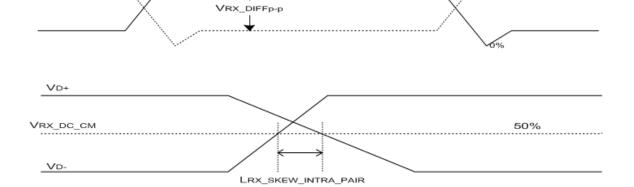


Figure 16. VRX-DIFFp-p & LRX_SKEW_INTRA_PAIR

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<Table 10. HPD Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark
HPD voltage	VHPD	2.25	-	3.6	V	Sink side
Hot Plug Detection Threshold		2.0	-	-	V	Source side
Hot Unplug Detection Threshold		-	-	0.8	V	Source side
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1	ms	
HPD_TimeOut		2.0	-	-	ms	

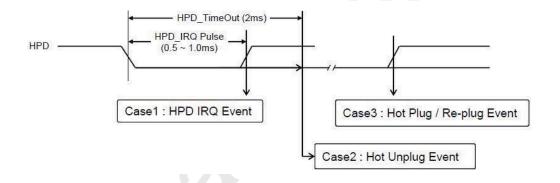


Figure 17. HPD Events

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<Table 11. AUX Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark
AUX unit interval	Uiaux	0.4	0.5	0.6	Us	
AUX peak-to-peak input differential voltage	Vaux-rx-diffp-p	0.29	-	1.38	V	Sink Side Connector Pin
AUX CH termination DC resistance	Raux-term	80	100	120	Ohm	
AUX DC common mode voltage	Vaux-dc-cm	0	-	2	V	
AUX turn around common mode voltage	Vaux-turn-cm	-	-	0.3	V	
AUX short circuit current limit	Iaux-short			90	mA	
AUX AC Coupling Capacitor	Csource-aux	75	-	200	nF	Source side

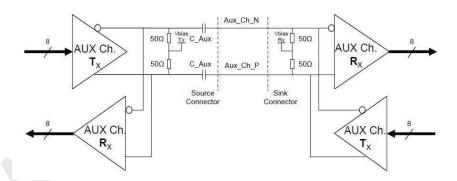


Figure 18. AUX differential pair

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7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

< Table 12. Input Signal & Basic Display Colors & Gray Scale of Colors >

	Colors &		Data signal	
	Gray scale	R0 R1 R2 R3 R4 R5 R6 R7	G0 G1 G2 G3 G4 G5 G6 G7	B0 B1 B2 B3 B4 B5 B6 B7
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
ſ	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1
[Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
Basic	Light Blue	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
colors	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Purple	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Yellow	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
L	Darker	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale	Δ	↑	↑	<u>↑</u>
of Red	▽	↓		↓
Ţ	Brighter	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
ļ	▽	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Į	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Į	Δ	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
ļ	Darker	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale	Δ	1	<u> </u>	<u> </u>
of Green	▽	1	↓	↓
	Brighter	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	▽	0 0 0 0 0 0 0	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
- 1	Δ	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0
- 1	Darker	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0
Gray scale	Δ	↑	<u> </u>	<u>↑</u>
of Blue	∇	↓	↓	↓
ļ	Brighter	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1
ļ	∇	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray	Δ	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0
scale	Darker	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0
of	Δ	<u> </u>	<u> </u>	<u> </u>
White&	▽	↓	<u> </u>	<u> </u>
Black	Brighter	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1
	▽	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1

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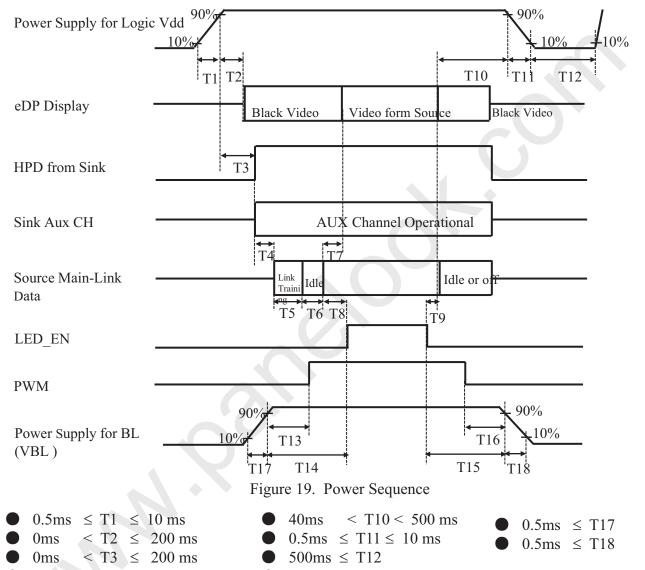
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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.



- T4+T5+T6+T8>80ms
- \bullet 0ms < T7 \leq 50ms

< T9

- 50ms < T8
- 0ms

- 0ms < T13
- 0ms < T14
- 0ms < T15
- \bullet 0ms < T16

Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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9.0 Connector Description

Physical interface is described as for the connector on LCM.

These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

< Table 13. Signal Connector >

Connector Name /Description	For Signal Connector
Manufacturer	STM or Compatible
Type/ Part Number	STM MSAK24025P30 or Compatible
Mating Housing/ Part Number	I-PEX 20454-030T or Compatible

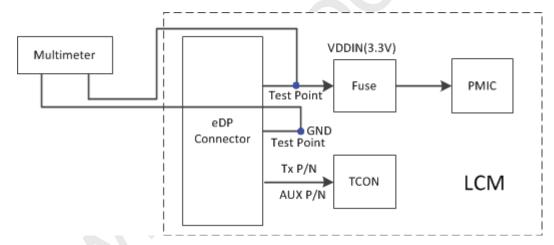
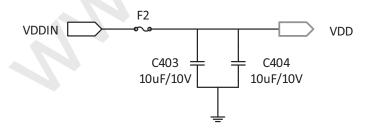


Figure 20. RC Loading Test Schematic Diagram



Item	RC Loading	
IICD10	R	С
HGP10	10.13ΚΩ	32nF

Figure 21. VCC Loop R/C Loading Parameter

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

Figure 26 shows mechanical outlines for the model NV173FHM-N4L. Other parameters are shown in Table 14.

