

Pro-face

by **Schneider** Electric

PS5000 Series

User Manual

(Modular Type)

The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric nor any of its affiliates or subsidiaries (hereinafter, referred to as Schneider Electric) shall be responsible or liable for misuse of the information that is contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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Safety Information



Important Information

NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

DANGER

HAZARD OF ELECTRIC SHOCK

- Do not open product.
- Product to be serviced by qualified people only.

Failure to follow these instructions will result in death or serious injury.

WARNING

UNAUTHENTICATED ACCESS AND SUBSEQUENT UNAUTHORIZED MACHINE OPERATION

- Evaluate whether your environment or your machines are connected to your critical infrastructure and, if so, take appropriate steps in terms of prevention, based on Defense-in-Depth, before connecting the automation system to any network.
- Limit the number of devices connected to a network to the minimum necessary.
- Isolate your industrial network from other networks inside your company.
- Protect any network against unintended access by using firewalls, VPN, or other, proven security measures.
- Monitor activities within your systems.
- Prevent subject devices from direct access or direct link by unauthorized parties or unauthenticated actions.
- Prepare a recovery plan including backup of your system and process information.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

About the Book



At a Glance

Document Scope

This manual describes the configuration and usage of the PS5000 Series Box Type (from now on referred to as the Box) and Modular Panel Type (from now on referred to as the Display Module).

The Box and the display module are designed to operate in an industrial environment.

The configuration number format is as follows:

Character number	Prefix (1-4)	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Part number	PFXP														
Base unit	Modular PC Atom	L													
	Modular PC Celeron	U													
	Modular PC Core i7	P													
	Display Adapter	A													
Product generation	Second generation		2												
Modular panel type	None (Box)			B											
	Modular panel 12"			6											
	Modular panel W12"			D											
	Modular panel 15"			7											
	Modular panel W15"			J											
	Modular panel W19"			L											
	Modular panel W22"			N											

Character number	Prefix (1-4)	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Box type	None				N										
	Box Celeron 4 GB-RAM				C										
	Box Celeron 8 GB-RAM				D										
	Box Celeron 4 GB-RAM 1 x PCI + 1 x PCIe				E										
	Box Core i7 8 GB-RAM				J										
	Box Core i7 8 GB-RAM 1 x PCI + 1 x PCIe				K										
	Box Celeron 8 GB-RAM 1 x PCI + 1 x PCIe				P										
	Box Celeron 4 GB-RAM, 2 x PCI				Q										
	Box Celeron 8 GB-RAM, 2 x PCI				R										
	Box Celeron 4 GB-RAM, 2 x PCIe				S										
	Box Celeron 8 GB-RAM, 2 x PCIe				T										
	Box Core i7 16 GB-RAM				U										
	Box Core i7 16 GB-RAM 1 x PCI + 1 x PCIe				V										
	Box Core i7 8 GB-RAM, 2 x PCI				W										
	Box Core i7 16 GB-RAM, 2 x PCI				X										
	Box Core i7 8 GB-RAM, 2 x PCIe				Y										
	Box Core i7 16 GB-RAM, 2 x PCIe				Z										
	Box Core i7 16 GB-RAM, conformal coating				A										
	Box Core i7 16 GB-RAM, conformal coating 1 x PCI + 1 x PCIe				L										
	Box Atom DC 4 GB-RAM				1										
Box Atom DC 4 GB-RAM expandable				2											
Box Atom DC 8 GB-RAM				3											
Box Atom DC 8 GB-RAM expandable				4											
CPU type	None (for Display Adapter)				N										
	Atom-E3930				B										
	Celeron-2980U				C										
	Core i7-4650U				7										
	Celeron-2980U with fan for expansion card above 3 W				F										
	Core i7-4650U with fan for expansion card above 3W				W										
Power supply	DC					D									
	AC (including for Hazardous Locations)					A									
	AC (not for Hazardous Locations)					B									
RAM sizes	None (for Display Adapter)							N							
	4 GB							4							
	8 GB							8							
	16 GB							A							

Character number	Prefix (1-4)	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Operating system	None								0						
	Windows Embedded Standard 7 (WES7P) SP1 32 bit MUI								3						
	Windows Embedded Standard 7 (WES7P) SP1 64 bit MUI								4						
	Windows 7 Ultimate SP1 64 bit MUI								6						
	Windows Embedded 8.1 Industry 64 bit MUI								8						
	Windows 10 IoT Enterprise 2016 LTSB 64 bit MUI for Atom								A						
	Windows 10 IoT Enterprise 2016 LTSB 64 bit MUI for Celeron								B						
	Windows 10 IoT Enterprise 2016 LTSB 64 bit MUI for i7								C						
Storage device	None									N					
	CFast 32 GB									X					
	HDD 500 GB for Celeron and Core i7									J					
	HDD 1 TB for Celeron and Core i7									K					
	SSD 80 GB for Celeron and Core i7									L					
	SSD 180 GB for Celeron and Core i7									M					
	SSD 240 GB for Celeron and Core i7									P					
	M.2 32 GB for modular Atom									1					
	M.2 64 GB for modular Atom									2					
	M.2 256 GB for modular Atom									3					
Options	None									0					
	NVRAM									1					
	Interface 2 x RS 422/485 isolated									2					
	Interface 4 x RS 422/485									3					
	Interface 2 x USB 3.0									4					
	Interface 2 x RS 232 isolated									5					
	Interface 4 x RS 232									6					
	Interface 2 x Ethernet Gigabit PoE LAN									7					
	Interface 16 x DI / 8 x DO									8					
	Interface audio for modular Atom									A					
	Interface audio (pin header) for modular Celeron/i7									C					
	Interface Cellular 3G									D					
	Interface 2 x CANopen									G					
	Interface 1 x Profibus DP with NVRAM									J					
	Interface 1 x Ethernet Gigabit IEEE1588 LAN									K					
	Interface - Ethernet CAT									Q					
	Interface Cellular 4G for US									M					
	Interface Cellular 4G for EU /ASIA									N					
	Interface - DVI-I									U					
	Interface - DVI-D / 2 x VGA									V					
	Interface - DVI-D									W					
	Interface - 2 x VGA									X					
	TPM module									L					

Character number	Prefix (1-4)	5	6	7	8	9	10	11	12	13	14	15	16	17	18	
Second storage	None											N				
	CFAST 32 GB											X				
	HDD 500 GB for Celeron and Core i7											J				
	HDD 1 TB for Celeron and Core i7											K				
	SSD 80 GB for Celeron and Core i7											L				
	SSD 180 GB for Celeron and Core i7												M			
	SSD 240 GB for Celeron and Core i7												P			
	HDD 500 GB for modular Atom												B			
	HDD 1 TB for modular Atom												D			
	SSD 80 GB for modular Atom												W			
	SSD 180 GB for modular Atom												Y			
SSD 240 GB for modular Atom												Z				
Software bundle	None												N			
	BLUE license key code												B			
	WinGP license key code												G			
	Pro-face remote HMI server license key code												R			
	BLUE and Pro-face remote HMI server license key code												H			
	WinGP and Pro-face remote HMI server license key code												J			
	BLUE Open Studio runtime 1.5 K license key code												C			
	BLUE Open Studio runtime 4 K license key code												D			
	BLUE Open Studio runtime 32 K license key code												F			
	BLUE Open Studio runtime 64 K license key code												E			
Customization	None													0		
Spare	None														0	

NOTE: All instructions applicable to the enclosed product and all safety precautions must be observed.

Validity Note

This document is valid for the PS5000 Series Box type.

The technical characteristics of the device(s) described in this manual also appear online at <http://www.pro-face.com/>.

The characteristics presented in this manual should be the same as those that appear online. In line with our policy of constant improvement we may revise content over time to improve clarity and accuracy. In the event that you see a difference between the manual and online information, use the online information as your reference.

Registered trademarks

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Intel, Haswell, Atom, Core, and Celeron are registered trademarks of Intel corporation.

Product names used in this manual may be the registered trademarks owned by the respective proprietors.

Hazardous Location

The PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J, and the Display Adapter PFXZPPDADDP2 are certified for use in Class I Division 2 hazardous (classified) location (see chapter "Certifications and Standards"). Observe the following:

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTE: When used with display module PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA or PFXPPD5700WP, Box Atom, Box Celeron or Box Core i7 can be used in Class I Division 2 hazardous (classified) locations.

NOTE: When using DC power supply, Display Adapter (PFXZPPDADDP2) with the display module can be used in Class I Division 2 hazardous (classified) locations. When using AC power supply, the Display Adapter with the display module and the AC power supply adapter for 100 W (PFXZPBPUAC2) can be used in Class I Division 2 hazardous (classified) locations.

The Box PFXP•2L, PFXP•2N, and the display modules PFXPPD5800WP, PFXPPD5900WP are not classified hazardous locations.

DANGER

POTENTIAL FOR EXPLOSION IN HAZARDOUS LOCATION

Do not use this product in hazardous locations.

Failure to follow these instructions will result in death or serious injury.

Product Related Information

WARNING

LOSS OF CONTROL

- The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop and overtravel stop.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.⁽¹⁾
- Each implementation of a Box must be individually and thoroughly tested for proper operation before being placed into service.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

⁽¹⁾ For additional information, refer to *NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control"* and to *NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems"* or other applicable standards in your location.

The display module 12" single touch and 15" single touch have a touch screen with analog-resistive touch technology that may operate abnormally when two or more points are simultaneously touched.

WARNING

UNINTENDED EQUIPMENT OPERATION

Do not touch two or more points simultaneously on display.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The display module W12", W15", W19" and W22" multi-touch have a touch screen with projected capacitive touch technology that may operate abnormally when the surface is wet.

WARNING

LOSS OF CONTROL

- Do not touch the touch screen area during Operating System startup.
- Do not operate when the touch screen surface is wet.
- If the touch screen surface is wet, remove any excess water with a soft cloth before operation.
- Make sure to use only the authorized grounding configurations shown in the grounding procedure.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTE:

- The touch control is disabled in case of abnormal touch (like water) for a few seconds to avoid accidental touch. The normal touch function will be recovered a few seconds after removing the abnormal touch condition.
- Do not touch the touch screen area during Operating System startup since "touch panel firmware" initializes automatically when Windows starts up.

NOTE:

The following characteristics are specific to the LCD and are considered normal behavior:

- LCD screen may show unevenness in the brightness of certain images or may appear different when seen from outside the specified viewing angle. Extended shadows, or cross-talk, may also appear on the sides of screen images.
- LCD screen pixels may contain black and white-colored spots and color display may seem to have changed over time.
- When the same image is displayed on the screen for a long period, an after-image may appear when the image is changed. If this happens, turn off the unit, wait 10 seconds, and then restart it.
- The panel brightness may decrease when used for a long time in an environment continuously filled with inert gas. To prevent deterioration of panel brightness, regularly ventilate the panel.

For more information, please contact your local distributor at <http://www.pro-face.com/trans/en/manual/1015.html>.

NOTE: Do not display the same image for a long time. Change the screen image periodically.

NOTE: The Box is a configurable device and is not based on a real-time operating system.

Changes to the software and settings of the following must be considered new implementations as discussed in the previous warning messages. Examples of such changes include:

- System BIOS
- System Monitor
- Operating system
- Installed hardware
- Installed software

WARNING

UNINTENDED EQUIPMENT OPERATION

Use only Pro-face software with the devices described in this manual.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Chapter 1

Important Information

General

This chapter describes specific aspects related to the operation of the Box.

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
FCC Radio Frequency Interference Statement for USA.	18
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Hazardous Location Installations - For USA and Canada	21

FCC Radio Frequency Interference Statement for USA.

Federal Communications Commission (FCC) Radio Interference Information

This equipment has been tested and found to comply with the federal communications commission (FCC) limits for a Class A digital device, according to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a commercial, industrial, or business environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause or be subject to interference with radio communications. To minimize the possibility of electromagnetic interference in your application, observe the following two rules:

- Install and operate the Box in such a manner that it does not radiate sufficient electromagnetic energy to cause interference in nearby devices.
- Install and test the Box to ensure that the electromagnetic energy generated by nearby devices does not interfere with the Box's operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this product.

WARNING

ELECTROMAGNETIC / INTERFERENCE

Electromagnetic radiation may disrupt the Box's operations, leading to unintended equipment operation. If electromagnetic interference is detected:

- Increase the distance between the Box and the interfering equipment.
- Reorient the Box and the interfering equipment.
- Reroute power and communication lines to the Box and the interfering equipment.
- Connect the Box and the interfering equipment to different power supplies.
- Always use shielded cables when connecting the Box to a peripheral device or another computer.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Certifications and Standards

Introduction

Pro-face submitted this product for independent testing and qualification by third-party agencies. These agencies have certified this product as meeting the following standards.

NOTE: Always refer to the markings on the product to confirm the certifications or the following: <http://www.pro-face.com/trans/en/manual/1002.html>.

Certifications for the Display Modules PFXPPD5700TA, PFXPPD5700WP, PFXPPD5800WP, and PFXPPD5900WP

- Underwriters Laboratories Inc., UL 60950, and CSA 60950 (Information Technology Equipment).
- RCM and EAC. Refer to product markings.

Certifications for the Box PFXPP2J, PFXPP27, PFXPU27, and PFXPU2J

- Industrial Control Equipment (UL 61010-2-201 and CSA C22.2 N° 142) and for use in Class I Division 2 hazardous (classified) locations (ANSI/ISA 12.12.01 and CSA22.2 N°213-16). Refer to product markings.
- CCC, RCM, and EAC. Refer to product markings.
- CE Atex and IEC Ex as 3GD equipment category. Refer to product markings.
- CE Atex and IEC Ex as 3D equipment category (for AC models). Refer to product markings.

Certifications for the Box PFXPP27, PFXPP2J (and Optional Display Modules PFXPPD5700TA, PFXPPD5700WP)

- DNV-GL (Merchant Navy agency).
- CCC, RCM, and EAC. Refer to product markings.

Certifications for the Box PFXPP2B, PFXPU2B and PFXPL2B

- Industrial Control Equipment (UL 61010-2-201 and CSA C22.2 N° 142) and for use in Class I Division 2 hazardous (classified) locations (ANSI/ISA 12.12.01 and CSA22.2 N°213-16). Refer to product markings.
- CE Atex and IEC Ex as 3GD equipment category (for DC models).
- CE Atex and IEC Ex as 3D equipment category (for AC models).

Certifications for the Display Modules PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA, PFXPPD5700WP with a Box PFXPP2B, PFXPU2B, PFXPL2B

- Industrial Control Equipment (UL 61010-2-201 and CSA C22.2 N° 142) and for use in Class I Division 2 hazardous (classified) locations (ANSI/ISA 12.12.01 and CSA22.2 N°213-16). Refer to product markings.

Compliance Standards

Pro-face tested this product for compliance with the following compulsory standards:

- United States:
 - Federal Communications Commission, FCC Part 15, Class A
- Europe: CE
 - 2014/35/EU Low Voltage Directive, based on IEC 60950 or IEC 61010-2-201
 - 2014/30/EU EMC Directive, class A, based on IEC 61006-2 and IEC 61006-4
- Australia: RCM
 - Standard AS/NZS CISPR11

Qualification Standards

Pro-face voluntarily tested this product to additional standards. The additional tests performed, and the standards under which the tests were conducted, are identified in the environmental characteristics.

Hazardous Substances

This product is compliant with:

- WEEE, Directive 2012/19/EU
- RoHS, Directive 2011/65/EU and 2015/863/EU
- RoHS China, Standard GB/T 26572
- REACH regulation EC 1907/2006

End of Life (WEEE)

The product contains electronic boards. It must be disposed of in specific treatment channels. The product contains cells and/or storage batteries which must be collected and processed separately, when they have run out and at the end of product life (Directive 2012/19/EU).

Refer to the section Maintenance to extract cells and batteries from the product. These batteries do not contain a weight percentage of heavy metals over the threshold notified by European Directive 2006/66/CE.

European (CE) Compliance

The products described in this manual comply with the European Directives concerning Electromagnetic Compatibility and Low Voltage (CE marking) when used as specified in the relevant documentation, in applications for which they are intended, and in connection with approved third-party products.

KC Marking

해당 무선설비는 운용 중 전파혼신 가능성이 있음

사용자안내문

기종별	사용자안내문
A급 기기 (업무용 방송통신기자재)	이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

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Hazardous Location Installations - For USA and Canada

General

While the PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J are certified for use in Class I Division 2 hazardous (classified) locations, they should never be used within a Division 1 (normally hazardous) location.

Division 2 locations are those locations where ignitable concentrations of flammable substances are normally confined, prevented by ventilation, or present in an adjacent Class I, Division 1 location, but where an abnormal situation might result in intermittent exposure to such ignitable concentrations.

NOTE: When used with display module PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA or PFXPPD5700WP, Box Atom, Box Celeron or Box Core i7 can be used in Class I Division 2 hazardous (classified) locations.

NOTE: When using DC power supply, Display Adapter (PFXZPPDADDP2) with the display module can be used in Class I Division 2 hazardous (classified) locations. When using AC power supply, the Display Adapter with the display module and the AC power supply adapter for 100 W (PFXZPBPUAC2) can be used in Class I Division 2 hazardous (classified) locations.

This equipment is suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or in non-hazardous locations. Before installing or using your Box PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J and the display module PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA, PFXPPD5700WP, confirm that the ANSI/ISA 12.12.01 or CSA C22.2 N°213 certification appears on the product labeling.

WARNING

EXPLOSION HAZARD

- Do not use your Box in hazardous environments or locations other than Class I, Division 2, Groups A, B, C, and D.
- Always confirm that your Box is suitable for use in hazardous locations by checking that the ANSI/ISA 12.12.01 or CSA C22.2 N°213 certification appears on the product labeling.
- Do not install any Pro-face or OEM components, equipment, or accessories unless these have also been qualified as suitable for use in Class I, Division 2, Groups A, B, C, and D locations.
- In addition, confirm that any PCI controller cards have an adequate temperature code (T-code), and are suitable for a surrounding air temperature range of 0 to 50 °C (32 to 122 °F).
- Do not attempt to install, operate, modify, maintain, service, or otherwise alter the Box except as permitted in this manual. Non-permitted actions may impair the unit's suitability for Class I, Division 2 operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

Ensure that the product is properly rated for the location. If the intended location does not presently have a Class, Division and Group rating, then users should consult the appropriate authorities having jurisdiction in order to determine the correct rating for that hazardous location.

In accordance with Federal, State/Provincial, and Local regulations, all hazardous location installations should be inspected prior to use by the appropriate authority having jurisdiction. Only technically qualified personnel should install, service, and inspect these systems.

Power Switch

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

The amount of input power required by systems with a Box classifies the power switch as an incendive device because the voltage and current across the make/break component are capable of generating a spark.

If using an ordinary power switch, hazardous location regulations require the power switch be located in an area specified as non-hazardous.

However, limits in cable length between the workstation and the power switch may apply. Otherwise the switch must be compliant with Class I, Division 1 requirements (intrinsically safe). These switches are built in a manner that prevents the possibility of a spark when contact is made or broken.

Use suitable UL listed and/or CSA Certified Class I, Division 1 switches in hazardous locations. These switches are available from a wide number of sources. It is your responsibility to ensure that you select a power switch that conforms to the hazardous location rating for the installation.

Cable Connections

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Division 2 hazardous location regulations require that all cable connections be provided with adequate strain relief and positive interlock. Use only non-incendive USB devices as USB connections do not provide adequate strain relief to allow the use of Box USB connections. Never connect or disconnect a cable while power is applied at either end of the cable. All communication cables should include a chassis ground shield. This shield should include both copper braid and aluminum foil. The D-Sub style connector housing must be a metal conductive type (for example, molded zinc) and the ground shield braid must be terminated directly to the connector housing. Do not use a shield drain wire.

The outer diameter of the cable must be suited to the inner diameter of the cable connector strain relief so that a reliable degree of strain relief is maintained. Always secure the D-Sub connectors to the workstation-mating connectors via the two screws located on both sides.

Operation and Maintenance

The systems have been designed for compliance with relevant spark ignition tests for the front USB connection only.

WARNING

EXPLOSION HAZARD

In addition to the other instructions in this manual, observe the following rules when installing the Box in a hazardous location:

- Wire the equipment in accordance with the National Electrical Code article 501.10 (B) for Class I, Division 2 hazardous locations.
- Install the Box in an enclosure suitable for the specific application, which can only be opened by using a tool-secured enclosure. Type 4 or IP65 enclosures are recommended even when not required by regulations.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTE: IP65 is not part of UL certification for hazardous locations.

Chapter 2

Physical Overview

Subject of this Chapter

This chapter provides a physical overview of the Box.

What Is in This Chapter?

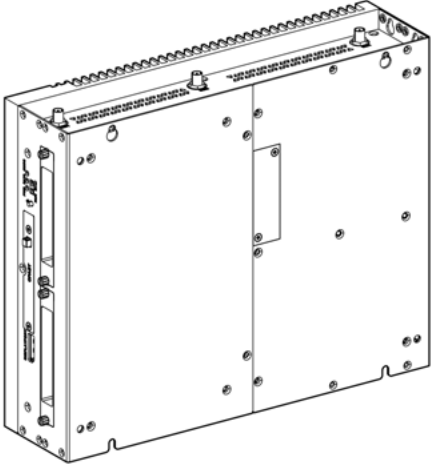
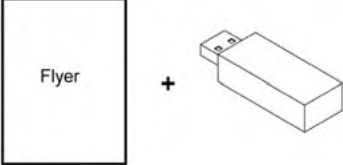
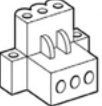
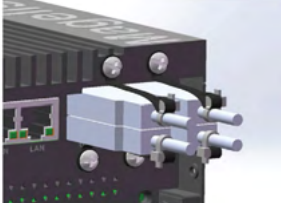
This chapter contains the following topics:

Topic	Page
Package Contents	26
Box Atom Description	29
Box Celeron and Core i7 Description	34
Display Modules Description	39
Display Adapter Description and Configuration	42
Display Modules Setting	44

Package Contents

Items of The Box

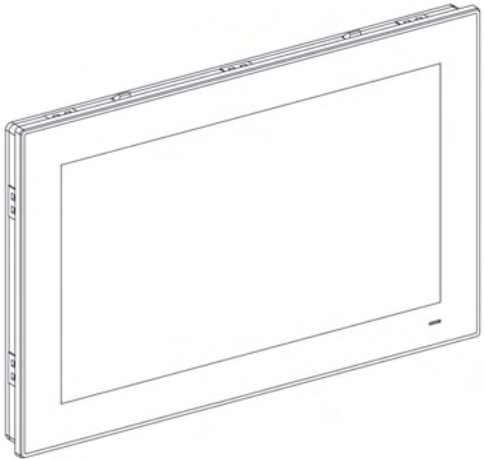
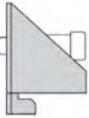
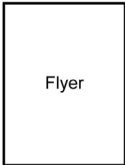
The following items are included in the package of the Box. Before using the Box, confirm that all items listed here are present:

<p>Box</p>	
<ul style="list-style-type: none"> ● Recovery media containing the software required to reinstall the operating system (Microsoft Windows EULA). Additional drivers are in the recovery media ● Chinese user manual ● "Before using this product" flyer ● Warning/Caution information ● Chinese RoHS flyer 	
<ul style="list-style-type: none"> ● 1 x DC terminal block: 3-pin power connector ● 1 x wire for chassis ground ● 8 x screws for mounting the HDD/SSD (not included when 2 x HDD/SSD pre-mounted, 4 x screws when 1 x HDD/SSD pre-mounted) ● 4 x black screws for mounting the display module (not included when the display module is delivered pre-mounted on Box). 	
<p>Flexible USB holder:</p> <ul style="list-style-type: none"> ● 4 x metal cable tie ● 4 x screws ● 4 x plastic cable tie 	

The Box has been carefully packed, with special attention to quality. However, should you find anything damaged or missing, contact your local distributor immediately.

Items of The Display Module

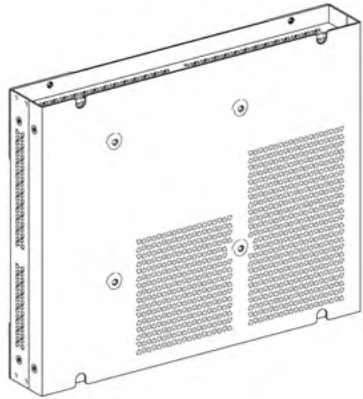
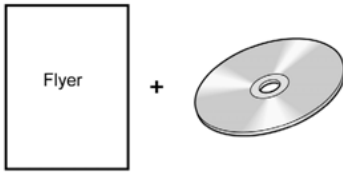
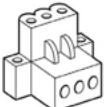
The following items are included in the package of the display module. Before using the display module, confirm that all items listed here are present:

<p>Display Module</p>	
<ul style="list-style-type: none"> ● 8 x installation fasteners for display module 12" single touch and W12" multi-touch (8 x screws, 8 x brackets) ● 10 x installation fasteners for display module 15" single touch and W15" multi-touch (10 x screws, 10 x brackets) ● 12 x installation fasteners for display module W19" multi-touch and W22" multi-touch (12 x screws, 12 x brackets) ● 1 x panel gasket 	
<ul style="list-style-type: none"> ● "Before using this product" flyer ● Warning/Caution information ● Chinese RoHS flyer 	

The display module has been carefully packed, with special attention to quality. However, should you find anything damaged or missing, contact your local distributor immediately.

Items of The Display Adapter

The following items are included in the package of the Display Adapter. Before using the Display Adapter, confirm that all items listed here are present:

<p>Display Adapter</p>	
<ul style="list-style-type: none"> ● The media containing the drivers and the user manual to setup the Display Adapter ● Chinese user manual ● "Before using this product" flyer ● Warning/Caution information ● Chinese RoHS flyer 	
<ul style="list-style-type: none"> ● 1 x DC terminal block: 3-pin power connector ● 1 x wire for chassis ground ● 4 x black screws for display module mounting (not included when display module pre-mounted) ● 4 x screws for VESA mounting ● 1x plastic cable tie ● 1x plastic cable clip 	

The Display Adapter has been carefully packed, with special attention to quality. However, should you find anything damaged or missing, contact your local distributor immediately.

Box Atom Description

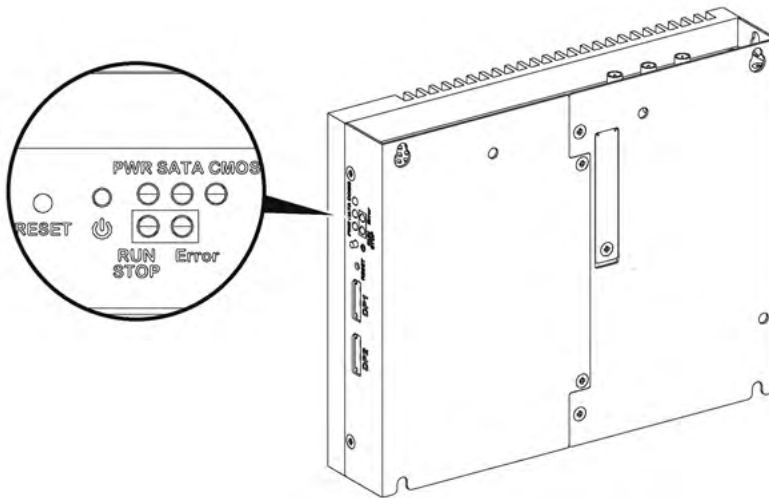
Introduction

During operation, the surface temperature of the heat sink may exceed 70 °C (158 °F).

⚠ WARNING
<p>RISK OF BURNS</p> <p>Do not touch the surface of the heat sink during operation.</p> <p>Failure to follow these instructions can result in death, serious injury, or equipment damage.</p>

Box Atom Standard Description

Overview

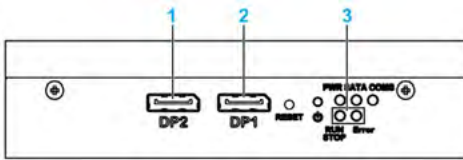


Power ON/OFF button, Reset button and LEDs

The table describes the meaning of the status indicators:

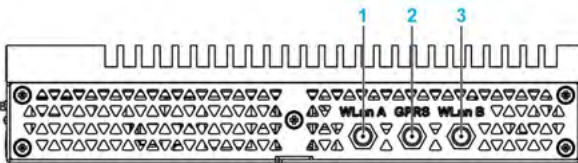
Marking	LED	Color	State	Meaning
PWR	Power	Green	On	Active (user operates Windows) (State 0).
		Green	Flashing	Sleep (State 3).
		Orange	On	Hibernate (State 4/State 5).
SATA	SATA	Green	Off	No storage data transmission.
			On	Storage data transmission.
CMOS	Battery	Orange	On	RTC voltage < 3 Vdc.
			Off	RTC voltage > 3 Vdc.
Programmable LED for optional control software				
RUN/STOP	RUN/STOP from control software	Red	Off	Stop
		Green	On	Run
Error	Error from control software	Red	Off	Control software has no error.
			On	Control software has an error.

