SIEMENS

Data sheet

6AG1223-1BL32-2XB0



SIPLUS S7-1200 SM 1223 16DI/16DQ based on 6ES7223-1BL32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, digital input/output 16 DI/16 DQ, 16 DI 24 V DC, sink/source, 16 DQ, transistor 0.5 A

Figure	similar	
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General information	
Product type designation	SM 1223, DI 16x24 V DC, DQ 16x24 V DC
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	185 mA
Digital inputs	
 from load voltage L+ (without load), max. 	4 mA; per channel
output voltage / header	
supply voltage of the transmitters / header	
 product function / supply voltage for transmitters 	Yes
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	16
• in groups of	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	16
horizontal installation	
— up to 40 °C, max.	16
— up to 50 °C, max.	16
vertical installation	
— up to 40 °C, max.	16
Input voltage	
 Type of input voltage 	DC
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
 for signal "0", max. (permissible quiescent current) 	1 mA
• for signal "1", min.	2.5 mA
• for signal "1", typ.	4 mA
Input delay (for rated value of input voltage)	

for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms,
	selectable in groups of four
for interrupt inputs	
— parameterizable	Yes
Cable length	
 shielded, max. 	500 m
 unshielded, max. 	300 m
Digital outputs	
Number of digital outputs	16
• in groups of	1
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
 with resistive load, max. 	0.5 A
 on lamp load, max. 	5 W
Output voltage	
Rated value (DC)	24 V
● for signal "0", max.	0.1 V; with 10 kOhm load
● for signal "1", min.	20 V DC
Output current	
 for signal "1" rated value 	0.5 A
 for signal "1" permissible range, max. 	0.5 A
 for signal "0" residual current, max. 	10 µA
Output delay with resistive load	
• "0" to "1", max.	50 µs
• "1" to "0", max.	200 µs
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	8 A; Current per mass
Relay outputs	
Switching capacity of contacts	
— with inductive load, max.	0.5 A
— on lamp load, max.	5 W
— with resistive load, max.	0.5 A
Cable length	
 shielded, max. 	500 m
 unshielded, max. 	150 m
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnostics indication LED	
for status of the inputs	Yes
for status of the outputs	Yes
for maintenance	Yes
Potential separation	
Potential separation digital inputs	
between the channels, in groups of	2
Potential separation digital outputs	L
between the channels, in groups of	1
 between the channels and backplane bus 	500 V AC
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Degree and class of protection	1020
IP degree of protection	IP20
Ambient conditions	
Free fall	
Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C

• max.	70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated outputs 8, inputs 8 (no adjacent points) for horizontal mounting position
At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
 Resistant to commercially available coolants and lubricants 	Yes
Use in stationary industrial systems	
 — to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
 — to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
 — to chemically active substances according to EN 60721-3-6 	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
connection method / header	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
	70 mm
Width	70 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
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