<Table 14. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	381.888(H) ×214.812(V)	mm
Number of pixels	1920 (H) ×1080 (V)	pixels
Pixel pitch	198.9(H) ×198.9(V)	um
Pixel arrangement	RGB Vertical stripe	
Display colors	8bit	
Display mode	Normally Black	
Dimensional outline	389.888±0.3(H)*238.312±0.5(V) (W/PCB)*3.5(Max.) 389.888±0.3(H)*227.012±0.3(V) (W/O PCB)*3.3±0.2	mm
Weight	500(Max.)	g

10.2 Mounting

See Figure 26.

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an Anti-Glare coating to minimize reflection and a coating to reduce scratching. The Polarizer hardness is 3H.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABILITY TEST

The reliability test items and its conditions are shown in below. <Table 15. Reliability Test>

No	Test Items	Conditions	Remark
1	High temperature storage test	Ta = 60°C, 60%RH, 240 hrs	
2	Low temperature storage test	Ta = -20°C, 240 hrs	
3	High temperature & high humidity operation test	Ta = 50°C, 80%RH, 240 hrs	
4	High temperature operation test	Ta = 50°C, 60%RH, 240 hrs	
5	Low temperature operation test	Ta = 0°C, 240 hrs	
6	Thermal shock	Ta = -20 °C \leftrightarrow 60 °C (0.5 hr), 60% \pm 3%RH, 100 cycle	
7	Vibration test (non-operating)	Ta = 25°C, 60%RH, 1.5G, 10~500Hz, Sine X,Y,Z / Sweep rate : 1 hour	Note 1
8	Shock test (non-operating)	Ta = 25°C, 60%RH, 220G, Half Sine Wave 2msec \pm X, \pm Y, \pm Z Once for each direction	Note 1
9	Electro-static discharge test (operating)	Air : 150 pF, 330Ω, \pm 15 KV Contact : 150 pF, 330Ω, \pm 8 KV Ta = 25°C, 60%RH,	Note 2

Notes:

- 1. The fixture must be hard enough, so that the module would not be twisted or bent.
- 2. Self- recovery and restart recovery is allowed. No hardware failures.

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12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc. Please pack the module not to be broken. We recommend to use the original shipping packages.

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13.0 LABEL

(1) Product Label



Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Code	В	9	A	F	1	7	8	8	D	3	1	0	0	0	0	6	8
Description		oduct Iame	Product Grade	В8	Ye	ar	Month	Model Extension Code (Last 4 Digits of FG CODE)						<u>.</u>			

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(2) High voltage caution label



HIGH VOLTAGE CAUTION

RISK OF ELECTRIC SHOCK, DISCONNECT THE ELECTRIC POWER BEFORE SERVICING

COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT

OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL.

Figure 23. High Voltage Caution Label

(3) Box label



Figure 24. Box Label

Serial number marked part needs to print, show as follows:

- 1. FG-CODE(Before 12 bit)
- 2. Product quantity

3. Box ID

- 4. Date
- 5. The client section material number(The client)
- 6. FG-Code After four
- 7. The supplier code

Total Size:100×60mm

<Table 17. Box Label Naming Rule >

Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13
Code	В	9	A	F	1	7	8	N	0	0	3	2	7
Description	Proc	duct me	Product Grade	В8	Υe	ear	Month	Revision	BOX Seria		Serial N	umber	

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14.0 PACKING INFORMATION

14.1 Packing Order

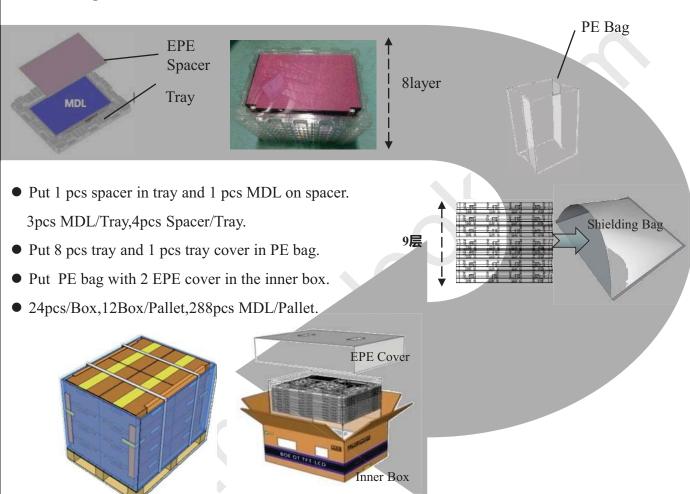


Figure 25. Packing Order

14.2 Note

• Box dimension: 522mm*392mm*294mm

• Package quantity in one box: 24pcs

• Total weight: 15.48kg/Box

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15.0 MECHANICAL OUTLINE DIMENSION

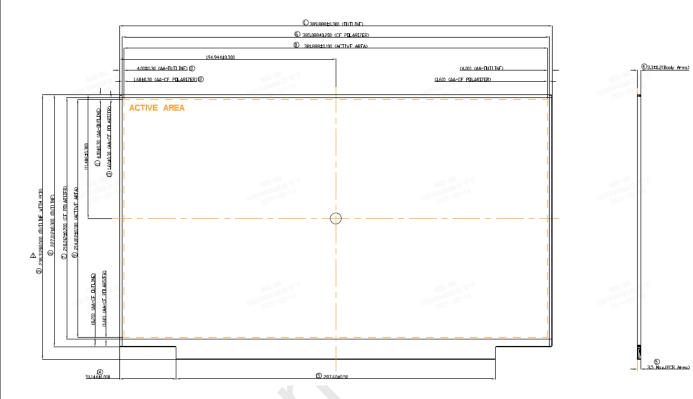


Figure 26. TFT-LCD Module Outline Dimension (Front View)

