

SIPPLUS S7-1200 CPU 1212C DC/DC/relay for medical exposure with conformal coating based on 6ES7212-1HE40-0XB0 . compact CPU, DC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DO relay 2A 2 AI 0-10 V DC Power supply: 20.4-28.8 V DC Program/data memory 75 KB



### General information

Product type designation	CPU 1212C DC/DC/relay
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### Supply voltage

Rated value (DC)	Yes
<ul style="list-style-type: none"> <li>• 24 V DC</li> </ul>	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes

### Load voltage L+

<ul style="list-style-type: none"> <li>• Rated value (DC)</li> </ul>	24 V
<ul style="list-style-type: none"> <li>• permissible range, lower limit (DC)</li> </ul>	5 V
<ul style="list-style-type: none"> <li>• permissible range, upper limit (DC)</li> </ul>	250 V

### Input current

Current consumption (rated value)	400 mA; Typical
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V

### Output current

for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
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Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>• 24 V</li> </ul>	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	75 kbyte
<ul style="list-style-type: none"> <li>• expandable</li> </ul>	No
Load memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	1 Mbyte
<ul style="list-style-type: none"> <li>• Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes; maintenance-free
<ul style="list-style-type: none"> <li>• without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 $\mu$ s; / instruction
for word operations, typ.	1.7 $\mu$ s; / instruction
for floating point arithmetic, typ.	2.3 $\mu$ s; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	4 kbyte; Size of bit memory address area
Local data	
<ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
<ul style="list-style-type: none"> <li>• Inputs, adjustable</li> </ul>	1 kbyte
<ul style="list-style-type: none"> <li>• Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules

Time of day	
<b>Clock</b>	
<ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>	Yes 480 h; Typical 60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
<ul style="list-style-type: none"> <li>• of which inputs usable for technological functions</li> </ul>	4; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	8
<b>Input voltage</b>	
<ul style="list-style-type: none"> <li>• Rated value (DC)</li> <li>• for signal "0"</li> <li>• for signal "1"</li> </ul>	24 V 5 V DC at 1 mA 15 V DC at 2.5 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	500 m; 50 m for technological functions 300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6; Relays
<b>Switching capacity of the outputs</b>	
<ul style="list-style-type: none"> <li>• with resistive load, max.</li> <li>• on lamp load, max.</li> </ul>	2 A 30 W with DC, 200 W with AC
<b>Output delay with resistive load</b>	
<ul style="list-style-type: none"> <li>• "0" to "1", max.</li> <li>• "1" to "0", max.</li> </ul>	10 ms; max. 10 ms; max.
<b>Switching frequency</b>	
<ul style="list-style-type: none"> <li>• of the pulse outputs, with resistive load, max.</li> </ul>	1 Hz
<b>Relay outputs</b>	

• Number of relay outputs	6
• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	0
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 μs
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Physics	Ethernet
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• Open IE communication	Yes
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	

— Number of connectable IO Devices, max.	16
<b>PROFINET IO Device</b>	
<b>Services</b>	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
<b>Further protocols</b>	
• MODBUS	Yes
<b>Communication functions</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
<b>Number of connections</b>	
• overall	16; dynamically
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<b>Forcing</b>	
• Forcing	Yes
<b>Diagnostic buffer</b>	
• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
<b>Integrated Functions</b>	
Number of counters	4

Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4

### Potential separation

Potential separation digital inputs	
• Potential separation digital inputs	500V AC for 1 minute
• between the channels, in groups of	1
Potential separation digital outputs	
• Potential separation digital outputs	Relays
• between the channels	No
• between the channels, in groups of	2

### EMC

Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
Emission of radio interference acc. to EN 55 011	
• Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

### Degree and class of protection

IP degree of protection	IP20
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### Ambient conditions

Free fall	
• Fall height, max.	0.3 m; five times, in product package

<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	<p>-20 °C; = Tmin; Startup @ 0 °C</p> <p>60 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical</p>
<ul style="list-style-type: none"> <li>• horizontal installation, min.</li> <li>• horizontal installation, max.</li> <li>• vertical installation, min.</li> <li>• vertical installation, max.</li> <li>• At cold restart, min.</li> </ul>	<p>-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C</p> <p>60 °C; = Tmax</p> <p>-20 °C; = Tmin; Startup @ 0 °C</p> <p>50 °C; = Tmax</p> <p>0 °C</p>
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	<p>-40 °C</p> <p>70 °C</p>
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	<p>2 000 m</p> <p>Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC</p>
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	<p>100 %; RH incl. condensation/frost (no commissioning under condensation conditions)</p>
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>• Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>• Operation, tested according to IEC 60068-2-6</li> </ul>	<p>2 g (m/s<sup>2</sup>) wall mounting, 1 g (m/s<sup>2</sup>) DIN rail</p> <p>Yes</p>
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>• tested according to IEC 60068-2-27</li> </ul>	<p>Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms</p>
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
<ul style="list-style-type: none"> <li>— Resistant to commercially available coolants and lubricants</li> </ul>	<p>Yes; Incl. diesel and oil droplets in the air</p>
<b>Use in stationary industrial systems</b>	
<ul style="list-style-type: none"> <li>— to biologically active substances according to EN 60721-3-3</li> <li>— to chemically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	<p>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</p> <p>Yes; Class 3C4 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 3S4 incl. sand, dust, *</p>
<b>Use on ships/at sea</b>	
<ul style="list-style-type: none"> <li>— to biologically active substances according to EN 60721-3-6</li> </ul>	<p>Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request</p>

— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
<b>Configuration</b>	
<b>Programming</b>	
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— SCL	Yes
<b>Cycle time monitoring</b>	
• adjustable	Yes
<b>Dimensions</b>	
Width	90 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	385 g
<b>last modified:</b>	05/09/2020