



SCIGATE AUTOMATION (S) PTE LTD

No. 1 Bukit Batok Street 22 #01-01 Singapore 659592

Tel: (65) 6561 0488

Fax: (65) 6562 0588

Email: sales@scigate.com.sg

Web: www.scigate.com.sg

Business Hours: Monday - Friday 8.30am - 6.15pm

# Device/PLC Connection Manuals



## About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

## 7.8

## Hitachi Industrial Equipment System



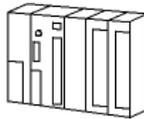
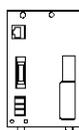
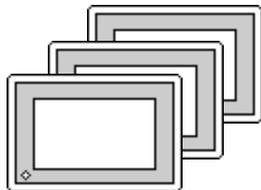
**With Hitachi HIDIC-H Ethernet Protocol units, when the same project file is used on multiple GP/GLC units, the system may malfunction. When using multiple GP/GLC units, create and maintain only one unique project file for each GP/GLC unit.**

## 7.8.1

## System Structure for Ethernet Connection

This section explains the system structures for the Ethernet connection between Hitachi Industrial Equipment System PLCs and GP units.

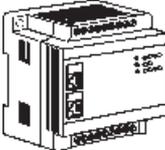
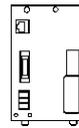
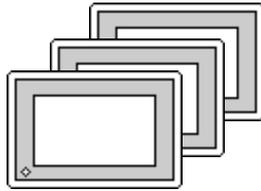
## ■ HIDIC H Series

CPU	Link/I/F	Cables	Unit	GP
	 Ethernet Unit			
H4010(CPU3-40H) H2002(CPU2-20H) H1002(CPU2-07H) H702(CPU2-20H) H302(CPU2-40H)	LAN-ETH	Ethernet cable (compatible with the IEEE802.3)	Pro-face Ethernet I/F Unit GP070-ET41 GP377-MLTE11 GP377-MLTE41 GP077-MLTE41	GP/GLC Series <sup>*1</sup>
EH-150(EH-CPU308A) EH-150(EH-CPU316A) EH-150(EH-CPU448) EH-150(EH-CPU448A) EH-150(EH-CPU516) EH-150(EH-CPU548)	EH-ETH <sup>*2</sup>			

\*1 Refer to the following table for compatible GP/GLC units and Ethernet connection information.

\*2 The versions of the connectable EH-ETH are as follows;  
Hardware Rev.01, Software Rev.06 and more

## ■ Web Controller

CPU	Link/I/F	Cables	Unit	GP
				
EH-WD10DR	Ethernet port on CPU unit	Ethernet cable (compatible with the IEEE802.3)	Ethernet I/F Unit GP070-ET41 GP377-MLTE11 GP377-MLTE41 GP077-MLTE41	GP/GLC Series <sup>*1</sup>

\*1 Refer to the following table for compatible GP/GLC units and Ethernet connection information.

Series Name		Product Name	Optional Ethernet I/F Unit	Built-in Ethernet Port
GP77R Series	GP-377R Series	GP-377RT	○ <sup>*1*2</sup>	x
	GP-477R Series	GP-477RE	○ <sup>*2</sup>	x
	GP-577R Series	GP-577RS	○ <sup>*2</sup>	x
		GP-577RT	○ <sup>*2</sup>	x
GP2000 Series	GP-2300 Series	GP-2300L	x	○
		GP-2300S	x	○
		GP-2300T	x	○
	GP-2400 Series	GP-2400T	x	○
	GP-2500 Series	GP-2500L	○ <sup>*3*4</sup>	○
		GP-2500S	○ <sup>*3*4</sup>	○
		GP-2500T	○ <sup>*3*4</sup>	○
	GP-2501 Series	GP-2501L	○ <sup>*2*3</sup>	x
		GP-2501S	○ <sup>*2*3</sup>	x
		GP-2501T	○ <sup>*2*3</sup>	x
	GP-2600 Series	GP-2600T	○ <sup>*3*4</sup>	○
	GP-2601 Series	GP-2601T	○ <sup>*2*3</sup>	x
	GLC2000 Series	GLC-2300 Series	GLC-2300L	x
GLC-2300T			x	○
GLC-2400 Series		GLC-2400T	x	○
GLC-2500 Series		GLC-2500T	○ <sup>*3*4</sup>	○
GLC-2600 Series		GLC-2600T	○ <sup>*3*4</sup>	○
ST Series	ST403	x	○	

\*1 Only the Multi Unit can be used.

\*2 The 2-Way Driver (Pro-Server, GP-Web and others) cannot be used.

\*3 When using optional Ethernet I/F unit, a bus conversion unit (PSL-CONV00) is required.

\*4 Using the optional Ethernet I/F Unit allows you to set up separate Class and Net No.s for 2-Way Driver applications (Pro-Server, GP-Web and others) and the PLC. When doing this, data transfer with the PLC is performed through the optional Ethernet I/F Unit.



