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Human Machine Interface

Profibus-DP Slave

XGT Panel Series

User's Manual

Profibus-DP I/F





- Read this manual carefully before installing, wiring, operating, servicing or inspecting this equipment.
- Keep this manual within easy reach for quick reference.



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Before using the product...

To use the product safely and effectively, please read this instruction manual thoroughly before use.

- Please keep to the safety precaution, for it is to prevent accidents and potential danger from occurring.
- ► Safety precaution is classified into 'Warning' and 'Caution' and their meanings are as follows.

Warning Violating the instruction may result in serious personal injury or death.

Caution Violating the instruction may result in slight personal injury or product damage.

► The indicated illustrations on the product and in the manual have the following meanings.

/! Be cautious, for danger may be present.

4 Be cautious, for there is a possibility of an electric shock.

► After reading the instruction manual, keep it handy for quick reference.





Design Precautions

Install a safety circuit external to the HMI to protect the whole control system in case of external power supply trouble.

Serious trouble may occur to the entire system due to erroneous output/operation of the HMI.

Design Precautions

Caution

 In/output signal or communication cable should be at least 100mm apart from High-voltage/power wires.

Otherwise, it may cause erroneous output/operation.

Installation Precautions

⚠ Caution

• Use the HMI in an environment that meets the general specification contained in this

manual or datasheet.

Otherwise, it could result in electric shock, fire, erroneous operation or deterioration.

> In case of much vibration in the installed environment, be sure to insulate the HMI from

direct vibration.

Otherwise, it could result in electric shock, fire or erroneous operation.

• Be sure not to let foreign substances such as conductive debris inside the product. Otherwise, it could result in electric shock, fire or erroneous operation.





Wiring Precautions

🗥 Warning

• Be sure to turn off the HMI and external power before wiring.

Otherwise, it may result in an electric shock or damage to the product.

- Wire correctly by checking each of the product's rated voltage and terminal layout. Otherwise, it may result in fire, electric shock or erroneous operation.
- Tighten terminal screws with specified torque when wiring.
 If terminal screws are loose, it may result in short circuits, fire or erroneous operation.
- Use the exclusive HMI 3-type grounding for the FG terminal.
 If not grounded, it may result in erroneous operation.
- Be sure not to let any foreign substances such as wiring debris inside the module. Such debris may cause fire, damage or erroneous operation.





Startup and Maintenance Precautions

Warning

- Do not touch the terminals while power is on.
 Otherwise, it may cause electric shock or erroneous operation.
- Turn off the PLC and external power when cleaning or tightening the terminal. Otherwise, it may cause electric shock or erroneous operation.
- Do not charge, disassemble, heat, short circuit, solder, etc. the battery. Mishandling the battery may cause overheating, crack, fire and may result in injury or fire.

<u>Caution</u>

- Do not disassemble PCB from the product case or modify the product. Otherwise, it may result in fire, electric shock or erroneous operation.
- Use cellular phone or walky-talky at least 30cm away from the PLC.

Otherwise, it may result in erroneous operation.

Disposal Precaution

• When disposing of this product or battery, treat it as industrial waste.

Otherwise, it may cause poisonous pollution or explosion.





Revision History

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Version	Date	Contents	Revised location
V1.0	'11.8	First Edition	-

The number of User's manual is indicated the right side of the back cover.
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Thank you for purchasing the HMI of LS Industrial Systems Co., LTD.

For right use of the product, read carefully the manual to understand the functions, performance, installation and programming of the product you have purchased before use it and make sure that this manual is delivered to the final user and person in charge of maintenance.

The following manual deals with use of the product.

When necessary, read the following manuals and place an order.

Otherwise you can download PDF files by signing in our company's home page http://eng.lsis.biz/.

Related Manuals

Γ

Title	Contents	Serial Number	
XGT Panel	This manual describes the line diagrams and communication		
Communication	settings necessary for connecting the XGT Panel products to	10310000857	
User's Manual	control devices such as the PLC or inverter.		
	This is the XGT Panel software manual describing the functions	10310000876	
XP-Builder	such as the display data, communication and environment		
User's Manual	setting, logging/recipe data backup, simulator and printing to use		
	the XGT Panel products.		
XGT Panel	This manual explains the specifications, features and system	1021000967	
User's Manual	composition of the XGT Panel series.	10310000867	





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Chapter 1 Introduction

1.1 Introduction

This user manual describes Profibus-DP I/F module out of XGT PANEL system network. Profibus-DP I/F, a world-class field bus based on 12M bps high-speed communication, is responsible for communication between XGT PANEL and Profibus Master (e.g. XGT series Profibus Master module) and provides Bus-type topology and total 9 kinds of communication speed to enable it to compose of a flexible filed bus system. Especially, since Profibus-bus is the field bus that has the highest rate of occupancy in the world market, it can configure an automatic system by associating with any other device. Refer to the following S/W along with this user manual to program:

- XP-Builder (Tool): V1.24 or above
- XGT-Panel SW: V1.24 or above

1.2 Special Feature

XP Profibus-DP I/F Module has the following special features:

- (1) Comply with PROFIBUS DP-V0 protocol.
- (2) Available to send up to 224-byte in/output data
- (3) Provide DP-Slave status and diagnosis functions
- (4) Available to mount one set to XGT PANEL
- (5) Available to connect to 32 stations per segment on bus topology
- (6) Provide total 9 types of communication speed

1.3 Product Configuration

1.3.1 Model Name Marking

This section describes the product configuration of XP Profibus-DP I/F Module.

Model Name	Description	Remark
XPO-PSEA	Profibus-DP I/F	

1.3.2 The Number of Mountable System

Only one set is mountable to HMI device on XP Profibus-DP I/F Module





1.4 Software for Using the Product

The following section describes main programming tools and other software to use Profibus-DP I/F Module. For more accurate application of program and communication, refer to the following information and apply it to the system.

1.4.1 XP-Builder

XP-Builder helps the user to set communication parameters to run Profibus-DP I/F Module and to download to relevant drivers.

Those settings are executed through "Project Property"-> "Device Settings" screen of XP-Builder as done for general serial communication settings.

Project Property	
Storage Settings Summary XGT	Global Script Settings Auxiliary Settings Extended C Panel Settings Screen Settings Security Settings Key Window Setting
XGT <u>P</u> anel	XP50-TTA
🔲 Use 1:N Con <u>n</u> ectio	n Add Controller Delete Controller
0: PROFIBUS DP SI	ave
Controller Setting	2
<u>M</u> aker:	PROFIBUS International v1,00
Product:	PROFIBUS DP Slave
Connection Prop	erty
P <u>r</u> otocol:	Aux Card
<u>T</u> imeout:	10 + 100ms Wait to send: 0 ms Retry count: 3
<u>П</u> <u>U</u> se XG5000	simulator

[Figure 1.4.1] Setting Screen of XP-Builder Profibus-DP

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1.4.2 Checking the version of Profibus-DP I/F Module

Each communication module has a label showing product information on its external case. Profibus-DP I/F Module has a label attached to its back with its model name and version written.



Chapter 2 Product Specification

2.1 General

The general specifications of Profibus-DP I/F module (XPO-PSEA) are as follows.

No.	ltems	Specifications					Related standards
1	Ambient temperature	0~50℃					
2	Storage temperature			-20∼+60 °C			
3	Ambient humidity		1	0~85%RH (Non-con	densing)		
4	Storage humidity		1	0~85%RH (Non-con	densing)		
			Occa	sional vibration		-	
		Frequency		Acceleration	Amplitude	times	
		5 ≤ f < 9Hz		_	3.5mm		
5	Vibration	$9 \leq f \leq 150$ Hz		9.8m/s ² (1G)	-	10 times and	
5	resistance		Conti	nuous vibration		directions	IEC61131-2
		Frequency		Acceleration	Amplitude	(X Y and Z)	
		$5 \leq f < 9Hz$		-	1.75mm	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
		$9 \le f \le 150$ Hz	$9 \le f \le 150$ Hz 4.9 m/s ² -				
	Shock	 Peak acceleration: 14 	7 m/s ² (15g)				
6	resistance	Duration: 11ms					IEC61131-2
		• Halt-sine, 3 times eac	h direction pe	er each axis			
		Square wave		AC Sy	stem: ±1,500V		LSIS standard
			DC System: ±1,000V				
		discharge	6kV (Contact discharge)			IEC61000.4.2	
		Radiated					1200100042
7	Noise resistance	electromagnetic		27~50	00 MHz, 10V/m		IEC61131-2,
		field noise			-		IEC61000-4-3
		Fast transient/bust	Segme	Power supply	Digital/analog	g input/output	IFC61131-2
		noise	nt	module	communicat	tion interface	IEC61000-4-4
			Voltage	2kV			
8	Environment		Free fror	n corrosive gasses and	d excessive dust		
9	Operating	Up to 2,000 ms (6.562ft)					
	height						
10	Pollution	2 or less					
11	Cooling	Air cooling					
	Cooling						

Note

1) IEC(International Electro-technical Commission): This international NGO promotes global cooperation for standardization in the electrical and electric technology field and issues international standards as well as operates relevant compliance assessment regimes as an international electricity standard commission)

2) Pollution Degree: An index showing pollution degree of the service environment, which decides the device's insulation performance. For example, pollution degree 2 refers only to common non-conducting pollution. But, it also refers to the state in which temporal conduction caused by condensation.



