Data sheet



Figure similar

SIPLUS S7-300 CPU 314C-2PN/DP with conformal coating - 25...+70°C based on 6ES7314-6EH04-0AB0 . Compact CPU with 192 KB work memory, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), 1st interface MPI/DP 12Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Integr. power supply 24 V DC, Front connector (2x 40-pole) and Micro Memory Card required

General information	
Engineering with	
Programming package	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
• Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
 Reverse polarity protection 	Yes

Digital outputs	
— Rated value (DC)	24 V
Reverse polarity protection	No
In an all an armond	
Input current Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
I²t	0.7 A²·s
Digital inputs	
• from load voltage L+ (without load), max.	80 mA
Digital outputs	
• from load voltage L+, max.	50 mA
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	192 kbyte
• expandable	No
Size of retentive memory for retentive data	64 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last 	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
presentwithout battery	Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data
·	
without battery	
• without battery CPU processing times	Yes; Program and data
without battery CPU processing times for bit operations, typ.	Yes; Program and data 0.06 μs
without battery CPU processing times for bit operations, typ. for word operations, typ.	Yes; Program and data 0.06 μs 0.12 μs
• without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ.	Yes; Program and data 0.06 μs 0.12 μs 0.16 μs
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.	Yes; Program and data 0.06 μs 0.12 μs 0.16 μs
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks	Yes; Program and data 0.06 μs 0.12 μs 0.16 μs 0.59 μs
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks	Yes; Program and data 0.06 µs 0.12 µs 0.16 µs 0.59 µs
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks Number of blocks (total)	Yes; Program and data 0.06 µs 0.12 µs 0.16 µs 0.59 µs
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks Number of blocks (total)	Yes; Program and data 0.06 μs 0.12 μs 0.16 μs 0.59 μs 1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
without battery CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks Number of blocks (total) DB Number, max.	Yes; Program and data 0.06 μs 0.12 μs 0.16 μs 0.59 μs 1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.

. 0:	64 kbyte
• Size, max.	64 KDyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Description	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61; only for PROFINET
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
• per priority class	16
 additional within an error OB 	4
counters, timers and their retentivity	

Counters, timers and their retentivity S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
● Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0

— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
● Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	all, max. 64 KB
Flag	
Number, max.	256 byte
 Retentivity preset 	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
 Retentivity adjustable 	Yes; via non-retain property on DB
Retentivity preset	Yes
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
Inputs, default	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	
— Digital inputs	136.0 to 138.7
Digital outputs	136.0 to 137.7
— Analog inputs	800 to 809
— Analog outputs	800 to 803
Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	16 048
— of which central	1 016
Outputs	16 096

— of which central	1 008
Analog channels	
• Inputs	1 006
— of which central	253
Outputs	1 007
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	4
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
● Racks, max.	4
 Modules per rack, max. 	8; In rack 3 max. 7
Time of day	
Clock	
Hardware clock (real-time)	Yes
 retentive and synchronizable 	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s; Typ.: 2 s
 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF
 Behavior of the clock following expiry of backup period 	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
Digital inputs	24
Number of digital inputs	24

 of which inputs usable for technological functions 	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12; up to 70 °C
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
 of which high-speed outputs 	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	
 Response threshold, typ. 	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	

• on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	Yes
Switching frequency	
• with resistive load, max.	100 Hz
with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A; 1.5 A @ > 60 °C
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
For voltage/current measurement	4
For resistance/resistance thermometer	1
measurement	
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input	5 V; Permanent
(destruction limit), max.	
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input	0.5 mA; Permanent
(destruction limit), max.	o.o mr., i emianent
· · ·	

permissible input current for current input (destruction limit), max.	50 mA; Permanent
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; $\pm 10 \text{ V}$ / $100 \text{ k}\Omega$; 0 V to 10 V / $100 \text{ k}\Omega$
• Current	Yes; ±20 mA / 100 Ω ; 0 mA to 20 mA / 100 Ω ; 4 mA to 20 mA / 100 Ω
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 Ω to 600 Ω / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
— Input resistance (0 to 20 mA)	100 Ω
• -20 mA to +20 mA	Yes
— Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes
— Input resistance (4 mA to 20 mA)	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
— Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
— Input resistance (0 to 600 ohms)	10 MΩ
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Characteristic linearization	
parameterizable	Yes; by software
Cable length	
• shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes

Output ranges, current	
• 0 to 20 mA	Yes
● -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
for voltage output two-wire connection	Yes; Without compensation of the line resistances
 for voltage output four-wire connection 	No
• for current output two-wire connection	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 kΩ
 with voltage outputs, capacitive load, max. 	0.1 μF
• with current outputs, max.	300 Ω
 with current outputs, inductive load, max. 	0.1 mH
Destruction limits against externally applied voltages an	d currents
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
• shielded, max.	200 m
Analog value generation for the inputs	Actual value anamatica (avecaging amaging ties)
Measurement principle Integration and conversion time/resolution per channel	Actual value encryption (successive approximation)
	12 bit
 Resolution with overrange (bit including sign), max. 	12 DIL
 Integration time, parameterizable 	Yes; 16.6 / 20 ms
 Interference voltage suppression for interference frequency f1 in Hz 	50 / 60 Hz
permissible input frequency, max.	400 Hz
Time constant of the input filter	0.38 ms
Basic execution time of the module (all	1 ms
channels released)	
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign),	12 bit
max.	
Conversion time (per channel)	1 ms
Settling time	
• for resistive load	0.6 ms
• for capacitive load	1 ms
• for inductive load	0.5 ms
Encoder	
Connection of signal encoders	

 for voltage measurement 	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
• for current measurement as 4-wire transducer	Yes
 for resistance measurement with two-wire connection 	Yes; Without compensation of the line resistances
 for resistance measurement with three-wire connection 	No
 for resistance measurement with four-wire connection 	No
Connectable encoders	
• 2-wire sensor	Yes
 permissible quiescent current (2-wire sensor), max. 	1.5 mA

permissible quiescent current (2-wire	1.5 mA
sensor), max.	
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
 Voltage, relative to input range, (+/-) 	1.6 %
 Current, relative to input range, (+/-) 	1.6 %
 Resistance, relative to input range, (+/-) 	1.6 %
Voltage, relative to output range, (+/-)	1.6 %
 Current, relative to output range, (+/-) 	1.6 %
Basic error limit (operational limit at 25 °C)	
 Voltage, relative to input range, (+/-) 	0.8 %; Linearity error ±0.06 %
 Current, relative to input range, (+/-) 	0.8 %; Linearity error ±0.06 %
 Resistance, relative to input range, (+/-) 	0.8 %; Linearity error ±0.2 %
 Resistance thermometer, relative to input range, (+/-) 	0.8 %
 Voltage, relative to output range, (+/-) 	0.8 %
 Current, relative to output range, (+/-) 	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %),	f1 = interference frequency
 Series mode interference (peak value of interference < rated value of input range), min. 	30 dB
• Common mode interference, min.	40 dB

Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	Yes
 Point-to-point connection 	No
MPI	
 Transmission rate, max. 	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	Yes
 S7 basic communication 	Yes
— S7 communication	Yes
 S7 communication, as client 	No; but via CP and loadable FB
 S7 communication, as server 	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
 — S7 basic communication 	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
— Activation/deactivation of DP Staves	100

 Number of DP slaves that can be simultaneously activated/deactivated, max. 	8
 — Direct data exchange (slave-to-slave communication) 	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	,
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	·
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
Global data communication	No
 — S7 basic communication 	No
— S7 communication	Yes
 — S7 communication, as client 	No
— S7 communication, as server	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
·	-
2. Interface	PROFINET
Interface type Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
• integrated switch	Yes
Protocols	

• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
— IRT	Yes
— Shared device	Yes
 Prioritized startup 	Yes
 Number of IO devices with prioritized startup, max. 	32
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of IO Devices with IRT and the option "high flexibility" 	128
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
— Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	

— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32

No - Isochronous mode — IRT Yes

— PROFlenergy Yes; With SFB 73 / 74 prepared for loadable PROFlenergy

standard FB for I-Device

Yes - Shared device 2 Number of IO Controllers with shared

device, max.