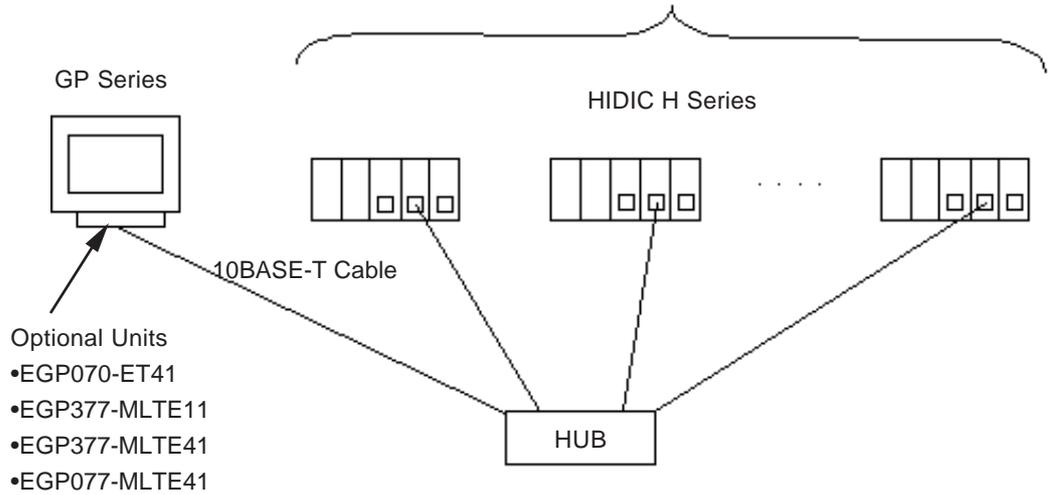
**For cable connections, refer to the user's manual for each optional unit. For the GP2000 and GLC2000 series units, however, refer to the User Manual for the main unit.**

◆ **Connection Structure**

<1 : n connection>

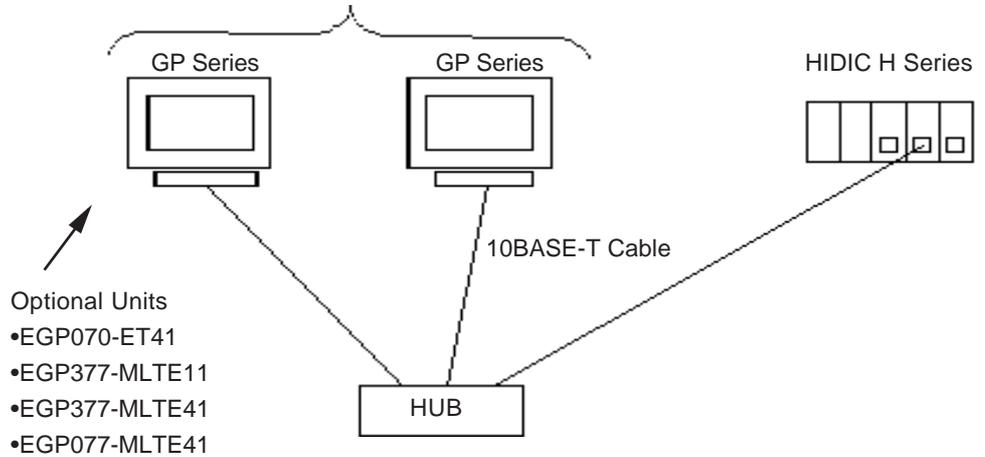
UDPConnection: Up to 32 units

TCPConnection: Up to 3 units(GP2000/GLC2000 series)  
Up to 2 units (GP77R series)



<n : 1 connection>

Max. of 2 units (When using Web Controller or EH-150, max. is 4 units.)



<Multiple CPU Links>

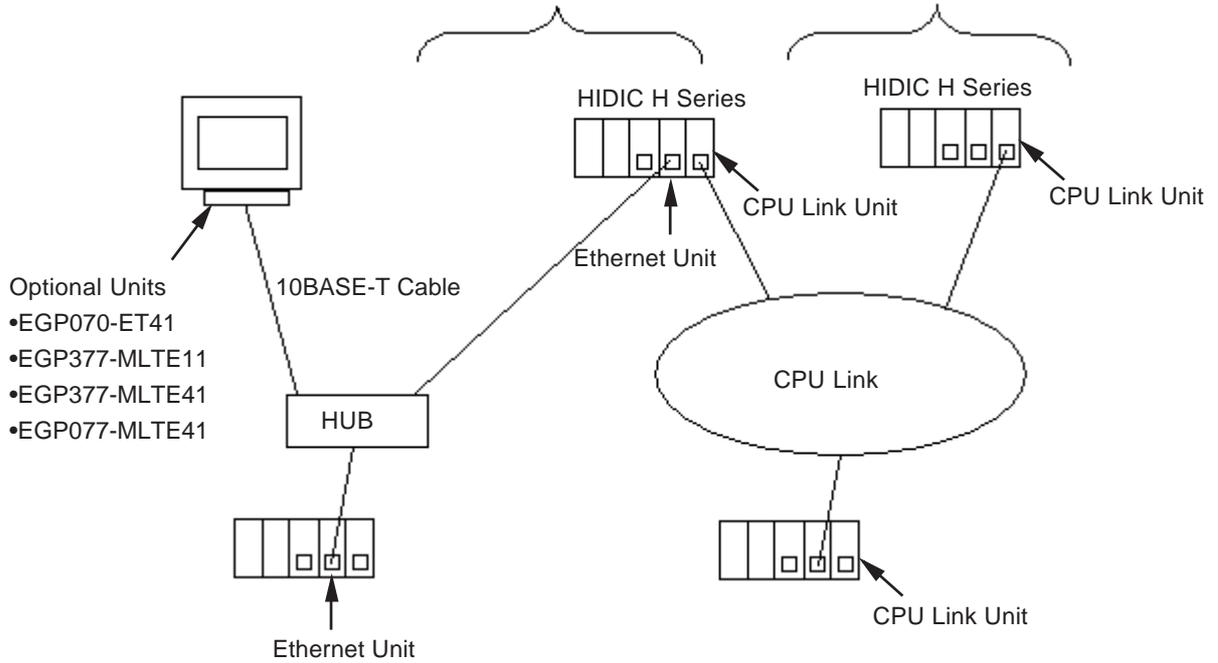
PLCs on Ethernet Network:

UDP Connection: Up to 32 units

TCP Connection: Up to 3 units (GP2000/GLC2000 series)

Up to 2 units (GP77R series)

PLC using CPU Link: Up to 64 units





## ■ Web Controller

Device	Bit Address	Word Address	Double Word Address	Remarks
External Input	X000 to X005	WX0	DX0	*1
External Output	Y000 to Y005	WY0	DY10	
Internal Output	R000 to R7BF	——	——	
Special Internal Output	R7C0 to R7FF			
Internal Output	M0000 to M3FFF	WM0000 to WM3FFF	DM000 to DM3FE	
On Delay Timer	TD000 to TD255	——	——	*2
Single Shot Timer	SS000 to SS255	——	——	*2 L/H
Up Counter	CU000 to CU255	——	——	*2
Up/Down Counter - Up Input	CT000 to CT255	——	——	*2*3
Up/Down Counter - Down Input	CT000 to CT255	——	——	*2*3
Word Internal Output	——	WR000 to WRFFF	DR000 to DRFFE	
Word Special Internal Output	——	WRF000 to WRF1FF	DRF000 to DRF1FE	

\*1 Data write is not possible.

\*2 The timer and counters used must be designated in the Ladder Program.

\*3 The PLC uses the device names CTU (Up Down Counter Up Input) and CTD (Up Down Counter Down Input) to handle this data, while the GP/GLC use the CT designation.

When accessing CTU, be sure your Ladder Program uses CTU, and when accessing CTD, be sure your Ladder Program uses CTD.

## ■HIDIC H Series Ethernet Protocol Limitations

When connecting your GP/GLC unit using the HIDIC H Ethernet Protocol to an HIDIC H Series unit or a Web Controller, the following limitations apply.

### ◆Device Address and Node Number Limitations

When a device address's size is larger than 1024 (1K) or a different Node Number set, the number of available device addresses will vary. The GP uses internal records that are used to set the device addresses. These records are limited to 64. For example, when the WR0 device address is set, a single record is used in the GP. For detailed examples, refer to the following chart.

Ex1.) Number of records used when designating tag setting numbers.

Setting No.	Node Number	Device Address	Remaining Number of records in GP-PRO/PBIII	Note
1	1	WR0	63	Uses one record
2	1	WR1024	62	Uses one record
3	2	WR0	61	Uses one record
4	2	WR1024	60	Uses one record
5	1	WM0	60	Since the Node Number and address range already exist as setting No.1, no records will be used.
6	1	WM1024	60	Since the Node Number and address range already exist as setting No.2, no records will be used.
7	1	WR2048	59	Uses one record
8	2	WR2048	58	Uses one record
9	3	WR2048	57	Uses one record
10	3	WR2049	57	Since the Node Number and address range already exist as setting No.9, no records will be used.

When the total number of Node Number and Device Addresses exceeds 1024, GP internal records are used. However, if the Node Number and Device Address are the same type, no record will be used, even if the device types are different.

Ex2.) When setting tags from WR0000 to WR4000 in Word Internal Output, since one record is used for every 1024 addresses, a total of 16 records will be used.

$$16384(0x4000)/1024=16$$

Therefore, when setting the same number of tags for each node, settings for a total of four nodes can be set.

$$64/16=4$$



**Note:** When the number of records is over 65, the following error message will appear on GP-PRO/PBIII for Windows.

“Address entry limit reached. No more can be entered.”

◆ **PLC Device Block Write Restrictions**

The GP unit processes data internally by separating data into blocks of 1024 words.

Therefore, when a Block Write is requested that uses 41 or more words and will exceed the 1024 word limit, the following features cannot be used.

- PLC Device Write using D-Script's Memory Operation Feature
- Write from GP/GLC SRAM to PLC Device using Filing Feature
- Write to LS Area's Read Area

When using these settings, a Host Communication Error may occur.