2.2 Performance Specification

This section describes the system's configuration standard according to the media of Profibus-DP I/F Module. Refer to the following table to configure the system.

2.2.1 Performance Specification

Itom	Standard			
nem	PROFIBUS-DP			
Module Type	PROFIBUS Option Module for XGT Panel			
Network Type	PROFIBUS-DP			
Support Slave Protocol	DP-V0			
Standard	EN50170/DIN19245			
Interface	RS-485(electricity)			
Topology	Bus Way			
Modulation Method	NRZ(Non Return to Zero)			
MAC(Media Approaching)	Local Token Ring			
	Transmission distance(m)	Baud rate(bps)		
Maximum Transmission distance and	1,200	9.6k/19.2k/93.7k		
Raud rate	1,000	187.5k		
(Embadded Auto Paud rate Eurotion)	400	500k		
(Embedded Auto Baud Tate Function)	200	1.5M		
	100	3M/6M/12M		
Maximum contact station number per				
network				
Maximum contact station number per	32 stations/Include master) Available	to set 0 through up to 125 stations		
segment	52 Station is (in Gude master), Available	to set o through up to 120 stations		
Service Cable	Twisted Pair Cable (Refer to 2.4 Cabl	e Standard)		
(Same as Smart I/O Pnet Cable)	TWISTER Pair Cable (Refer to 2.4 Cable Standard)			
Maximum in/output data size per slave	Input 224/ Output 224 byte			
Setting Type	1,2,4,8,16,32,48,64,104,112 Words			
Number of mounted I/O module	1 set			
Mounted Location	XP back Aux slot			

2.2.2 Installable XGT Panel

XGT Panel	Interface
XP30-BTE/TTE	X No mountable
XP50-TTE	X No mountable
XP30-BTA	Mountable
XP30 - TTA	Mountable
XP50 - TTA	Mountable
XP70-TTA (DC/AC)	Mountable
XP80-TTA (DC/AC)	Mountable
XP90 - TTA	Mountable





2.3 Part Name

Γ

Each part of Profibus-DP Module has the following name:



A. LED Sector

Category	Name	Normal	Abnormal	Description
1	PWR LED	ON	OFF	Module's power status
2	RUN LED	ON	OFF	When it is in Data Exchange Mode, It turns ON
3	ERR LED	OFF	ON	 Master parameter error Master configuration error Watchdog error XP Body configuration parameter error

B. Profibus I/F Connector Sector

- D-SUB 9 Pin Female





2.4 Communication Cable Specification

Cables that comply with Profibus standard for Profibus-DP shall be used and the Company recommends using the cable with the following specification:

2.4.1 Profibus-DP Cable Specification

1) Cable Specification

Category	SI	pecification			
	Belden Network Cable				
	Type: Network Components				
Cable	Protocol: FMS-DP				
	Certification: No				
	Order No.: 3077F, 3079A				
AWG	22				
Туре	BC-Bare Copper				
Insulation	PE-Polyethylene	森森			
Insulation Strength	0.035(lnch)				
Shield	Aluminum Foil-Polyester Tape/Braid Shield				
Capacitance	8500pF/ft				
Impedance	150Ω				
Number of core	2 Cores				

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VICPAS HMI Parts Center

- 2) Connector's structure and connector wire method
 - (1) Input wire: green line is connected to A1, red line is connected to B1.
 - (2) Output wire: green line is connected to A2, red line is connected to B2
 - (3) Shield is connected to connector's clamp.

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(4) When installing the connector in terminal, install cable at the A1.B1.



3) Profibus-DP Terminating

- Connection Connector







Chapter 3 Installation and Trial Run

3.1 Installation Environment

(This section is as described in 10.1.1. Installation Environment of "XGT Panel User Manual.)

This machine has high reliability regardless environment. But for reliability and stability, be careful the followings

(1) Environment condition

- (a) Install at the panel which can protect this machine from water and dust. XGT Panel is designed by IP65 Standard in front parts and IP20 Standard in rear parts.
- (b) Install at the place where impact and vibration is not continuously applied. XGT Panel is designed to meet IEC standard (IEC 61131-2).
- (c) Do not expose this machine to direct light.
- (d) Do not install at the place where rapid temperature change can occur. Moisture by rapid temperature change can cause malfunction and damage.
- (e) This machine should be installed within 0 ~ 50°C, otherwise the screen may be changed or cause malfunction
- (f) This machine should be installed within 10~85% relative-humidity.
- Moisture by rapid temperature change can cause malfunction and damage.
- (g) Avoid corrosive gas and burnable gas.

(2) Installation construction

- (a) When doing screw's processing or wiring construction, be careful that the remains do not enter the XGT Panel inside.
- (b) Install at the place where you can easily control.
- (c) Do not install with high voltage machine within same Panel.
- (d) Keep distance of more than 100mm from duct for wiring and peripheral machine.
- (e) Ground at the place where few noises develop.