Front View



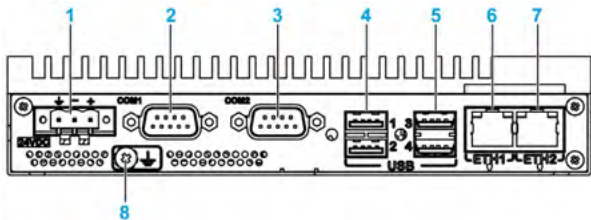
- 1 DisplayPort 2
- 2 DisplayPort 1
- 3 LEDs and power/reset button

Top View



- 1 SMA connector for the wireless WLAN A external antenna
- 2 SMA connector for the GPRS/4G external antenna
- 3 SMA connector for the wireless WLAN B external antenna

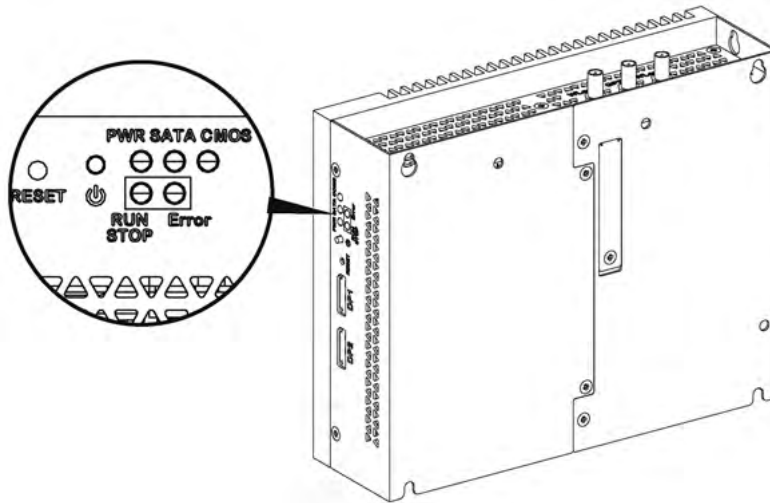
Bottom View



- 1 DC power connector
- 2 COM1 port RS-232 (non-isolated)
- 3 COM2 port RS-232 (non-isolated), RS-422/485 (non-isolated)
- 4 USB1 and USB2 (USB 2.0)
- 5 USB3 and USB4 (USB 3.0)
- 6 Eth1 (10/100/1000 Mb/s) IEEE1588
- 7 Eth2 (10/100/1000 Mb/s) IEEE1588
- 8 Ground connection pin

Box Atom Expandable Description

Overview

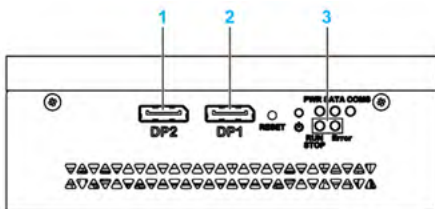


Power ON/OFF button, Reset button and LEDs

The table describes the meaning of the status indicators:

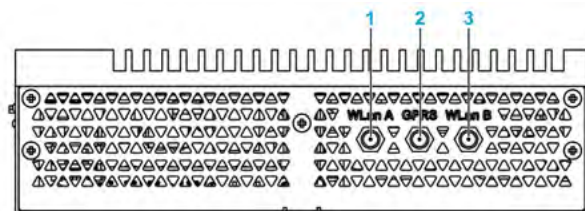
Marking	LED	Color	State	Meaning
PWR	Power	Green	On	Active (user operates Windows) (State 0).
		Green	Flashing	Sleep (State 3).
		Orange	On	Hibernate (State 4/State 5).
SATA	SATA	Green	Off	No storage data transmission.
			On	Storage data transmission.
CMOS	Battery	Orange	On	RTC voltage < 3 Vdc.
			Off	RTC voltage > 3 Vdc.
Programmable LED for optional control software				
RUN/STOP	RUN/STOP from control software	Red	Off	Stop
		Green	On	Run
ERR	Error from control software	Red	Off	Control software has no error.
			On	Control software has an error.

Front View



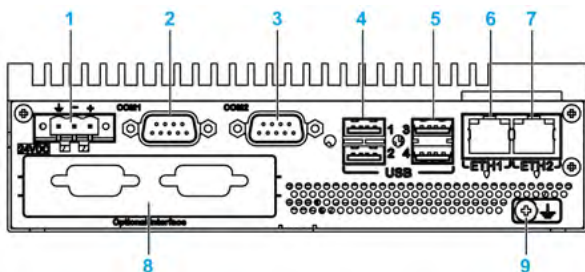
- 1 DisplayPort 2
- 2 DisplayPort 1
- 3 LEDs and power/reset button

Top View



- 1 SMA connector for the wireless WLAN A external antenna
- 2 SMA connector for the GPRS/4G external antenna
- 3 SMA connector for the wireless WLAN B external antenna

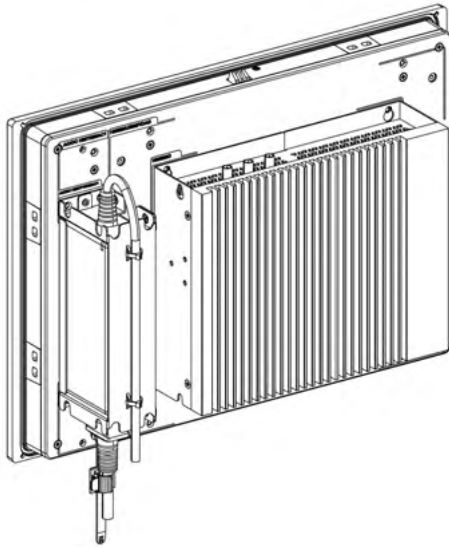
Bottom View



- 1 DC power connector
- 2 COM1 port RS-232 (non-isolated)
- 3 COM2 port RS-232 (non-isolated), RS-422/485 (non-isolated)
- 4 USB1 and USB2 (USB 3.0)
- 5 USB3 and USB4 (USB 2.0)
- 6 Eth1 (10/100/1000 Mb/s) IEEE1588
- 7 Eth2 (10/100/1000 Mb/s) IEEE1588
- 8 Optional interface
- 9 Ground connection pin

Box Atom and Display Module Description

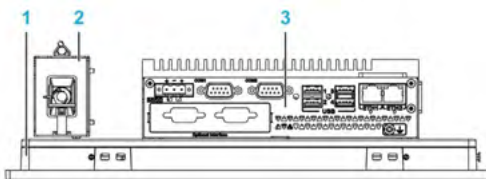
Overview



NOTE:

- Windows setting (with drivers already installed): The Box Atom can support two display ports at the same time when mounted with a display module (DM).
- After DisplayPort cable is connected, Operating System must be rebooted.
- For connecting the Box to a display with DVI interface, use an active DP to DVI cable: PFXZPBCBDPDV32 (see in accessories (*see page 329*)).

Bottom View



- 1 Display Module
- 2 Optional AC power supply module (PFXZPSPUAC2 or PFXZPBPUAC2)
- 3 Box

Box Celeron and Core i7 Description

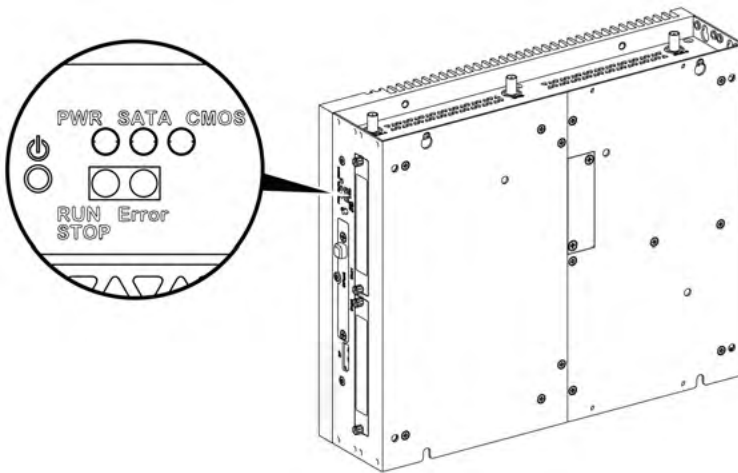
Introduction

During operation, the surface temperature of the heat sink may exceed 70 °C (158 °F).

⚠ WARNING
RISK OF BURNS
Do not touch the surface of the heat sink during operation.
Failure to follow these instructions can result in death, serious injury, or equipment damage.

Box 0-Slot Description

Overview

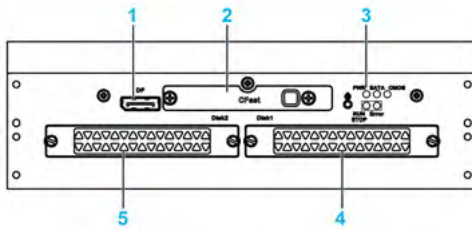


Power ON/OFF button and LEDs

The table describes the meaning of the status indicators:

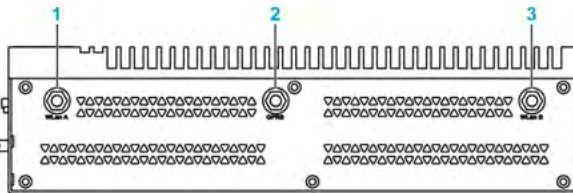
Marking	LED	Color	State	Meaning
PWR	Power	Green	On	Active (user operates Windows) (State 0).
		Green	Flashing	Sleep (State 3).
		Orange	On	Hibernate (State 4/State 5).
SATA	SATA	Green	Off	No storage data transmission.
			On	Storage data transmission.
CMOS	Battery	Orange	On	RTC voltage < 3 Vdc.
			Off	RTC voltage > 3 Vdc.
Programmable LED for optional control software				
RUN/STOP	RUN/STOP from control software	Red	Off	Stop
		Green	On	Run
ERR	Error from control software	Red	Off	Control software has no error.
			On	Control software has an error.

Front View



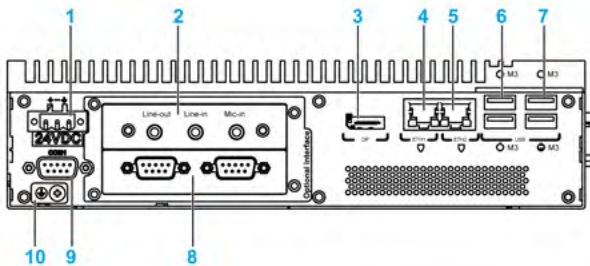
- 1 DisplayPort 2
- 2 Slide-in CFast slot
- 3 LEDs and power/reset button
- 4 HDD/SSD 1 (hot swap and can be RAID configuration)
- 5 HDD/SSD 2 (hot swap and can be RAID configuration)

Top View



- 1 SMA connector for the wireless LAN external antenna
- 2 SMA connector for the GPRS/4G external antenna
- 3 SMA connector for the wireless LAN external antenna

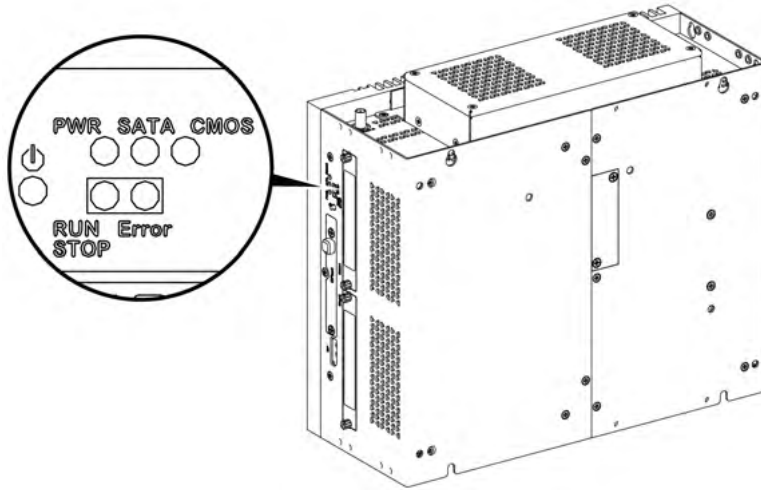
Bottom View



- 1 DC power connector
- 2 Optional interface 1
- 3 DisplayPort 1
- 4 Eth1 (10/100/1000 Mb/s) IEEE1588
- 5 Eth2 (10/100/1000 Mb/s) IEEE1588
- 6 USB1 and USB2 (USB 3.0)
- 7 USB3 and USB4 (USB 2.0)
- 8 Optional interface 2
- 9 COM1 port RS-232, RS-422/485 (isolated)
- 10 Ground connection pin

Box 2-Slot Description

Overview

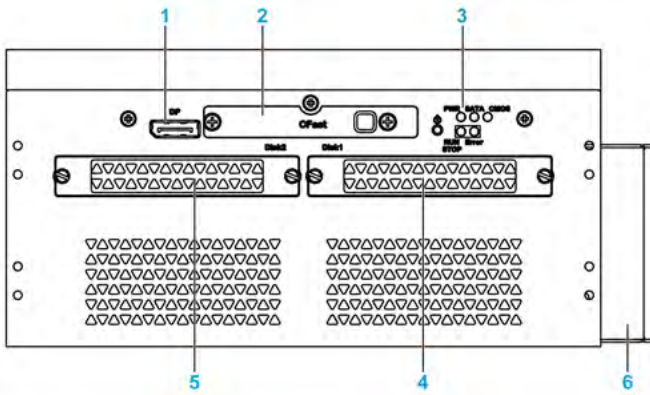


Power ON/OFF button and LEDs

The table describes the meaning of the status indicators:

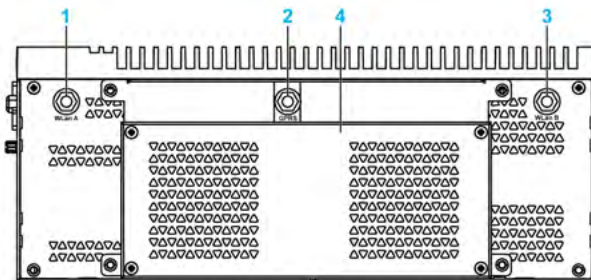
Marking	LED	Color	State	Meaning
PWR	Power	Green	On	Active (user operates Windows) (State 0).
		Green	Flashing	Sleep (State 3).
		Orange	On	Hibernate (State 4/State 5).
SATA	SATA	Green	Off	No storage data transmission.
			On	Storage data transmission.
CMOS	Battery	Orange	On	RTC voltage < 3 Vdc.
			Off	RTC voltage > 3 Vdc.
Programmable LED for optional control software				
RUN/STOP	RUN/STOP from control software	Red	Off	Stop
		Green	On	Run
ERR	Error from control software	Red	Off	Control software has no error.
			On	Control software has an error.

Front View



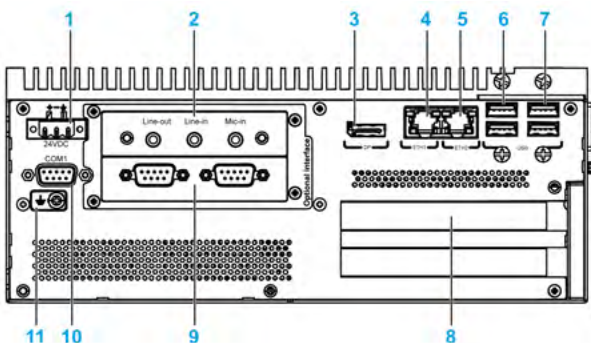
- 1 DisplayPort 2
- 2 Slide-in CFast slot
- 3 LEDs and power/reset button
- 4 HDD/SSD 1 (hot swap and can be RAID configuration)
- 5 HDD/SSD 2 (hot swap and can be RAID configuration)
- 6 Fan

Top View



- 1 SMA connector for the wireless LAN external antenna
- 2 SMA connector for the GPRS/4G external antenna
- 3 SMA connector for the wireless LAN external antenna
- 4 Fan

Bottom View

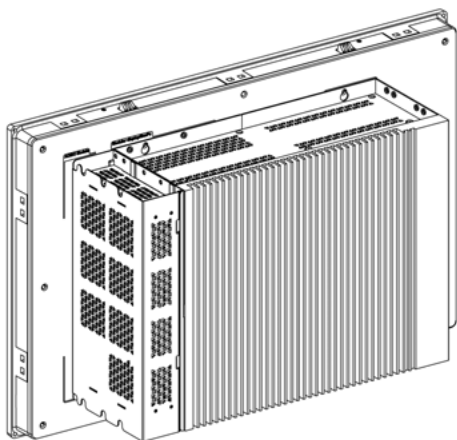


- 1 DC power connector
- 2 Optional interface 1
- 3 DisplayPort 1

- 4 Eth1 (10/100/1000 Mb/s) IEEE1588
- 5 Eth2 (10/100/1000 Mb/s) IEEE1588
- 6 USB1 and USB2 (USB 3.0)
- 7 USB3 and USB4 (USB 2.0)
- 8 PCI or PCIe (peripheral component interconnect express) slots
- 9 Optional interface 2
- 10 COM1 port RS-232, RS-422/485 (isolated)
- 11 Ground connection pin

Box and Display Module Description

Overview

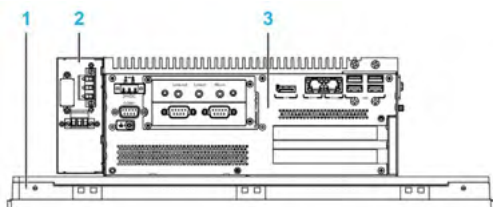


NOTE: The Box can support two display ports. When the Box is mounted with the display module, the DisplayPort 2 is not functional.

NOTE: After DisplayPort cable is connected, Operating System must be rebooted.

NOTE: For connecting the Box to a display with DVI interface, use an active DP to DVI cable: PFXZPBCBDPDV32 (see in accessories (*see page 329*)).

Bottom View



- 1 Display Module
- 2 Optional AC power supply module (PFXZPBPUAC2)
- 3 Box

Display Modules Description

Front View Display Modules 12" single touch or 15" single touch

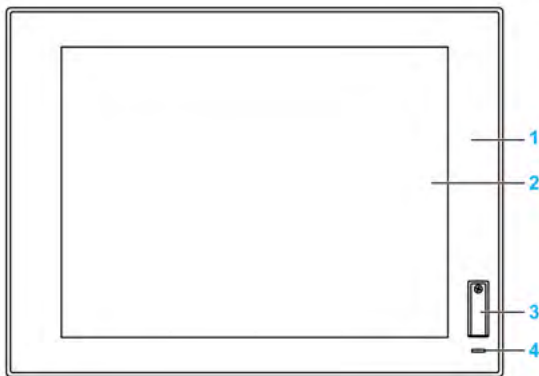
The display module 12" single touch and 15" single touch have a touch screen with analog-resistive touch technology that may operate abnormally when two or more points are simultaneously touched.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

Do not touch two or more points simultaneously on display.

Failure to follow these instructions can result in death, serious injury, or equipment damage.



- 1 Panel (12" single touch or 15" single touch)
- 2 Single-touch panel
- 3 USB port (USB 2.0) and reset button
- 4 Status indicator

NOTE: If the display module is connected with a Display Adapter, the reset button is only for the Display Adapter reset. If the display module is connected with a Box, the reset button is for the Box reset.

NOTE: The front USB is a diagnostic interface for service and maintenance.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

- Do not use the front USB while the machine is in operation.
- Always keep the cover in place during normal operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Front View Display Modules W12" multi-touch, W15" multi-touch, W19" multi-touch or W22" multi-touch

The display module W12", W15", W19" and W22" multi-touch have a touch screen with projected capacitive touch technology that may operate abnormally when the surface is wet.

⚠ WARNING

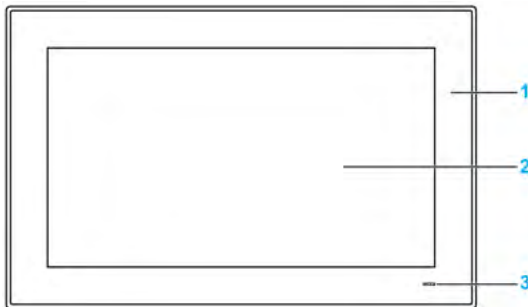
LOSS OF CONTROL

- Do not touch the touch screen area during Operating System startup.
- Do not operate when the touch screen surface is wet.
- If the touch screen surface is wet, remove any excess water with a soft cloth before operation.
- Make sure to use only the authorized grounding configurations shown in the grounding procedure.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTE:

- The touch control is disabled in case of abnormal touch (like water) for a few seconds to avoid accidental touch. The normal touch function will be recovered a few seconds after removing the abnormal touch condition.
- Do not touch the touch screen area during Operating System startup since "touch panel firmware" initializes automatically when Windows starts up.



- 1 Panel (W12" multi-touch or W15" multi-touch or W19" multi-touch or W22" multi-touch)
- 2 Multi-touch panel
- 3 Status indicator

Status Indicator

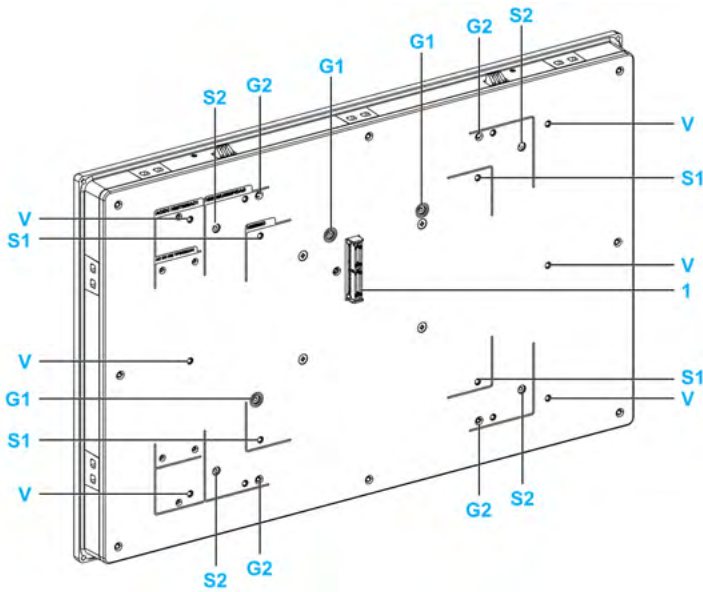
The table describes the meaning of the status indicator of the Display Modules with Box:

Color	State	Meaning
Blue	On	Active (user operates Windows) (State 0).
Blue	Flashing	Sleep (State 1/State 2/State 3).
Orange	On	Hibernate (State 4/State 5).

The table describes the meaning of the status indicator of the Display Modules with Display Adapter:

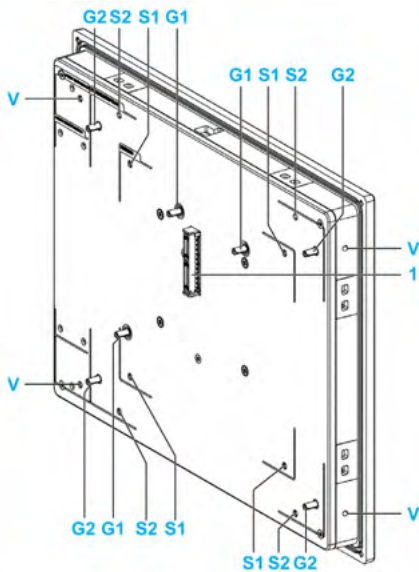
Color	State	Meaning
Blue	On	Active (user operates Windows) (State 0).
Orange	On	Sleep (State 1/State 2) and hibernate (State 3/State 4/State 5).

Rear View Display Modules 15" single touch, W15" multi-touch, W19" multi-touch or W22" multi-touch



- 1 Panel connector for the Box or Display Adapter
- G1 Removal panel guide for the Box Atom
- S1 Mounting hole for the Box Atom
- G2 Removal panel guide for the Box Celeron/Core i7 or Display Adapter
- S2 Mounting hole for the Box Celeron/Core i7 or Display Adapter
- V Mounting hole for the VESA (PFXZPBADVS02 or PFXZPBADVS22) kit

Rear View Display Modules 12" single touch or W12" multi-touch



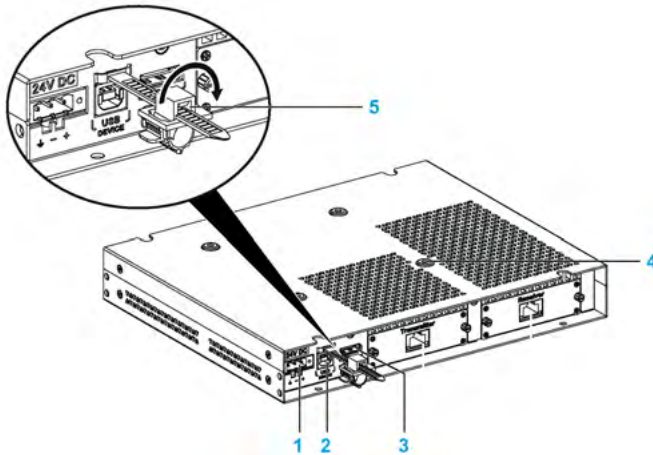
- 1 Panel connector for the Box or Display Adapter
- G1 Removal panel guide for the Box Atom
- S1 Mounting hole for the Box Atom
- G2 Removal panel guide for the Box Celeron/Core i7 or Display Adapter
- S2 Mounting hole for the Box Celeron/Core i7 or Display Adapter
- V Mounting hole for VESA (PFXZPP12ADVS2)

Display Adapter Description and Configuration

Overview

The display module can be mounted remotely from the Box, using the Display Adapter.

The Display Adapter can be connected to any PC with USB cable for touch screen and Display Port cable for video (FP-US00 / PFXZPBCBDP52 maximum distance of 5 m (16.4 ft)).



- 1 DC power supply connection
- 2 USB port type B (USB 2.0 for touch screen OUT)
- 3 Display Port (IN)
- 4 Mounting holes for the VESA
- 5 USB locker

Local Display Configuration with Display Port Connection (Maximum Distance: 5 m)

Step	Action
1	<p>Connect the Display Adapter to host PC using DP cable:</p> <ul style="list-style-type: none"> 1 Display Adapter 2 Display Module 3 USB cable 5 m (FP-US00) 4 DP to DP cable 5 m (PFXZPBCBDP52)
2	Connect the Display Adapter to a host PC through USB cable to use Touch function .
3	Install the touch driver from either the recovery media of the box or from the DVD of the Display Adapter.

NOTE:

- The display module W12" multi-touch, W15" multi-touch, W19" multi-touch, and W22" multi-touch have multi-touch screen.
- The reset button on display module 12" single touch and 15" single touch is only for the Display Adapter reset. It cannot reset the host PC.
- The Display Adapter with display module does not support brightness control. The brightness is always 100%.
- After DisplayPort cable is connected, Operating System must be rebooted.
- For operation with 100...240 Vac in hazardous location, the AC power supply module (PFXZPBUAC2) must be mounted.
- The length of the DP and USB cables are limited to 5 m (16.40 ft).

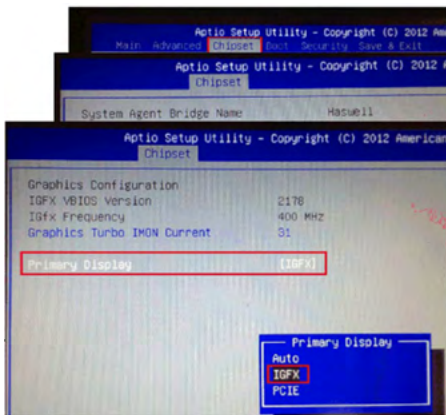
Display Modules Setting

Graphic Setting

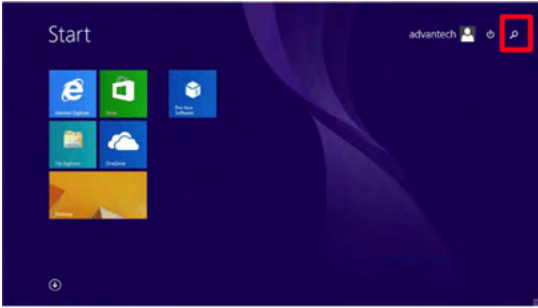
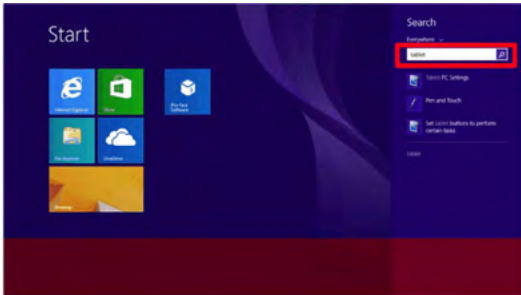
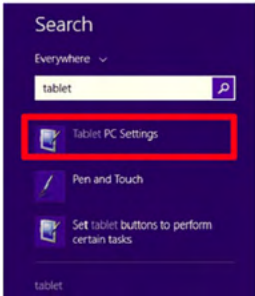
For each display module, a software tool is available to enable/disable touch-panel operation. You can disable the other touch panels to monopolize the touch operation, the display module order must match the tool. The exclusive **Touch** function is set to be effective for 100 ms even after a finger leaves the display module.