NOTES:

- $1. WARPAGE\ AND\ DEFORMATION\ SPEC.:\ 0.5mm\ MAX.$
- 2. THE eDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO `0.3 mm $\,$
- ${\tt 4.THE\ MEASUREMENT\ METHOD\ FOR\ THE\ DIMENSION\ OF\ MODULE,\ PLEASE\ REFRE\ TO\ APPENDIX\ A.}$
- 5.TOP POLARIZER IS THE HIGHEST PORTION.
- 6."()" MEANS REFERANCE DIMENSIONS.
- 7.CRITICAL DIMENSION: 1-17

CPK: 1-4

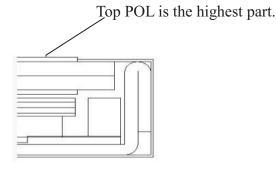


Figure 27. Highest Point Position

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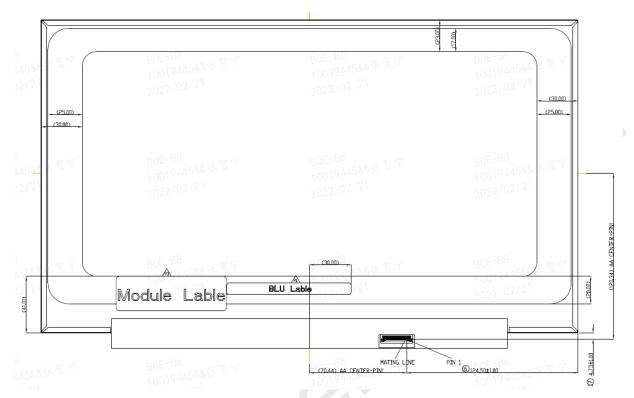


Figure 28. TFT-LCD Module Outline Dimensions (Rear view)

NOTES:

- $1. WARPAGE\ AND\ DEFORMATION\ SPEC.:\ 0.5mm\ MAX.$
- 2. THE eDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO `0.3 mm $\,$
- $4. \\ THE \ MEASUREMENT \ METHOD \ FOR \ THE \ DIMENSION \ OF \ MODULE, \ PLEASE \ REFRE \ TO \ APPENDIX \ A.$
- 5.TOP POLARIZER IS THE HIGHEST PORTION.
- 6."()" MEANS REFERANCE DIMENSIONS.
- 7.CRITICAL DIMENSION: 1-17

CPK: 1-4

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16.0 EDID Table

Address (HEX)	Function	Hex	Dec	crc	Input values.	Notes
00		00	0		0	
01		FF	255		255	
02		FF	255		255	
03	l landan	FF	255		255	FDID Handan
04	Header	FF	255		255	EDID Header
05		FF	255		255	
06		FF	255		255	
07		00	0		0	
08	ID Manufacturer Name	09	9		BOE	ID = BOE
09	1D Flandractarer Name	E5	229		DOL	ID - BOE
0A	ID Product Code	5C	92		2652	ID = 2652
0B	15 Froduct code	0A	10			15 - 2052
OC		00	0		0	
0D	32-bit serial No.	00	0		0	
0E		00	0		0	
0F		00	0		0	
10	Week of manufacture	15	21		21	
11	Year of Manufacture	1F	31		2021	Manufactured in 2021
12	EDID Structure Ver.	01	1		1	EDID Ver 1.0
13	EDID revision #	04	4		4	EDID Rev. 0.4
14	Video input definition	A5	165		-	Refer to right table
15	Max H image size	26	38		38	38 cm (Approx)
16	Max V image size	15	21		21	21 cm (Approx)
17	Display Gamma	78	120		2.2	Gamma curve = 2.2
18	Feature support	02	2		-	Refer to right table
19	Red/Green low bits	F7	247		-	Red / Green Low Bits
1A	Blue/White low bits	E2	226		-	Blue / White Low Bits
1B	Red x high bits	AD	173	695	0.679	Red $(x) = 10101101 (0.679)$
1C	Red y high bits	50	80	323	0.315	Red $(y) = 01010000 (0.315)$
1D	Green x high bits	44	68	273	0.267	Green $(x) = 01000100 (0.267)$
1E	Green y high bits	B0	176	707	0.690	Green $(y) = 10110000 (0.69)$
1F	Blue x high bits	24	36	147	0.144	Blue $(x) = 00100100 (0.144)$
20	BLue y high bits	0E	14	58	0.057	Blue (y) = 00001110 (0.057)
21	White x high bits	52	82	328	0.320	White $(x) = 01010010 (0.32)$
22	White y high bits	56	86	346	0.338	White (y) = 01010110 (0.338)
23	Established timing 1	00	0		-	
24	Established timing 2	00	0		-	Refer to right table
25	Established timing 3	00	0		-	