(3) Anti-heat design of control panel

- (a) In case of installing XGT Panel in the airtight panel, consider the heat by other machine as well as own heat. In case that the air circulates through a ventilating opening or a general pan, XGT Panel system can be influenced by in-draft of dust or gas.
 (b) We recommend you to install a filter or to use an airtight heat exchanger.
- Remark
- Anti-water and anti-vibration standard
 - ▶ IP standard is IEC 529 standard (international anti-water grade regulation) and it can be divided into protection grade against invasion of solid matter and protection grade against invasion of water.
 - ▶ In the IP65 certification, it can be divided into protection against dust (6) and water jets from all sides (5).
 - ► IP20 is about protection against solid matter (2) whose diameter is more than 12mm and IP2 doesn't have protection about water (0)





3.2 Cautionary Notes

(This section is as described in 10.1.2 Cautionary Notes of "XGT Panel User Manual".)

It describes the notice from opening to installation.

- Do not drop or cause heavy impact.
- Do not disassemble voluntarily. When doing this, we are not responsible for the product.
- When wiring, be careful that the remains do not enter into XGT Panel.





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3.3 Setting Sequence

This section describes the sequence from setting the product to driving. Install and set parameters to run the system in the following sequence:



Note

1) Profibus-DP I/F Module's address shall be set via relevant software.

2) After setting address and parameters, make sure to turn off the power and then turn it off.

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3.4 Parameter Setting in XP-Builder

The following parameters can be set up in XP-Builder:

Item	Range and Content	Remark
Address	0~125	-
Input Size	1 Word ~ 112 Words	10 types
Output Size	1 Word ~ 112 Words	10 types

3.5 Connection of Product

3.5.1 Profibus-DP I/F Module Connection

I/F connector for Profibus-DP is DSUB 9Pin and it has the following pin signals:

No	Pin Name
1	-
2	-
3	TX/RX+
4	RTS
5	GND
6	-
7	-
8	TX/RX-
9	-

3.5.2 Example of connecting between stations

To directly connecting to the Mater Station, connect to No. 3 and 8 Pin only as seen in the figure below:







3.6 Trial Run

3.6.1 Caution in Configuring the System

- 1) Use the communication cable that has specified dimensions. Using any other cable other than specified ones may cause some serious communication error.
- 2) Before installing the communication cable, check if the cable is disconnected or has a short circuit.
- 3) Fasten the communication cable connector to securely fix the cable. Imperfect connecting may lead to some serious communication error
- 4) If the communication cable is connected for a long range, arrange the cable away from the power line or the source of inducible noise as far as possible.
- 5) Since Profibus-DP cable is less flexible, excessive bending or deformation may cause a short circuit of the cable or damage to the connector of the communication module.
- 6) If LED shows any abnormal operation, check its cause by referring to Chapter 10 Troubleshooting in this User Manual and contact the A/S Center if the problem keeps taking place after that.





Chapter 4 System Configuration

Γ

Profibus-DP I/F Module consists of one master and a number of slaves in principal and XP Profibus-DP I/F Module is operated with one slave.

4.1 Various Ways of System Configuration

4.1.1 System that consists of One Master and Several XPs



4.1.2 System that consists of One Master, Several XPs and other various Slaves





Chapter 5 Profibus-DP Communication

5.1 Introduction

Profibus-DP Communication between Profibus Master and HMI is a data transmission service that allows the user to send/receive data by setting communication parameters and to easily exchange data by setting parameters related to address and sending/receiving data size with XP-Builder. This Profibus-DP Communication is performed with simple Input/Output data communication as in other general field buses.

Profibus-DP Communication functions are as following:

(1) Setting Address :

Set Profibus-DP slave address of relevant XP. The setting range is from 0 to125. Do not set the same address used in the master and other slave stations.

(2) Setting Input/Output Size:

The client may select size of the Input/Output range among 10 types.

[Table 5.1.1] shows Profibus-DP setting standard.

Category	Setting Range	Description
Address	0~125	Assign Profibus-DP address to XP Panel
	1 Word	
	2 Words	
	4 Words	
	8 Words	The number of data received from the
	16 Words	Master
Input	32 Words	
	48 Words	Select one among 10 types
	64 Words	
	104 Words	
	112 Words	
	1 Word	
	2 Words	
	4 Words	
	8 Words	The number of data sent to the
	16 Words	Master
Output	32 Words	
	48 Words	Select one among 10 types
	64 Words	
	104 Words	
	112 Words	

[Table 5.1.1] Profibus-DP Setting Standard





5.2 Sending/Receiving Processing of Profibus-DP Communication

This section describes how to use Profibus-DP communication through a setting example to send/receive data between the master station and Profibus-DP I/F module (XGT Panel) of "1" Station's.