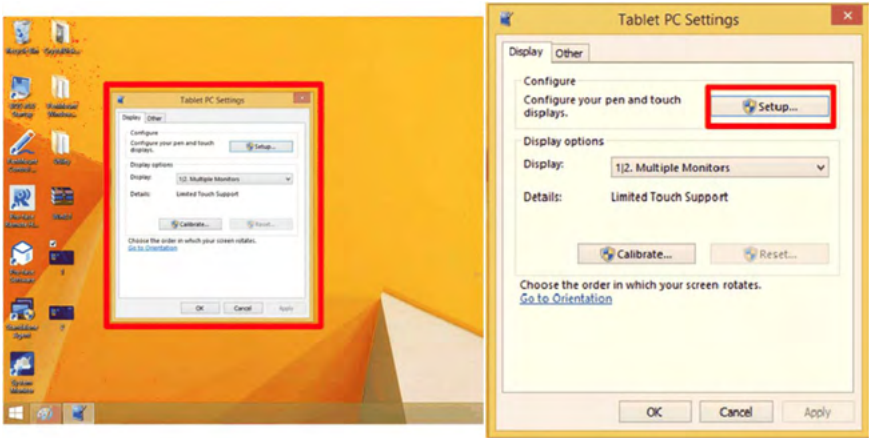
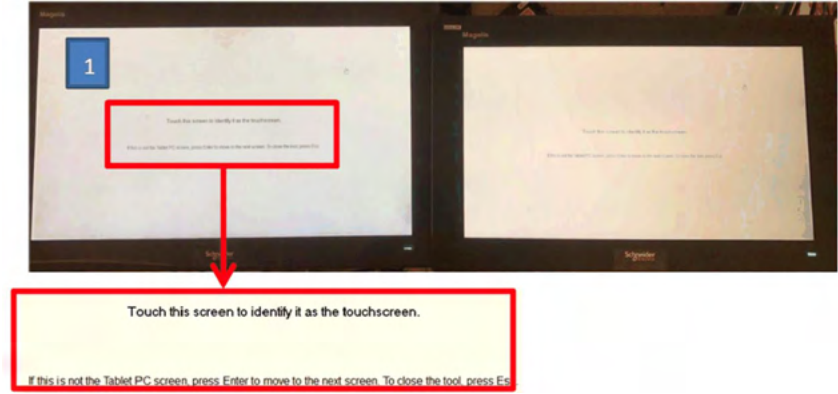
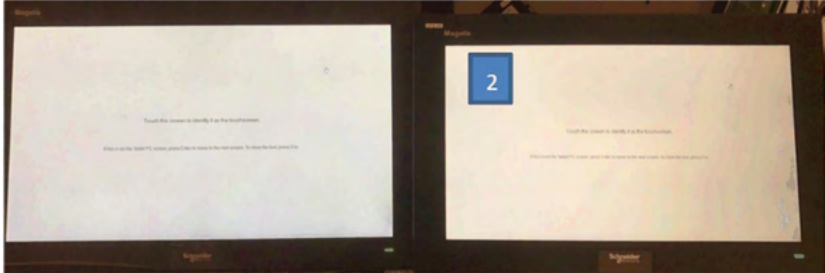
Check that the BIOS Graphic of the Box is set to {IGFX}, as follows:

1. BIOS → Chipset → System Agent (SA) Configuration
2. Graphics configuration
3. Primary Display → IGFX
4. Save and exit BIOS




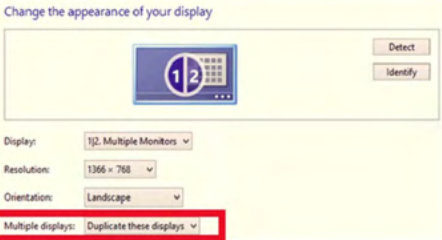


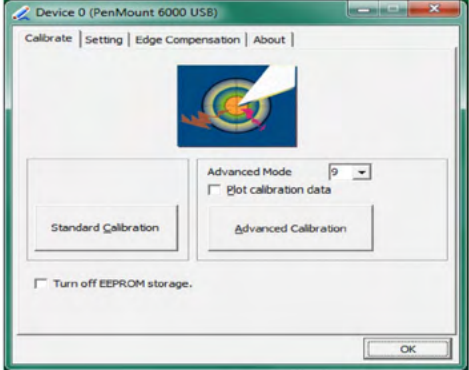
Touch Setting

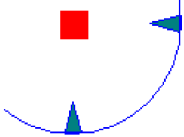
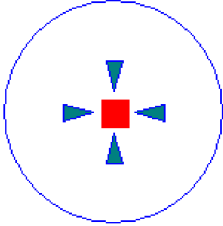
Step	Action
1	<p>Click the Search icon (for example Windows 8).</p>  A screenshot of the Windows 8 Start screen. The background is a dark blue abstract pattern. In the top right corner, there is a search icon (a magnifying glass) which is highlighted with a red rectangular box. To the left of the search icon, the text 'advantech' and a user profile icon are visible. On the left side of the screen, there are several application tiles: Internet Explorer, Office, The Store, The Hub, and SkyDrive.
2	<p>Type Tablet in the Search field and select Tablet PC Settings.</p>   Two screenshots illustrating the search process. The top screenshot shows the Windows 8 Start screen with the search field in the top right corner containing the text 'tablet'. The 'Tablet PC Settings' option is highlighted with a red rectangular box. The bottom screenshot is a close-up of the search interface. It shows the search field with 'tablet' entered and a magnifying glass icon. Below the search field, the 'Tablet PC Settings' option is highlighted with a red rectangular box. Other options visible include 'Pen and Touch' and 'Set tablet buttons to perform certain tasks'.

Step	Action
3	<p>Click Setup.</p> 
4	<p>Set the two touch screens separately following the instructions shown on the display.</p> 
5	<p>Set another touch screen.</p> 
6	Finish

Calibration of Resistive and Capacitive Display Modules

Step	Action
1	<p>Set up the screen to Extend mode.</p> <p>Change the appearance of your displays</p>  <p>Display: 2.18.5" Panel</p> <p>Resolution: 1366 x 768</p> <p>Orientation: Landscape</p> <p>Multiple displays: Extend these displays</p>

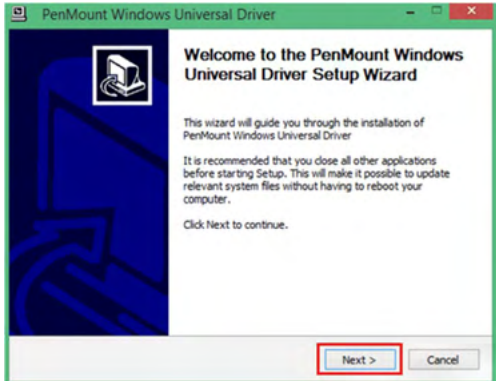
Step	Action
2	<p>If the touch position offset with resistive touch screen, follow this procedure to do the calibration:</p> <ul style="list-style-type: none"> <p>Set up the screen to Duplicate mode.</p>  <p>Setting calibration tool. Select PenMount.</p>  <p>Select Configure:</p>  <p>Select Advanced Calibration</p> 

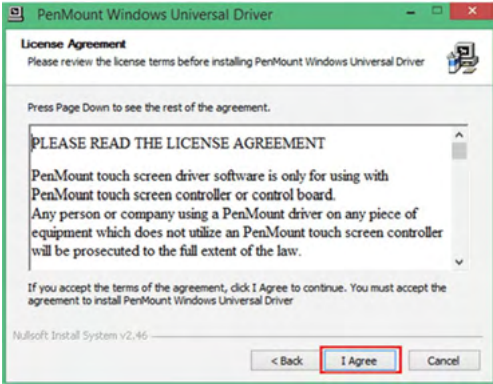
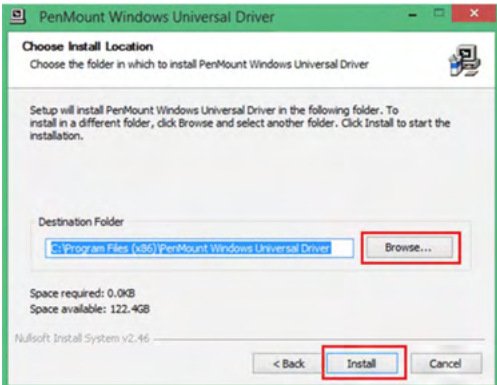
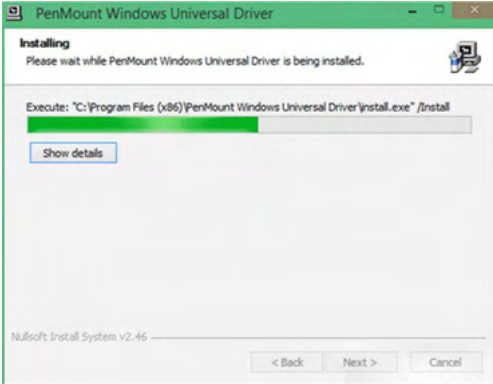
Step	Action
3	Calibration touch screen:  <p>Touch the red square.</p>
4	Wait for positioning data processing. Final touch and calibration complete:  <p>Touch the red square.</p>

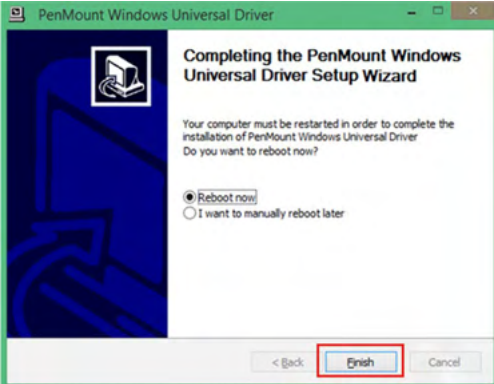
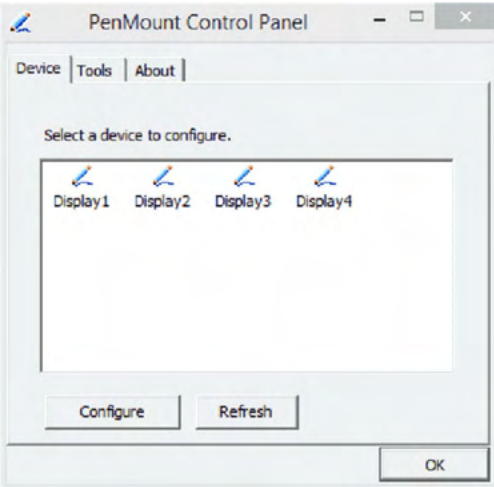
PenMount Touch Driver Installation for Third-Party PC

When connecting to a third-party PC, the touch driver must be installed. The driver is already installed on the Box.

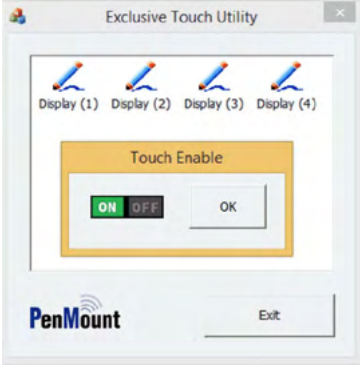
Use this process to install **PenMount driver and Control Panel**. The installation package and utility only have an English version (see the DVD delivered with the Display Adapter).

Step	Action
1	Double-click <code>Setup.exe</code> in the PenMount Windows Universal Driver installation Package and click Next to start. 

Step	Action
2	<p>Click I Agree to continue.</p> 
3	<p>Click Browse... to select the folder you want to install and click Install to continue.</p>  <p>Result: Wait until the installation is finished.</p> 

Step	Action
4	<p>Click Finish to reboot the system.</p> 
5	<p>After reboot, the installation process is finished. Then, you can click PenMount Control Panel to adjust the settings of your touch panel.</p> 

Disabling the Touch Function for a Display

Step	Action
1	Click PenMount Monitor icon in the tray bar, the contextual menu displays the Control Panel .
2	Click the Control Panel .
3	Select the display and click Configure .
4	Select Exclusive Touch Utility .
5	Exclusive touch tool:  NOTE: Exclusive touch tool cannot turn off the touch panel itself when operating.
6	Set Touch Enable to Off for each display where you want to disable the touch function.

Chapter 3

Characteristics

Subject of this Chapter

This chapter lists the product characteristics.

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Box Characteristics	54
Display Characteristics	57
Display Adapter Characteristics	58
Power Supply Characteristics	59
Environmental Characteristics	60

Box Characteristics

Characteristics

Element	Characteristics		
	Box Core i7 (PFXPP)	Box Celeron (PFXPU)	Box Atom (PFXPL)
Intel chipset and processor	Core i7-4650U 1.7 GHz	Celeron 2980U 1.6 GHz	Atom E3930 1.8 GHz
Expansion slot	0-Slot: 2 x mini PCIe full size 2-Slot: <ul style="list-style-type: none"> ● 2 x mini PCIe full size and 1 x PCI + 1 x PCIe x4 ● 2 x mini PCIe full size and 2 x PCI ● 2 x mini PCIe full size and 1 x PCIe x1 + 1 x PCIe x4 Compliant with PCI Express 3.0 half size and PCI 2.2 half size.		Expandable: <ul style="list-style-type: none"> ● 1 x M.2 ● 1 x mini PCIe full size
Memory	8 GB or 16 GB, DDR3L 1600 MHz, SO-DIMM SDRAM	4 GB or 8 GB, DDR3L 1600 MHz, SO-DIMM SDRAM	4 GB or 8 GB, DDR3L 1600 MHz, SO-DIMM SDRAM
	512 KB MRAM for the user Read/Write speed: 35 ns		–
Storage memory	2 x SATA connectors, 1 x CFast slot, 1 x mSATA slot		Expandable: <ul style="list-style-type: none"> ● 1 x SATA connector ● 1 x M.2 B-key connector
Watch dog timer	255 level timer interval, programmable 1...255 sec/min (setting through API)		
Buzzer	Yes		
Cooling method	Passive heat sink		
Weight (without HDD / CFast / mini card / PCIe card / PCI card)	0-Slot: 3.1 kg (6.8 lbs)	0-Slot: 3.1 kg (6.8 lbs)	Standard: 1.25 kg (2.75 lbs) Expandable: 1.3 kg (2.86 lbs)
	2-Slot: 3.9 kg (8.6 lbs)	2-Slot: 3.9 kg (8.6 lbs)	

MRAM Memory

The Box supports on board non-volatile memory, using MRAM technology for this feature; it offers SRAM compatible 35 ns read/write timing with unlimited endurance. The data is always non-volatile for greater than 20-years. The data is automatically protected on power loss by low-voltage inhibit circuitry to prevent writes with voltage out of specification.

Watchdog Timer

The watchdog timer is used to generate a system reset. The watchdog timer is programmable, with each unit equal to 1 second or 1 minute with 255 levels.

Serial Interface Box Celeron/Core i7

Element	Characteristics
Type	RS-232, RS-422/485 (COM1), with auto data flow control, modem-capable, electrically isolated
Transfer rate	Maximum 115.2 kbps
Connection	D-Sub 9-pin, plug

Serial Interface Box Atom

Element	Characteristics
Type	COM1 RS-232 (non isolated) COM2 RS-232, RS-422/485 (non isolated)
Transfer rate	Maximum 115.2 kbps
Connection	D-Sub 9-pin, plug

USB Interface

Element	Characteristics
Type	2 x USB 3.0 and 2 x USB 2.0
Transfer rate	Low speed (1.5 Mb/s), full speed (12 Mb/s), high speed (480 Mb/s) and super speed (5 Gb/s) (USB 3.0 port only)
Current load	Maximum 0.9 A per connection
Connection	Type A

Ethernet Interface

Element	Characteristics
Type	RJ45
Speed	10/100/1000 Mb/s base-T
Ethernet controller	I210, supporting IEE1588

DisplayPort

Element	Characteristics
Type	DisplayPort connector (when converting to DVI, DP to DVI adapter PFXZPBADCVPDV2 or cable is required)
Resolution (DisplayPort 1/DisplayPort 2)	Supports up to 3200 x 2000 at 60 Hz

NOTE:

- The Box Celeron/Core i7 can support two display module ports. When the Box is mounted with the display module, the **DisplayPort 2** is not functional.
- When running Windows, the Box Atom can operate up to 2 display modules on DP ports and a mounted display. When user is in BIOS only 2 display modules can be used DM + DP1/2 or DP1 + DP2.
- After DisplayPort cable is connected, the Operating System must be rebooted.
- For connecting the Box on display with DVI interface, use an active DP to DVI adapter.
- I/O ports (such as serial, USB, and Ethernet interfaces) on this product have internal port numbers that may differ from physical port numbers, such as **COM1**, **USB1** or **ETH1**, printed on the product and used for identification in this manual. Check the port numbers in your environment.

Operating Systems

Each product is delivered with a preinstalled operating system according to the configuration:

Operating systems
Windows Embedded 10 IoT Enterprise 2016 LTSP 64 bits MUI
Windows Embedded 8.1 Industry 64 bits MUI
Windows 7 Ultimate SP1 64 bits MUI
Windows Embedded Standard 7 (WES7P) SP1 32 bits MUI
Windows Embedded Standard 7 (WES7P) SP1 64 bits MUI

NOTE: All products with Windows 8.1 must be connected to the internet during the first start-up for the operating system to activate.

Display Characteristics

Characteristics

Element	12" single touch screen size	W12" multi-touch screen size	15" single touch screen size	W15" multi-touch screen size	W19" multi-touchscreen size	W22" multi-touch screen size
Type	TFT LED LCD					
Size	12" square 4:3	12.1" wide 16:9	15" square 4:3	15.6" wide 16:9	18.5" wide 16:9	21.5" wide 16:9
Resolution (pixel)	XGA 1024 x 768	WHD/WXGA 1280 x 800	XGA 1024 x 768	WHD/FWXGA 1366 x 768	WHD/FWXGA 1366 x 768	Full HD 1920 x 1080
Number of colors	16.7 million					
Brightness control	Step less adjustment					
Backlight life	Life span > 50,000 h @ 25 °C (77 °F)					
Touch screen	Resistive single touch	Capacitive multi-touch 5 simultaneous touch (projected capacitive)	Resistive single touch	Capacitive multi-touch 5 simultaneous touch (projected capacitive)		
Touch screen resolution (pixel)	2048 x 2048			4096 x 4096		
Front access	1 x USB2.0 1 x reset button	–	1 x USB2.0 1 x reset button	–	–	–
International protection	IP 66 / Nema 4x indoor					
Weight	2.3 kg (5.07 lbs)	2.25 kg (4.96 lbs)	4.2 kg (9.2 lbs)	4.3 kg (9.5 lbs)	5.2 kg (11.5 lbs)	6.6 kg (14.5 lbs)

USB Interface Front Panel for the Display Modules 15" single touch and 12" single touch

Element	Characteristics
Type	USB 2.0
Amount	1
Transfer rate	Low speed (1.5 Mbit/s), full speed (12 Mbit/s), and high speed (480 Mbit/s)
Current load	Maximum 0.5 A per connection
Connection	Type A

Display Adapter Characteristics

Display Adapter Characteristics

Element	Characteristics
Weight	1.8 Kg (3.96 lb)

Display Adapter USB Interface

Element	Characteristics
Type	USB 2.0, type B
Amount	1
Transfer rate	Low speed (1.5 Mb/s), full speed (12 Mb/s), high speed (480 Mb/s)

Display Adapter DisplayPort

Element	Characteristics
Type	DisplayPort connector
Amount	1

NOTE: For connecting the Display Adapter and the Box or a PC, use DP and USB cables: PFXZPBCBDP52 and FP-US00, see in accessories (*see page 329*).

NOTE: After DisplayPort cable is connected, the Operating System must be rebooted.

Power Supply Characteristics

Box DC Power Supply

Element	Characteristics
Rated voltage	Box Celeron/Core i7: 24 Vdc (18...36 Vdc) Box Atom: 12...24 Vdc (9.6...28.8 Vdc)
Inrush current	Box Celeron/Core i7: 8.9 A Box Atom: 2.03 A
Power consumption	
Box Core i7 with screen	12" single touch Box: 43.6 W typical, 57.87 W max. W12" multi-touch Box: 42.6 W typical, 58.65 W max. 15" single touch Box: 44.9 W typical, 53.04 W max. W15" multi-touch Box: 46.1 W typical, 54.5 W max. W19" multi-touch Box: 48.1 W typical, 63.28 W max. W22" multi-touch Box: 50.7 W typical, 64.85 W max.
Box Celeron with screen	12" single touch Box: 38.6 W typical, 52.87 W max. W12" multi-touch Box: 37.4 W typical, 53.65 W max. 15" single touch Box: 39.9 W typical, 48.04 W max. W15" multi-touch Box: 40.9 W typical, 49.5 W max. W19" multi-touch Box: 43.1 W typical, 58.28 W max. W22" multi-touch Box: 45.2 W typical, 59.85 W max.
Box Atom with screen	12" single touch Box: 17.1 W typical, 42.87 W max. W12" multi-touch Box: 16.5 W typical, 43.65 W max. 15" single touch Box: 18.3 W typical, 38.04 W max. W15" multi-touch Box: 20.2 W typical, 39.5 W max. W19" multi-touch Box: 21.1 W typical, 48.28 W max. W22" multi-touch Box: 22.2 W typical, 49.85 W max.
Box Core i7	Box: 40 W
Box Celeron	Box: 35 W
Box Atom	Box: 25 W

Display DC Power Supply

Element	Characteristics
Rated voltage	24 Vdc
Power consumption	12" single touch: 17.87 W max. W12" multi-touch: 18.65 W max. 15" single touch: 13.04 W max. W15" multi-touch: 14.5 W max. W19" multi-touch: 23.28 W max. W22" multi-touch: 24.85 W max.

Display Adapter DC Power Supply

Element	Characteristics
Rated voltage	24 Vdc
Inrush current Display Adapter	5.3 A
Power consumption	Display Adapter: 2 W max.

Environmental Characteristics

Characteristics

Characteristics	Value
Degree of protection	IP 66 front side of display
Pollution degree	For use in pollution degree 2 environment
Operating temperature	0...55 °C (32...131 °F) except for Box only: <ul style="list-style-type: none"> ● HDD installed: limited to 45 °C (113 °F) ● 2 x mini PCIe + display module: limited to 45 °C (113 °F) ● PCI / PCIe: limited to 45 °C (113 °F)
Operating temperature for horizontal mounting for Box Celeron/Core i7	0...50 °C (32...122 °F): <ul style="list-style-type: none"> ● mini PCIe/HDD installed: limited to 40 °C (104 °F) ● PCI/PCIe card under 6 W for two cards (3 W each): limited to 40 °C (104 °F) ● PCI/PCIe card with fan kit over 6 W for two cards: limited to 40 °C (104 °F)
Operating temperature for horizontal mounting for Box Atom	0...55 °C (32...131 °F): <ul style="list-style-type: none"> ● HDD/optional interface installed: limited to 45 °C (113 °F)
Storage temperature	- 30...70 °C (- 22...158 °F)
Operating altitude	2,000 m (6,560 ft) max
Random vibration	5...500 Hz: 2 G _{rms} with SSD or CFast 5...500 Hz: 1 G _{rms} with HDD
Storage humidity	10...95 % RH at 40 °C (104 °F), no condensation

Chapter 4

Dimensions

Subject of this Chapter

This chapter describes Box, display module and Display Adapter dimensions.

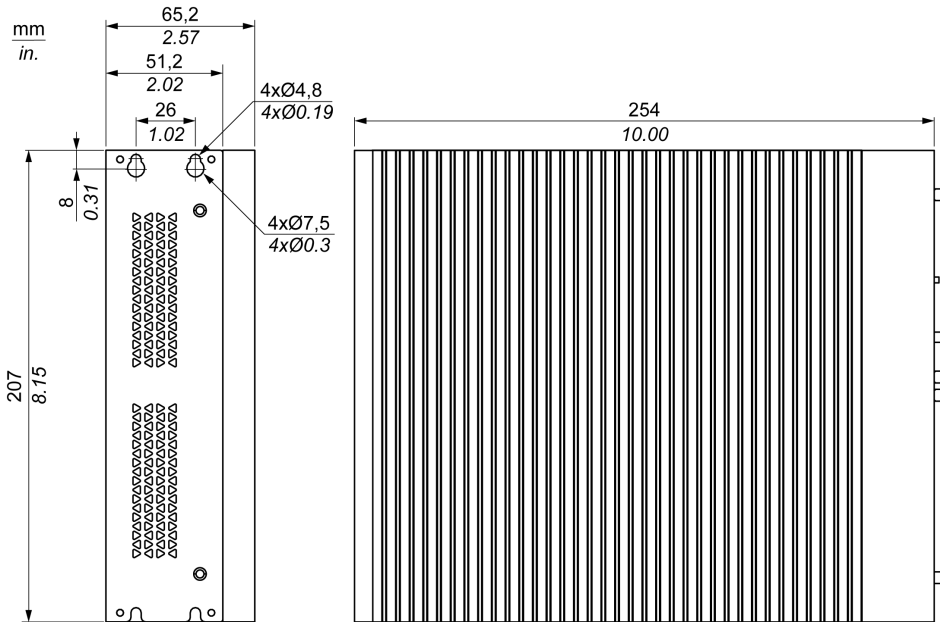
What Is in This Chapter?

This chapter contains the following topics:

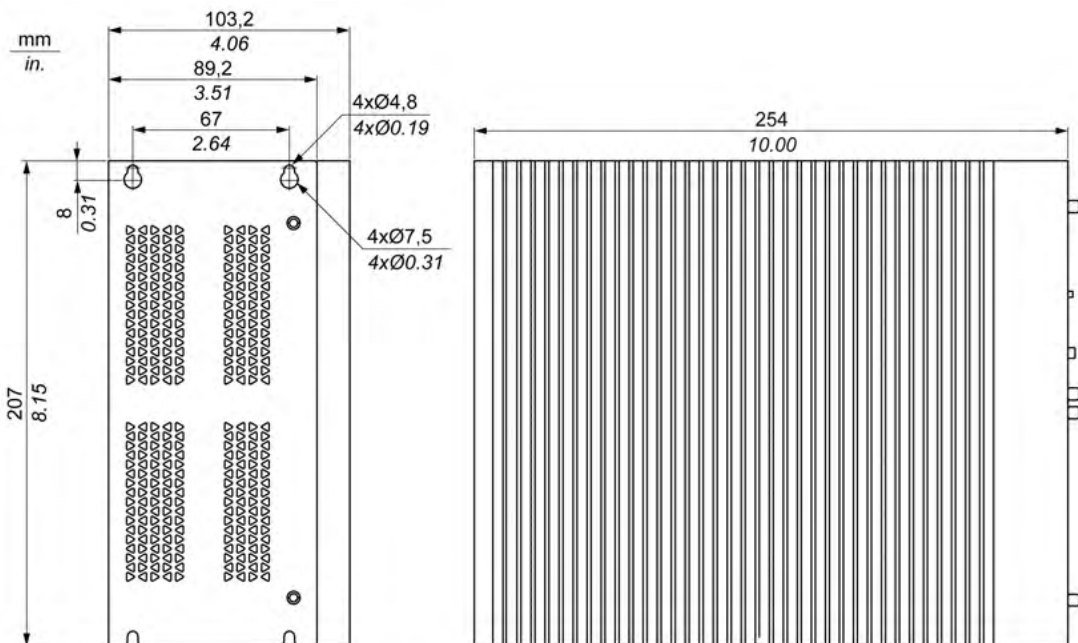
Topic	Page
Box Dimensions	62
Display Module Dimensions	64
Display Adapter Dimensions	71

Box Dimensions

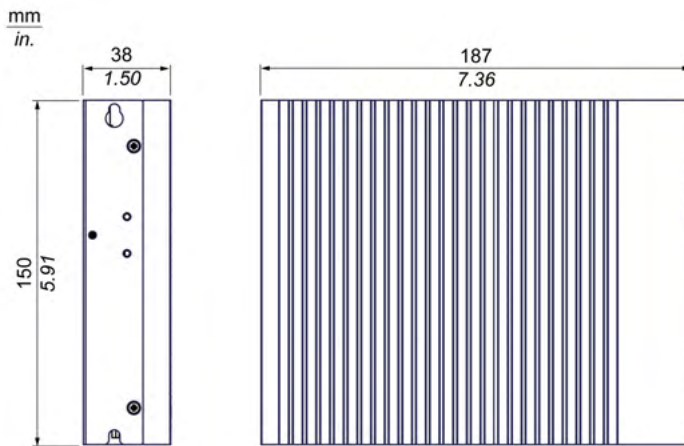
Box Celeron/Core i7 0-Slot Dimensions



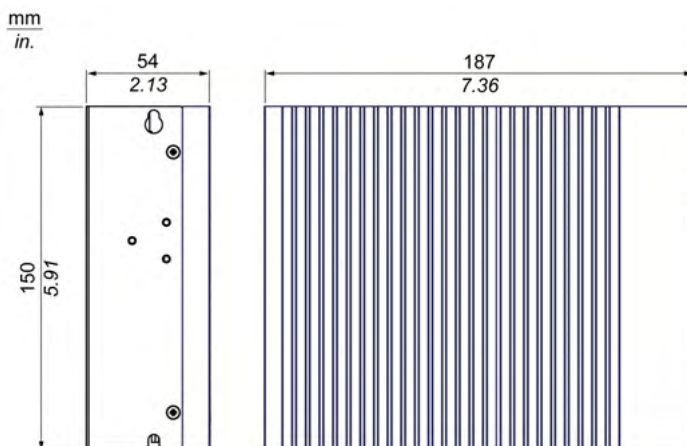
Box Celeron/Core i7 2-Slot Dimensions



Box Atom Standard Dimensions



Box Atom Expandable Dimensions



Dimensional Tolerances

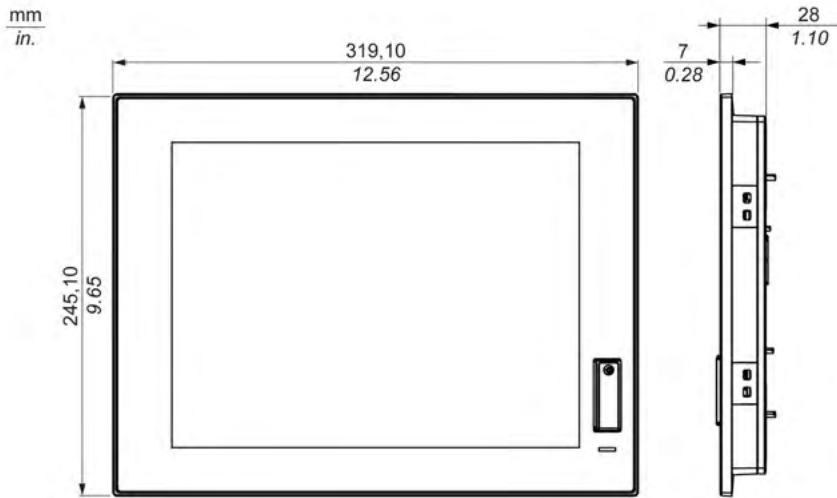
The table indicates the general tolerance for the dimensions:

Nominal measurement range	General tolerance acc. DIN ISO 2768 medium
up to 6 mm (up to 0.236 in)	±0.1 mm (±0.004 in)
6...30 mm (0.236...1.181 in)	±0.2 mm (±0.0078 in)
30...80 mm (1.181...3.149 in)	±0.25 mm (±0.0098 in)
80...180 mm (3.149...7.08 in)	±0.3 mm (±0.012 in)
180...400 mm (7.08...15.747 in)	±0.5 mm (±0.02 in)

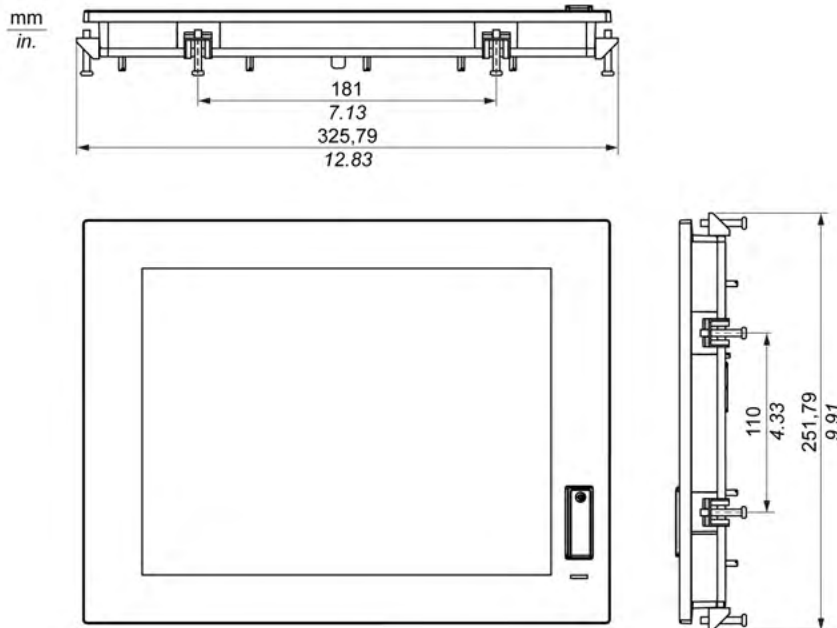
NOTE: For other dimensions of the Box, refer to Pro-face website at <http://www.pro-face.com/trans/en/manual/1001.html>.