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43		· ·				'
Standard timing #1	26		01	1		
Standard timing #2		Standard timing #1		1		Not Used
29	28		01	1		
Standard timing #3	29	Standard timing #2	01	1		Not Used
28	2A	Charadand binaina #2	01	1		Net Head
Standard timing #4	2B	Standard timing #3	01	1		Not Used
Standard timing #5	2C	Standard timing #4	01	1		Not Used
Standard timing #5	2D	Standard tilling #4	01	1		Not osed
Standard timing #6	2E	Standard timing #5	01	1		Not Used
Standard timing #6		Standard diffing #5	01	1		Not osed
31	30	Standard timing #6	01	1		Not Used
33		Standard diffing #0	01			Not oscu
33		Standard timing #7	01	1		Not Used
35		——————————————————————————————————————		1		Not osed
35 36 37 38 39 57 147.84 147.84MHz Main clock 39 57 80 128 1920 Hor Active = 1920 18 24 280 Hor Blanking = 280 4 bits of Hor. Active + 4 bits of Hor. Blanking 38 56 1080 Ver Active + 4 bits of Hor. Blanking = 40 40 Ver Blanking = 40 40 Ver Blanking 40 40 Ver		Standard timing #8				Not Used
37 38 39 57 147.84 147.84MHz Main clock 80 128 1920 Hor Active = 1920 18 24 280 Hor Blanking = 280 28 40 40 Ver Active = 1080 28 40 40 Ver Blanking = 40 Ver Bla		Staridard tirming #0				Not osed
37 38 39 57 80 128 1920 Hor Active = 1920 39 39 39 39 39 38 39 38 32 4 bits of Hor. Active + 4 bits of Hor. Blanking = 280 30 31 32 33 56 1080 Ver Active = 1080 30 31 32 4 bits of Ver. Active + 4 bits of Ver. Blanking = 40 30 48 48 Hor Sync Offset = 48 37 38 30 48 48 Hor Sync Offset = 48 38 30 48 48 Hor Sync Pulse Width = 32 40 40 40 Verlauding Verlauding Verlauding 30 48 48 Hor Sync Offset = 3 line 40 41 42 36 54 3 Verlauding Verlauding Verlauding 41 42 43 45 Verlauding Verlauding Verlauding 43 44 45 46 46 46 45 46 46 46 47 48 46 47 48 48 48 48 48 48 49 40 40 40 40 49 40 40 40 40 40 40 40				_	147.84	147.84MHz Main clock
18 24 280 Hor Blanking = 280		-				
3A 3B 3B 3C 3B 3E 3B 3E 3D 3D 3E 3E 3E 3E 4D 3E 3E 4D 3E 3E 4D 3E 3E 4D 3E 3E 3E 4D 3E 3E 4D 3E 3E 4D 3E 3E 3E 4D 3E 3E 3E 3E 3E 3E 3E 3						
38	39		18	24	280	<u> </u>
3C 3D 28 40 40 Ver Blanking = 40	3A		71	113	-	1
3D	3B		38	56	1080	Ver Active = 1080
3D	3C		28	40	40	Ver Blanking = 40
3F timing/monitor descriptor #1 20 32 32 H Sync Pulse Width = 32 40 36 54 3 V sync Offset = 3 line 41 00 0 6 V Sync Pulse width : 6 line 42 7E 126 382 Horizontal Image Size = 382 mm (Low 8 bits) 43 D7 215 215 Vertical Image Size = 215 mm (Low 8 bits) 44 10 16 - 4 bits of Hor Image Size + 4 bits of Ver Image Size 45 00 0 0 Hor Border (pixels) 46 Vertical Border (Lines)	3D		40	64	-	1
3F timing/monitor descriptor #1 20 32 32 H Sync Pulse Width = 32 40 36 54 3 V sync Offset = 3 line 41 00 0 6 V Sync Pulse width : 6 line 42 7E 126 382 Horizontal Image Size = 382 mm (Low 8 bits) 43 D7 215 215 Vertical Image Size = 215 mm (Low 8 bits) 44 10 16 - 4 bits of Hor Image Size + 4 bits of Ver Image Size 45 00 0 0 Hor Border (pixels) 46 00 0 Vertical Border (Lines)	3E	Detailed	30	48	48	Hor Sync Offset = 48
10	3F	timing/monitor	20	32	32	H Sync Pulse Width = 32
TE 126 382 Horizontal Image Size = 382 mm (Low 8 bits) Horizontal Image Size = 382 mm (Low 8 bits)	40	descriptor #1	36	54	3	V sync Offset = 3 line
120 362 8 bits	41		00	0	6	V Sync Pulse width: 6 line
10 16 - 4 bits of Hor Image Size + 4 bits of Ver Image Size 45 00 0 0 Uertical Border (Lines) 46 00 0 Vertical Border (Lines)	42		7E	126	382	Horizontal Image Size = 382 mm (Low 8 bits)
10 16 - Image Size 45 00 0 Hor Border (pixels) 46 00 0 Vertical Border (Lines)	43		D7	215	215	Vertical Image Size = 215 mm (Low 8 bits)
46 00 0 0 Vertical Border (Lines)	44		10	16	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
46 00 0 0 Vertical Border (Lines)	45		00	0	0	Hor Border (pixels)
47 1A 26 - Refer to right table	46		00	0	0	
	47		1A	26	-	Refer to right table

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						· · · · · · · · · · · · · · · · · · ·
48		34	52			
49	1	2E	46		118.3	118.272MHz Main clock
4A		80	128		1920	Hor Active = 1920
4B	1	18	24		280	Hor Blanking = 280
4C		71	113			4 bits of Hor. Active + 4 bits of Hor. Blanking
4D	1	38	56		1080	Ver Active = 1080
4E	1	28	40		40	Ver Blanking = 40
4F		40	64			4 bits of Ver. Active + 4 bits of Ver. Blanking
50	Detailed	30	48		48	Hor Sync Offset = 48
51	timing/monitor	20	32		32	H Sync Pulse Width = 32
52	descriptor #2	36	54		3	V sync Offset = 3 line
53]	00	0		6	V Sync Pulse width: 6 line
54		7E	126		382	Horizontal Image Size = 382 mm (Low 8 bits)
55		D7	215		215	Vertical Image Size = 215 mm (Low 8 bits)
56		10	16	4		4 bits of Hor Image Size + 4 bits of Ver Image Size
57		00	0		0	Hor Border (pixels)
58		00	0		0	Vertical Border (Lines)
59		1A	26			Refer to right above table
5A		00	0			
5B		00	0			
5C		00	0			ASCII Data Sting Tag
5D		FE	254			
5E		00	0			
5F		48	72		Н	
60		47	71		G	
61		50	80		Р	Dell P/N:HGP10
62	Detailed	31	49		1	
63	timing/monitor descriptor #3	30	48		0	
64	uescriptor #3	80	128		10000000	EDID Revison:A00
65		4E	78		N	
66		56	86		V	
67		31	49		1	
68	}	37	55		7	BOE PN
69	1	4E	78		N	
6A	1	34	52		4	
6B	1	4C	76		L	