Setting is carried out as following:

- (a) The master station receives 32 words from the sending area (e.g. %QW000).
- (b) The data received from "1"Station(XGT Panel) is saved in PI000 through PI031.
- (c) "1" Station(XGT Panel) reads PQ000~PQ015 (16Words) to send to the master station.
- (d) The master station saves the data from the received area (e.g. %IW100) in 16 words.

Configuration setting of the master station is executed with configuration tool provided by the master manufacturer. For the slave station (XGT Panel), its parameters will be set with the Company's XP-Builder.

At this time, the user needs to make sure the master's configuration settings are accurately matched to those of the slave station to get normal communication. Here, settings mean Input/Output size settings.



[Table 5.2.1] Block Diagram of Profibus-DP Processing

5-2 | **LS**15



5.3 Sequence to Operate Profibus-DP Communication







5.4 Profibus-DP Communication Setting

For high-speed link parameters, select high-speed link parameters from XG-PD's high-speed link screen and set relevant items, which have the following functions, as following setting sequences.

5.4.1 Setting Profibus-DP on XP-Builder

(1) Executing XP-Builder

If the first XP-Builder is executed and "Project Property" is clicked on the left "Project Window", the following screen will appear.

Project Property	
Storage Settings Global Script Settings Auxiliary Settings Extended Controller Settings Summary XGT Panel Settings Screen Settings Security Settings Key Window Settings La Image: Security Settings Project game: Image: Security Settings Security Settings Key Window Settings La Image: Security Settings Project game: Image: Security Settings Security Settings Key Window Settings La Image: Security Settings Project game: Image: Security Settings Security Settings Key Window Settings La Image: Security Settings Project game: Image: Security Settings Security Settings Security Settings La Image: Security Settings C::WiyJE: AdwLS Seque With:	ttings anguage
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[Figure] "Project Property" Screen of XP-Builder



(2) Selecting Profibus-DP

Γ

After clicking "XGT Panel Setting" from the top tab of the screen above, select "Profibus International" from Item "Maker".

Project Property					×
Storage Settings Globa Summary XGT Panel Settings	Script Settings Screen Settings	Auxiliary Settings Security Settings	Ex Key Wind	tended Controller ow Settings	Settings Language
XGT Panel XP80-TTA	-	- <u>2</u> 56 Color mo	de		
Use 1:N Connection Add Contro	ler <u>D</u> elete Controller				
0: PROFIBUS DP Slave					
Controller Settings					
Maker: PROFIBUS Inte	mational	-	v1,0	D	
Product: BYD Auto CAN in Automa DAEWON GSI	tion		Refe	r to manual	
Connection Prope Dasarobot Co.	Ltd,				
Protocol: Digital Electronic	cs Corporation				
Timeout:	stems Co,, Ltd, igent Platforms, Inc,		etru count'	3 •	
KDT Systems	ATURICO,, Ltd,			J	
LS Industrial S	vsterns				
LS Mecapion Matsushita Ele	ctric Works I td				-
Mitsubishi Elec	tric Corporation				
	ration				
Parker Hannitin	Corporation	N			
Rockwell Autor Schneider Elec	nation, Inc. tric Industries(MODBUS)	h			
Siemens AG	tria Corporation				
				확인	쥐소

Then, select "Profibus DP Slave" from Item "Product".

Project Property	
Storage Settings Summary XGT F	Global Script Settings Auxiliary Settings Extended Controller Settings Panel Settings Screen Settings Security Settings Key Window Settings Language
XGT <u>P</u> anel	XP80-TTA
0: PROFIBUS DP Slav	
Controller Settings <u>M</u> aker:	PROFIBUS International v1.00
Product:	PROFIBUS DP Slave PROFIBUS DP Slave PROFIBUS DP Slave
- Connection Prope	
<u>T</u> imeout:	Aux Card Detail Settings 10 + + 100ms Wait to send: 0 + ms Retry count:
, <u>U</u> se XG5000 s	simulator
	확인 취소



(3) Profibus-DP Detailed Setting

If "Detail Setting" is clicked from Item "Protocol" on the same screen, "Aux Card Setting" window will appear and at this time, set "address", "Input Size" and "Output Size" (Input/Out Size is designed to be selected among 10 types).

Aux Card Setti	ngs	
<u>S</u> lave address:	1 .	ОК
Input size:	112 words 💌	Cancel
<u>O</u> utput size:	112 words 💌	ſ
* Input and Output configuration	1 word 2 words 4 words 8 words 16 words	IBUS Vaster
	32 words 48 words 64 words 104 words 112 words	

[Figure] Profibus-DP Detailed Setting Window

(4) Download

After returning to the main screen of the first project by pressing 'Confirm' button, click Item "Communication" -> "Send" of the main menu.