Display Module Dimensions

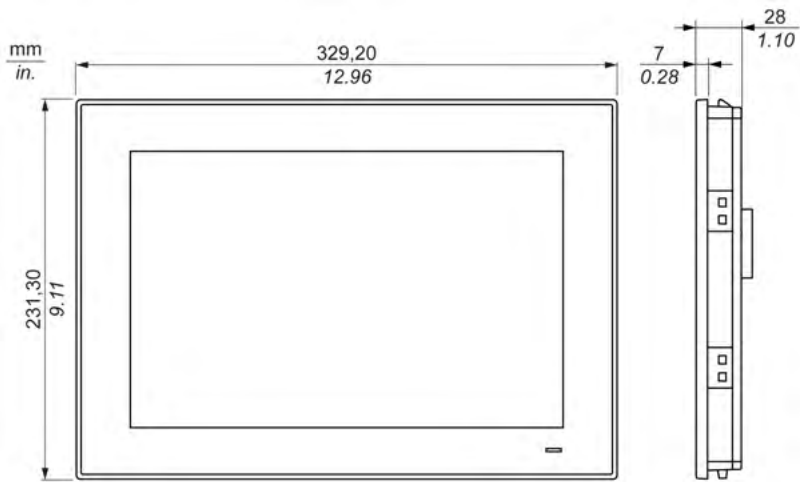
Display Module 12" single touch Dimensions



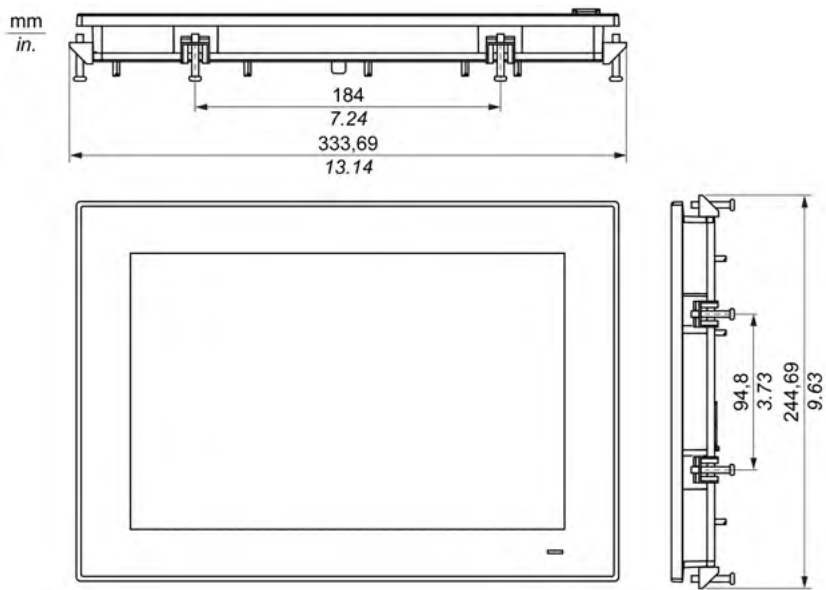
Display Module 12" single touch Dimensions with Fasteners



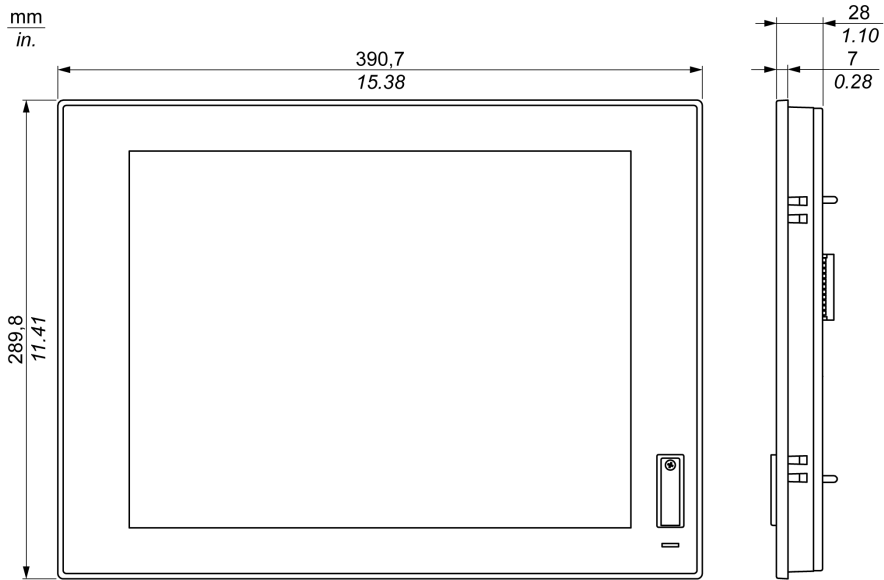
Display Module W12" multi-touch Dimensions



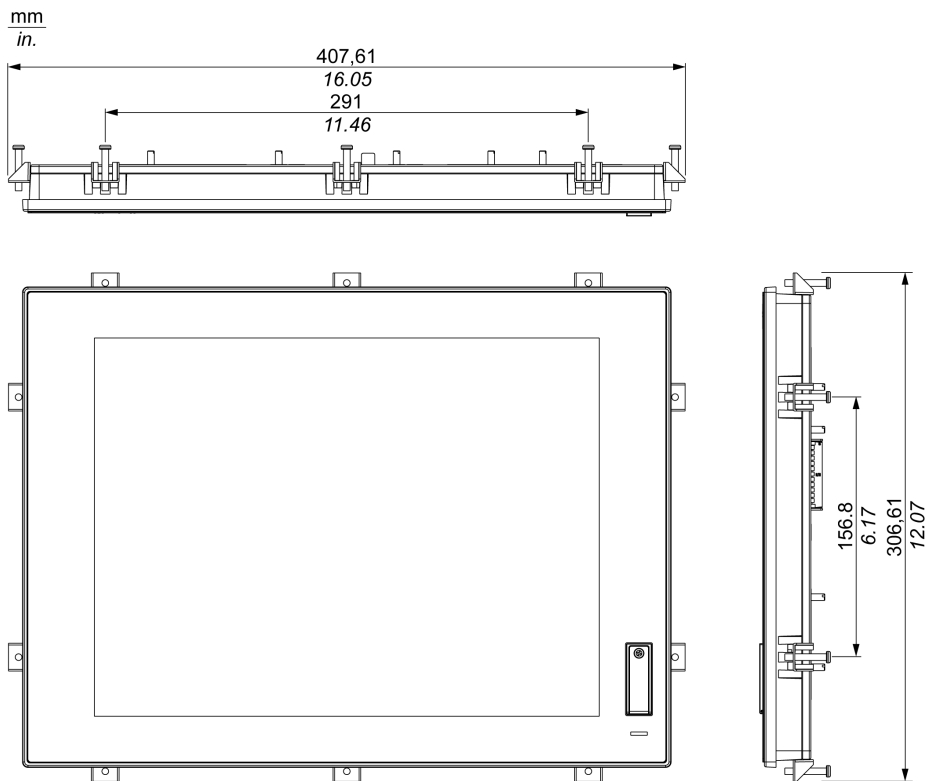
Display Module W12" multi-touch Dimensions with Fasteners



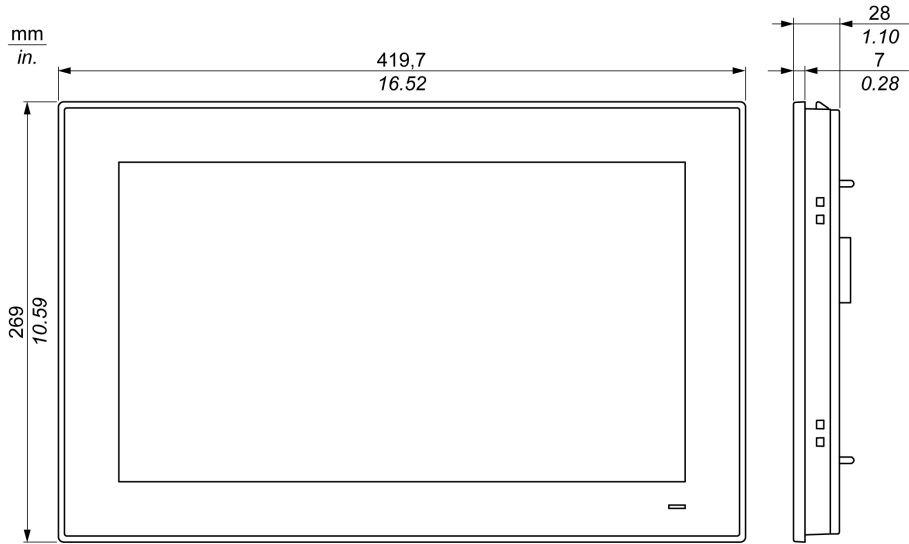
Display Module 15" single touch Dimensions



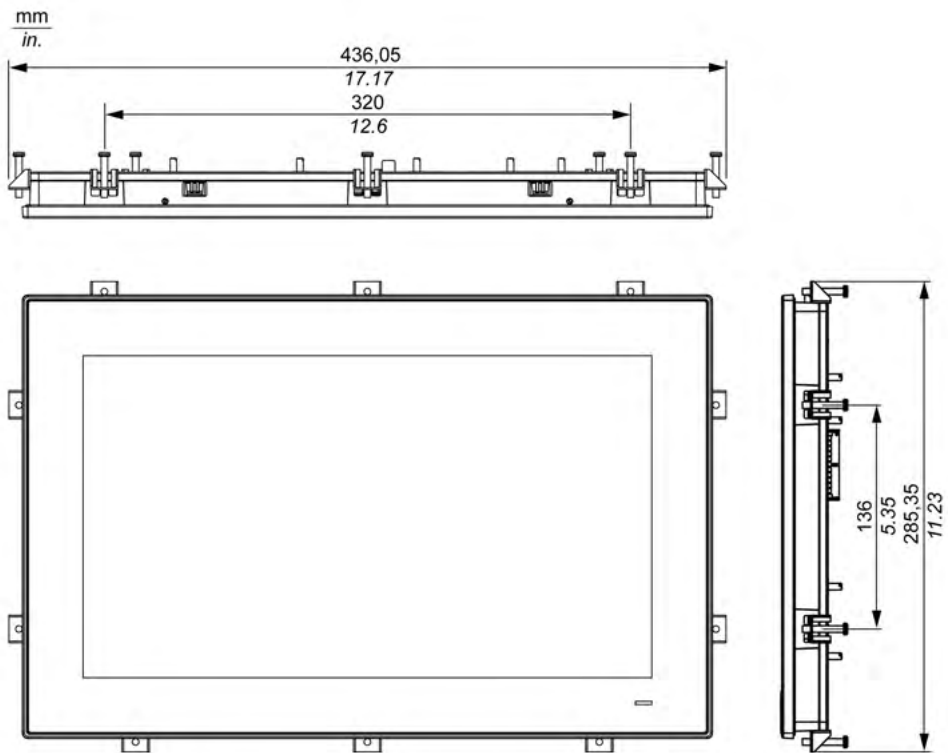
Display Module 15" single touch Dimensions with Fasteners



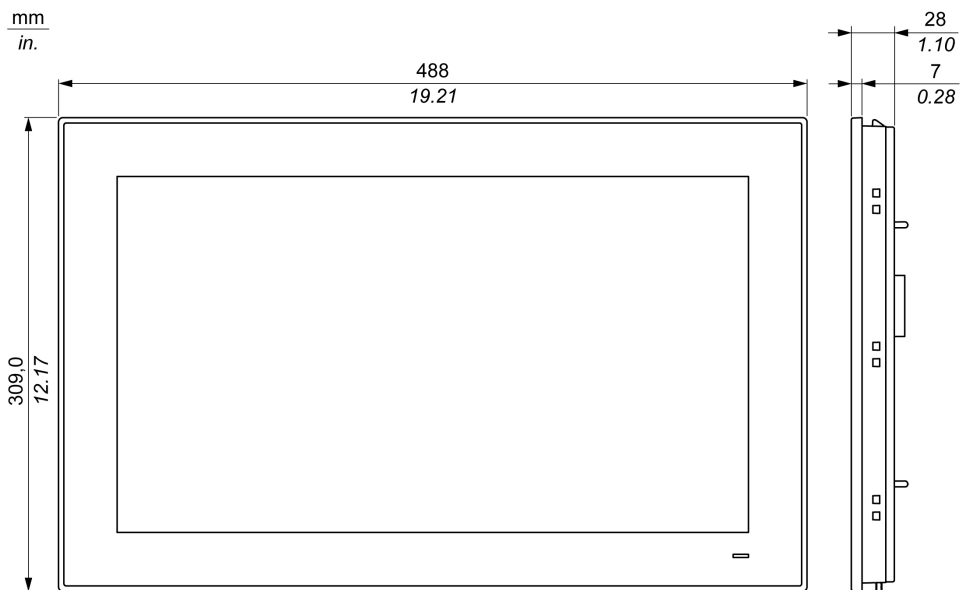
Display Module W15" multi-touch Dimensions



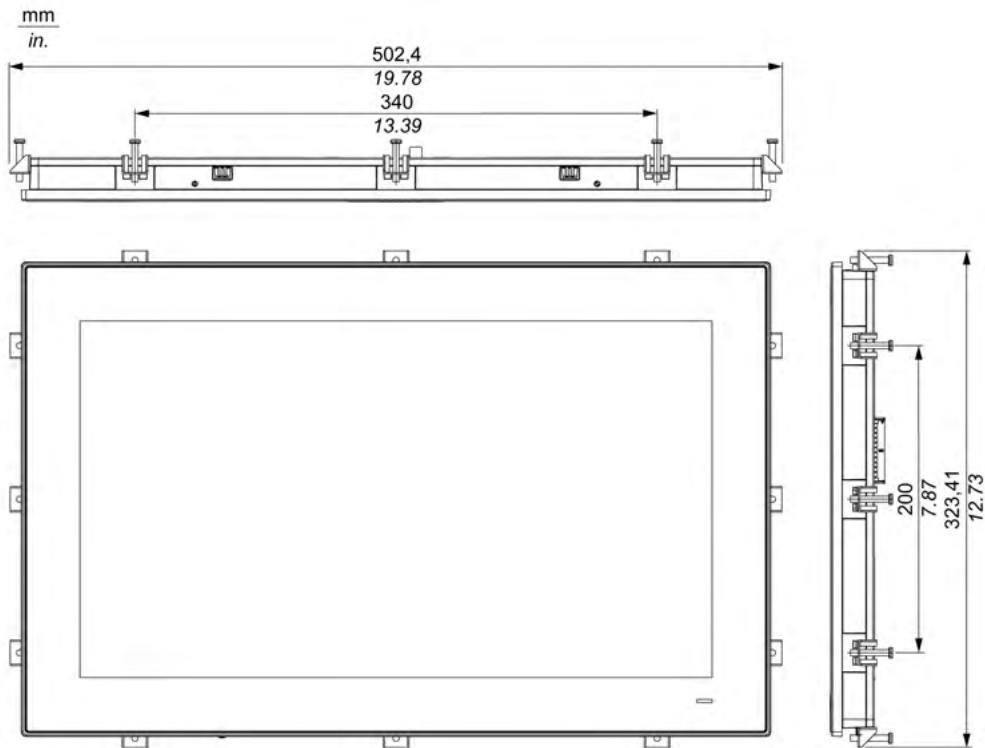
Display Module W15" multi-touch Dimensions with Fasteners



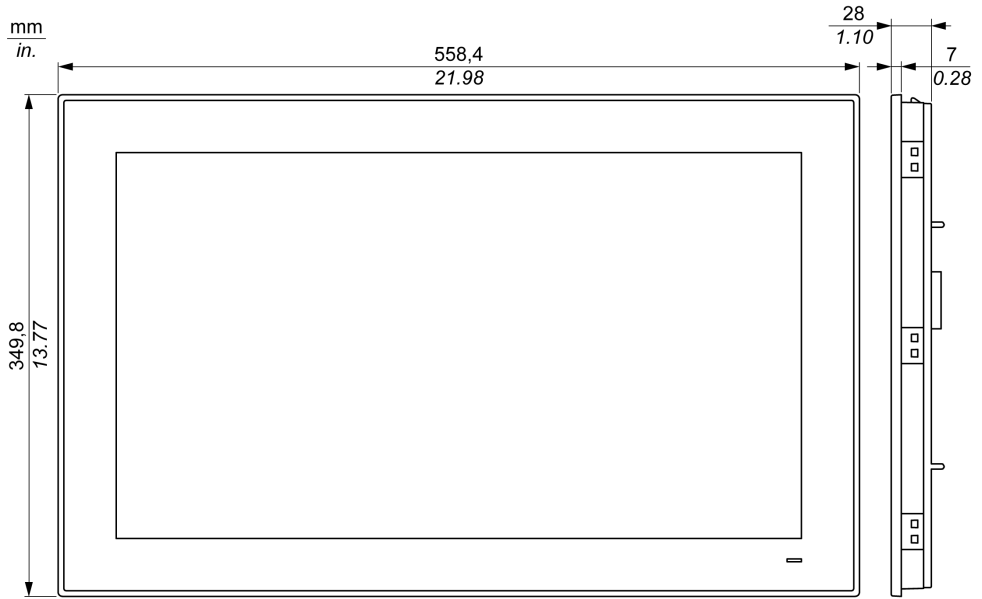
Display Module W19" multi-touch Dimensions



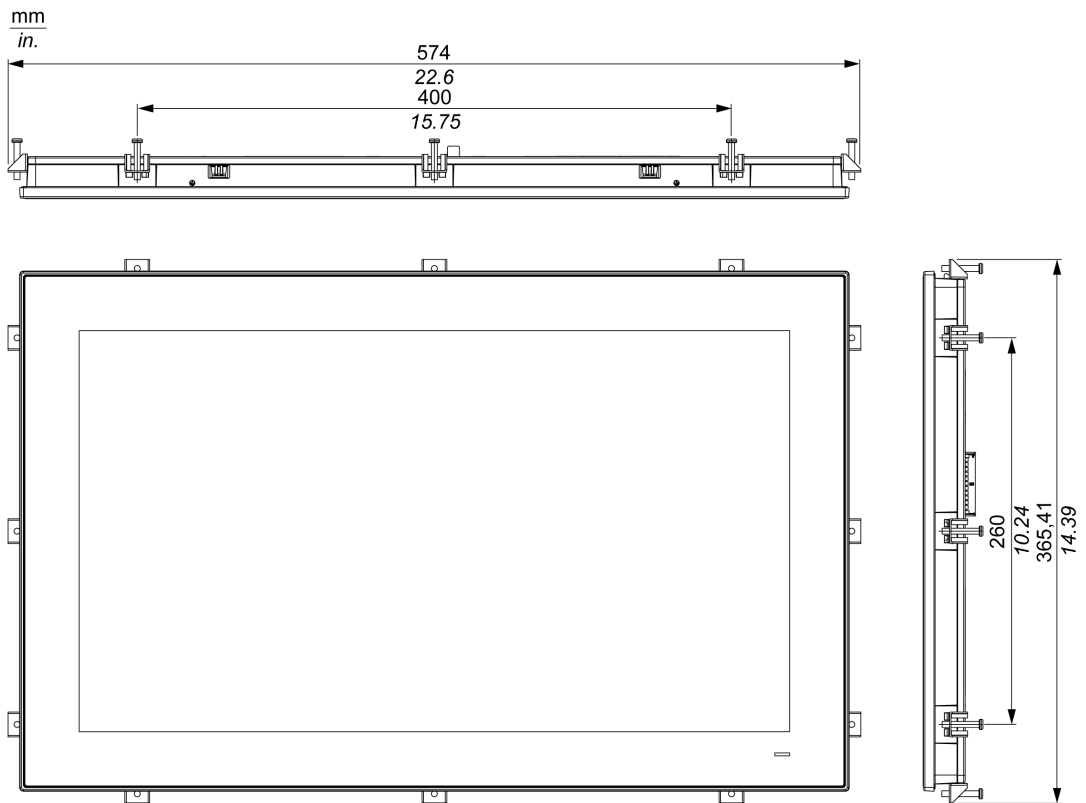
Display Module W19" multi-touch Dimensions with Fasteners



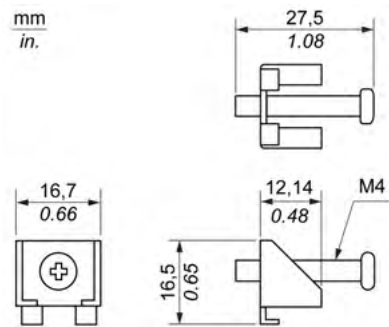
Display Module W22" multi-touch Dimensions



Display Module W22" multi-touch Dimensions with Fasteners



Installation Fastener Dimensions



Dimensional Tolerances

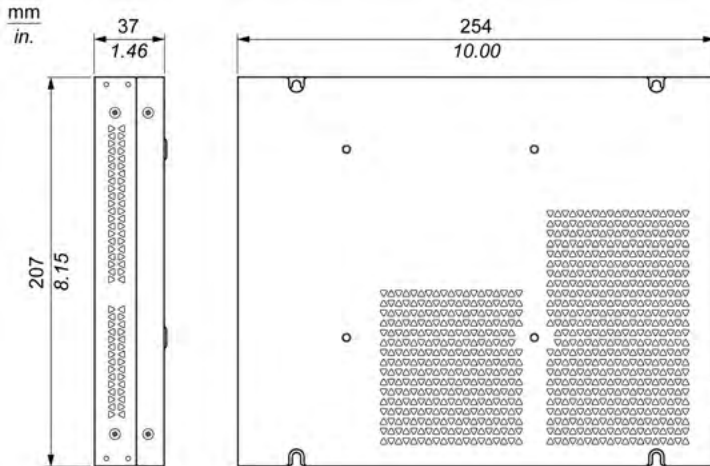
The table indicates the general tolerance for the dimensions:

Nominal measurement range	General tolerance acc. DIN ISO 2768 medium
6...30 mm (0.236...1.181 in)	±0.2 mm (±0.0078 in)
30...80 mm (1.181...3.149 in)	±0.25 mm (±0.0098 in)
80...180 mm (3.149...7.08 in)	±0.3 mm (±0.012 in)
180...600 mm (7.08...23.62 in)	±0.5 mm (±0.02 in)

NOTE: For other dimensions of the display module, refer to Pro-face website at <http://www.pro-face.com/trans/en/manual/1001.html>.

Display Adapter Dimensions

Dimensions



Dimensional Tolerances

The table indicates the general tolerance for the dimensions:

Nominal measurement range	General tolerance acc. DIN ISO 2768 medium
30...80 mm (1.181...3.149 in)	±0.25 mm (±0.0098 in)
80...180 mm (3.149...7.08 in)	±0.3 mm (±0.012 in)
180...400 mm (7.08...15.747 in)	±0.5 mm (±0.02 in)

Chapter 5

Installation

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Introduction	74
Box Installation	75
Display Module and Box Installation	79
Display Module and Display Adapter Installation	88

Introduction

Overheating of the system can cause incorrect software behavior. To prevent the system from overheating, be aware of the following:

- The environment characteristics of the system must be respected.
- The Box and display module are only permitted for operation in closed rooms.
- The display module cannot be situated in direct sunlight.
- The Box vent holes must not be covered.
- When mounting the display module, do not exceed the allowed mounting angle.

WARNING

UNINTENDED EQUIPMENT OPERATION

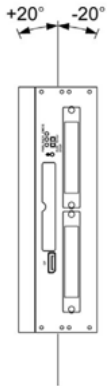
- Do not place the Box next to other devices that might cause overheating.
- Keep the Box away from arc-generating devices such as magnetic switches and non-fused breakers.
- Avoid using the Box in environments where corrosive gases are present.
- Install the Box in a location providing a minimum clearance of 10 mm (0.39 in) or more on the left and right sides, 50 mm (1.96 in) or more on the rear side, and 100 mm (3.93 in) or more above and below the product from all adjacent structures and equipment.
- Install the Box with sufficient clearance for cable routing and cable connectors.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Box Installation

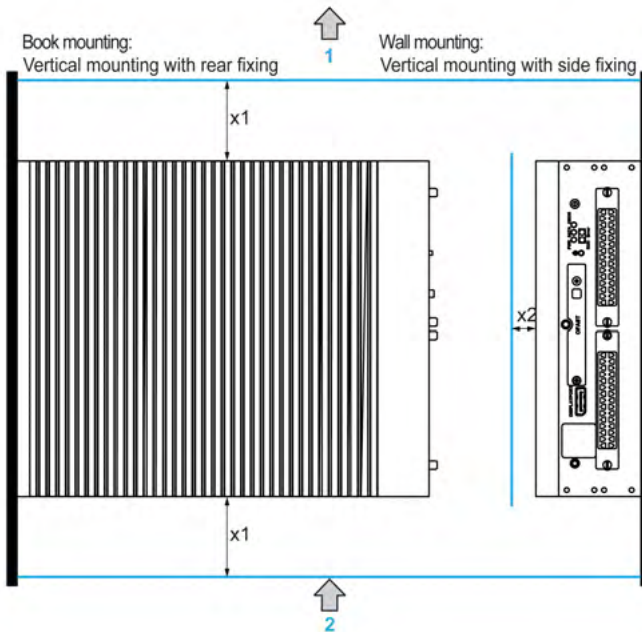
Mounting Orientation

The following figure shows the allowed mounting orientation for the Box:



Spacing Requirements

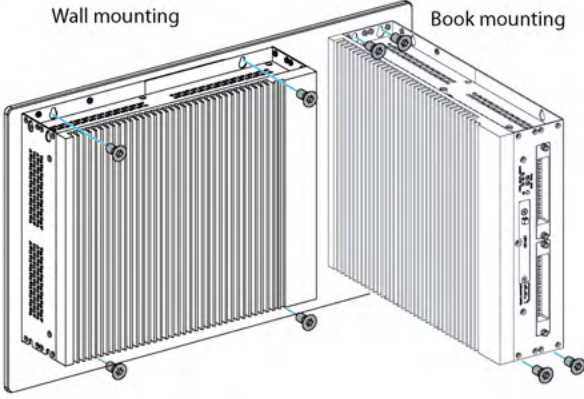
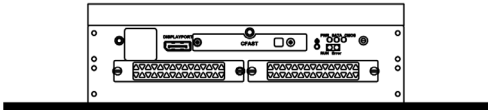
In order to provide sufficient air circulation, mount the Box so that the spacing on the top, bottom, and side is as follows:



- 1 Air out
- 2 Air in
- $x1 > 100 \text{ mm (3.93 in)}$
- $x2 > 50 \text{ mm (1.96 in)}$

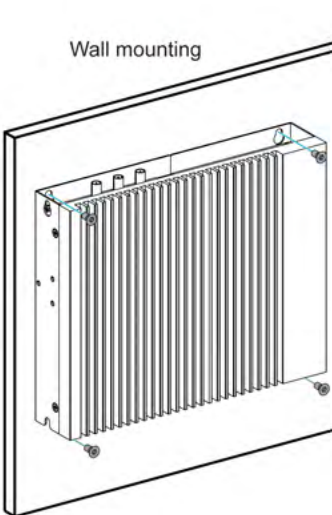
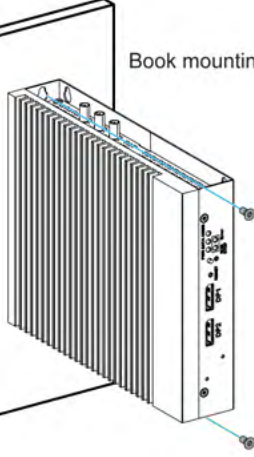

Installation Wall Mounting and Book Mounting of the Box Celeron/Core i7

Follow these steps for installation of the Box:

Step	Action
1	Remove all power and confirm that the power supply is disconnected from its power source.
2	<p>Wall and book mounting: Fasten the Box Celeron/Core i7 on the cabinet with four M4 screws (6 mm (0.24 in)):</p> <div style="text-align: center;">  </div> <p>NOTE:</p> <ul style="list-style-type: none"> • The book mounting is not allowed for DNV (Det Norske Veritas) certified configuration. • The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in). <p>Horizontal mounting: Fasten the Box Celeron/Core i7 with four M4 screws (8 mm (0.31 in)):</p> <div style="text-align: center;">  </div> <p>NOTE:</p> <ul style="list-style-type: none"> • The horizontal mounting is allowed with a temperature derating. See Environmental Characteristics (<i>see page 60</i>). • The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).