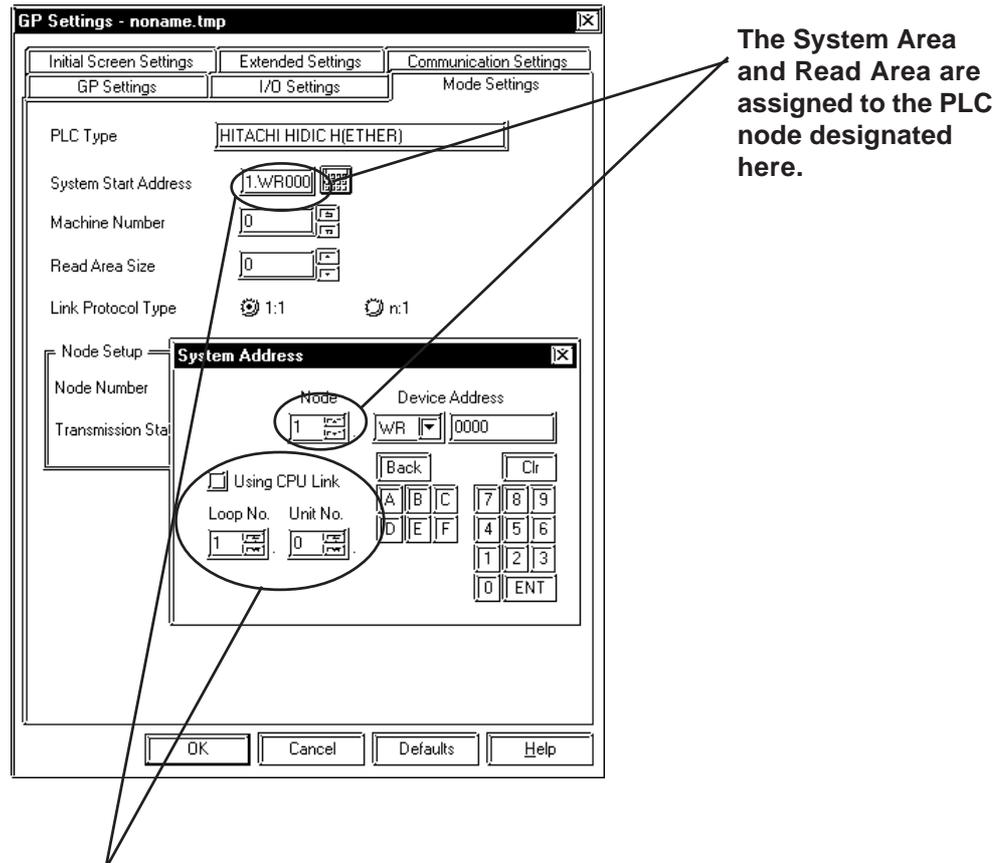
If an error occurs, separate the data so that the number of words used by the Block Write is 1024 or less.

◆ **When setting up Parts or Tags from GP-PRO/PBIII for Windows**

Before setting up Parts or Tags, Network Information settings must be entered. Network Information Setting can be set from the [GP SYSTEM SETTING]->[MODE SETTING]->[Network Information] screen.

▼ **Reference** ▲ This manual, 7.7.3 Environment Setup

Specifying the PLC's Node Address when setting parts or tags allows the specified PLC's Device to be read out.



Depending on if the CPU Link is used or not address settings will differ. However, when connecting to a Web Controller, the CPU Link feature cannot be used.

<When CPU Link is NOT used>

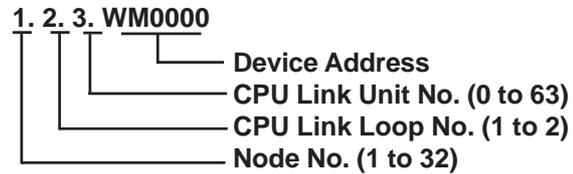
Set the [Using CPU Link] check box to OFF.



<When CPU Link is used>

Set the [Using CPU Link] check box to ON (checked mark). When using the CPU Link, Loop No. and Unit No. are included in the address.

Ex.) Using Node Address is 1, Loop No. is 2 and Unit No. is 3



**Note:** When setting up Parts or Tags using GP-PRO/PBIII for Windows, the PLC's Node Address can be designated when entering the address. When the Node Address is not specified, the previously entered numbers will remain.

## 7.8.3 Environment Setup

### ■ GP Settings

The following screens show the GP/GLC's communication settings, which are required for communication via an Ethernet Network:

#### ◆ SET UP OPERATION SURROUNDINGS MENU

<GP-477R/GP-577R/GP-2400/GP-2500/GP-2501/GP-2600/GLC2400/GLC2600 Series>

SETUP OPERATION SURROUNDINGS MENU RETURN

1	SETUP OPERATION SURROUNDINGS
2	SETUP ETHERNET INFORMATION
3	SETUP ETHERNET EXT. INFORMATION
4	DESTINATION NODE INFORMATION

<GP-377R/GP-2300/GLC2300 Series>

MAIN / INITIALIZE / PLC SETTING

SETUP OPERATION SURROUNDINGS1
SETUP OPERATION SURROUNDINGS2
SETUP ETHERNET INFORMATION
SETUP ETHERNET EXT. INFORMATION
DESTINATION NODE INFORMATION

• SET UP OPERATION SURROUNDINGS

<GP-477R/GP-577R/GP-2400/GP-2500/GP-2501/GP-2600/GLC2400/GLC2600 Series>

SETUP OPERATION SURROUNDINGS										SET	CANCEL	
STARTING ADDRESS OF SYSTEM DATA AREA										[WR	]	
DESTINATION NODE NO.										[	]	
LOOP NO. , UNIT NO.										[	,	]
SYSTEM AREA READING AREA SIZE (0-256)										[	]	
RESET GP ON DATA WRITE ERROR										ON	OFF	
<p>Note!</p> <p>The system start address, node address, loop no., and unit no. cannot be changed on GP. Please use GP-PRO/PB3 to set this data and re-send to the GP.</p>												
1	2	3	4	5	6	7	8	9	0	↑	↓	BS
										←	→	

<GP-377R/GP-2300/GLC2300 Series>

SETUP OPERATION SURROUNDINGS1		SET	ESC
SYSTEM AREA START ADR WR			
DEST NODE NO.			
LOOP NO.			
UNIT NO.			
Please use GP-PRO/PB3 to modify the above datas.			

SETUP OPERATION SURROUNDINGS2		SET	ESC
SYSTEM AREA READ SIZE			
RESET GP ON WRITE ERROR			



Be sure the Destination Node No. entered are the same as the PLC's settings. However, the Destination Node No. settings cannot be changed from the GP's OFFLINE mode. Be sure to make these settings from the GP-PRO/PBIII for Windows [GP SYSTEM SETUP] -> [MODE SETUP] setting area.

