## Data sheet



SIPLUS S7-1200 CPU 1214C DC/DC/relay -40...+70°C with conformal coating based on 6ES7214-1HG40-0XB0 . compact CPU, DC/DC/relay, onboard I/O: 14 DI 24 V DC 10 DO relay 2 A 2 AI 0-10 V DC, Power supply: DC 20.4-28.8V DC, Program/data memory 100 KB

General information	
Product type designation	CPU 1214C DC/DC/relay
Firmware version	V4.1
Engineering with	
Programming package	STEP 7 V13 SP1 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
Rated value (DC)	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V

Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	40 W
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	100 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
rumber of blooks (total)	addressable blocks ranges from 1 to 65535. There is no
	restriction, the entire working memory can be used
ОВ	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 communication modules, no signal board can be used, 8 signal
e de la company par ayaran, max	modules

Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
<ul> <li>Deviation per day, max.</li> </ul>	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 $^{\circ}$ C, max.	14
Input voltage	
<ul><li>Rated value (DC)</li></ul>	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
<ul><li>with resistive load, max.</li></ul>	2 A
● on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
● "0" to "1", max.	10 ms; max.
● "1" to "0", max.	10 ms; max.
Switching frequency	
• of the pulse outputs, with resistive load, max.	1 Hz
Relay outputs	

Number of relay outputs	10
Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
Cable length	Theoriamony To Thinlott, at faced load voltage 100 000
• shielded, max.	500 m
	150 m
• unshielded, max.	130 111
Analog inputs	
Number of analog inputs	2
Input ranges	
<ul> <li>Voltage</li> </ul>	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analysis to the	
Analog outputs  Number of analog outputs	0
Number of analog outputs	Ü
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign),</li> </ul>	10 bit
max.	
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul><li>Conversion time (per channel)</li></ul>	625 μs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
4.1.1.5	
1. Interface Interface type	PROFINET
Physics	Ethernet
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autorossing	Yes
Protocols	165
PROFINET IO Controller	Yes
	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device  PROFINET IO Controller	163, Also simultaneously with 10-Device fullctionality
PROFINET IO Controller	100 Mbit/s
• Transmission rate, max.	COLINION SOLIT
Services	
N 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	40
Number of connectable IO Devices, max.  PROFINET IO Device	16

Services	
— Shared device	Yes
Number of IO Controllers with shared	2
device, max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	177
• MODBUS	Yes
Communication functions	
S7 communication	V
<ul><li>supported</li></ul>	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul><li>Variables</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes

controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	500V AC for 1 minute
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Relays
• between the channels	No
• between the channels, in groups of	2
EMC	
Interference immunity against discharge of static electric	city
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
<ul> <li>Test voltage at air discharge</li> </ul>	8 kV
<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against conducted variable distur	bance induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C