@ XP-Builder C:₩lyj문서₩LS용역₩개발 프로젝트₩10년₩xp₩1.23_PRF.xpd									
: 🗋 📹 💾 I 🍽 I 🗮 🗙 😪 🖡	n i 🕰 🗎	品 品 ♠	t t 📰	🔆 🔍 / 🚑) 🏹 📮 🔝	12	- 🎞	🛄 🖑 🔎	100 🔎 🎾
<u>Project Edit V</u> iew <u>C</u> ommon		ommunication V	<u>v</u> indow T	ool <u>b</u> ox <u>H</u> el	p				
홈 🗄 👜 🗃 \ominus 🕀 🏩 🗄	• •0• 🖸 🏅	<u>C</u> omm. Setting				1 🖕 i 🛃 🤤	h 🕼 👫 🛛	3 🕼 🖻	i 💄 🕹 👌
Project - 4 ×	B-1	5 Send							
□ 📮 1.23_PRF		<u>R</u> eceive							
- Eg Project Property		XGT Panel <u>I</u> nfo	mation	12345	12345	12345	12345	12345	12345
🔄 📴 Special Device Settin	4	🛓 XGT Panel Upd	ate	129.45	129.45	129.45	129.45	129/6	12245
🖻 🚝 Screen		12040	12040	12040	12040	12040	12343	12040	12040
E 1 기본화면	Ë	011 12345	12345	12345	12345	12345	12345	12345	12345
			_	-	-	-	_	_	
65531 DEC Keypar		12345	12345	12345	12345	12345	12345	12345	12345
65533 ASCII Keypa									
🔤 65534 FLOAT Keyj	. i e	Q. 10945	109//5	109/15					
Text Table		12040	12343	12343					
Script									
History Alarm									
📮 🛱 Basic Recipe									
File Recipe									
- Iag 									
Flow Alarm									
🛃 Logging									

[Figure] Project Main Screen



If the Download screen below appears, set connections appropriately and execute "Download".

Download		×
• Dowload to XGT Panel Connect to: Ethernet (192,168,0,10), 2143		Settings
Download project all forcedly		
C Save to removable device		
Eile path: XP_Project₩		Browse
Update XP-Runtime forcedly		
Delete all monitoring datas		
(It will format all the Logging/Recipe/Alaram data t	hat are stored in I	WRAM Memory)
🔲 Include upload project file	Do <u>w</u> nload	Close

[Figure] Download Window

(5) Example of Configuration Setting on the Master

The master's configuration is set with the configuration tools provided by the master manufacturer. At this time, carefully configure in the same way as in XP-Builder to get normal communication.

The next is about an example showing the screen to set configuration with "Sycon", the configuration tool presented by the Company.

The following figure shows an example on how to set address No. 1, Input 112 Words and Output 112 Words.

Sla	Slave Configuration												
	deneral Device Descript	XI tion S	PO-PSEA lave1				Sta	ation addr	ess	1	>	<u>O</u> K <u>C</u> ancel	
Ma Ma Ma Ma	✓ Activ ✓ Enal ax, leng ax, leng ax, leng ax, leng ax, num	vate devic ble watch oth of in-/o oth of inpu oth of outp ober of mo	e in actual dog control output data t data ut data odules	configu 448 224 224 16	ration Byte Byte Byte	GSD fil Length Length Length Numbe	e of in-, of inp of out er of m	XP_PSE /output da ut data put data iodules	EA,GSD ata 4 2 2	48 Byte 24 Byte 24 Byte 2	- Assi Stati Mas	Parameter Data DPV1 Settings gned master on address 0 ter0	
Mc PI Wc	dule C Dire ords Ir	et 1/0 . put	112	Inputs 16 Word 16 Word 16 Word 16	Outputs	5 In/Out	Iden Ox5F Ox5F Ox5F Ox5F	tifier , Ox5F, , Ox5F, , Ox5F,			O / Actu Stati Slav	COM-C-DPM al slave on address 1 e1 XPO-PSEA	• •
81 0 0	ot Idx 1 2 3	Module PLC PLC PLC	Symbol Modulel Modulel Modulel	Type IW IW IW	I Addr. O O O	I Len. 16 16 16	Type	0 Addr.	0 Len.			Append Module Bemove Module Insert Module	
0 0 0	4 5 6	PLC PLC PLC	Modulel Modulel Modulel	IW IW IW	0 0 0	16 16 16				-	•	Predefined <u>M</u> odules	

[Figure] Example of Setting Window on Sycon

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Chapter 6 Setting Example

6.1 Profibus-DP Communication

6.1.1 Example System

Γ

This chapter describes on how to set Profibus-DP when the user wants to communicate on the following system as seen in [Figure 6.1.1] in the way as specified in [Table 6.1.1]:



[Figure 6.1.1] System Configuration

	Master				ХР	
Sending	%QW000	8 Words	->	%PI000	8 Words	Receiving
Receiving	%IW100	4 Words	<-	%PQ000	4 Words	Sending

[Table 6.1.1] Communication Structure





6.1.2 Setting Slave (XP) Parameter

2) Click on detailed settings on the same screen to set address and Input/Output size as specified in [Table 7.1.1].