**Reference** This manual, 7.7.3 Environment Setup ■GP-PRO/PBIII for Windows Settings

◆ **SETUP ETHERNET INFORMATION**

Enter each item in the SET UP ETHERNET INFORMATION screen.

<GP-477R/GP-577R/GP-2400/GP-2500/GP-2501/GP-2600/GLC2400/GLC2600 Series>

SETUP ETHERNET INFORMATION												SET	CANCEL	
SRC IP ADDRESS	[	]	.	[	]	.	[	]	.	[	]			
SRC NETWORK ADDRESS	[	]												
SRC NODE ADDRESS	[	]												
FIN5 UDP PORT NO.	[	]												
	1	2	3	4	5	6	7	8	9	0		↑	↓	BS
												←	→	

<GP-377R/GP-2300/GLC2300 Series>

SETUP ETHERNET INFORMATION												SET	ESC
SRC IP ADD.	[	]	.	[	]	.	[	]	.	[	]		
SRC PORT NO.													
DEST PORT NO.													
PROTOCOL TYPE													

• **SRC IP ADDRESS (0 to 255)**

Enter the IP address for the GP at your station. To do this, separate the 32 bits of the IP address into four segments of eight bits each, separate those segments with a dot and then enter them as decimal numbers.

• **SRC PORT NO. (1024 to 65535)**

Enter your GP's Port No. from 1024 to 65535.

• **DEST PORT NO. (1024 to 65535 )**

Enter the PLC's IP Port No. from 1024 to 65535. Enter the same value as the PLC's Logic Port No.. When connecting a single GP unit to multiple PLC units, set all PLC units' Port No. to the same value.

• **PROTOCOL TYPE**

Select UDP/IP or TCP/IP Communication. When the power is turned ON/OFF asynchronously, Pro-face recommends UDP/IP Communication.



Do not specify duplicate IP addresses. Contact your network manager about assigning IP addresses.



- When using the built-in Ethernet port on a GP2000 Series unit, be sure not to enter duplicate "SRC PORT No." values.
- Check the 2-Way driver's "SRC PORT No." Setting via the following menu:  
**GP OFFLINE mode's Main menu [INITIALIZE] -> [SETUP OPERATION SURROUNDINGS] -> [EXTENDED SETTINGS] -> [SETUP ETHERNET INFORMATION] screen.**
- The default value is 8000. The 2-Way driver uses this port and the following nine ports for a total of 10 (8000 ~ 8009).
- When "SRC IP ADDRESS" is [0.0.0.0], the IP ADDRESS set in 2-Way Driver is enabled.

◆SET UP NETWORK EXT. INFORMATION

<GP-477R/GP-577R/GP-2400/GP-2500/GP-2501/GP-2600/GLC2400/GLC2600 Series>

SETUP ETHERNET EXT. INFORMATION		SET	CANCEL
SEND WAIT TIME	[ ] (ms)		
TIMEOUT	[ ] (x 2sec)		
IP ROUTER ADDRESS	[ ] . [ ] . [ ] . [ ]		
SUBNET MASK	[ ] . [ ] . [ ] . [ ]		
UDP RETRY COUNT(0-255)	[ ]		

	1	2	3	4	5	6	7	8	9	0			↑	↓	BS
													←	→	

<GP-377R/GP-2300/GLC2300 Series>

SETUP NETWORK EXT. INFORMATION		SET	ESC
SEND WAIT TIME	<input type="text"/> (ms)		
TIMEOUT	<input type="text"/> (x 2sec)		
IP ROUTER ADD.	[ ] . [ ] . [ ] . [ ]		
SUBNET MASK	[ ] . [ ] . [ ] . [ ]		
UDP RETRY COUNT(0-255)	<input type="text"/>		

- **SEND WAIT TIME (0 to 255)**

Wait time can be added when a command is transmitted from the GP. Use the wait time if the traffic on the communications line is heavy. If no wait time is required, enter “0.”

- **TIMEOUT (0 to 65535)**

Enter the desired timeout value. If no response is received from the other station within the specified time, a timeout occurs. If “0” is specified, the default time is 5 seconds with UDP/IP communication.

- **IP ROUTER ADDRESS**

Enter the IP address of the router (only one). If no router is used, enter “0” in all fields.

- **SUBNET MASK**

Enter the subnet mask settings. If no subnet mask is used, enter “0” in all fields.

- **UDP RETRY COUNT (0 to 255)**

Designates the number of times the GP re-sends a command when there is no reply from the other port and a timeout occurs. When no reply is received after the retry setting number is reached, an error message will appear on the GP screen.



***If GP memory is initialized in OFFLINE mode, random values may be included. Download the GP System Setting data from GP-PRO/PBIII for Windows.***

• **DESTINATION NODE INFORMATION**

<GP-477R/GP-577R/GP-2400/GP-2500/GP-2501/GP-2600/GLC2400/GLC2600 Series>

DESTINATION NODE INFORMATION											
	<input type="button" value="PREVIOUS"/> <input type="button" value="NEXT"/> <input type="button" value="END"/>										
	<table border="1"> <thead> <tr> <th>NODE</th> <th>IP ADDRESS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>192.168.1.1</td> </tr> <tr> <td>2</td> <td>192.168.1.2</td> </tr> <tr> <td>3</td> <td>192.168.1.3</td> </tr> <tr> <td>4</td> <td>192.168.1.4</td> </tr> </tbody> </table>	NODE	IP ADDRESS	1	192.168.1.1	2	192.168.1.2	3	192.168.1.3	4	192.168.1.4
NODE	IP ADDRESS										
1	192.168.1.1										
2	192.168.1.2										
3	192.168.1.3										
4	192.168.1.4										
Please use GP-PRO/PB3 to change them settings.											