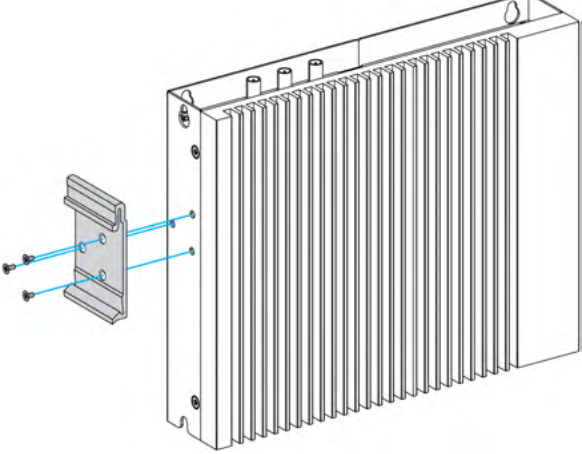
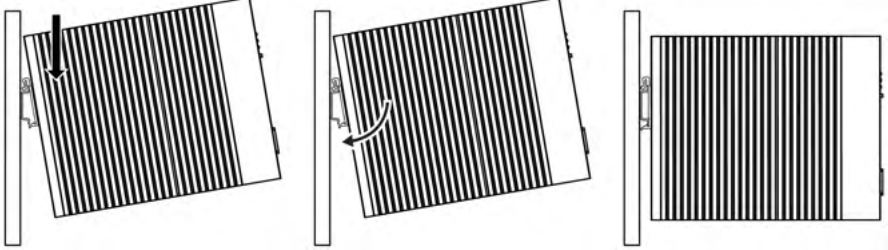
Installation Wall Mounting and Book Mounting of the Box Atom

Follow these steps for installation of the Box:

Step	Action
1	Remove all power and confirm that the power supply is disconnected from its power source.
2	<p>Wall and book mounting: Fasten the Box Atom on the cabinet with four M4 screws (8 mm (0.31 in)).</p> <p>Vertical book mounting: Fasten the Box Atom on the cabinet with two M4 screws (8 mm (0.31 in)).</p>
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p>Wall mounting</p>  </div> <div style="text-align: center;"> <p>Book mounting</p>  </div> </div>	
<p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>	
<p>Horizontal mounting: Fasten the Box Atom with four M4 screws (8 mm (0.31 in)):</p>	
	
<p>NOTE:</p> <ul style="list-style-type: none"> ● The horizontal mounting is allowed with a temperature derating. See Environmental Characteristics (<i>see page 60</i>). ● The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in). 	

Installation Din-Rail Mounting of the Box Atom

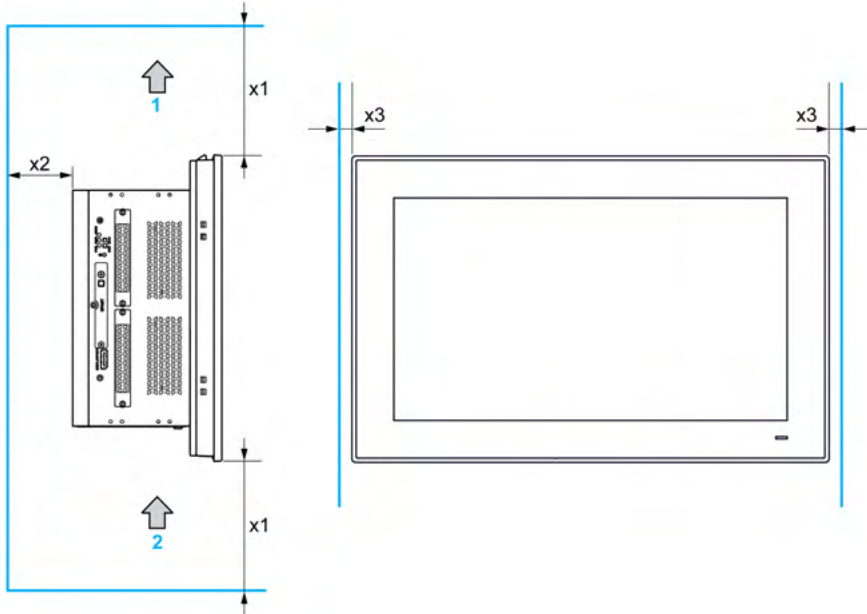
Follow these steps for installation of the Box:

Step	Action
1	Remove all power and confirm that the power supply is disconnected from its power source.
2	Fasten the Din-rail bracket (PFXZPBADDR2) to the Box Atom with three screws:
	
3	Hook the Box Atom with bracket on the mounting rail:
	

Display Module and Box Installation

Spacing Requirements

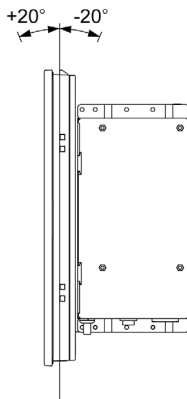
In order to provide sufficient air circulation, mount the display module so that the spacing above, below, and on the sides of the unit is as follows:



- 1 Air out
- 2 Air in
- $x1$ > 100 mm (3.93 in)
- $x2$ > 50 mm (1.96 in)
- $x3$ > 15 mm (0.59 in)

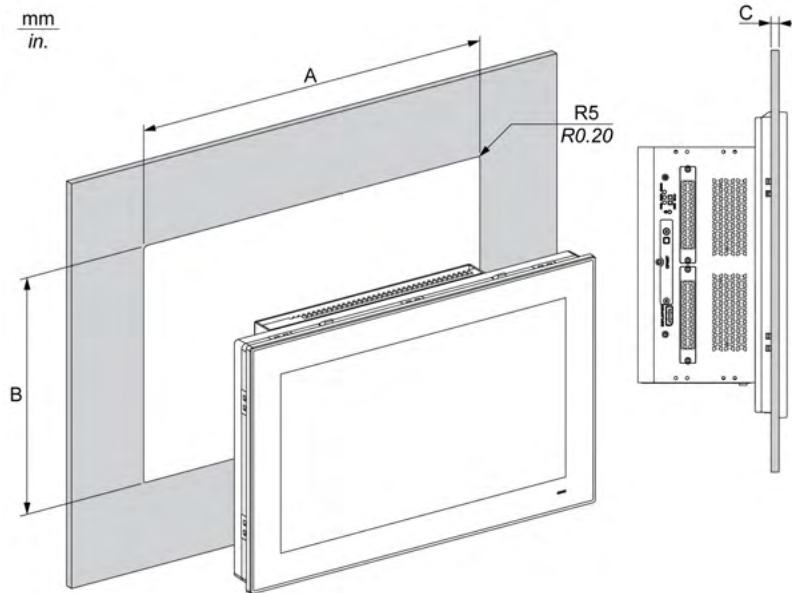
Mounting Orientation

The following figure shows the allowed mounting orientation for the display module:



Panel Cut Dimensions

For cabinet installation, you need to cut the correctly sized opening in the installation panel according to the model of display module.



Display Module Cut-out	A	B	C	R
12" single touch	301.5 ±0.5 mm (11.87 ±0.02 in)	227.5 ±0.4 mm (8.95 ±0.02 in)	2...4 mm (0.08...0.16 in)	5 mm (0.20 in)
W12" multi-touch	310 ±0.7 mm (12.2 ±0.03 in)	221 ±0.4 mm (8.7 ±0.02 in)	2...6 mm (0.08...0.24 in)	
15" single touch	383.5 ±0.7 mm (15.1 ±0.03 in)	282.5 ±0.4 mm (11.12 ±0.02 in)		
W15" multi-touch	412.4 ±0.7 mm (16.24 ±0.03 in)	261.7 ±0.4 mm (10.3 ±0.02 in)		
W19" multi-touch	479.3 ±1 mm (18.87 ±0.04 in)	300.3 ±0.7 mm (11.82 ±0.03 in)		
W22" multi-touch	550.3 ±1 mm (21.67 ±0.04 in)	341.8 ±0.7 mm (13.46 ±0.03 in)		

NOTE:

- Ensure that the thickness of the installation panel is relevant.
- All installation panel surfaces used should be strengthened. Due consideration should be given to the weight of the display module, especially if high levels of vibration are expected and the installation panel can move. Attach metal reinforcing strips to the inside of the panel near the panel cut-out to increase the strength of the installation panel.
- Ensure that all installation tolerances are maintained.
- The display module is designed for use on a flat surface of a Type 4X enclosure (indoor use only).

Vibration and Shocks

Take extra care with respect to vibration levels when installing or moving the Box. If you move the Box while it is installed in a rack equipped with caster wheels, it may undergo excessive shock and vibration.

CAUTION

EXCESSIVE VIBRATION

- Plan your installation activities so that shock and vibration tolerances in the unit are not exceeded.
- Ensure that the installation panel opening and thickness are within the specified tolerances.
- Before mounting the Box into a cabinet or panel, ensure that the installation gasket is in place. The installation gasket provides additional protection from vibration.
- Tighten the installation fasteners using a torque of 0.5 Nm (4.5 lb-in).

Failure to follow these instructions can result in injury or equipment damage.

Installation Gasket

The gasket is required to meet the protection ratings (IP66 or Type 4X indoor) of the display module.

NOTE: IP66 is not part of UL certification.

CAUTION

LOSS OF SEAL

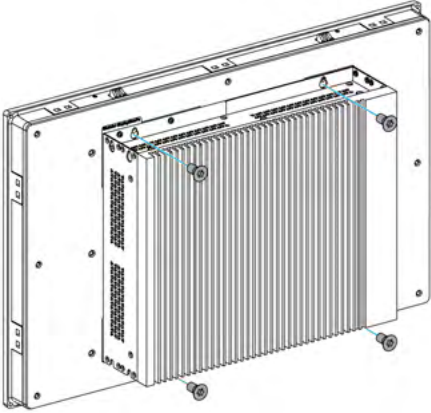
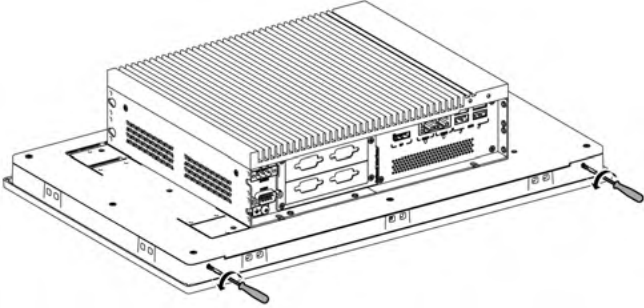
- Inspect the gasket prior to installation or reinstallation, and periodically as required by your operating environment.
- Replace the gasket if visible scratches, tears, dirt, or excessive wear are noted during inspection.
- Do not stretch the gasket unnecessarily or allow the gasket to contact the corners or edges of the frame.
- Ensure that the gasket is fully seated in the installation groove.
- Install the Box into a panel that is flat and free of scratches or dents.
- Tighten the installation fasteners using a torque of 0.5 Nm (4.5 lb-in).

Failure to follow these instructions can result in injury or equipment damage.

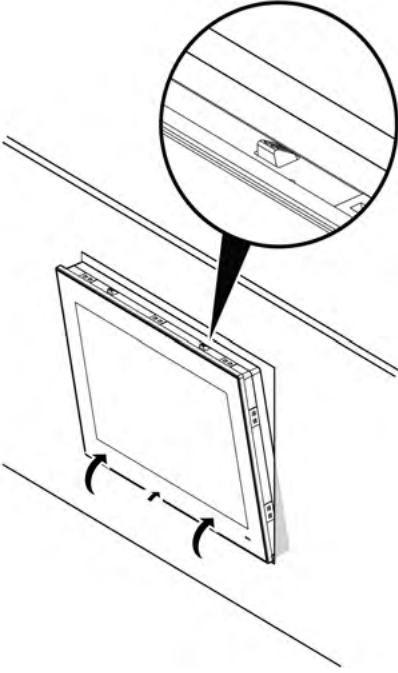
Installation of the Display Module

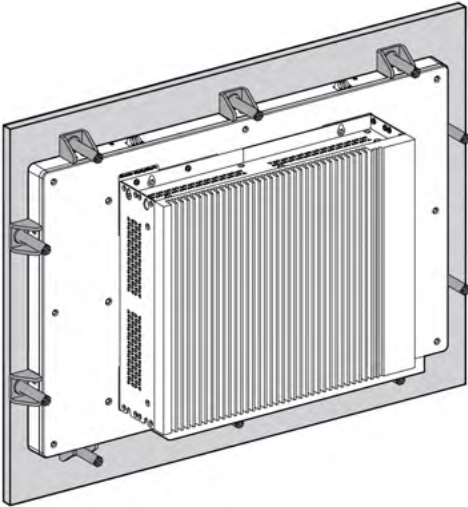
The installation gasket and the installation fasteners are required for the installation of the display module. The panel mounting process of the installation can be completed by one person.

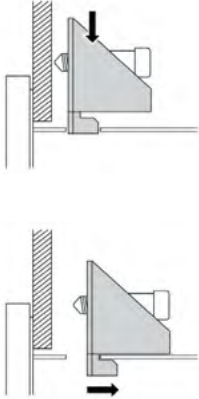
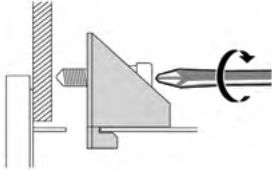
Follow these steps for easy installation of the display module:

Step	Action
1	Remove all power and confirm that the power supply is disconnected from its power source.
2	Check that the gasket is correctly attached to the display module. NOTE: When checking the gasket, avoid contact with the sharp edges of the display module frame, and insert the gasket completely into its groove.
3	Fasten the Box on the rear side of the display module with four screws:  NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).
4	Release the two screws at the bottom: 

Step	Action
5	<p data-bbox="323 202 1245 253">Loosen the cross-slotted screws from the top of the display module to raise the snap hook. You do not need a screw driver to raise the snap hook of the Display Module 12" single touch:</p> <div data-bbox="340 266 1196 865"> <p>The diagram consists of two parts, labeled 1 and 2. Part 1 shows a perspective view of a display module with a screwdriver being used to turn a screw on the top edge. A circular callout provides a close-up of the screw being turned. Part 2 shows the same display module after the screw has been loosened, and the top edge has risen, revealing a snap hook mechanism. A circular callout provides a close-up of this snap hook.</p> </div> <p data-bbox="323 875 1245 954"> 1 Display Module W12" multi-touch, 15" single touch, W15" multi-touch, W19" multi-touch and W22" multi-touch 2 Display Module 12" single touch </p> <p data-bbox="323 977 378 1000">Note:</p> <ul data-bbox="323 1004 1245 1078" style="list-style-type: none"> ● One snap hook for the display module W12" multi-touch and 12" single touch ● Two snap hooks for the display module 15" single touch, W15" multi-touch, W19" multi-touch and W22" multi-touch

Step	Action
6	<p>Install the display module in the panel opening and push it into the wall. The snap hook holds the display module in place:</p> 

7	<p>Insert the installation fasteners into the slots of the display module:</p>  <p>Note:</p> <ul style="list-style-type: none"> ● 8 installation fasteners for the display module W12" multi-touch and 12" single touch ● 10 installation fasteners for the display module 15" single touch and W15" multi-touch ● 12 installation fasteners for the display module W19" multi-touch and W22" multi-touch
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8	<p>Insert each fastener in its corresponding slot and pull the fastener back until it is flush with the rear of the fastener hole:</p> 
9	<p>Tighten each of the cross-slotted fastener screws, and fasten the display module in place:</p>  <p>NOTE: To ensure a high degree of moisture resistance, use a torque of 0.5 Nm (4.5 lb-in).</p>
10	<p>Do not tilt the display module any more than the amount allowed by the mounting orientation requirements.</p>

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

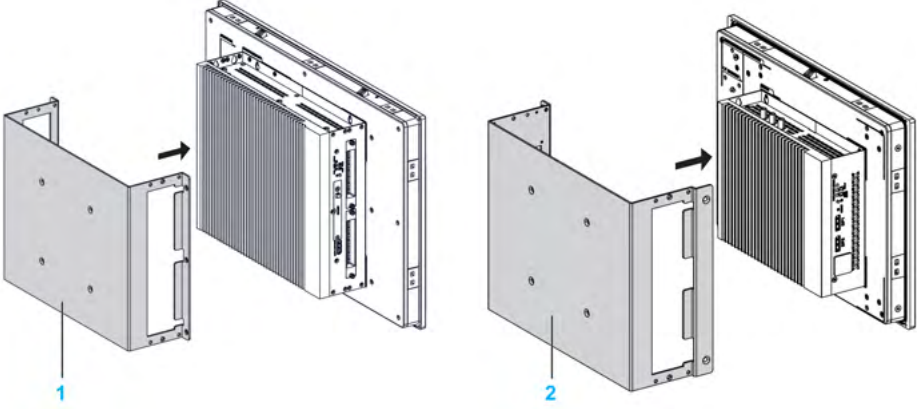
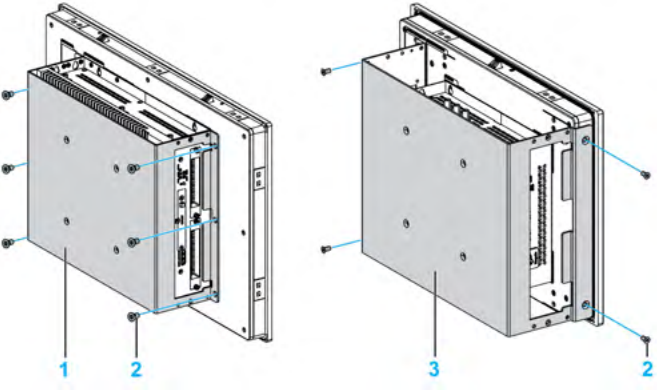
Failure to follow these instructions can result in injury or equipment damage.

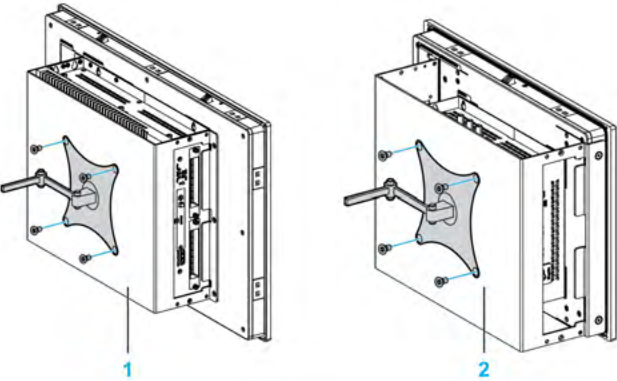
NOTE: The installation fasteners are required to meet the protection ratings (IP66 or Type 4X indoor) of the display module. IP66 is not part of UL certification.

Installation with the VESA (Video Electronics Standards Association)

	Display Module					
	W12" multi-touch	12" single touch	W15" multi-touch	15" single touch	W19" multi-touch	W22" multi-touch
Box Celeron/Core i7 0-Slot	PFXZPP12ADVS2		PFXZPBADVS02			
Box Celeron/Core i7 2-Slot	not possible		PFXZPBADVS22			
Box Atom	PFXZPP12ADVS2		PFXZPBADVS02			
Display Adapter	available without adapter					

Follow these steps to install the Box with the VESA:

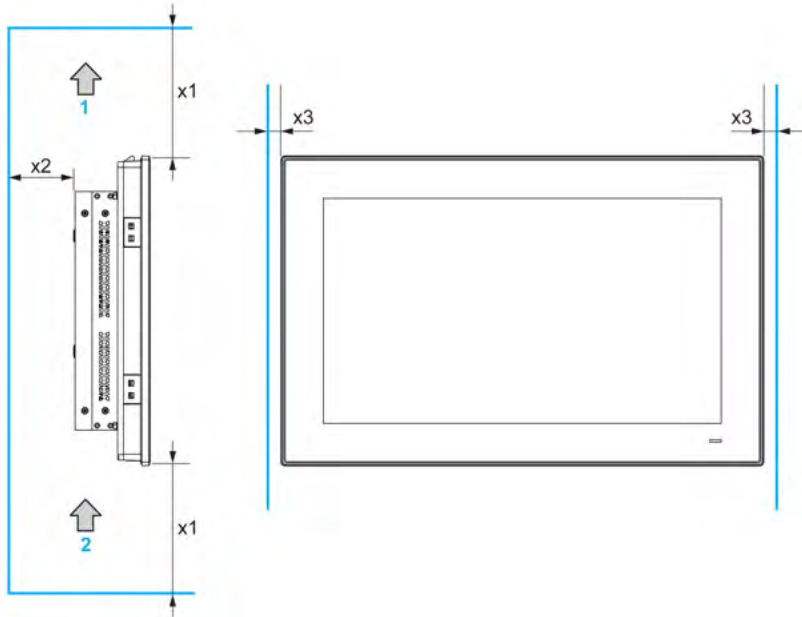
Step	Action
1	<p>Put the VESA mounting kit on the rear side of the Box:</p>  <p>1 PFXZPBADVS02 or PFXZPBADVS22 2 PFXZPP12ADVS2 for the display module W12" multi-touch and 12" single touch</p>
2	<p>Fasten the VESA (PFXZPBADVS02 or PFXZPBADVS22) mounting kit on the rear side of the Box Celeron/Core i7 with six M4 screws (8 mm (0.31 in)): Fasten the VESA (PFXZPP12ADVS2) mounting kit on the rear side of the Box Atom with four M4 screws (8 mm (0.31 in)):</p>  <p>1 PFXZPBADVS02 or PFXZPBADVS22 plate position (size 100 x 100 mm (3.94 x 3.94 in)) 2 VESA mount screws for attachment 3 PFXZPP12ADVS2 plate position (size 100 x 100 mm (3.94 x 3.94 in))</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
3	<p data-bbox="294 202 1249 280">Install your support in the corresponding holes as shown. Fasten the VESA support with four M4 screws (10 mm (0.39 in)). Verify that the angle of the Box is tilted no more than the amount allowed by the mounting orientation requirements.</p> <div data-bbox="308 289 926 666"></div> <p data-bbox="294 676 699 734">1 PFXZPBADVS02 or PFXZPBADVS22 2 PFXZPP12ADVS2</p> <p data-bbox="294 753 1049 782">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Display Module and Display Adapter Installation

Spacing Requirements

In order to provide sufficient air circulation, mount the Display Adapter so that the spacing above, below, and on the sides of the unit is as follows:



- 1 Air out
- 2 Air in
- x1 > 100 mm (3.93 in)
- x2 > 50 mm (1.96 in)
- x3 > 15 mm (0.59 in)

Mounting Orientation

The following figure shows the allowed mounting orientation for the display module with the Display Adapter:




Panel Cut Dimensions

For cabinet installation, you need to cut the correctly sized opening in the installation panel according to the model of display module (*see page 80*).

Installation Gasket

The gasket is required to meet the protection ratings (IP66 or Type 4X indoor) of the display module.

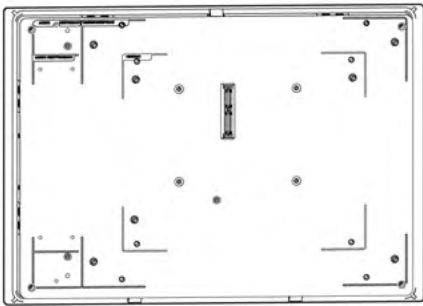
NOTE: IP66 is not part of UL certification.

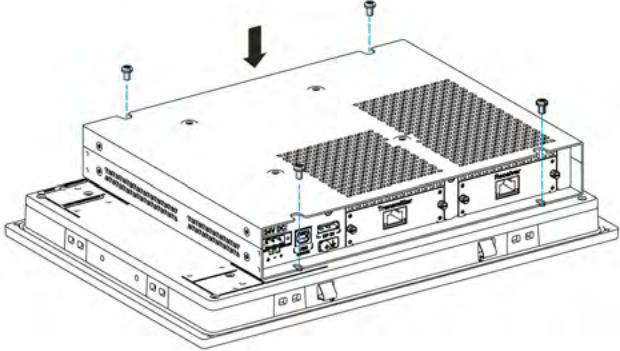
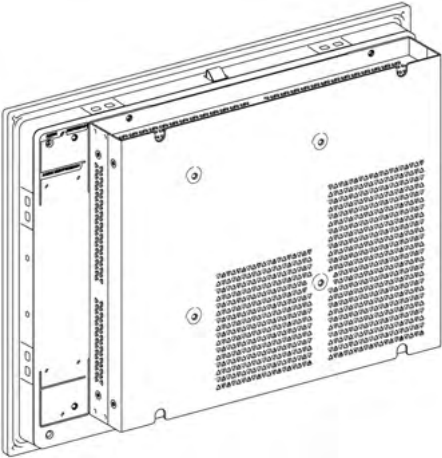
 CAUTION
<p>LOSS OF SEAL</p> <ul style="list-style-type: none"> ● Inspect the gasket prior to installation or reinstallation, and periodically as required by your operating environment. ● Replace the gasket if visible scratches, tears, dirt, or excessive wear are noted during inspection. ● Do not stretch the gasket unnecessarily or allow the gasket to contact the corners or edges of the frame. ● Ensure that the gasket is fully seated in the installation groove. ● Install the Box into a panel that is flat and free of scratches or dents. ● Tighten the installation fasteners using a torque of 0.5 Nm (4.5 lb-in). <p>Failure to follow these instructions can result in injury or equipment damage.</p>

Installation of the Display Module

The installation gasket and the installation fasteners are required for the installation of the display module. The panel mounting process of the installation can be completed by one person.

Follow these steps to install the display module with the Display Adapter:

Step	Action
1	Remove all power and confirm that the power supply is disconnected from its power source.
2	Check that the gasket is correctly attached to the display module. NOTE: When checking the gasket, avoid contact with the sharp edges of the display module frame, and insert the gasket completely into its groove.
3	Fasten the Display Adapter on the rear side of the display module with four screws: 

Step	Action
4	<p>Fasten the Display Adapter on the rear side of the display module with four M4 screws (6 mm (0.24 in)):</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	<p>Install the display module in the panel opening, refer to Installation of the display module. (see page 82)</p> 
6	<p>Do not tilt the display module any more than the amount allowed by the mounting orientation requirements.</p>

⚠ CAUTION

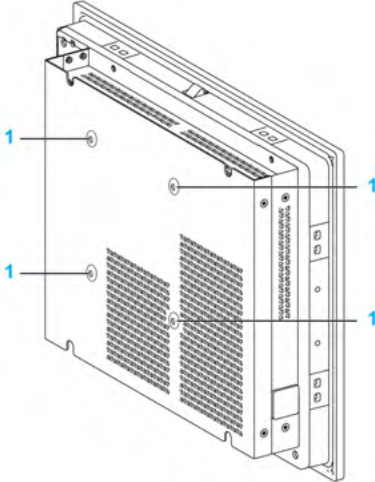
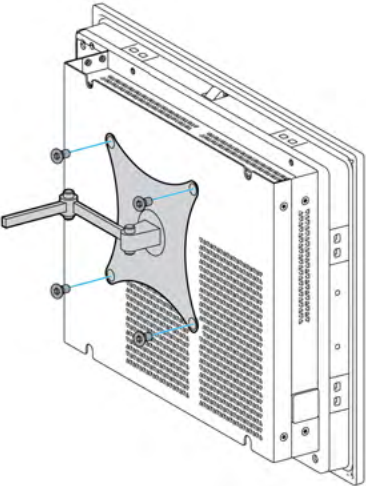
OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

Installation with the VESA

Follow these steps to install the Display Adapter with the VESA:

Step	Action
1	<p>There are four VESA holes on the rear side of the Display Adapter:</p>  <p>1 VESA holes (size 100 x 100 mm (3.94 x 3.94 in))</p>
2	<p>Install your support in the corresponding holes as shown. Fasten the VESA support with four M4 screws (10 mm (0.39 in)). Verify that the angle of the Box is tilted no more than the amount allowed by the mounting orientation requirements.</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Chapter 6

Getting Started

First Power up

License Agreement

Limitations on your usage of the Microsoft Windows Operating System are noted in Microsoft's End User License Agreement (EULA). This EULA is included on the recovery media containing the software required to reinstall the operating system. Read this document before the first power-up.

Windows Embedded (WES)

The WES is a modularized version of the Windows operating system that provides increased reliability and customizations. It offers the power and familiarity of Windows in a compact, more reliable form. For more information, refer to Microsoft Windows Embedded Web page.