• max.  70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched on digital inputs 7, digital outputs 5, analog inputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 1 (no adjacent points) with horizontal mounting position  • At cold restart, min.  • At cold restart, min.  • min. • max.  • max.  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • With condensation, tested in accordance with IEC 60068-2-38, max.  • With condensation, tested in accordance with IEC 60068-2-38, max.  • With condensation, tested in accordance with IEC 60068-2-39, max.  • Vibration resistance during operation acc. to IEC 60068-2-6  • Operation, tested according to IEC 60068-2-6  • Operation, tested according to IEC 60068-2-27  • Iested		
Max.		switched-on digital inputs 7, digital outputs 5, analog inputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 1 (no adjacent points) with horizontal mounting position
* max.     * Altitude during operation relating to sea level      * Installation altitude above sea level, max.     * Ambient air temperature-barometric pressureallitude     * Ambient air temperature-barometric pressureallitude     * Timin Timax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Timin (Timax - 10 K) at 795 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC  Relative humidity     * With condensation, tested in accordance with IEC 60068-2-38, max.  **Vibrations**      * Vibration resistance during operation acc. to IEC 60068-2-6     * Operation, tested according to IEC 60068-2-7     * Ves. IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  **Resistance**  Coolants and lubricants**  — Resistant to commercially available coolants and lubricants**  — To biologically active substances according to EN 60721-3-3     * — to mechanically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to hemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active s	Ambient temperature during storage/transportation	
Altitude during operation relating to sea level  Installation altitude above sea level, max. Ambient air temperature-barometric pressurealtitude  Train (Tmax + 10 K) at 795 hPa 658 hPa (+2 000 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa (+2 000 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa (+3 500 m) // Train (Tmax + 20 K) at 658 hPa 540 hPa .	● min.	-40 °C
Initialiation altitude above sea level, max. Ambient air temperature-barometric pressurealitude  Ambient air temperature-barometric pressurealitude  Tmin (Tmax - 10 K) at 795 hPa 580 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 500 m); above 2 000 m max. 132 V AC  Relative humidity  With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations  Vibrations  Vibrations  Vibrations  Vibration resistance during operation acc. to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Operation, tested according to IEC 60068-2-7  Yes: IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to enemically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60	• max.	70 °C
Ambient air temperature-barometric pressurealtitude  Image: Train Trax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Train (Trax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa (+3 500 m +3 500 m) // Train (Trax - 20 K) at 658 hPa 540 hPa .	Altitude during operation relating to sea level	
altitude  Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m) +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m) +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m) +3 500 m) // 10 m	<ul> <li>Installation altitude above sea level, max.</li> </ul>	2 000 m
With condensation, tested in accordance with IEC 60068-2-38, max.      Vibrations		Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m
Vibrations  Vibration resistance during operation acc. to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Ves  Shock testing  Ves; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available colants and lubricants  Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6	Relative humidity	
● Vibration resistance during operation acc. to IEC 60068-2-6  ● Operation, tested according to IEC 60068-2-6  Yes  Shock testing  ● tested according to IEC 60068-2-27  ● tested according to IEC 60068-2-27  Pes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	,	
IEC 60068-2-6	Vibrations	
Shock testing  ● tested according to IEC 60068-2-27  Ves; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to emically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6		2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
• tested according to IEC 60068-2-27  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6	<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	Shock testing	
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Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according according to EN 60721-3-3 — to biologically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	Coolants and lubricants	
Test biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6		Yes; Incl. diesel and oil droplets in the air
to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	Use in stationary industrial systems	
to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6		
according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	-	
<ul> <li>to biologically active substances according to EN 60721-3-6</li> <li>to EN 60721-3-6</li> <li>to chemically active substances according to EN 60721-3-6</li> <li>to EN 60721-3-6</li> <li>to EN 60721-3-6</li> <li>to mechanically active substances according to EN 60721-3-6</li> <li>Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request</li> <li>Yes; Class 6C3 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</li> <li>Yes; Class 6S3 incl. sand, dust; *</li> </ul>	-	Yes; Class 3S4 incl. sand, dust, *
to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  6B3 on request  Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 6S3 incl. sand, dust; *	Use on ships/at sea	
to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  52 (severity degree 3); *  Yes; Class 6S3 incl. sand, dust; *		
according to EN 60721-3-6	-	
Usage in industrial process technology	-	Yes; Class 6S3 incl. sand, dust; *
	Usage in industrial process technology	

— Against chemically active substances acc.
to EN 60654-4
— Environmental conditions for process,

measuring and control systems acc. to

Yes; Class 3 (excluding trichlorethylene)

Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)

Remark

ANSI/ISA-71.04

 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 \* The supplied plug covers must remain in place over the unused interfaces during operation!

## Conformal coating

• Coatings for printed circuit board assemblies acc. to EN 61086

Yes; Class 2 for high reliability

• Protection against fouling acc. to EN 60664-3

Yes; Type 1 protection

 Military testing according to MIL-I-46058C, Amendment 7 Yes; Discoloration of coating possible during service life

 Qualification and Performance of Electrical Insulating Compound for Printed Board

Assemblies according to IPC-CC-830A

Yes; Conformal coating, Class A

# Configuration Programming

## Programming language

— LAD

Yes

— FBD

Yes

— SCL

Yes

## Cycle time monitoring

• adjustable

Yes

#### Dimensions

Width	110 mm
Height	100 mm
Depth	75 mm

## Weights

Weight, approx.

435 g

last modified:

05/09/2020