<GP-377R/GP-2300/GLC2300 Series>

DESTINATION NODE INFO.											
	<input type="button" value="PRE"/> <input type="button" value="NEXT"/> <input type="button" value="ESC"/>										
	<table border="1"> <thead> <tr> <th>NODE</th> <th>IP ADDRESS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>192.168.1.1</td> </tr> <tr> <td>2</td> <td>192.168.1.2</td> </tr> <tr> <td>3</td> <td>192.168.1.3</td> </tr> <tr> <td>4</td> <td>192.168.1.4</td> </tr> </tbody> </table>	NODE	IP ADDRESS	1	192.168.1.1	2	192.168.1.2	3	192.168.1.3	4	192.168.1.4
NODE	IP ADDRESS										
1	192.168.1.1										
2	192.168.1.2										
3	192.168.1.3										
4	192.168.1.4										
Please use GP-PRO/PB3 to change them.											

• **DESTINATION NODE INFORMATION**

PLC Destination Node Number and IP Address are displayed here. Press [NEXT] button to see the next page.



*The DESTINATION NODE INFORMATION cannot be set or changed from OFFLINE mode. Set or change these values from GP-PRO/PBIII for Windows [GP SYSTEM SETTINGS]-> [MODE SETTINGS]-> [NETWORK INFORMATION SETTINGS].*

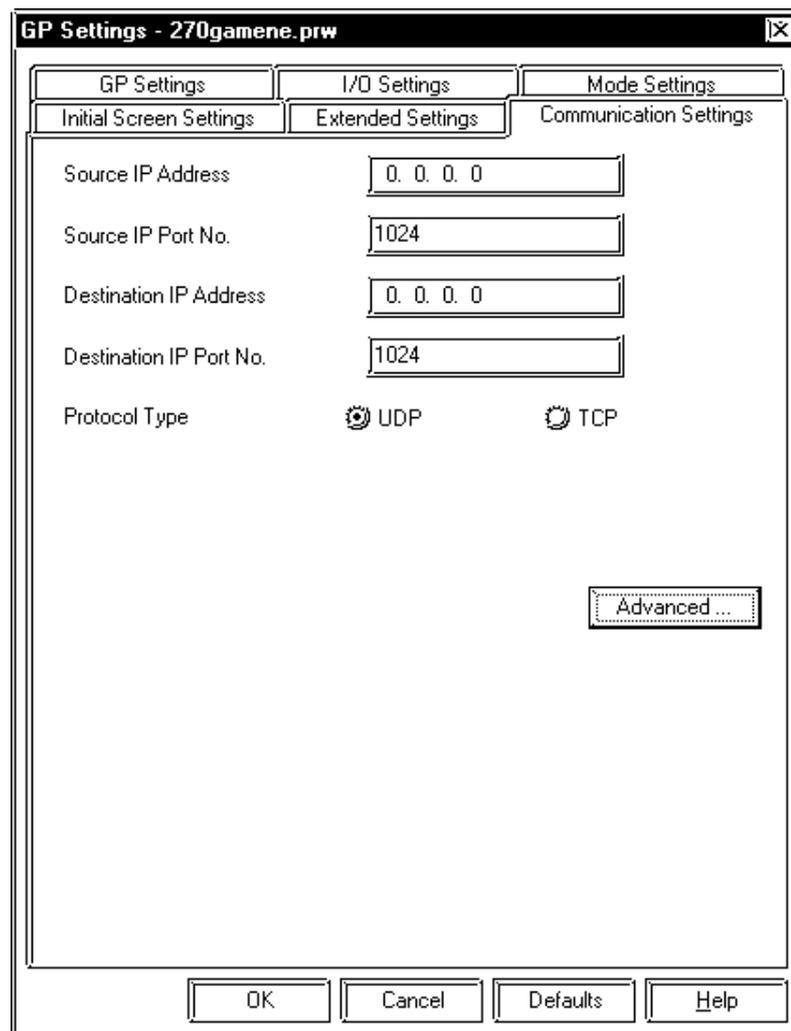
**Reference** *This manual, 7.7.3 Environment Setup ■ GP-PRO/PBIII for Windows Settings*

■ GP-PRO/PBIII for Windows settings

The following items can be entered from GP-PRO/PBIII for Windows [GP SYSTEM SETTINGS] -> [MODE SETTING] area.

Menu	Sub Menu	Item
Communication Settings	_____	Source IP Address
		Source IP Port No.
		Destination IP Address
		Destination IP Port No.
		Protocol Type
	Advanced Communication Settings	Send Wait Time
		Time Out
		IP Router Address
		Subnet Mask
		UDP Retry Count
Mode Settings	_____	System Start Address
		Read Area Size
	Network...	Destination Node Information

◆ COMMUNICATION SETTINGS



- **Source IP Address (0 to 255)**

Enter the IP address for the GP at your station. To do this, separate the 32 bits of the IP address into four segments of eight bits each, separate those segments with a dot and then enter them as decimal numbers.

- **Source IP Port No. (1024 to 65535)**

Enter the GP's Port No. from 1024 to 65535.

- **Destination IP Address (0 to 255)**

This setting cannot be used. Set the Destination IP Address from [Network Information Setting] in [Mode Setting] tab.

