## SIEMENS

## Data sheet

## 6AG1223-1BH32-2XB0



SIPLUS S7-1200 SM 1223 8DI/8DQ based on 6ES7223-1BH32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, digital input/output SM 1223, 8 DI/8 DQ, 8 DI 24 V DC, sink/source, 8 DQ, transistor 0.5 A

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General information				
Product type designation	SM 1223, DI 8x24 V DC, DQ 8x24 V DC			
Supply voltage				
Rated value (DC)	24 V			
permissible range, lower limit (DC)	20.4 V			
permissible range, upper limit (DC)	28.8 V			
Input current				
from backplane bus 5 V DC, max.	145 mA			
Digital inputs				
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	4 mA; per channel			
output voltage / header				
supply voltage of the transmitters / header				
<ul> <li>product function / supply voltage for transmitters</li> </ul>	Yes			
Power loss				
Power loss, typ.	2.5 W			
Digital inputs				
Number of digital inputs	8			
• in groups of	2			
Input characteristic curve in accordance with IEC 61131, type 1	Yes			
Number of simultaneously controllable inputs				
all mounting positions				
— up to 40 °C, max.	8			
horizontal installation				
— up to 40 °C, max.	8			
— up to 50 °C, max.	8			
vertical installation				
— up to 40 °C, max.	8			
Input voltage				
<ul> <li>Type of input voltage</li> </ul>	DC			
Rated value (DC)	24 V			
• for signal "0"	5 V DC at 1 mA			
• for signal "1"	15 V DC at 2.5 mA			
Input current	<i></i>			
<ul> <li>for signal "0", max. (permissible quiescent current)</li> </ul>	1 mA			
• for signal "1", min.	2.5 mA			
• for signal "1", typ.	4 mA			
Input delay (for rated value of input voltage)				

for standard inputs				
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms,			
	selectable in groups of four			
for interrupt inputs				
— parameterizable	Yes			
Cable length				
• shielded, max.	500 m			
<ul> <li>unshielded, max.</li> </ul>	300 m			
Digital outputs				
Number of digital outputs	8			
• in groups of	1			
Short-circuit protection	No; to be provided externally			
Limitation of inductive shutdown voltage to	L+ (-48 V)			
Switching capacity of the outputs	0.5.4			
with resistive load, max.	0.5 A			
on lamp load, max.	5 W			
Output voltage     Arted value (DC)	24 V			
• for signal "0", max.	24 v 0.1 V; with 10 kOhm load			
<ul> <li>for signal "1", min.</li> </ul>	20 V DC			
Output current	20,000			
for signal "1" rated value	0.5 A			
<ul> <li>for signal "1" permissible range, max.</li> </ul>	0.5 A			
<ul> <li>for signal "0" residual current, max.</li> </ul>	10 μA			
Output delay with resistive load				
• "0" to "1", max.	50 µs			
• "1" to "0", max.	200 µs			
Total current of the outputs (per group)				
horizontal installation				
— up to 50 °C, max.	4 A; Current per mass			
Cable length				
• shielded, max.	500 m			
<ul> <li>unshielded, max.</li> </ul>	150 m			
Interrupts/diagnostics/status information				
Alarms	Yes			
Diagnostics function	Yes			
Alarms				
Diagnostic alarm	Yes			
Diagnoses				
<ul> <li>Monitoring the supply voltage</li> </ul>	Yes			
Diagnostics indication LED				
<ul> <li>for status of the inputs</li> </ul>	Yes			
<ul> <li>for status of the outputs</li> </ul>	Yes			
for maintenance	Yes			
Potential separation				
Potential separation digital inputs				
between the channels, in groups of	2			
Potential separation digital outputs				
<ul> <li>between the channels, in groups of</li> </ul>	1			
<ul> <li>between the channels and backplane bus</li> </ul>	500 V AC			
Degree and class of protection				
IP degree of protection	IP20			
Ambient conditions				
Free fall				
<ul> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package			
Ambient temperature during operation				
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C			
• max.	70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated			
• At cold rootart min	outputs 4, inputs 4 (no adjacent points) for horizontal mounting position			
<ul> <li>At cold restart, min.</li> </ul>	-25 °C			

Ambient temperature during storage/transportation	
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes
Use in stationary industrial systems	
<ul> <li>— to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>— to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> <li>Military testing according to MIL-I-46058C,</li> </ul>	Yes; Type 1 protection Yes; Discoloration of coating possible during service life
Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
connection method / header	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
• Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	210 g
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