At this time, Input/Output's starting address is set in PI000/ PQ000 automatically.

Project Property
Storage Settings Global Script Settings Auxiliary Settings Extended Controller Settings Summary XGT Panel Settings Screen Settings Security Settings Key Window Settings Language
XGT Panel XP80-TTA 🔽 🗖 256 Color mode
Use 1:N Connection Add Controller Delete Controller
0: PROFIBUS DP Slave
Controller Settings Aux Card Settings Maker: PROFIBUS Product: PROFIBUS Slave address: oK Input size: 8 words Qutput size: 9 words Qutput size: 9 words Immeout: 10 * Input and Output size should match with PBOPIBUS Master Int: Use XG5000 simulator 3
 확인 취소

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6.1.3 Setting Master Configuration (In case of Sycon)

Γ

Master Configuration for relevant slave(XP) is set with the configuration tool provided by the master manufacturer. At this time, an example is presented to show how to configure by using Sycon (Refer to other manuals for information on other configuration tools).

1) While adding the relevant slave (XP), specify its address and GSD file provided by the Company to the property of the

slave (To add a master, adding shall be performed before this work and the master address shall be specified as No.0.)







2) If the user clicks a slave, the configuration setting window will appear.

- Click one from Available Slaves list to select.
- At this time, the important thing is that only one Input Module and one Output Module shall be selected for configuration and also make sure to start setting one Input Module first. Other setting ways other than this way may cause configuration error.

xp.pb]	
<u>Insert Online Settings Tools Window H</u>	elp
	Slave Configuration
Master(Station addres.	General Operation Device XPO-PSEA Station address 1 Oescription Slave1 Cancel
DP Master	✓ Activate device in actual configuration ✓ Enable watchdog control GSD file XP_PSEAGSD Max, length of in-/output data 448 Bute Length of in-/output data Bute Length of in-/output data
Station addres.	Max, length of input data 224 Byte Length of input data Max, length of output data 224 Byte Length of output data Max, number of modules 16 Number of modules 2 Master0 Maxer0
	Module Imputs Outputs In/Out Identifier PLC Direct I/0 2 Words 2 Word 0x61 PLC Direct I/0 4 Words 4 Word 0x63
GENERAL Station addres.	PLC Direct I/0 8 Words 8 Word 0x67 PLC Direct I/0 16 Words 16 0x6F PLC Direct I/0 32 Words 16 0x6F, 0x6F
	Stot Idx Module Symbol Type I Addr. I Len. Type 0 Addr. O Len. 0 1 PLC Module1 IW 0 8 0W 0 4 Remove Module 1 PLC Module2 0W 0 4 Insert Module Set from the Input Module first - Set the Input Module in 8-Word Module Set the Output Module in 8-Word Module Set the Output t Module in 4 Module
	- Set the Output Module in 4-Word Module

- If this configuration is different from the Input/Output size set on XP-Builder, configuration error may take place and normal communication cannot be commenced.

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- After accurately setting, click "OK" to complete configuring.

3) After accurately setting and clicking "OK" to complete configuring, download it to the master module.





6.2 XP-Builder Device Settings

6.2.1 Editing Object

Γ

To connect Profibus-DP Communication data to the relevant object when editing XP screen,

- 1) Click on the relevant object to open the object window.
- 2) Click on Device to specify "Profibus-DP Slave",
- 3) Specify Data Location from Item "Device Select". (Available to specify PI000~PI111 or PQ000~PQ111)
- 4) Click "OK" and specify Data Size to complete settings.

PI 1234	Numeric Input		2) Click
1234 1) Click relevant object 1234 1234	General	<u>D</u> evice: Size: Display Format Numeric Eormat No, of Display Digits:	3) Select Profibus-DP Word Device
PQ 12345	5) Set	Data Size <u>Use Scaling</u> Use <u>Cipher</u> D <u>e</u> scription:	PI 00000 PI 00000 PI 0 PI 0 Enter PROFIBUS DP Flave Bit: PI123.7(0 ~ 223 4) Set Device Word: PI122(0 ~ 222) Enter
			Network Custom setting Network ID: 255 OK Cancel



PI 1094F	
Numeric Input	
12345 ➡ General PQ: 12345 12345 □isplay 12345 □isplay 12345 □isplay 12345 □isplay PQ: 12345 PQ: 12345	Device: Pl00000 Size: 16bits Display Format Numeric Eormat: Hex No, of Display Digits: 5 No, of Decimal Digits: Use Scaling
	다 Use <u>C</u> ipher D <u>e</u> scription:



Chapter 7 Diagnosis Function

Γ

This chapter describes how to check the status of the system, module and network. It is possible to check the system configuration and Profibus-DP Slave option module's status through the procedure below.