- **Destination IP Port No. (1024 to 65535)**

Enter the PLC's IP Port No. from 1024 to 65535. Enter the same value as the PLC's Logic Port No.. When connecting a single GP unit to multiple PLC units, set all PLC units' Port No. to the same value.

- **Protocol Type**

Select UDP/IP or TCP/IP Communication. When the power is turned ON/OFF asynchronously, we recommend UDP/IP Communication.

- **ADVANCED COMMUNICATION SETUP**

- **Send Wait Time (0 to 255)**

Wait time can be added when a command is transmitted from the GP. Use the wait time if the traffic on the communications line is heavy. If no wait time is required, enter "0."

- **Time Out (0 to 65535)**

Enter the desired timeout value. If no response is received from the other station within the specified time, a timeout occurs. If "0" is specified, the default time is 5 seconds with UDP/IP communication.

- **IP Router Address**

Enter the IP address of the router (only one). If no router is used, enter "0" in all fields.

- **Subnet Mask**

Enter the subnet mask settings. If no subnet mask is used, enter “0” in all fields.

- **UDP Retry Count (0 to 255)**

Designates the number of times the GP re-sends a command when there is no reply from the other port and a timeout occurs. When no reply is received after the retry setting number is reached, an error message will appear on the GP screen.

## ◆ MODE SETTINGS

The screenshot shows the 'GP Settings - noname.tmp' dialog box with the 'Mode Settings' tab selected. The dialog has three main sections: 'Initial Screen Settings', 'Extended Settings', and 'Communication Settings'. Under 'Communication Settings', the 'Mode Settings' sub-tab is active. The settings are as follows:

- PLC Type:** HITACHI HIDIC H(ETHER)
- System Start Address:** 1.WR000 (with a keypad icon)
- Machine Number:** 0 (with up/down arrow icons)
- Read Area Size:** 0 (with up/down arrow icons)
- Link Protocol Type:** 1:1 (selected with a gear icon) and n:1 (with a gear icon)
- Node Setup:**
  - Node Number:** 0 (with up/down arrow icons)
  - Transmission Status:** 1.WR000 (with a keypad icon)

Buttons for 'Customize...' and 'Network...' are located to the right of the Node Setup section. At the bottom of the dialog are buttons for 'OK', 'Cancel', 'Defaults', and 'Help'.

- **System Start Address**

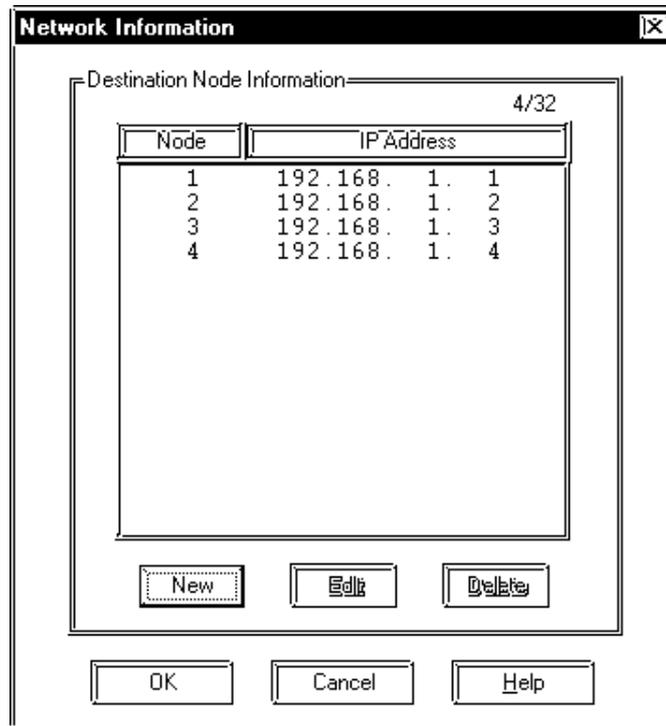
The System Start Address is assigned to the PLC node designated here.

▼ **Reference** ▲ For setting, refer to 8.7.2 Supported Devices

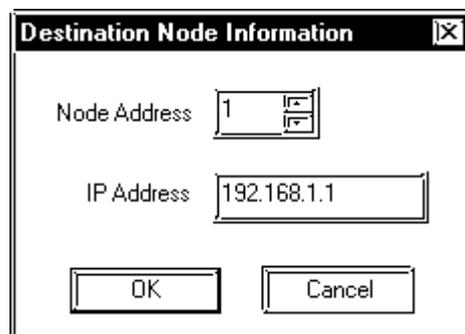
• **NETWORK INFORMATION SETTINGS**

Click the [Network...] button from [GP System Setting]-[Mode Setting] tab, and the Network Information window will appear.

Set and edit Destination Node Information here.



New Destination Node Information is entered using the following window.



• **Destination Node Information**

Enter the destination PLC Node number. Click [New] or [Edit] button from Network Information window or double click the row you want to edit to display the Destination Node Information window.

The Maximum number of Nodes is 32. When the setting Node number is over 32 units, an error "Setting Node number is over 32 units. Cannot set any more." appears. When entering the same Node number as the number you have already registered, the error message "The same Node number has already registered." appears.

The Destination Node IP Address needs to be set to the same address as the target PLC or the junction (intermediate) PLC's IP address.