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6C		00	0			
6D		00	0			Flag
6E		00	0			
6F		00	0			Data Type Tag: Manufacturer Specified Data 00
70		00	0			Flag
71		02	2		-	6-bit Color Depth With 2FRC
72		41	65		-	WLED & singal light bar & one light bar
73		21	33		-	Frame rate 40Hz~65Hz
74	Detailed timing/monitor	B2	178		-	Light Controller:PWM & Max. Luminance300
75	descriptor #4	00	0		-	Front Surface:Anti-Glare & RGB v-stripe
76	•	10	16		-	with DBC
77		00	0		-	no Motion Blur & no Active Gamma
78		00	0		-	no Wireless Enhancement & no In-Cell Scanner
79		0A	10		-	2 Lane edp
7A		41	65		-	Built-In Self Test
7B		0A	10			Format :
7C		20	32			terminate with ASCII code 0Ah
7D		20	32			and pad field with ASCII code 20h
7E	Extension flag	00	0		1	0:1個EDID; N-1: N个EDID
7F	Checksum	61	97	97	-	

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17.0 GENERAL PRECAUTIONS

17.1 HANDLING

- (1) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist or bend the modules.
- (2) Refrain from strong mechanical shock or any force to the module. Otherwise, it may cause improper operation or damage to the module.
- (3) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than 1 HB pencil lead.
- (4) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage to the polarizer due to chemical reaction.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static, it may cause damage to the module.
- (9) Use fingerstalls with soft gloves to keep display clean during the incoming inspection and assembly process.
- (10) Do not disassemble the module.
- (11) Do not pull or fold the LED FPC.
- (12) Do not touch any component which is located on the back side.
- (13) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (14) Pins of connector shall not be touched directly with bare hands.

17.2 STORAGE

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (2) Do not store the TFT-LCD module in direct sunlight.
- (3) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

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17.3 OPERATION

- (1) Do not connect, disconnect the module in the " $Power\ On$ " condition.
- (2) Power supply should always be turned on/off by following item 8.0 " Power on/off sequence ".
- (3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (4) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, BOE is not to be held reliable for the defective operations. It is strongly recommended to contact BOE to find out fitness for a particular purpose.

17.4 OTHERS

- (1) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (2) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.
- (3) If the module displays the same pattern continuously for a long period of time, it can be the situation when The "image sticks" to the screen.
- (4) This module has its circuitry PCB's on the rear or bottom side and should be handled carefully to avoid being stressed.

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Appendix A

The Measurement Methods for the Dimensions of Module

1.Caliper:

Thickness of Outline (Without/With PCB)

- 2. Coordinate Measuring Machine:
- a. Length of Outline (Without Tape Wrinkle or Bulged)
- b. Width of Outline (Without PCB) (Without Tape Wrinkle or Bulged)
- c. Width of Outline (With PCB)
- d. CF Polarizer Size
- e. Active Area (Or AA_BM) Size
- f. Active Area to Outline (Without Tape Wrinkle or Bulged)
- g. Active Area to CF Polarizer
- h. The Distance of Bracket Holes
- i. P-Cover to Outline (Without Tape Wrinkle or Bulged)
- j. Length of P-Cover
- k. Connector Pin 1 to Outline (Without Tape Wrinkle or Bulged)
- 3. Height Gauge: The Different Height of Root and Top on the Bracket (Need to Calculate From Bracket Angle Spec.)
- 4. Feeler Gauge: The Warpage Spec. of Module

Notes:

Except the Critical Dimensions as Above, Other Dimensions are Measured by Coordinate Measuring Machine If Necessary.

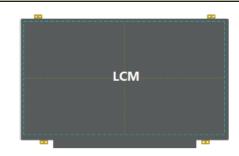
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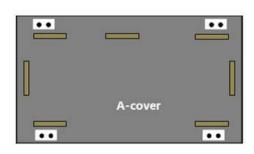
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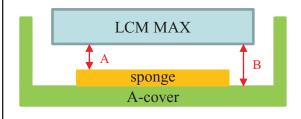


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LCM to A-Cover / sponges z-gap







Plastic Cover Metal Cover (LCM Thickness: Max) (LCM Thickness: M		Metal Cover (LCM Thickness: Max)	
A	>0mm	>0mm	
В	B Min: 1.0mm Min: 0.8mm		
Without the open area of back cover			

Purpose

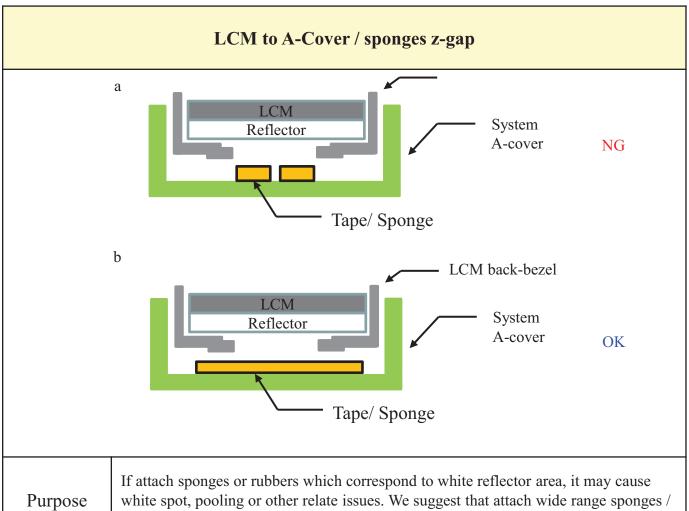
The reflector area is very sensitive, we suggest that design enough z-gap to decrease the risk of water ripple, white spot and other abnormal display

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rubbers which can cover the LCM back-bezel opening