Transfer memory

1 440 byte; Per IO Controller with shared device - Inputs, max. 1 440 byte; Per IO Controller with shared device - Outputs, max.

Submodules

64 - Number, max.

1 024 byte — User data per submodule, max.

PROFINET CBA

Yes • acyclic transmission Yes cyclic transmission

Open IE communication

8 • Number of connections, max.

0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, • Local port numbers used at the system end 34964, 65532, 65533, 65534, 65535

Yes • Keep-alive function, supported

Protocols

Redundancy mode

Media redundancy

200 ms; PROFINET MRP — Switchover time on line break, typ.

50 - Number of stations in the ring, max.

Open IE communication

Yes; via integrated PROFINET interface and loadable FBs • TCP/IP

8

- Number of connections, max.

1 460 byte — Data length for connection type 01H, max. 32 768 byte — Data length for connection type 11H, max.

- several passive connections per port,

supported

Yes

• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
Isochronous mode	
Isochronous operation (application synchronized up	Yes; For PROFINET only
to terminal)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
 User data per job, max. 	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	30

Total of all master/slave connections	1 000
Data length of all incoming connections	4 000 byte
master/slave, max.	
 Data length of all outgoing connections master/slave, max. 	4 000 byte
 Number of device-internal and PROFIBUS interconnections 	500
 Data length of device-internal und PROFIBUS interconnections, max. 	4 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with acyclic transmission	
 — Sampling frequency: Sampling time, min. 	500 ms
 Number of incoming interconnections 	100
 Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with cyclic transmission	
 Transmission frequency: Transmission interval, min. 	10 ms
 Number of incoming interconnections 	200
 Number of outgoing interconnections 	200
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 Data length per connection, max. 	450 byte
HMI variables via PROFINET (acyclic)	
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
 HMI variable updating 	500 ms
 Number of HMI variables 	200
 Data length of all HMI variables, max. 	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
 Number of linked PROFIBUS devices 	16
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	12
usable for PG communication	11
 reserved for PG communication 	1

— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	11
 usable for OP communication 	11
 reserved for OP communication 	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
 usable for S7 basic communication 	8
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 adjustable for S7 basic communication, 	8
max.	
 usable for S7 communication 	10
 reserved for S7 communication 	0
 adjustable for S7 communication, min. 	0
— adjustable for S7 communication, max.	10
• total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.

S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300

Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
• Forcing, variables	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	
— adjustable	No

of which powerfail-proof	100; Only the last 100 entries are retained
 Number of entries readable in RUN, max. 	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	

Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
 Status indicator digital output (green) 	Yes

Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological
	Functions" Manual)
Limit frequency (pulse)	2.5 kHz

Potential separation		
Potential separation digital inputs		
Potential separation digital inputs	Yes	
• between the channels	No	
 between the channels and backplane bus 	Yes	
Potential separation digital outputs		
Potential separation digital outputs	Yes	
• between the channels	Yes	
 between the channels, in groups of 	8	
 between the channels and backplane bus 	Yes	
Potential separation analog inputs		
Potential separation analog inputs	Yes; common for analog I/O	
between the channels	No	
 between the channels and backplane bus 	Yes	
Potential separation analog outputs		
Potential separation analog outputs	Yes; common for analog I/O	
• between the channels	No	
• between the channels and backplane bus	Yes	

Isolation	
Isolation tested with	600 V DC

Standards, approvals, certificates	
CE mark	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; @ 60°C for UL/ATEX/FM use
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m
 Ambient air temperature-barometric pressure- altitude 	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
 to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process,	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas
measuring and control systems acc. to ANSI/ISA-71.04	concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)

- Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04
- * The supplied plug covers must remain in place over the unused interfaces during operation!

Configuration		
Configuration software		
• STEP 7	Yes; V5.5 or higher	
Programming		
• Command set	see instruction list	
Nesting levels	8	
System functions (SFC)	see instruction list	
 System function blocks (SFB) 	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
User program protection/password protection	Yes	
Block encryption	Yes; With S7 block Privacy	
Dimensions		
Width	120 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	730 g	
last modified:	05/09/2020	