7.1 Diagnosis Information

7.1.1 Profibus-DP Diagnosis Information Area

XP Profibus-DP I/F Module provides information on the current status of Profibus-DP I/F Module and diagnosis information via DG Area as well as PI and PQ Area-Input/Output Data Area.

DG Area shows relevant information on each register as seen in the figure below and the user can make a diagnosis judgment on data integrity and communication status with this information (DG Register is effective only for low byte).

Address	Register Name	Property	Description	Content
DG000	Status	Read	Profibus-DP	0: Initial (It is initializing)
		Only	I/F Module's	1: Stop (It stops running)
			running status	2: Run (It is running)
				3: Error (Error occurs while downloading data)
DG001	Diag.	Read	Profibus-DP	b0 = 1: Master Waiting (It is waiting for the communication setup from the
		Only	I/F Module's	Master)
			communication	b1 = 1: Prm_Fault (Some fault is discovered from the parameter received
			status	from the Master)
				b2 = 1: Config_Fault (Some fault is discovered from the configuration
				information received from the Master)
				b3 = 1: WatchDog Error (Communication with the master is blocked)
				b4 = 1: Data_Exchange (Normal communication)
DG002	User_PRM	Read	Master's	0~0xFF
		Only	additional	Additional parameter sent by the Master (1Byte). The client may decide its
			parameter	meaning and whether to use it at his/her discretion (No effect on
				communication)

[Table] Profibus-DP's Information Area



7.1.2 LED Information

Since LED status is related to diagnosis information area as following, it is possible to check the system status with LED status at a glance and for further information, it is helpful to monitor DG Register and verify its status.

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DG001	DG002	Run LED	Err LED	Description
xxx0 0001	-	Off	Off	Standby for the Master's communication setup
xxx0 0011	-	Off	On	Standby for the communication setup after occurrence of error in the parameter sent/received from the Master.
xxx0 0101	-	Off	On	Standby for the communication setup after occurrence of error in the configuration sent/received from the Master.
xxx0 1001	-	Off	On	Standby for the communication setup after contact with the Master is lost.
xxx1 0000	-	On	On	Exchanging Input/Output Data with the Master is normally executed.
-	03	Off	Flicker	Communication of parameter error downloaded to XP body is stopped.

[Table] Information on LED Status





7.2 Troubleshooting

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Appendix

A.1 Terminology

1) Profibus-FMS (Fieldbus Message Specification)

Solution generally used to provide communication functions in the cell level, with services available to transmit the program file to operate the field device and its related data file, to operate the program by remote control through the network and to manage various events which may occur during operation of the controlled and automatized system.

2) Profibus-DP (Decentralized Peripherals)

Used to send real-time data fast between field devices. It is an example of the communication system applied as of HS digital communication type substituted for existing 24V and 4~20Ma of analog sign like the communication between field devices such as various sensors and actuators installed on PLC and the field.

3) Profibus-PA (Process Automation)

Specially made for process automation with safety device built-in, which can connect sensor and actuator with a single bus line common-used. And it provides power and data communication function on the bus by means of 2-wire technology in compliance with the international standard of IEC 1158-2.

4) SyCon

Application program of Profibus Network Configuration Tool used to specify the configuration though SyCon and download the information onto the applicable module if LSIS master module (XGL-PMEA) is applied.

5) PROFICON

Application program of Profibus Network Configuration Tool used to specify the configuration though PROFICON and download the information onto the applicable module if LSIS master module (XGL-PMEC) is applied.

6) GSD file

As the data sheet of electronic devices, it contains such information as maker, device name, status of released hardware and software, Send rate available, master related standards (max. slaves which can be connected with, upload/download option, etc.) and slave related standards (number and type of I/O channels, diagnosis test specification and available module information modular equipment is provided for).

7) Broadcast communication

Used to send the message whose operation station is not recognized to all the stations (Master, Slaves).

8) Multicast communication

Used to send the message whose operation station is not recognized to the station group whose operation station is previously specified.





A.2 Dimension



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2. Scope of Warranty

Any trouble or defect occurring for the above-mentioned period will be partially replaced or repaired. However, please note the following cases will be excluded from the scope of warranty.

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Due to unintended purposes

Owing to the reasons unexpected at the level of the contemporary science and technology when delivered. Not attributable to the company; for instance, natural disasters or fire

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