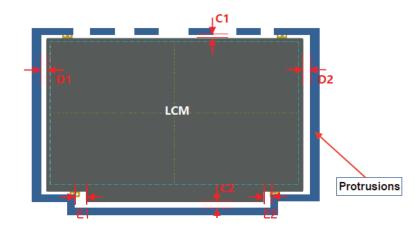
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LCM to side wall / protrusions



	Normal border	Narrow border
D1/D2	Min: 0.45mm	Min: 0.35mm
C1	Min: 0.50mm	
C2	Min: 0.50mm	
E1/E2	Min: 0.55mm	

Purpose

We suggest that design enough gap around LCM to prevent shock test failure, or interference, cell crack, abnormal display...etc. in the reliability test

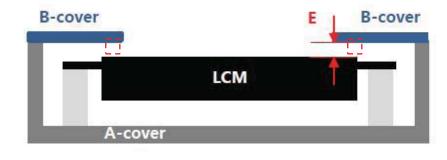
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LCM to B-cover z-gap



B-cover Tape	Tape Gap	
Without	$0.15 \sim 0.25 mm$	
With	$0.15\sim0.20mm$	

Purpose

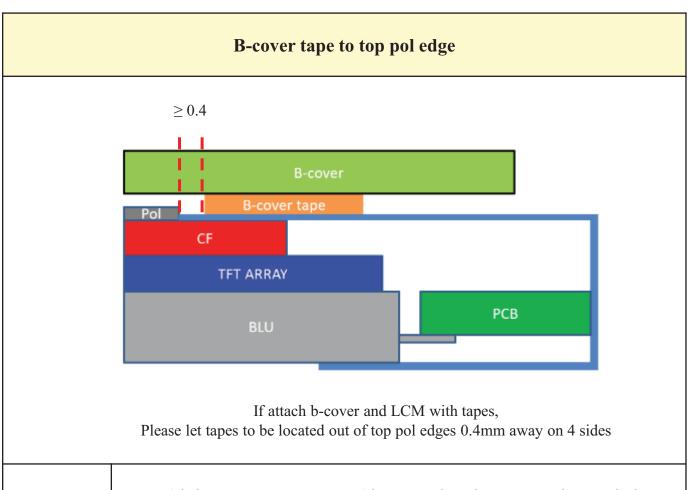
Too less z-gap between system B-cover and LCM top pol has high risk to cause cell crack, pooling, light leakage and other issues

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Purpose

To avoid the B-cover tape override top pol and cause pooling or light leakage issue

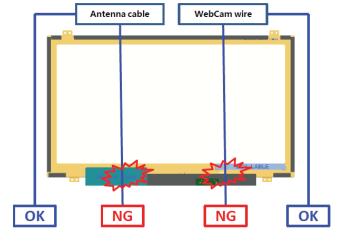
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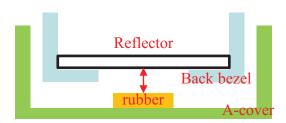
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Antenna Cable & Webcam wire





If sponge within the reflector area is necessary, we suggest that the gap b etween reflector and sponge is more than 0.5mm

Purpose

- 1. We suggest that do not set Antenna or WebCam cable / wire go behind LCM to avoid backpack test, hinge test ,twist test or pogo test with abnormal display
- 2. If the cable / wire is necessary to go behind LCM, please make a groove with rounds or chamfers to protect the cable / wire, or attach with higher sponge / rubbers adjacent to the cable / wire route
- 3. Suggest that attach the cable / wire with tapes to A-cover
- 4. Do not attach anything with LCM reflector area. If attach cable / wire with LCM reflector area, it may cause pooling, white spot, light leakage and other related issues

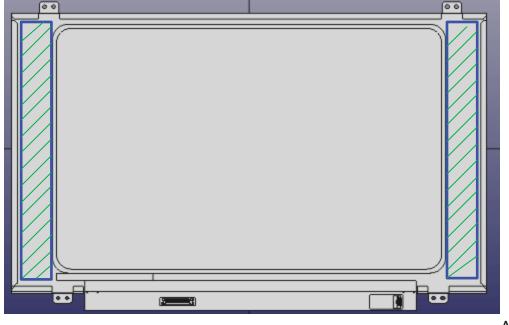
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LCM paste area





Attachment area

Purpose

If use the stretch remove tapes to fix LCM with A-cover, please set the stretch remove tapes correspond to the LCM back-bezel and do not let the tapes override the backbezel's level step of opening

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Position of pressure head Position of pressure head LCM LCM NG OK

Purpose

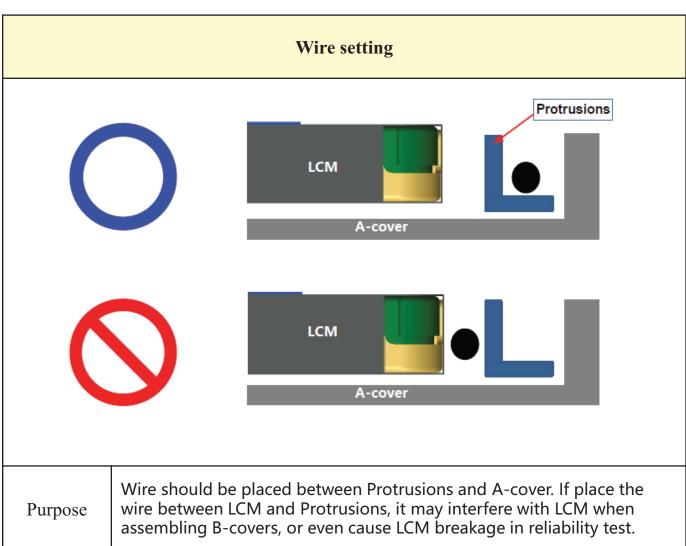
- LCM is fixed on A-cover by double-sided tap which can stick LCM after using the press jig stress LCM during assembling.
- 2. To avoid panel broken the design of pressure head of press jig can not only pin on cell panel. The pressure head needs to pin on the LCM frame, which the LCM frame can share the pressure of the pressing head.

