

This guide provides specifications for Unitronics' controller V560-T25B, which comprises a built-in operating panel containing a 5.7" color touchscreen and an alpha-numeric keypad with function keys. You can find additional documentation on the Unitronics' Setup CD and in the Technical Library at www.unitronics.com.

Technical Specifications

Power Supply

Input voltage	12 or 24VDC
Permissible range	10.2-28.8VDC
Max. current consumption	540mA@12V 270mA@24V

Battery

Back-up	7 years typical at 25 °C, battery back-up for RTC and system data, including variable data.
Replaceable	Yes, without opening the controller.

Graphic Display Screen

	See Note 1
LCD Type	TFT
Illumination backlight	White LED
Display resolution, pixels	320x240 (QVGA)
Viewing area	5.7"
Colors	65,536 (16-bit)
Touchscreen	Resistive, analog
'Touch' indication	Via buzzer
Screen brightness	Via software (Store value to SI 9).
Keypad	Displays virtual keyboard when the application requires data entry.

Notes:

1. Note that the LCD screen may have a single pixel that is permanently either black or white.
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Keypad

Number of keys	24 programmable function keys
Key type	Metal dome, sealed membrane switch
Slides	Slides may be installed in the operating panel faceplate to custom-label the keys. One blank set of slides is supplied with the controller.

Program

Memory size Application Logic – 2MB, Images – 12MB, Fonts – 1MB

Operand type	Quantity	Symbol	Value
Memory Bits	8192	MB	Bit (coil)
Memory Integers	4096	MI	16-bit
Long Integers	512	ML	32-bit
Double Word	256	DW	32-bit unsigned
Memory Floats	64	MF	32-bit
Timers	384	T	32-bit
Counters	32	C	16-bit

Data Tables 120K dynamic data (recipe parameters, datalogs, etc.)
 192K fixed data (read-only data, ingredient names, etc)

HMI displays Up to 1024

Program scan time 9 μsec per 1K of typical application

Removable Memory

SD card Compatible with fast SD cards; store datalogs, Alarms, Trends, Data Tables, backup Ladder, HMI, and OS. See Note 2

Notes:

- User must format via Unitronics SD tools utility.

Communication

Serial ports 2. See Note 3&4

RS232

- Galvanic isolation Yes
- Voltage limits ±20VDC absolute maximum
- Baud rate range 300 to 115200 bps
- Cable length Up to 15m (50')

RS485

- Galvanic isolation Yes
- Voltage limits –7 to +12VDC differential maximum
- Baud rate range 300 to 115200 bps
- Nodes Up to 32
- Cable type Shielded twisted pair, in compliance with EIA RS485
- Cable length 1200m maximum (4000')

USB See Note 4

- Port type Mini-B
- Galvanic isolation No
- Specification USB 2.0 compliant; full speed
- Baud rate range 300 to 115200 bps
- Cable USB 2.0 compliant; up to 3m

CANbus port	1	
Nodes	CANopen	Unitronics' CANbus protocols
	127	60
Power requirements	24VDC (±4%), 40mA max. per unit. See Note 5	
Galvanic isolation	Yes, between CANbus and controller	
Cable length/ baud rate	25 m	1 Mbit/s
See Note 5	100 m	500 Kbit/s
	250 m	250 Kbit/s
	500 m	125 Kbit/s
	500 m	100 Kbit/s
	1000 m*	50 Kbit/s
	1000 m*	20 Kbit/s
		* If you require cable lengths over 500 meters, contact technical support.
Optional port	User may install a single Ethernet port, or an RS232/RS485 port. Available by separate order.	

Notes:

- The standard for each port is set to either RS232/RS485 according to DIP switch settings. Refer to the Installation Guide.
- The USB port may be used for programming, OS download, and PC access. Note that COM port 1 function is suspended when this port is physically connected to a PC.
- Supports both 12 and 24VDC CANbus power supply, (±4%), 40mA maximum per unit. Note that if 12 VDC is used, the maximum cable length is 150 meters.

I/Os

	Number of I/Os and types vary according to module. Supports up to 1024 digital, high-speed, and analog I/Os.
Snap-in I/O modules	Plugs into rear port to create self-contained PLC with up to 62 I/Os.
Expansion modules	<u>Local adapter</u> (P.N. EX-A1), via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules comprising up to 128 additional I/Os. <u>Remote adapter</u> (P.N. EX-RC1), via CANbus port. Connect up to 60 adapters; connect up to 8 I/O expansion modules to each adapter.
Exp. port isolation	Galvanic

Dimensions

Size	228.4X146.5X70.5mm (8.99"X5.76"X2.77"). See Note 6
Weight	750 gm (26.4 oz)

Notes:

- For exact dimensions, refer to the product's Installation Guide.

Mounting

Panel-mounting Via brackets

Environment

Inside cabinet	IP20 / NEMA1 (case)
Panel mounted	IP65 / NEMA4X (front panel)
Operational temperature	0 to 50°C (32 to 122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Relative Humidity (RH)	5% to 95% (non-condensing)

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DOC15004-C9 06/15