WES provides many tools for the customization of menus, boot screens, and dialog boxes. With WES, you can remove the Windows boot and resume animations so the screen remains black during startup. You can also remove the Windows logo from the login screen and other startup screens. Other common features of Windows include the message and dialog boxes. WES can filter these messages and keep them from appearing during run time. The developer can choose to hide any dialog box and predefine its default operation so it never displays to the user.

EFW Manager (only on WES7)

The Box operating system is installed on a memory card. This card is a rewritable CFast card that enables approximately 100,000 write operations.

The EWF manager (enhanced write filter manager) minimizes the number of write operations to help extend the life of the CFast card. The EWF manager loads temporary data (for example, system updates and software operations) into RAM, and does not write this information to the CFast card.

As a result, when using the EWF manager, restarting the Box overwrites changes that the user has made to the system. The following types of changes may be overwritten if the EWF manager is active and the system is restarted:

- Newly installed applications.
- Newly installed peripherals.
- Newly created or modified user accounts.
- Network configuration changes (such as IP addresses or default gateways).
- Operating System customizations (such as desktop background).

NOTICE

DATA AND CONFIGURATION LOSS

- Disable the EWF Manager before making any permanent changes to the hardware, software, or Operating System of the Box.
- Re-enable the EWF Manager after making permanent changes. This helps extend the operating life of the memory card.
- Back up all memory card data regularly to another storage media.

Failure to follow these instructions can result in equipment damage.

NOTE: Use Microsoft Embedded Lockdown Manager when using Windows Embedded 8.1 Industry 64 bits MUI.

Enabling/Disabling the EWF Manager

You can change the status of the EWF Manager by running the `EWFManager.exe` program located in `C:\Program Files\EWFManager\`. After running this program, restart the system for the change to take effect. You need administrator privileges to enable and disable the EWF Manager.

Right Click from Touch Screen Interface

To access the **right-click** function from the touch screen, keep touching the screen for 2 seconds and the corresponding **right-click** function is activated (for instance, displaying the shortcut menu).

HORM

In HORM (hibernate once resume many) environment, a single hibernation file is used to restart the system repeatedly. To set a HORM environment, follow the steps below.

Make sure that EWF is disabled. You can run **OSUnlock** to disable EWF.

Enable hibernation support: From the **Control Panel**, run **Power Options** and then select **Enable Hibernation** in **Hibernation** panel.

Enable **EWF** by running **OSLock**. The system restarts.

Open the software that customers want to use right after the system resumes from hibernation.

Hibernate using the **HORM** tool. Click **Start Menu** → **All Programs** → **EWF**

The system continues to use the HORM environment unless you disable HORM. To disable **HORM**, run the **EWF** commit command (`ewfmgr c: -commit`) and then restart the system. When the system starts up, enter **F8** and select **Discard hibernation file**.

NOTE: This feature is not supported by a CFast 16 GB.

NOTE:

Hibernate Once/Resume Many (HORM) is not supported in Windows 7 and Windows 10. You can follow these steps to enable HORM in WES 7:

- Open **Hibernate** in power function.
- Enable **EWF** or **UWF** for all volumes and restart OS.

Metro Interface with Windows Embedded 8.1 Industry

The windows **Metro** (built-in apps) is enabled on latest version of Windows Embedded 8.1 Industry. For all software applications, we recommend to use the desktop version or change the software setting to start in desktop mode. Example: use **Internet Explorer** browser in desktop mode.

Chapter 7

Connections

Subject of This Chapter

This chapter describes the connection of the Box to the main power supply. It also describes the USB ports and identifies the serial interface pin assignments.

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Grounding	96
Connecting the DC Power Cord	102
AC Power Supply Module Description	105
Box and AC Power Supply Module Installation	108
Display Adapter and AC Power Supply Module Installation	115
UPS Module - Description and Installation	121
Box Interface Connections	130

Grounding

Overview

The grounding resistance between the Box ground wire and the ground must be 100 Ω or less. When using a long grounding wire, check the resistance and, if required, replace the wire with a thicker wire and place it in a duct.

The table shows the maximum length for the wires:

Wire cross-section	Maximum line length
2.5 mm ² (AWG 14)	30 m (98 ft)
	60 m (196 ft) round trip

Grounding Procedure

WARNING

UNINTENDED EQUIPMENT OPERATION

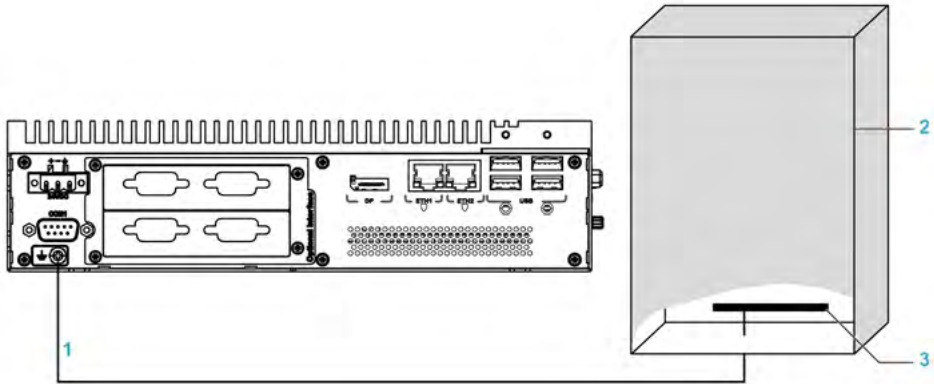
- Use only the authorized grounding configurations shown below.
- Confirm that the grounding resistance is 100 Ω or less.
- Test the quality of your ground connection before applying power to the device. Excess noise on the ground line can disrupt operations of the Box.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

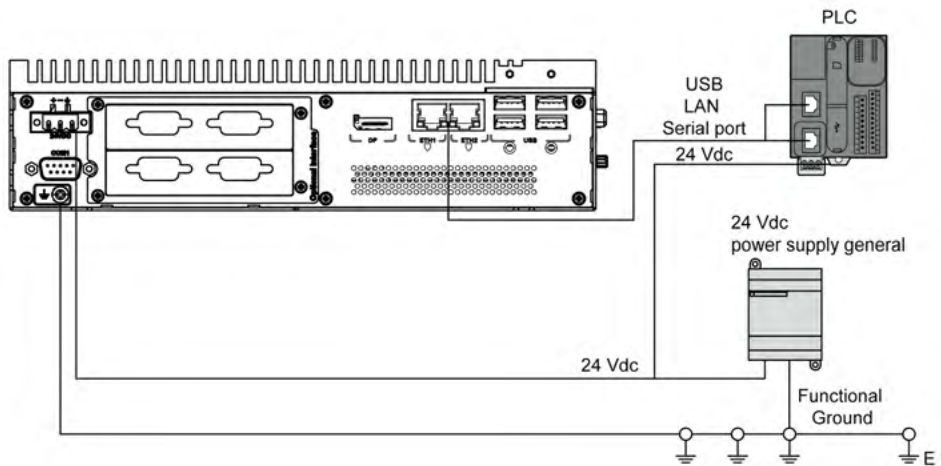
The Box and the Display Adapter ground have 2 connections:

- DC Supply voltage
- Ground connection pin

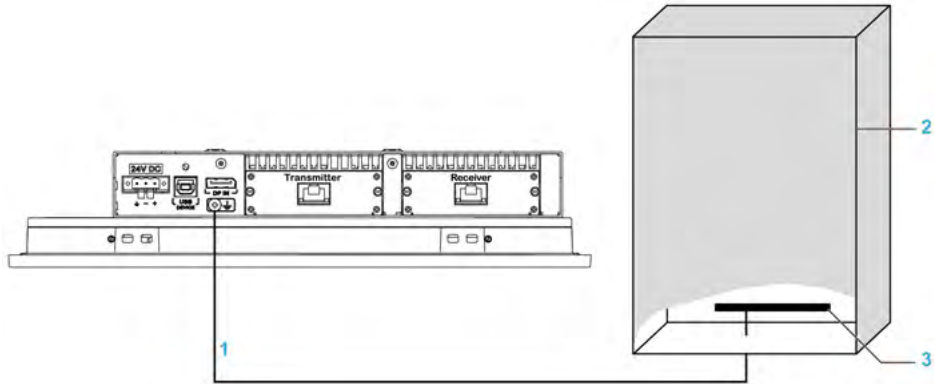
The Box connections:



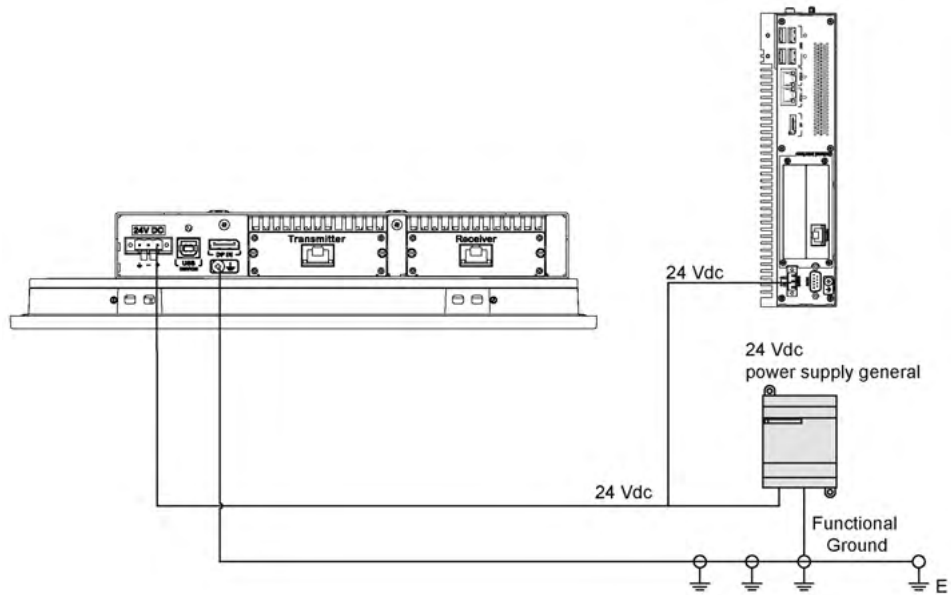
- 1 Ground connection pin (functional ground connection pin)
- 2 Switching cabinet
- 3 Grounding strip



The Display Adapter connections:



- 1 Ground connection pin (functional ground connection pin)
- 2 Switching cabinet
- 3 Grounding strip




When grounding, follow this procedure:

Step	Action
1	Ensure all of the following is done for the system wiring: <ul style="list-style-type: none">● Connect the cabinet to ground.● Ensure that all cabinets are grounded together.● Connect the ground of the power supply to the cabinet.● Connect the ground pin of the Box to the cabinet.● Connect the I/O to the controller if needed.● Connect the power supply to the Box.
2	Check that the grounding resistance is 100 Ω or less.
3	When connecting the SG line to another device, ensure that the design of the system/connection does not produce a ground loop. NOTE: The SG and ground connection screw are connected internally in the Box.
4	Use 2.5 mm ² (AWG 14) wire to make the ground connection. Create the connection point as close to the Box as possible and make the wire as short as possible.

Grounding I/O Signal Lines


The PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J, and the Display Adapter PFXZPPDADDP2 are certified for use in Class I Division 2 hazardous (classified) location (see chapter "Certifications and Standards"). Observe the following:

 WARNING
<p>EXPLOSION HAZARD</p> <ul style="list-style-type: none"> ● Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location. ● To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either: <ul style="list-style-type: none"> ○ Use a switch located outside the hazardous environment, or ○ Use a switch certified for Class I, Division 1 operation inside the hazardous area. ● Substitution of any components may impair suitability for Class I, Division 2. ● Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections. ● Never use unshielded / ungrounded cables in hazardous locations. ● When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation. ● Do not open lid nor use the USB connectors in hazardous locations. ● Do not expose to direct sunlight or UV light source. <p>Failure to follow these instructions can result in death, serious injury, or equipment damage.</p>

NOTE: When used with display module PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA or PFXPPD5700WP, Box Atom, Box Celeron or Box Core i7 can be used in Class I Division 2 hazardous (classified) locations.

NOTE: When using DC power supply, Display Adapter (PFXZPPDADDP2) with the display module can be used in Class I Division 2 hazardous (classified) locations. When using AC power supply, the Display Adapter with the display module and the AC power supply adapter for 100 W (PFXZPBPUAC2) can be used in Class I Division 2 hazardous (classified) locations.

The Box PFXP•2L, PFXP•2N, and the display modules PFXPPD5800WP, PFXPPD5900WP are not classified hazardous locations.

 DANGER
<p>POTENTIAL FOR EXPLOSION IN HAZARDOUS LOCATION</p> <p>Do not use this product in hazardous locations.</p> <p>Failure to follow these instructions will result in death or serious injury.</p>

Electromagnetic radiation may interfere with the control communications of the Box.

 **WARNING**

UNINTENDED EQUIPMENT OPERATION

- If wiring of I/O lines near power lines or radio equipment is unavoidable, use shielded cables and ground one end of the shield to the Box ground connection screw.
- Do not wire I/O lines in proximity to power cables, radio devices, or other equipment that may cause electromagnetic interference.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Connecting the DC Power Cord

Precaution

When connecting the power cord to the power connector on the Box, first ensure that the power cord is disconnected from the DC power supply.

⚠ ⚠ **DANGER**

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The DC unit is designed to use 24 Vdc input.

Failure to follow these instructions will result in death or serious injury.

⚠ **WARNING**

EQUIPMENT DISCONNECTION OR UNINTENDED EQUIPMENT OPERATION

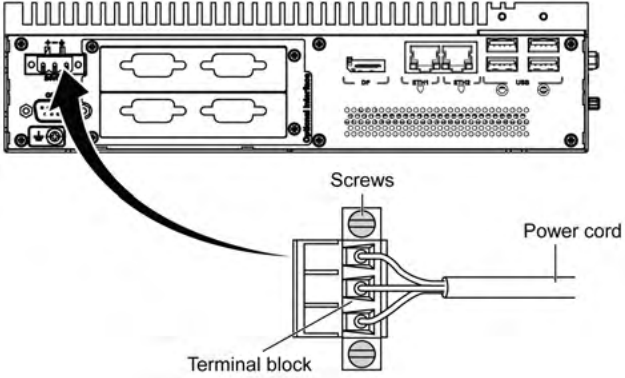
- Ensure that power, communication, and accessory connections do not place excessive stress on the ports. Consider the vibration in the environment.
- Securely attach power, communication, and external accessory cables to the panel or cabinet.
- Use only D-Sub 9-pin connector cables with a locking system in good condition.
- Use only commercially available USB cables.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Wiring and Connecting the Terminal Block of the Box

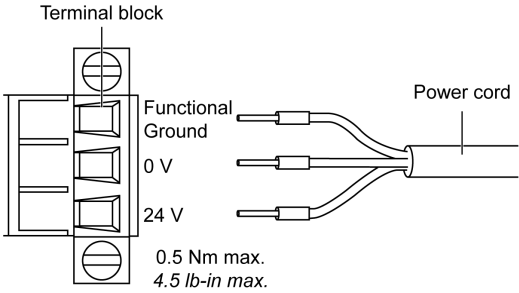
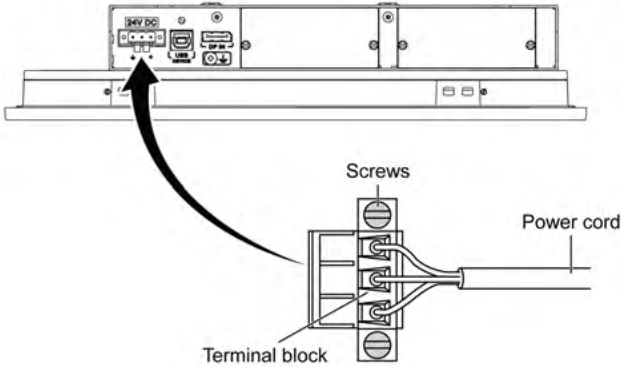
The table below describes how to connect the power cord to the DC terminal block:

Step	Action
1	Remove all power from the Box and confirm that the DC power supply is disconnected from its power source.
2	<p>Remove the terminal block (PFXZPBCNDC2) from the power connector on the Box and connect the power cord to the terminal block:</p> <div style="text-align: center;"> </div> <p>Use copper wire rated for 75 °C (167 °F) with a section of 0.75 to 2.5 mm² (AWG 18 to AWG 14) and use 2.5 mm² wire to make the ground connection.</p>

Step	Action
3	<p data-bbox="353 202 1030 227">Place the terminal block in the power connector and tighten the screws:</p>  <p data-bbox="353 664 1104 689">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Wiring and Connecting the Terminal Block of the Display Adapter

The table below describes how to connect the power cord to the DC terminal block:

Step	Action
1	Remove all power from the Display Adapter and confirm that the DC power supply is disconnected from its power source.
2	<p>Remove the terminal block (PFXZPBCNDC2) from the power connector on the Display Adapter and connect the power cord to the terminal block:</p>  <p>Use copper wire rated for 75 °C (167 °F) with a section of 0.75 to 2.5 mm² (AWG 18 to AWG 14) and use 2.5 mm² wire to make the ground connection.</p>
3	<p>Place the terminal block in the power connector and tighten the screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

AC Power Supply Module Description

Overview

The AC power supply module (PFXZPBUAC2) can optionally be mounted on the Box or Display Adapter (PFXZPPDADDP2) to be operated with 100...240 Vac.

If there is not a classified hazardous location, the AC power supply module (PFXZPSPUAC2) can optionally be mounted on the Display Adapter (PFXZPPDADDP2) to be operated with 100...240 Vac.

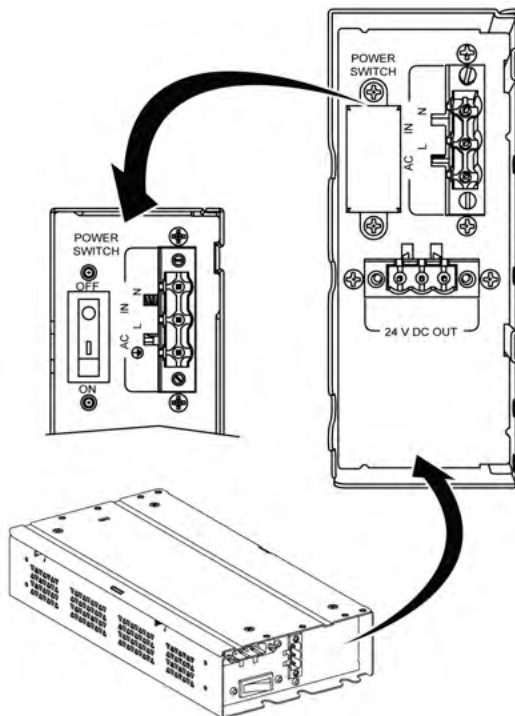
The table shows the AC power supplies associated with the Box or Display Adapter (PFXZPPDADDP2):

AC power supply	Box Celeron/Core i7	Box Atom	Display Adapter	Hazardous location
PFXZPSPUAC2 (60 W)	–	X	X	–
PFXZPBUAC2 (100 W)	X	X	X	X

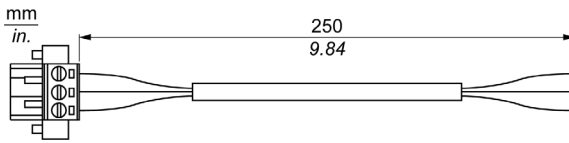
NOTE: The AC power supply module (PFXZPBUAC2) must be PV 02 or above for use with Display Adapter (PFXZPPDADDP2) for hazardous locations.

AC Power Supply Module (PFXZPBUAC2) Description

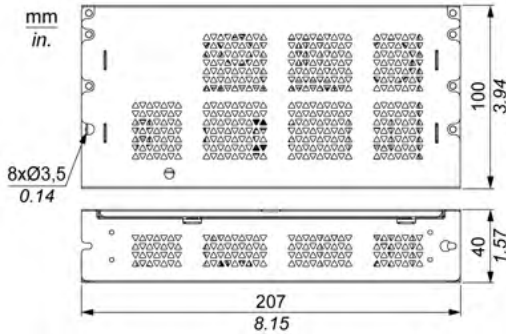
The figure shows the AC power supply module:



The figure shows the DC power cable of the AC power supply module:



The figure shows the dimensions of the AC power supply module:

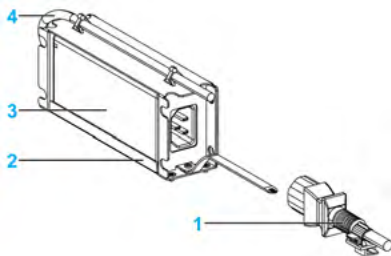


The table gives the technical data of the AC power supply module:

Features	Values
Nominal input voltage	100...240 Vac
Frequency	47...63 Hz
Power switch	Yes
Internal fuse	3.15 A
Nominal output voltage	24 Vdc
Output current	4.6 A maximum
Operation temperature	0...50 °C (32...122 °F)
Weight	0.8 kg (1.76 lb)

AC Power Supply Module (PFXZPSPUAC2) Description

This figure shows the AC power supply module:

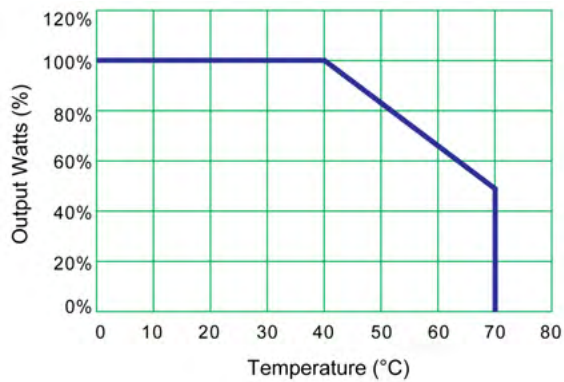


- 1 AC power cord
- 2 Mounting bracket
- 3 AC power supply
- 4 DC power cord

The table provides technical data for the AC power supply module:

Element	Characteristics
Input	90...260 Vac / 47...63 Hz / 1.6 A at 100 Vac
Output	24 Vdc / 2.62 A maximum
Inrush current	70 A at 230 Vac
Environment	
Operation temperature	0...70 °C (32...158 °F), see derating curve
Storage temperature	-40...85 °C (-40...185 °F)
Relative humidity:	0...95 %, non-condensing

Operation temperature of the AC power supply derating curve:



Box and AC Power Supply Module Installation

Installing the AC Power Supply Module (PFXZPBPUAC2)

Before installing an AC power supply module (PFXZPBPUAC2), shut down Windows operating system in an orderly fashion and remove all power from the device.

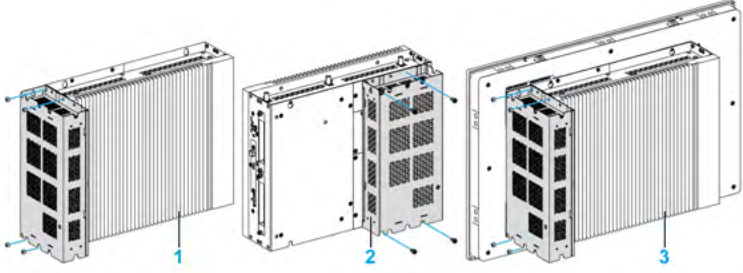
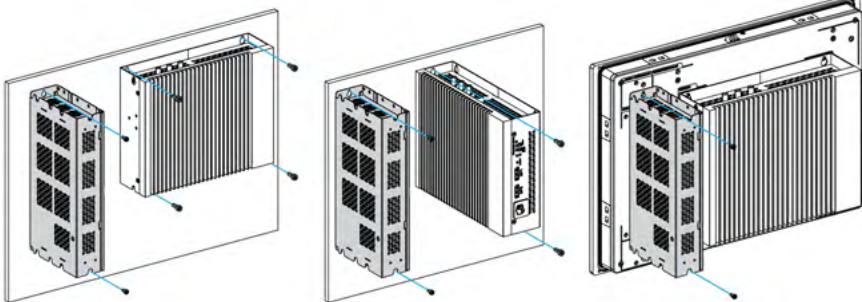
DANGER

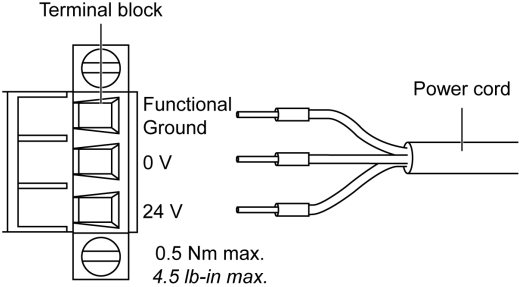
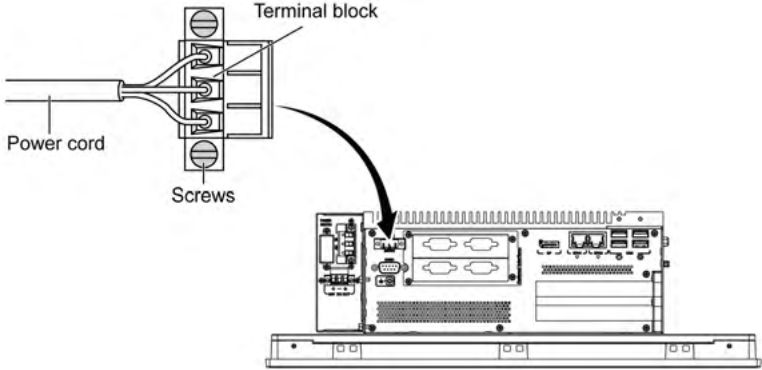
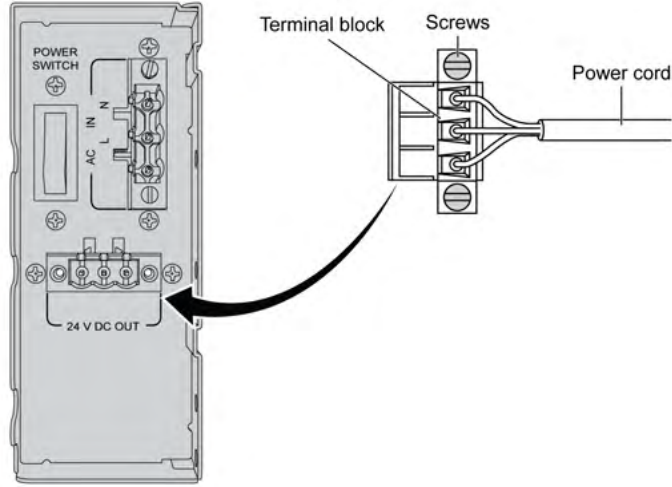
HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

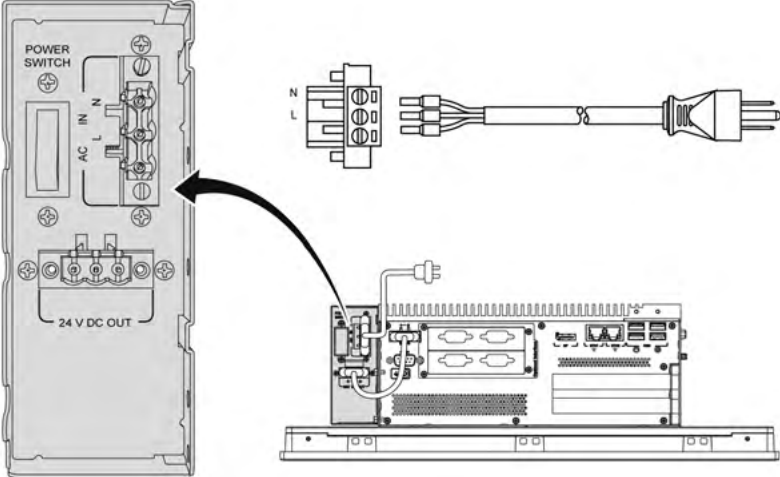
- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input.

Failure to follow these instructions will result in death or serious injury.

Follow these steps when installing the AC power supply module (PFXZPBPUC2)
(see page 105):

Step	Action
1	Remove all power from the Box and confirm that the power adapter has been disconnected from its power source.
2	<p>Box Celeron/Core i7: Mount the AC power supply module on the Box Celeron/Core i7 with four screws (the power switch cover and the AC IN connector have to be removed):</p>  <ol style="list-style-type: none"> <li data-bbox="319 716 775 745">1 Box (wall mounting) without display module <li data-bbox="319 745 783 774">2 Box (book mounting) without display module <li data-bbox="319 774 655 803">3 Box 0-Slot with display module <p>Box Atom: Mount the AC power supply module on the Box Atom with two screws (the power switch cover and the AC IN connector have to be removed):</p>  <ol style="list-style-type: none"> <li data-bbox="319 1232 1167 1290">1 Box (wall mounting) without display module (the AC power supply module is installed separately in the cabinet) <li data-bbox="319 1290 1177 1348">2 Box (book mounting) without display module (the AC power supply module is installed separately in the cabinet) <li data-bbox="319 1348 687 1377">3 Box Standard with display module <p>NOTE:</p> <ul style="list-style-type: none"> <li data-bbox="319 1416 1026 1445">● The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in). <li data-bbox="319 1445 1252 1474">● To mount the Box with display module in the control cabinet, see Box installation (see page 79).