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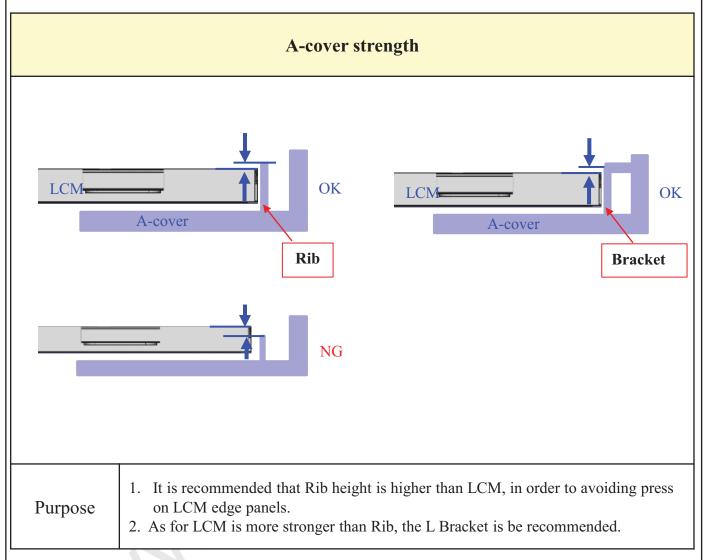
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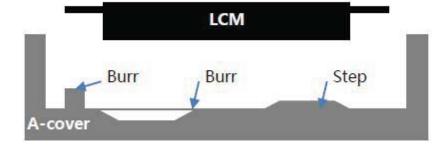
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System A-cover Inner Surface



Purpose

There should not exist any burr, segment gap or protrusions beside Logo, which would cause White Spot or Glass Broken by stress concentration.

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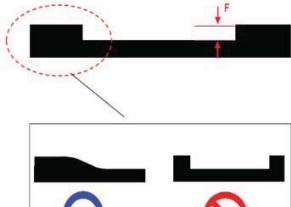
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Keyboard area & Mouse pad





➤ F: max 0.3mm

Purpose

In order to avoiding LCM fragments in reliability test, the step surface of Keyboard and Mouse pad transmits smoothly, and should not be right-angle. For example, when Pogo testing, if the broken hole is done in this location, it is easy to produce fragments.

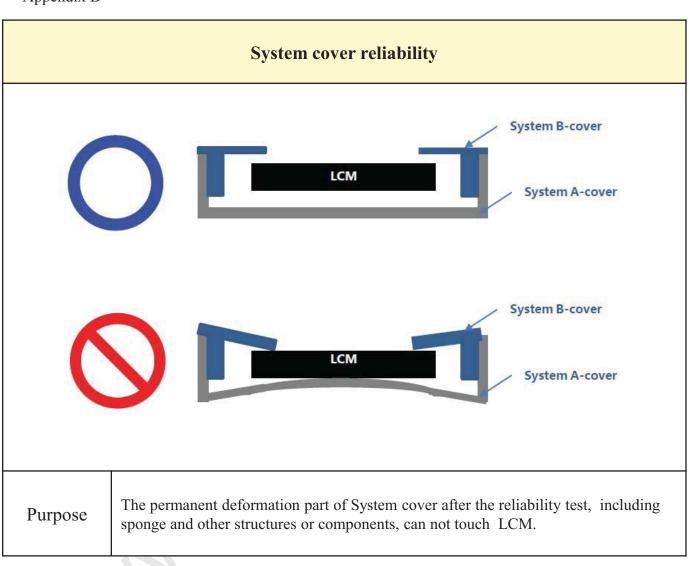
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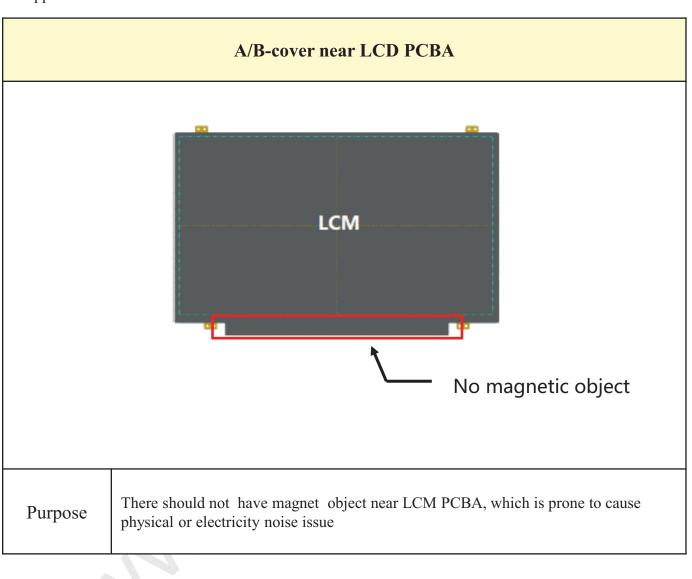


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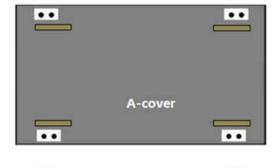
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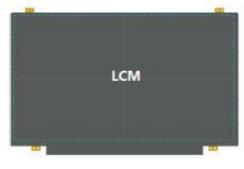
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A-cover add sponges on Boss side wall







Purpose

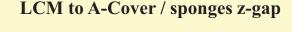
We suggest to attach Sponges to the side of the Boss column of A-cover to reduce the panel broken possibility in assembly. It is recommended to this design synchronously.