## ■ PLC SETTINGS

### ◆ HIDAC H Series

GP Settings		PLC Settings	
Source IP Address	GP IP Address <sup>*1</sup>	-	-
Source Node Address	GP Port No. <sup>*2</sup>	-	-
Destination IP Address	Target PLC IP Address <sup>*1</sup>	IP Address	-
Destination IP Port No.	3004 to 3007	Logic Port No.	GP Node Address
Protocol type	UDP/TCP	Service Assortment	UDP/IP, TCP/IP
-	-	Task Code Port Time Out Value	20 sec. or longer

*\*1 Contact your network administrator about what setting values to use.*

*\*2 PLC unit's default Port number is 9600. Be sure to use the same number as the GP setting.*

*When using the GP2000 Series unit's internal ethernet port, be sure the [Logic Port No.] value is different from the 2-Way Driver port number values. Check the 2-Way driver's port number setting via the following menu:*

*From the GP OFFLINE mode's Main menu [INITIALIZE] -> [SETUP OPERATION SURROUNDINGS] -> [EXTENDED SETTINGS] -> [SETUP ETHERNET INFORMATION].*

*The default value is 8000. The 2-Way driver uses this port and the following nine ports for a total of 10 (8000 ~ 8009).*



- **Be sure not to set a duplicate Node Address in the same Network Address group.**

### ◆ Web Controller

GP Settings		PLC Settings	
Source IP Address	GP IP Address <sup>*1</sup>	—————	—————
Source Node Address	GP Port No. <sup>*1 *2 *3</sup>	—————	—————
Destination IP Address	Target PLC IP Address <sup>*1</sup>	Auto IP Address	PLC IP Address <sup>*1</sup>
Destination IP Port No.	3004 to 3007 <sup>*1 *2</sup>	Task Code Port Port No. (1 to 4)	3004 to 3007 <sup>*1 *2</sup>
Protocol type	TCP/IP, UDP	Task Code Port Protocol Type	TCP/IP, UDP
—————	—————	Mode Switch	0

*\*1 Contact your network administrator about what setting values to use.*

*\*2 The Port Number setting range is from 1024 to 65535.*

*\*3 When using the GP2000 Series unit's internal ethernet port, be sure the [Logic Port Number] value is different from the 2-Way Driver port number values. Check the 2-Way driver's port number setting via the following menu:*

*From the GP OFFLINE mode's Main menu [INITIALIZE] -> [SETUP OPERATION SURROUNDINGS] -> [EXTENDED SETTINGS] -> [SETUP ETHERNET INFORMATION].*

*The default value is 8000. The 2-Way driver uses this port and the following nine ports for a total of 10 (8000 ~ 8009).*

## 7.8.4 Error Codes

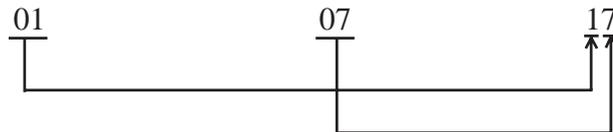
**Reference** For information about GP Ethernet Specific Error Codes, refer to the “Protocol Stack Error Codes”.

The PLC error codes are displayed by the “Host Communication Error (02:\*\*)”, and are indicated in the left lower corner of the GP screen. (\*\* indicates the PLC error codes)

### ■HIDIC H Series

The PLC error codes are sent as separated 2 byte codes. The GP/GLC units use a 1 byte code to display an error number.

Ex.) PLC Reply Command    PLC Return Code    GP Display Error



Error Code	Contents
16	Designated Device does no exist.
17	Designated device address is out of range.
80	Unable to access the designated link unit's PLC.

**Reference** For information about error codes, refer to Hitachi Industrial Equipment System User Manual for HIDIC H Series.

## 7.9 Protocol Stack Error Codes

Protocol Stack Error Codes are displayed on the GP as follows.

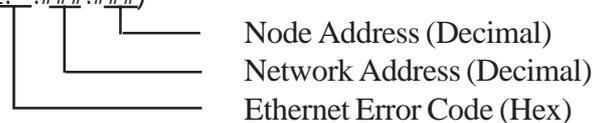
Host communication error (02:FE:\*\*)

\*\* represents one of the following error codes, from 00 to F0.

Error Code	Description	Notes
00	There is a setup error related to the IP address of your station at initialization.	
05	Initialization has failed.	
06	Cancelling of communications has failed.	
07	An attempt was made to establish a connection before initialization was successfully completed.	
08	Your station's port number is incorrect	
09	The destination station's port number is incorrect.	
0A	The IP address of the other station is incorrect.	
0B	The same port number is already being used by UDP for establishing the connection.	
0C	The same port number is already being used by TCP for establishing the connection.	
0D	Protocol stack has refused connection establishment.	
0E	Protocol stack has returned the unsuccessful establishment of a connection.	
0F	The connection has been shut down.	
10	All connections are busy. No connection is available.	
13	Your station was aborted by a different station.	
30	There was no reply from the protocol stack.	
32	There was no reply from the other station.	*1*2
40	No network information exists for the designated node.	*1
41	I/O memory type of the random read-out response data is incorrect.	*1
42	Network information does not exist.	
F0	Undefined error.	

\*1 When using an OMRON Corporation CS1/CJ/CJ1M Series unit, the error code will appear on the GP screen as shown below. Also, behind the Ethernet error code will appear the designated Network and Node addresses.

Host Communication Error (02:FE:\*\*:###:###)



\*2 When using a Hitachi Industrial Equipment Corporation's HIDIC H Series or a Schneider Corporation MODBUS TCP unit, the error code will appear on the GP screen as shown below. Also, behind the Ethernet error code will appear the designated Node address.

Host Communication Error (02:FE:\*\*:###:###)