Step	Action
3	<p>Remove the terminal block (PFXZPBCNDC2) from the power connector on the Box and connect one side of the DC power cable to the terminal block:</p>  <p>Terminal block</p> <p>Functional Ground</p> <p>0 V</p> <p>24 V</p> <p>0.5 Nm max. 4.5 lb-in max.</p> <p>Power cord</p>
4	<p>Place the terminal block in the power connector of the Box and tighten the screws:</p>  <p>Terminal block</p> <p>Power cord</p> <p>Screws</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	<p>Connect the other side of DC power cable with the terminal block (PFXZPBCNDC2) attached to 24 V DC OUT of the AC power supply module and tighten the screws:</p>  <p>Terminal block</p> <p>Screws</p> <p>Power cord</p> <p>POWER SWITCH</p> <p>AC IN</p> <p>L N</p> <p>24 V DC OUT</p> <p>Use copper wire rated for 75 °C (167 °F) with a section of 0.75 to 2.5 mm² (AWG 18 to AWG 14).</p>

Step	Action
6	<p>Connect the AC power cable with the terminal block (PFXZPBCNAC2) attached to AC IN of the AC power supply module from its power source:</p> 

⚠ CAUTION

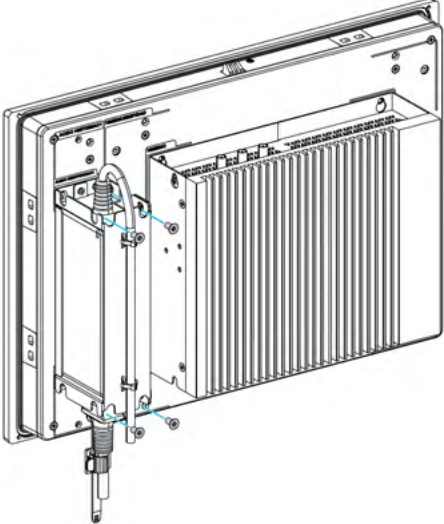
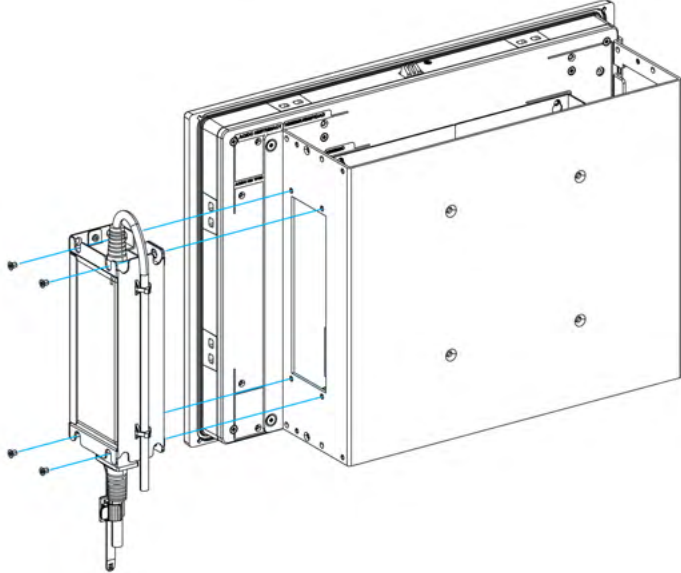
OVERTORQUE AND LOOSE HARDWARE

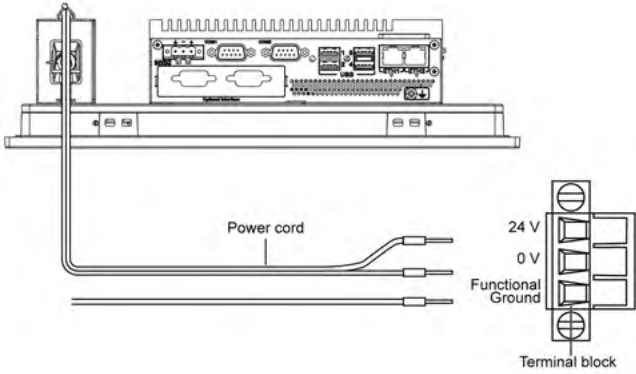
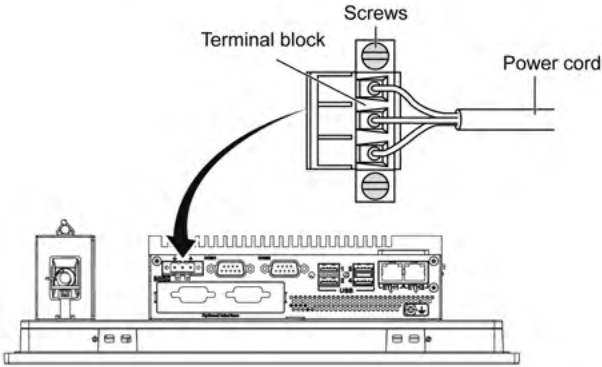
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

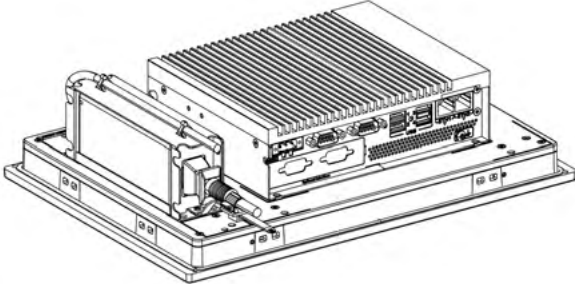
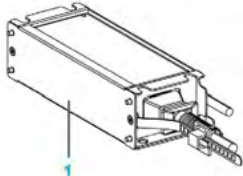
Failure to follow these instructions can result in injury or equipment damage.

Installing the AC Power Supply Module (PFXZPSPUAC2) with the Box Atom

Follow these steps when installing the AC power supply module (PFXZPSPUAC2) (see page 105):

Step	Action
1	Remove all power from the Box Atom and confirm that the power adapter is disconnected from its power source.
2	<p data-bbox="321 378 1112 430">Box Atom without VESA kit: The AC power supply module is mounted to the Box Atom with four screws M3 x 6:</p>  <p data-bbox="321 1020 1074 1072">Box Atom with VESA kit: The AC power supply module is mounted to the VESA with four screws M3 x 6:</p>  <p data-bbox="321 1705 1074 1733">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
3	<p data-bbox="353 202 1248 253">Remove the terminal block from the power connector on the Box and connect the power cord to the terminal block:</p>  <p data-bbox="353 687 1248 749">Connect the black wire with the 0 V and the red wire with the 24 V of the terminal block. Use 2.5 mm² copper wire to make the ground connection of the terminal block.</p>
4	<p data-bbox="353 757 1029 782">Place the terminal block in the power connector and tighten the screws:</p>  <p data-bbox="353 1213 1104 1244">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
5	<p>Put on the clip through the mounting bracket and the power cord together:</p>  <p>Press the clip to fasten the power cord:</p>  <p>1 Mounting bracket</p>
6	Connect the AC power cable of the AC power supply module from its power source.

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

Display Adapter and AC Power Supply Module Installation

Overview

The AC power supply module (PFXZPBPUAC2) can optionally be mounted on Display Adapter (PFXZPPDADDP2) to be operated with 100...240 Vac.

If there is not a classified hazardous location, the AC power supply module (PFXZPSPUAC2) can optionally be mounted on the Display Adapter (PFXZPPDADDP2) to be operated with 100...240 Vac.

NOTE: The AC power supply module (PFXZPBPUAC2) must be PV 02 or above for use with Display Adapter (PFXZPPDADDP2) for hazardous locations.

Installing the AC Power Supply Module

Before installing an AC power supply module, shut down Windows operating system in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input.

Failure to follow these instructions will result in death or serious injury.

CAUTION

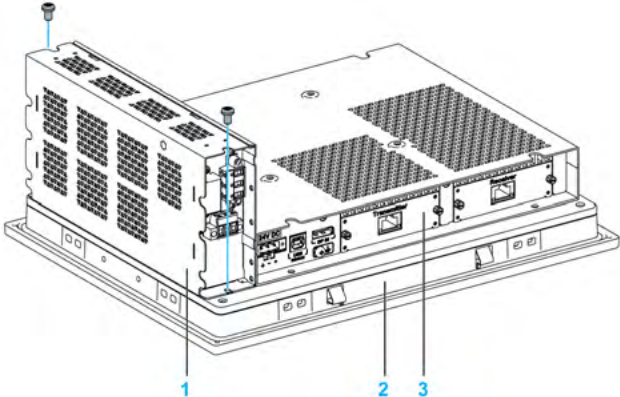
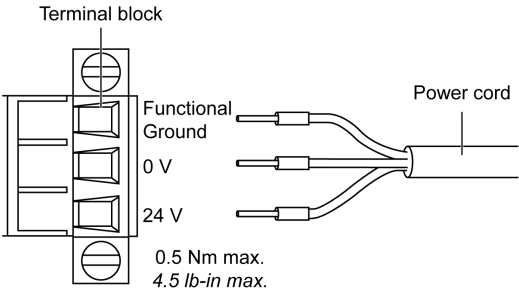
OVERTORQUE AND LOOSE HARDWARE

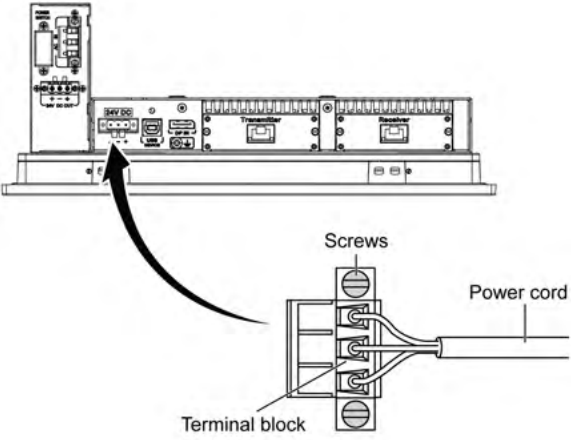
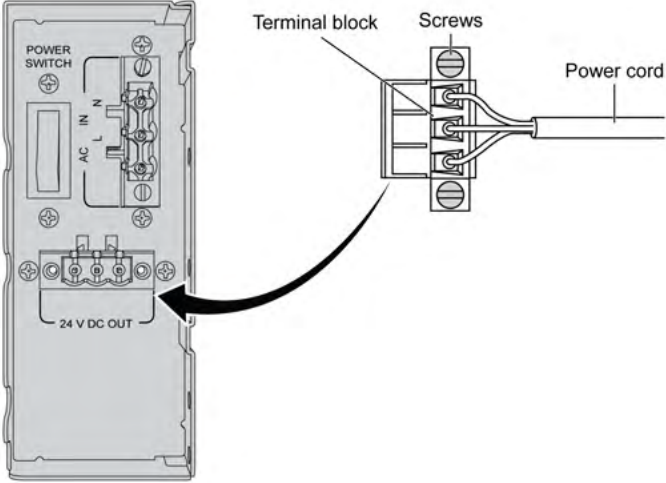
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

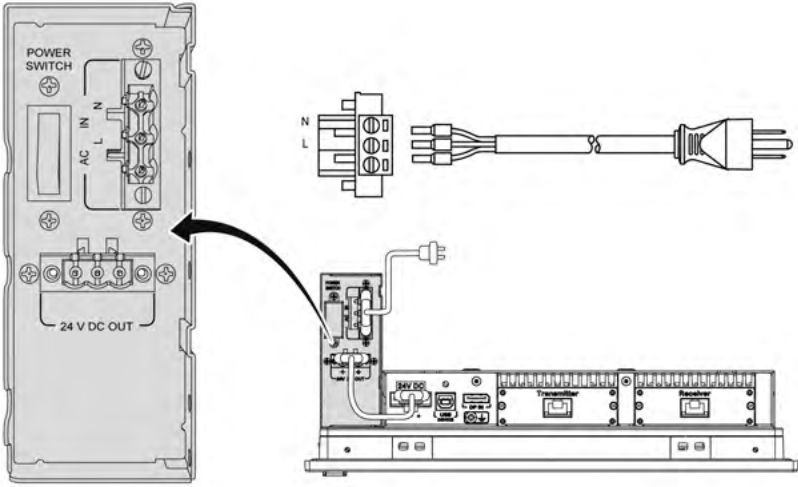
Failure to follow these instructions can result in injury or equipment damage.

Installing the AC Power Supply Module (PFXZPBPUAC2) with the Display Adapter (PFXZPPDADDP2)

Follow these steps when installing the AC power supply module (PFXZPBPUAC2):

Step	Action
1	Remove all power from the Display Adapter and confirm that the power adapter has been disconnected from its power source.
2	<p>Mount the AC power supply module on the display module with two screws M3 x 6 (the power switch cover and the AC IN connector have to be removed):</p>  <p>1 AC power supply module 2 Display Module 3 Display Adapter</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
3	<p>Remove the terminal block from the power connector of the Display Adapter and connect the DC power cable to the terminal block:</p>  <p>Terminal block</p> <p>Functional Ground 0 V 24 V</p> <p>0.5 Nm max. 4.5 lb-in max.</p> <p>Power cord</p> <p>Use copper wire rated for 75 °C (167 °F) with a section of 0.75 to 2.5 mm² (AWG 18 to AWG 14) and use 2.5 mm² wire to make the ground connection.</p>

Step	Action
4	<p>Place the terminal block in the power connector of the Display Adapter and tighten the screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	<p>Connect the other side of DC power cable with the terminal block (PFXZPBCNDC2) attached to 24 V DC OUT of the AC power supply module and tighten the screws:</p>  <p>Use copper wire rated for 75 °C (167 °F) with a section of 0.75 to 2.5 mm² (AWG 18 to AWG 14).</p>

Step	Action
6	<p>Connect the AC power cable with the terminal block (PFXZPBCNAC2) attached to AC IN of the AC power supply module from its power source:</p> 
7	<p>The display module can now be mounted back in the control cabinet, see display module installation (<i>see page 79</i>).</p>

⚠ CAUTION

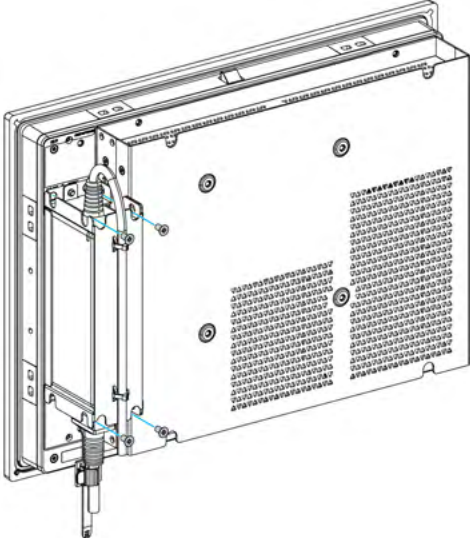
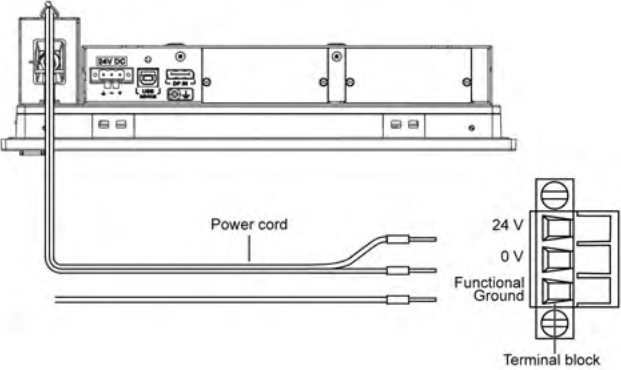
OVERTORQUE AND LOOSE HARDWARE

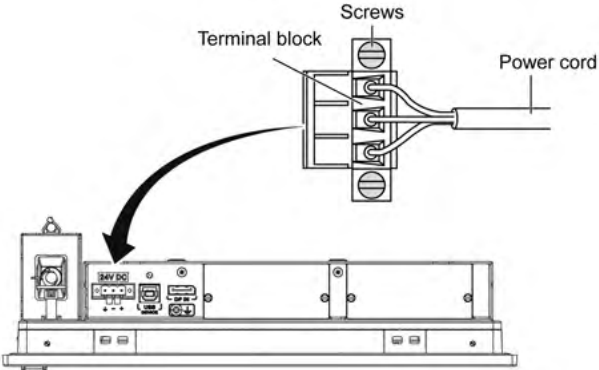
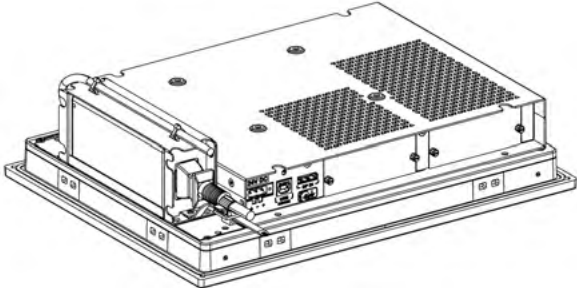
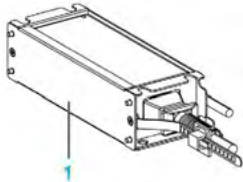
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

Installing the AC Power Supply Module (PFXZPSUAC2) with the Display Adapter (PFXZPPDADDP2)

Follow these steps when installing the AC power supply module (PFXZPSUAC2):

Step	Action
1	Remove all power from the Display Adapter and confirm that the power adapter is disconnected from its power source.
2	<p>The AC power supply module is mounted to the Display Adapter with four screws M3 x 4:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
3	<p>Remove the terminal block from the power connector and connect the power cord to the terminal block:</p>  <p>Connect the black wire with the 0 V and the red wire with the 24 V of the terminal block. Use 2.5 mm² copper wire to make the ground connection of the terminal block.</p>

Step	Action
4	<p>Place the terminal block in the power connector and tighten the screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	<p>Put on the clip through the mounting bracket and the power cord together:</p>  <p>Press the clip to fasten the power cord:</p>  <p>1 Mounting bracket</p>
6	<p>Connect the AC power cable of the AC power supply module from its power source.</p>

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

UPS Module - Description and Installation

Overview

⚠ DANGER

EXPLOSION, FIRE, OR CHEMICAL HAZARD

Handling and storage:

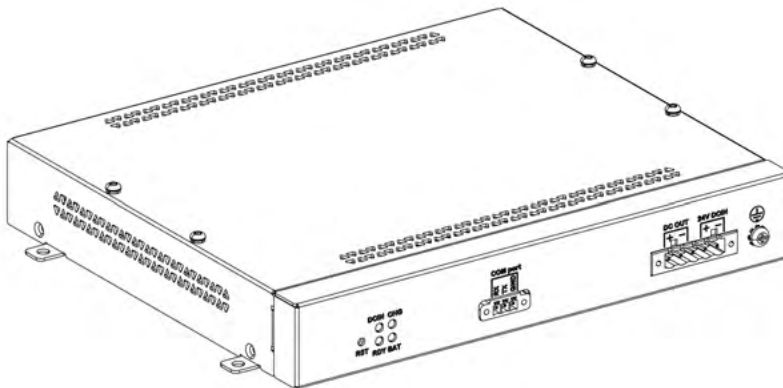
- Store in cool, dry and ventilated rooms with impermeable surfaces and appropriate containment in case of leakage.
- Protect from adverse weather conditions and keep separate from incompatible materials during storage and transport.
- A sufficient supply of water must be located nearby.
- Damage to containers where batteries are stored and transported must be prevented.
- Keep away from fire, sparks, and excessive heat.

Failure to follow these instructions will result in death or serious injury.

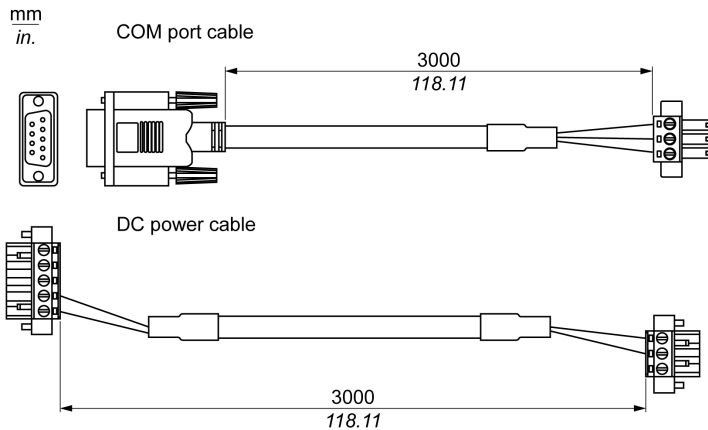
The uninterrupted power supply (UPS) option (PFXZPBUEU2) includes a battery cell, a charger circuit, and a power path switch circuit. When battery capacity is not full, the charger circuit charges the battery cell automatically.

NOTE: If the UPS is configured and is activated in **System Monitor**, the UPS is available.

The figure shows the UPS module:



The figure shows the UPS module cables:



The main features of the UPS option are:

- Long-lasting, maintenance-free rechargeable batteries
- Communication via integrated interfaces

UPS Principle

With the optional UPS module, the Box completes write operations even when it is turned off while write operations are being executed. When the UPS module detects a power off, it switches to battery operation immediately without interruption.

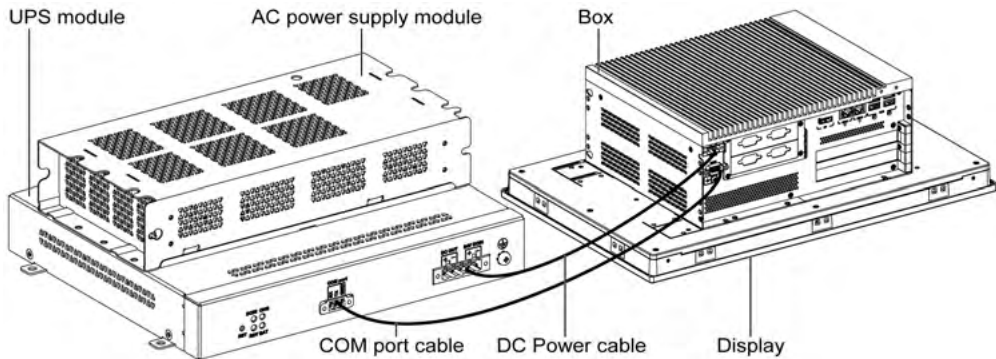
NOTE:

- The connected monitor is not handled by the UPS and shut-off when the power is exhausted.
- Only use COM1 of the Box to connect to UPS module.

There are two configurations for UPS module:

- UPS module: The power source of the UPS module is from DC input power.
- UPS and AC power supply modules: The power source of the module is from AC input power.

This figure shows the UPS module (PFXZPBEUUPB2) with the AC power supply module (PFXZPBPUAC2) and the Box with the **COM port** cable and the **DC power** cable of the UPS cable kit (PFXZPBCBUP32):



The Box can get battery information from the COM port. Only COM1 can be used to detect UPS module information. The communication module of the optional interface cannot be used for UPS module; otherwise, it damages the Box.

NOTICE

UNINTENDED EQUIPMENT OPERATION

- Use only COM1 port to detect UPS module information.
- Use only D-Sub 9-pin connector cables with a locking system in good condition.

Failure to follow these instructions can result in equipment damage.

The table describes the additional modules for the UPS:

Input power	UPS	Additional modules	Reference
DC	No	–	–
	Yes	UPS module / UPS cables	PFXZPBUEUPB2 / PFXZPBCBUP32
AC	No	AC power supply module	PFXZPBPUAC2
	Yes	UPS module / UPS cable and AC power supply module	PFXZPBUEUPB2 / PFXZPBCBUP32 and PFXZPBPUAC2

NOTE:

The UPS is not compatible with:

- PCIe/PCI cards and Ethernet PoE optional interface,
- PCIe/PCI cards and display module.

UPS Module Description

The UPS module is subject to wear and should be replaced regularly, depending on the battery status. This information is displayed by **System Monitor**. The **Health** status shows when the battery needs to be changed.

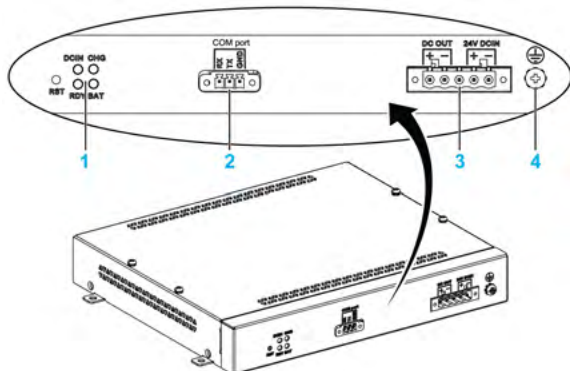
NOTE: After going into backup mode, if no power is supplied during the next 5 minutes, then the UPS removes the 24 Vdc supply.

The behavior depends on the power mode setting (**AT** or **ATX**) in the Box BIOS menu. The UPS sends event ask operation system shut down before backup power is exhausted.

When power is supplied to the UPS again;

- in **AT** mode, the Box restarts automatically.
- in **ATX** mode, you need to push power button for system restart.

The figure shows the UPS module (PFXZPBUEUPB2):



- 1 LEDs ([DCIN / CHG / RDY/ BAT]) and reset button ([RST])
- 2 Communication port connector ([COM port / PWR])
- 3 DC power connector ([DC OUT / 24V DCIN])
- 4 Ground connection pin

The table describes the meaning of the status indicator:

Marking	Color	State	Meaning
DCIN	Green	ON	The input source is OK.
		1 Hz Flashing	DCIN loss up to 5 minutes.
		OFF	DCIN loss.
CHG	Green	ON	The battery of the UPS module is loading.
		0.5 Hz Flashing	The temperature of the battery is > 60 °C (remains flashing until the temperature is < 55 °C).
		1 Hz Flashing	The battery is charging.
		OFF	The battery capacity is over 90 % (charging not required).
RDY	Blue	ON	The UPS module is ready.
		OFF	The UPS module is not functioning.
BAT	Yellow	1 Hz Flashing	The battery is charging.
		0.5 Hz Flashing	The temperature of the battery is > 60 °C (remains flashing until the temperature is < 55 °C) or less than 15 % charge.
		OFF	The battery is not detected.

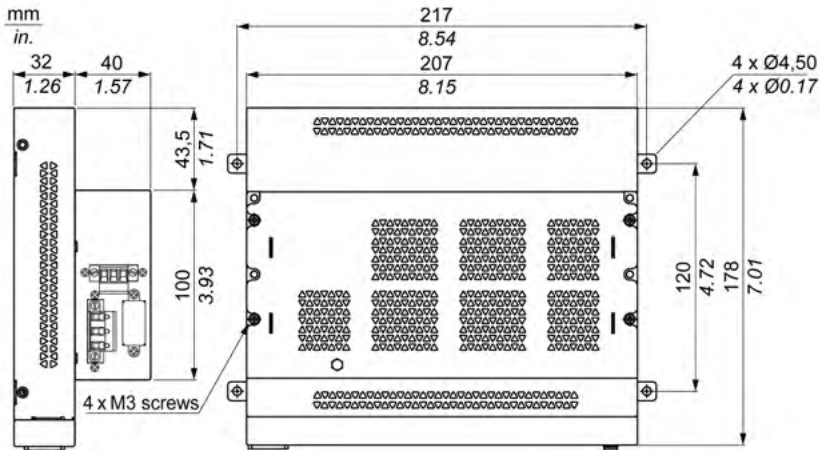
NOTE: The button **RST** is used to reset the UPS module.

The table shows the technical data of the UPS module:

Features	Values
UPS	
Input voltage	18...36 Vdc
Output voltage	24 Vdc
Output current	3 A
Communication port	COM port / RS-232
Back-up time	10 minutes (battery 70 % full)
Operating temperature	0...45 °C (32...113 °F)


Features	Values
Mounting	Desktop mount
Battery cells	
Capacity:	27.5 Wh (2.73 Ah, 4S1P)
Maximum discharger current	9 A (if discharged at high rate and high temperature frequently, the battery life will be shortened)
Charging current (max)	1 A
Operating voltage	12...16 Vdc
Cycle life of recharging	300 times
Operating temperature	Charge: 0...45 °C (32...113 °F) Discharge: 0...60 °C (32...140 °F)
Typical recharge time at low battery	4 hours
Weight	1.15 Kg (2.53 lbs)

The figure shows the dimensions of the UPS module (PFXZPBUEUPB2) equipped with the optional AC power supply module (PFXZPBPUAC2):



Installing Instructions

Before installing the UPS system, shut down Windows operating system in an orderly fashion and remove the power from the device.


DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

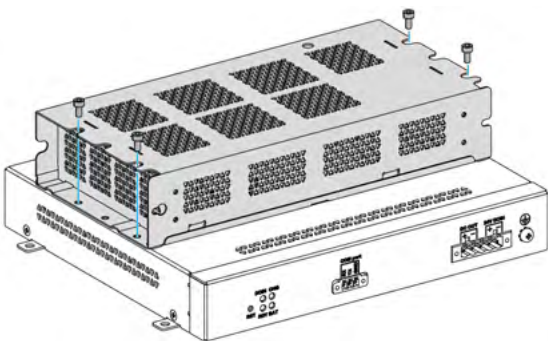
Failure to follow these instructions will result in death or serious injury.