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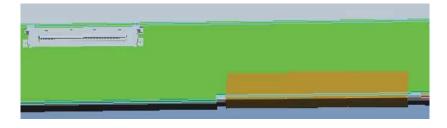
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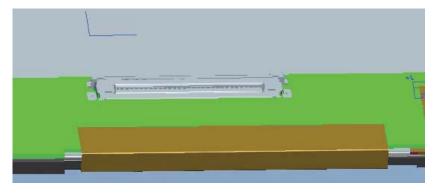












Purpose

Bent product: The position of system connector and FPC should be staggered in X direction. Otherwise, when testing, the system Cable line extrudes FPC, leading to FPC Crack; (Panel FPC Bonding location is related to Mask and can not be changed easily)

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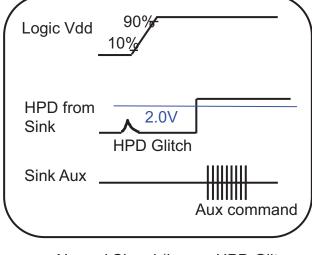
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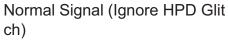
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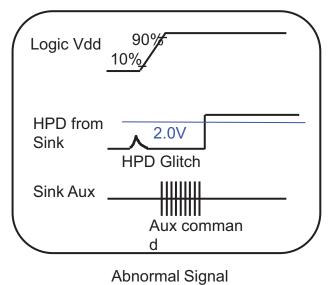


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HPD Signal recognition







Abriormai Signai

Purpose

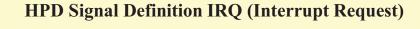
When HPD glitch voltage less than 2.0(V), system signal can't output AUX command data.

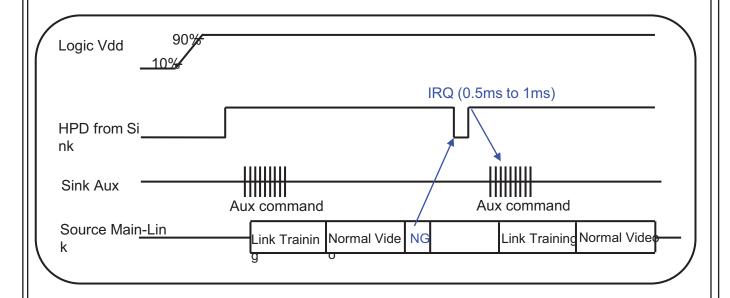
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Purpose

When HPD signal low than 0.5ms to 1ms, the source device should check sink status field from the DPCD and take link training again.

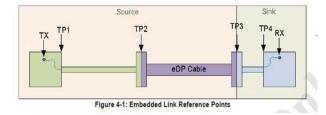
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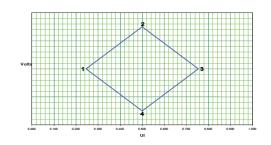
Main link eye diagram of TP3



Measured TP3 on LCM connector.

	UI	Voltage
1	0.246	0
2	0.5	0.075
3	0.755	0
4	0.5	-0.075

Eye for TP3 at HBR



Downstream Device Mask at TP3

	UI	Voltage
1	0.375	0
2	0.5	0.023
3	0.625	0
4	0.5	-0.023

Eye for TP3 at RBR

- 1. Main Link EYE Diagram should meet TP3 point of VESA.
- 2. The measure method is through access fixture.

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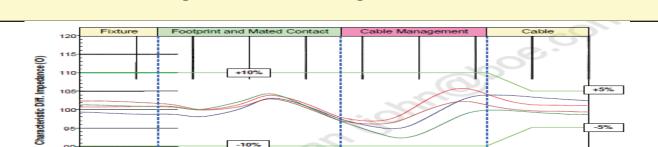
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Global LCD Panel Exchange Center

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Appendix C



Impedance Profile through a DP Connector

Differential Impedance Profile Measurement Data Example

Segment	Differential Impedance Value	Maximum Tolerance
Fixture	100Ω/VESA	±10%
Connector	100Ω/VESA	±10%
Wire management	100Ω/VESA	±10%
Cable	100Ω/VESA	±5%

Impedance Profile Values for Cable Assembly

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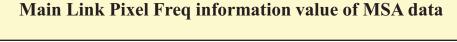
Cable Impedance Profile 85ohm for Cable Assembly

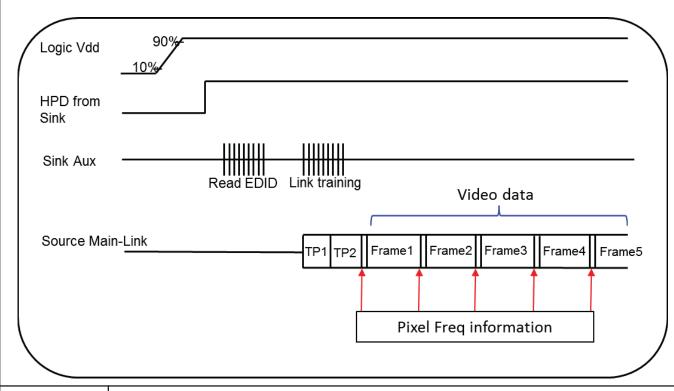
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Purpose

- 1. It need to fix pixel freq information value of MSA data output to prevent the initial abnormal pixel freq information value from incoming after power on.
- 2. BOE can read DPCD to check this value. Ex: BIOS is 1.62G, but into windows is 2.7G.

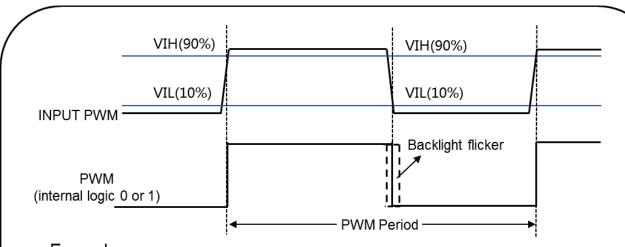
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System Input PWM Rising/Faling time



Example:

Freq	Cycle Time	PWM Rising Time	PWM Falling Time
200Hz	5ms	≤1us	≤1us
1KHz	1ms	≤200ns	≤200ns

Purpose

- 1. LED driver need to calculate the duty cycle of input PWM signal.
- 2. To avoid backlight flicker visible on LCD, system input PWM suggest : PWM rising \leq 200ppm*cycle time ; PWM falling \leq 200ppm*cycle time.

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