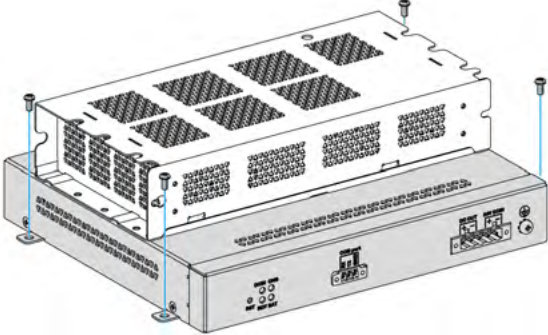
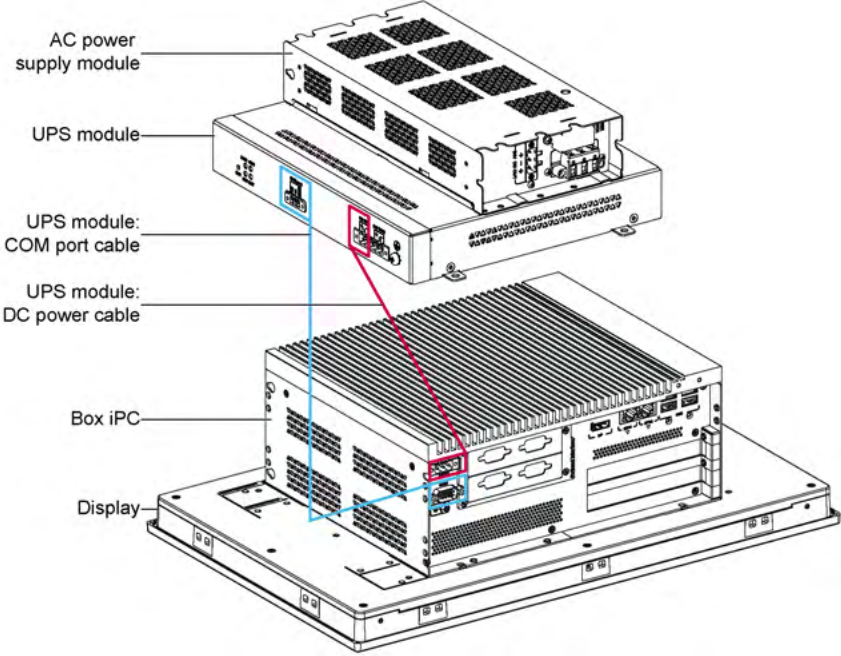
By adding the charging circuit in the Box housing, installation is reduced to merely attaching the connection cable to the UPS module mounted next to the Box.

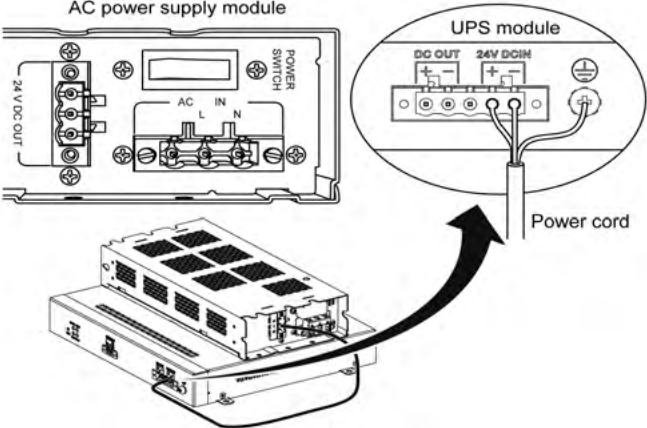
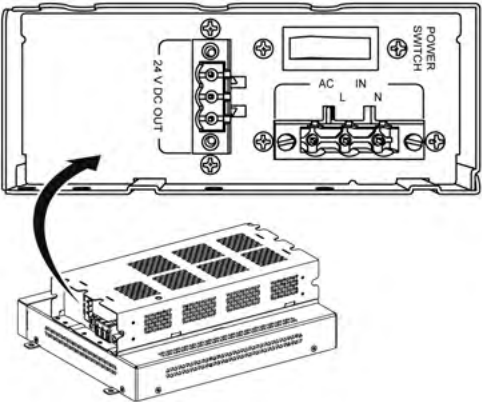
NOTE: Due to the construction of these batteries, you can store and operate the UPS module in any position.

Follow the steps when installing the UPS module equipped with the optional AC power supply module:

Step	Action
1	Disconnect the power supply of the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Mount the AC power supply module on the UPS module with the four screws supplied:

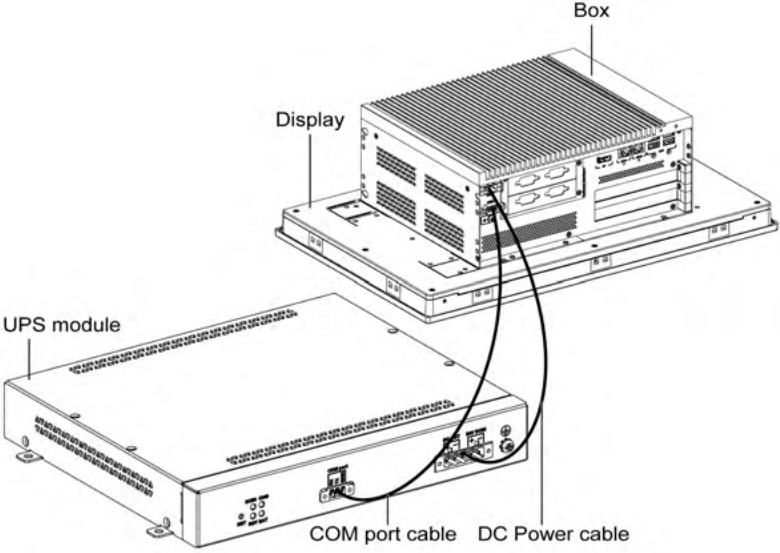
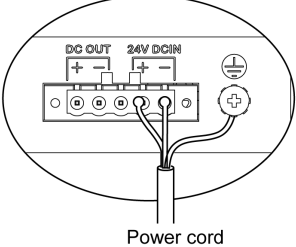


Step	Action
4	<p>Install the UPS module (PFXZPBEUUPB2). The installation requires four M4 screws:</p> 
5	<p>Connect the two UPS cables (PFXZPBCBUP32) to the UPS module. Be sure to use the correct connection terminals.</p>
6	<p>Connect the DC power cable of the UPS module to the DC power connector of the Box Connect the COM port cable of the UPS module to the [COM1] port of the Box:</p>  <p>Tighten the connected cables in the screw clamps.</p>

Step	Action
7	<p>Connect the AC power supply module ([24V DCOUT]) to the DC power cable ([24V DCIN]) of the UPS module:</p> 
8	<p>Connect the AC power cable ([AC IN]) of the AC power supply module:</p> 

Follow the steps when installing the UPS module without the optional AC power supply module:

Step	Action
1	Disconnect the power supply of the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Install the UPS module (PFXZPBEUUPB2). The installation requires four x M5 screws and four washers.
4	Connect the two UPS cables (PFXZPBCBUP32) to the UPS module. Be sure to use the right connection terminals.

Step	Action
5	<p>Connect the DC power cable to the DC power connector of the Box Connect the communication cable (COM port) to the COM1 port RS-232 of the Box:</p>  <p>Tighten the connected cables in the screw clamps.</p>
6	<p>Connect the DC power supply ([24V DCIN]) of the UPS module from its power source:</p>  <p>Power cord</p>

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

Box Interface Connections

Introduction

The PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J, and the Display Adapter PFXZPPDADDP2 are certified for use in Class I Division 2 hazardous (classified) location (see chapter "Certifications and Standards"). Observe the following:

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The Box PFXP•2L, PFXP•2N, and the display modules PFXPPD5800WP, PFXPPD5900WP are not classified hazardous locations.

DANGER

POTENTIAL FOR EXPLOSION IN HAZARDOUS LOCATION

Do not use this product in hazardous locations.

Failure to follow these instructions will result in death or serious injury.

WARNING

EQUIPMENT DISCONNECTION OR UNINTENDED EQUIPMENT OPERATION

- Ensure that power, communication, and accessory connections do not place excessive stress on the ports. Consider the vibration in the environment.
- Securely attach power, communication, and external accessory cables to the panel or cabinet.
- Use only D-Sub 9-pin connector cables with a locking system in good condition.
- Use only commercially available USB cables.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Serial Interface Connections

This interface is used to connect the Box to remote equipment, via a serial interface cable. The connector is a D-Sub 9-pin plug connector.

By using a long PLC cable to connect to the Box, it is possible that the cable can be at a different electrical potential than the panel, even if both are connected to ground.

NOTE: The Box can get UPS information from COM port. Only COM1 can be used to detect UPS module information (PFXZPBUEUPB2). The communication module of the optional interface cannot use for UPS module; otherwise, it damages the Box.

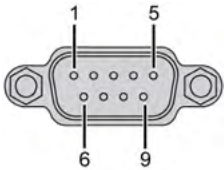
DANGER

ELECTRIC SHOCK

- Make a direct connection between the ground connection screw and ground.
- Do not connect other devices to ground through the ground connection screw of this device.
- Install all cables according to local codes and requirements. If local codes do not require grounding, follow a reliable guide such as the US National Electrical Code, Article 800.

Failure to follow these instructions will result in death or serious injury.

The table shows the D-Sub 9-pin assignments (COM1):

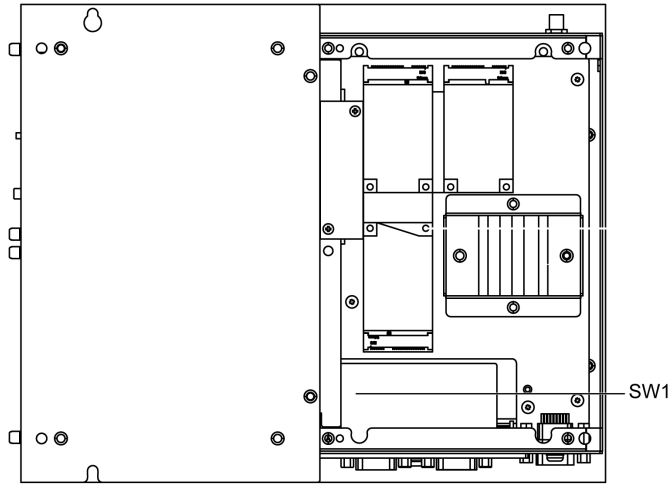
Pin	Assignment			D-Sub 9-pin plug connector
	RS-232	RS-422	RS-485	
1	DCD	TxD-	Data-	
2	RxD	TxD+	Data+	
3	TxD	RxD+	N/A	
4	DTR	RxD-	N/A	
5	GND	GND	GND	
6	DSR	N/A	N/A	
7	RTS	N/A	N/A	
8	CTS	N/A	N/A	
9	RI	N/A	N/A	

Any excessive weight or stress on communication cables may disconnect the equipment.

NOTE:

- Adjust the serial port configuration with DIP switch. You can select RS-232, RS-422/485. The RS-485 port is designed with auto data flow control capability and automatically detects the data flow direction.
- The Box Atom has not a switch to set the RS-232, RS-422/485 mode. Use the BIOS for the setting.

The figure shows the position of the SW1 for the Box Celeron/Core i7:



The table describes the RS-232, RS-422/485 mode settings for the COM1:

Mode	SW1
RS-232 mode	
RS-422 master mode	

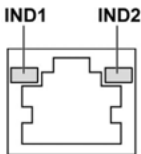
Mode	SW1
RS-422 slave mode	
RS-485 mode	

NOTE: The RS-422 enables to create point-to-multipoint connections. In a point-to-multipoint arrangement, the node originating the data (master) can broadcast data to several (slave) nodes at once.

RS-422 can be configured as master mode or slave mode for networking. A master-slave system has one master node that issues commands to each of the slave nodes and processes responses. Slave nodes do not typically transmit data without a request from the master node, and do not communicate with each other. Each slave must have a unique address so that it can be addressed independently of other nodes.

RJ45 Connector Status LEDs

The figure shows the RJ45 connector status LEDs:



The table describes the RJ45 connector status LED:

Label	Description	LED		
		Color	Status	Description
IND1	Ethernet link	Green/Yellow	Off	Link at 10 Mb/s
			Solid yellow	Link at 100 Mb/s
			Solid green	Activity at 1000 Mb/s
IND2	Ethernet activity	Green	Off	No activity
			On	Transmitting or receiving data

Chapter 8

Configuration of the Boot

What Is in This Chapter?

This chapter contains the following sections:

Section	Topic	Page
8.1	BIOS and UEFI General Information	136
8.2	BIOS Box Celeron and Box Core i7	140
8.3	UEFI Box Atom	146

Section 8.1

BIOS and UEFI General Information

Overview

This section describes the general information of the BIOS and UEFI (Extensible Firmware Interface):

- Main Tab
- Security Menu
- Save & Exit Menu

What Is in This Section?

This section contains the following topics:

Topic	Page
BIOS and UEFI Main Menu	137
BIOS and UEFI Security Menu	138
BIOS and UEFI Save & Exit Menu	139

BIOS and UEFI Main Menu

General Information

BIOS stands for **Basic Input Output System**.

The **BIOS Setup Utility** lets you modify basic system configuration settings.

NOTE: To enter BIOS setup, press **DEL** key during startup.

Main Tab

When you press the [DEL] key during startup, the **Main** BIOS setup menu appears.

This screen, like all the BIOS screens, is divided into three frames:

- Left: This frame displays the options available on the screen.
- Upper right: This frame gives a description of the user selected option.
- Lower right: This frame displays how to move to other screens and the screen edit commands.

This table shows the **Main** menu options that can be set by the user:

BIOS setting	Description
System Time	This is the current time setting. The time must be entered in HH:MM:SS format. The time is maintained by the battery (CMOS battery) when the unit is turned off.
System Date	This is the current date setting. The date must be entered in MM/DD/YY format. The date is maintained by the battery (CMOS battery) when the unit is turned off.

NOTE: The grayed-out options on all BIOS screens cannot be configured. The blue options can be configured by the user.

BIOS and UEFI Security Menu

Security Setup

Select **Security Setup** from the main BIOS setup menu. All **Security Setup** options, such as password protection, are described in this section. To access the submenu for the following items, select the item and press **Enter**.

To change the administrator or user password, select the **Administrator / User Password** option, press **Enter** to access the submenu, and then type the password.

BIOS and UEFI Save & Exit Menu

Menu

BIOS setting	Description
Save Changes and Exit	When the system configuration is complete, select this option to save changes, exiting the BIOS setup and, if necessary, reboot the computer to take into account all system configuration parameters.
Discard Changes and Exit	Select this option to quit setup without making any permanent changes to the system configuration.
Save Changes and Reset	Selecting this option displays a confirmation message box. On confirming, you save changes to the BIOS settings, save the settings to CMOS, and restart the system.
Discard Changes and Reset	Select this option to quit BIOS setup without making any permanent changes to the system configuration and reboot the computer.
Save Changes	Select this option to save the system configuration changes without exiting the BIOS setup menu.
Discard Changes	Select this option to discard any current changes and load previous system configuration.
Restore Defaults	Select this option to configure automatically all BIOS setup items to the optimal default settings. The optimal defaults are designed for maximum system performance, but may not work best for all computer applications. Do not use the optimal defaults if the user's computer is experiencing system configuration problems.
Save User Defaults	When the system configuration is complete, select this option to save changes as the user defaults without exit BIOS setup menu.
Restore User Defaults	Select this option to restore the user defaults.

Section 8.2

BIOS Box Celeron and Box Core i7

Overview

This section describes the BIOS.

What Is in This Section?

This section contains the following topics:

Topic	Page
BIOS Advanced Menu	141
BIOS Chipset Menu	143
BIOS Boot Menu	145

BIOS Advanced Menu

Advanced BIOS Features Tab

For details about the Advanced submenus, refer to:

- CPU Configuration
- SATA Configuration
- USB Configuration
- IT8768 Super I/O Configuration
- iManager Configuration

CPU Configuration Menu

BIOS setting	Description
Hyper-threading	Enables or disables the Intel hyper threading technology.
Execute Disable Bit	Enables or disables the no-execution page protection.
Intel Virtualization Technology	Enables or disables Intel virtualization technology. When enabled, a VMM can utilize the additional hardware capabilities provided by Vanderpool technology.
EIST	Enables or disables Intel SpeedStep.
Turbo Mode	Enables or disables CPU Turbo Mode.
Energy Performance	Select CPU performance or power savings Mode.
CPU C states	Enables or disables CPU C states.

SATA Configuration Menu

BIOS setting	Description
SATA Controller(s)	Enables or disables SATA devices.
SATA Mode Selection	Select SATA mode selection. (Determines how SATA controllers operate).
SATA Controller Speed	Indicates the maximum speed the SATA controller can support.
CFast	CFast: Enables or disables serial ATA port. Hot plug: Designates this port as hot pluggable.
mSATA	mSATA: Enables or disables serial ATA port. Hot plug: Designates this port as hot pluggable.
HDD1	HDD1: Enables or disables serial ATA port. Hot plug: Designates this port as hot pluggable.
HDD2	HDD2: Enables or disables serial ATA port. Hot plug: Designates this port as hot pluggable.

USB Configuration Menu

BIOS setting	Description
USB Mass Storage Driver Support	Enables or disables USB mass storage driver support.
USB transfer time-out	Select time-out section. The time-out value for control, bulk, and interrupt transfers.
Device reset time-out	Select device time-out section. USB mass storage devices start unit command time-out.
Device power-up delay	Select device power-up section. Maximum time the device takes before it properly reports itself to the host controller. Auto uses a default value: for a root port it is 100 ms, for a hub port the delay is taken from the hub descriptor.

IT8768 Super IO Configuration Menu

BIOS setting	Description
Serial Port 1 Configuration	This item allows user to set parameters of COM port 1.

iManager Configuration Menu

BIOS setting	Description
CPU Shutdown Temperature	Select CPU shutdown temperature.
iManager WatchDog IRQ	Select iManager IRQ number eBrain watchdog.
Hardware Monitor	Monitor hardware status.

BIOS Chipset Menu

Chipset BIOS Features Tab

For details about the **Chipset** submenus, refer to:

- PCH-IO configuration
- System agent (SA) Configuration

PCH-IO Configuration Menu

BIOS setting	Description
PCI Express Configuration	Change mini PCIe configuration settings.
USB Configuration	Change USB configuration settings.
PCH Azalia Configuration	Azalia (Intel High Definition Audio)
Restore AC Power Loss	Select AC power state when power is reapplied after a power outage.

PCI Express Configuration Submenu

BIOS setting	Description
mPCIe1	Change mini PCIe root settings: <ul style="list-style-type: none"> • mPCIe1 • Hot Plug • PCIe Speed
mPCIe2	Change mini PCIe root settings: <ul style="list-style-type: none"> • mPCIe1 • Hot Plug • PCIe Speed
PClex1	Change mini PCIe root settings: <ul style="list-style-type: none"> • mPCIe1 • Hot Plug • PCIe Speed
PClex4	Change mini PCIe root settings: <ul style="list-style-type: none"> • mPCIe1 • Hot Plug • PCIe Speed

USB Configuration Submenu

BIOS setting	Description
USB Precondition	Enables or disables USB Precondition. Precondition work on USB host controller and root ports for faster enumeration.
XHCI Mode	Select mode of operation of XHCI mode.
USB Ports Per-Port Control	Enables or disables each of the USB port.

System Agent (SA) Configuration Menu

BIOS setting	Description
VT-d	Enables or disables VT-d function.
Graphics Configuration	Change graphics setting.

Graphics Configuration Submenu

BIOS setting	Description
Graphics Turbo IMON Current	Shows graphics turbo IMON current values supported (14-31).
Primary Display	Select which of the IGFX/PEG/PCI graphics device should be the primary display or select the SG for switchable Gfx.

BIOS Boot Menu

Boot Settings Configuration Menu

Boot setting	Description
Setup Prompt Timeout	Select the number of seconds to wait for setup activation key.
Bootup NumLock state	Select the keyboard NumLock state.
Quiet Boot	Enables or disables Quiet Boot option.
Fast Boot	Enables or disables boot with initialization of a minimal set of devices required to launch active boot option. It has no effect for BBS boot options.

CSM Parameters Submenu

Boot setting	Description
Launch CSM	Enables or disables launch CSM.
Boot option filter	Select boot option filter setting.
Launch PXE OpROM policy	Select launch PXE OpROM policy setting.
Launch Storage OpROM policy	Select launch storage OpROM policy setting.
Launch Video OpROM policy	Select launch video OpROM policy setting.
Other PCI device ROM priority	Select other PCI device ROM priority setting.

Section 8.3

UEFI Box Atom

Overview

This section describes the Unified Extensible Firmware Interface (UEFI). The UEFI is a specification that defines a software interface between an operating system and platform firmware. The UEFI replaces the Basic Input/Output System (BIOS) firmware interface originally present in all PC with most UEFI firmware implementations providing legacy support for BIOS services. The UEFI can support remote diagnostics and repair of computers, even with no operating system installed.

What Is in This Section?

This section contains the following topics:

Topic	Page
UEFI Advanced Menu	147
UEFI Chipset Menu	149
UEFI Boot Menu	151

UEFI Advanced Menu

Advanced BIOS Features Tab

For details about the Advanced submenus, refer to:

- Trusted Computing Configuration
- ACPI Configuration
- IT8768 Super I/O Configuration
- Embedded Controller Configuration
- CPU Configuration
 - CPU Power Management
- AMI Graphic Output Protocol Policy
- USB Configuration

Trusted Computing Configuration Menu

BIOS setting	Description
Security Device Support	Enables or disables security device.

ACPI Configuration Menu

BIOS setting	Description
Enable ACPI Auto Configuration	Enables or disables BIOS ACPI Auto configuration.
Enable Hibernation	Enables or disables System ability to Hibernate (OS/S4 Sleep State). This option may be not effective with same OS.
ACPI Sleep State	Select the highest ACPI sleep state the system enters when the SUSPEND button is press.
Lock Legacy Resources	Enable or Disables LOCK of Legacy Resources.

IT8768 Super IO Configuration Menu

BIOS setting	Description
Serial Port 1 Configuration	This item allows user to set parameters of COM port 1.
Serial Port 2 Configuration	This item allows user to set parameters of COM port 2.

NOTE: The Box Atom has not a switch to set the RS-232, RS-422/485 mode. Use the BIOS for the setting.

Embedded Controller Configuration Menu

BIOS setting	Description
Hardware Monitor	Monitor hardware status.
iManager WatchDog IRQ	Select iManager IRQ number eBrain watchdog.
EC Watch Dog Function	Select watch Dog timer you need.
CPU Shutdown Temperature	Setting CPU shutdown temperature.

CPU Configuration Menu

BIOS setting	Description
Socket 0 CPU Information	Socket-specific CPU information.
CPU Power Management	CPU Power Management options.
Intel Virtualization Technology	Enables or disables Intel virtualization technology. When enabled, a VMM can utilize the additional hardware capabilities provided by Vanderpool technology.
VT-d	Enables or disables CPU VT-d.

CPU Power Management Submenu

BIOS setting	Description
EIST	Enables or disables Intel SpeedStep.
Turbo Mode	Select SATA mode selection. (Determines how SATA controllers operate).
C-States	Enables or disables CPU C states.

AMI Graphic Output Protocol Policy Menu

BIOS setting	Description
Output Select	Select output Interface.

USB Configuration Menu

BIOS setting	Description
Legacy USB Support	Enables or disables Legacy USB support.
XHCI Hand-off	Select enabled for Operating Systems without XHCI hand-off support. The XHCI ownership replace is claimed by the XHCI driver. The settings are enabled and disabled.
USB Mass Storage Driver Support	Enables or disables USB mass storage driver support.
USB transfer time-out	Select time-out section. The time-out value for control, bulk, and interrupt transfers.
Device reset time-out	Select device time-out section. USB mass storage devices start unit command time-out.
Device power-up delay	Select device power-up section. Maximum time the device takes before it properly reports itself to the host controller. Auto uses a default value: for a root port, it is 100 ms, for a hub port the delay is taken from the hub descriptor.

UEFI Chipset Menu

Chipset BIOS Features Tab

For details about the **Chipset** submenus, refer to:

- North Bridge configuration
- Uncore Configuration
- South Cluster Configuration
 - HD-Audio Configuration
 - PCI Express Configuration
 - SATA Drivers
 - USB
- Miscellaneous Configuration

North Bridge configuration Menu

BIOS setting	Description
Max TOLUD	Maximum value of TOLUD.

Uncore Configuration Menu

BIOS setting	Description
GOP Driver	Enable GOP Driver will unload VBIOS. Disable GOP Driver will load VBIOS.

South Cluster Configuration Menu

BIOS setting	Description
PCI Express Configuration	PCI Express Configuration setting.
SATA Drives	SATA Device Configuration Setup option.

PCI Express Configuration Submenu

BIOS setting	Description
mini PCIe	Change mini PCIe root settings: <ul style="list-style-type: none"> ● mini PCIe: Control the PCI Express Root Port ● Hot Plug: Enable or disable PCI Express Hot Plug ● PCIe Speed: Select PCI Express port speed

SATA Drivers Submenu

BIOS setting	Description
SATA Mode Selection	Select SATA mode selection. (Determines how SATA controllers operate).
SATA Port 0 Hot Plug Capability	Enables or disables SATA port Hot Plug Capability.
SATA Port 1 Hot Plug Capability	Enables or disables SATA port Hot Plug Capability.

USB Submenu

BIOS setting	Description
XHCI Pre-Boot Driver	Enables or disables XHCI (eXtensible Host Controller Interface) Pre-Boot Driver support.
XHCI Mode	Select mode of operation of XHCI mode.
USB Port Disable Override	Enables or disables USB Port from reporting a Device Connection to controller.
XHCI Disable Compliance Mode	Enables or disables XHCI Link Compliance Mode.
USB HW MODE AFE Comparators	Enables or disables USB HW MODE AFE Comparators.

Miscellaneous Configuration Menu

BIOS setting	Description
Wake On Lan	Enable or disables the wake on Lan.
State After G3	Select power State After G3 state: <ul style="list-style-type: none"> ● S0: System will boot directly as soon as power applied. ● S5: System keeps in power-off state until the power button is press.

UEFI Boot Menu

Boot Settings Configuration Menu

Boot setting	Description
Setup Prompt Timeout	Select the number of seconds to wait for setup activation key.
Bootup NumLock state	Select the keyboard NumLock state.
Quiet Boot	Enables or disables Quiet Boot option.
Fast Boot	Enables or disables boot with initialization of a minimal set of devices required to launch active boot option. It has no effect for BBS (BIOS Boot Specification) boot options.
New Boot Option Policy	Controls the placement of newly detected UEFI (Unified Extensible Firmware Interface) boot options.
Hard Drive BBS Priorities	Set the order of the legacy devices in this group.

Chapter 9

Hardware Modifications

Subject of This Chapter

This chapter describes the hardware modifications for the Box.

What Is in This Chapter?

This chapter contains the following sections:

Section	Topic	Page
9.1	Before Modifications	154
9.2	Box and Storage Modifications	156
9.3	Box Celeron and Core i7 Fan Kit Installation	177
9.4	Box and Optional Interfaces	179

Section 9.1

Before Modifications

Before Making Modifications

Introduction

For detailed installation procedures for optional units, refer to the OEM (original equipment manufacturer) Installation guide included with the optional unit.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The DC unit is designed to use 24 Vdc input.

Failure to follow these instructions will result in death or serious injury.

The PFXPP2B, PFXPU2B, PFXPL2B, PFXPP26, PFXPP27, PFXPP2D, PFXPP2J, PFXPU26, PFXPU27, PFXPU2D, PFXPU2J, PFXPL26, PFXPL27, PFXPL2D, PFXPL2J, and the Display Adapter PFXZPPDADDP2 are certified for use in Class I Division 2 hazardous (classified) location (see chapter "Certifications and Standards"). Observe the following:

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTE: When used with display module PFXPPD5600TA, PFXPPD5600WP, PFXPPD5700TA or PFXPPD5700WP, Box Atom, Box Celeron or Box Core i7 can be used in Class I Division 2 hazardous (classified) locations.

NOTE: When using DC power supply, Display Adapter (PFXZPPDADDP2) with the display module can be used in Class I Division 2 hazardous (classified) locations. When using AC power supply, the Display Adapter with the display module and the AC power supply adapter for 100 W (PFXZPBPUAC2) can be used in Class I Division 2 hazardous (classified) locations.

The Box PFXP•2L, PFXP•2N and the display modules PFXPPD5800WP, PFXPPD5900WP are not classified hazardous locations.

DANGER

POTENTIAL FOR EXPLOSION IN HAZARDOUS LOCATION

Do not use this product in hazardous locations.

Failure to follow these instructions will result in death or serious injury.

During operation, the surface temperature of the heat sink may exceed 70 °C (158 °F).

WARNING

RISK OF BURNS

Do not touch the surface of the heat sink during operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

CAUTION

STATIC SENSITIVE COMPONENTS

Box Internal components, including accessories such as RAM modules and expansion boards, can be damaged by static electricity.

- Keep static-producing materials (plastic, upholstery, carpeting) out of the immediate work area.
- Do not remove ESD-sensitive components from their anti-static bags until you are ready to install them.
- When handling static-sensitive components, wear a properly grounded wrist strap (or equivalent).
- Avoid unnecessary contact with exposed conductors and component leads with skin or clothing.

Failure to follow these instructions can result in injury or equipment damage.

Section 9.2

Box and Storage Modifications

Overview

This section shows the installation of the HDD/SSD drives, the CFast card and the mSATA card.

What Is in This Section?

This section contains the following topics:

Topic	Page
Box Atom M.2 Card Installation	157
Box Atom HDD/SSD Drive Installation	160
Box Celeron and Core i7 CFast Card Installation	164
Box Celeron and Core i7 mSATA Card Installation	166
Box Celeron and Core i7 mini PCIe and PCI/PCIe Card Installation	169
Box Celeron and Core i7 HDD/SSD Drive Installation	174

Box Atom M.2 Card Installation

Introduction

The Box Atom supports a M.2 card slot. The M.2 known as the Next Generation Form Factor (NGFF), is a specification for internally mounted computer expansion cards and associated connectors. It replaces the mSATA standard, which uses the mini PCIe physical card layout and connectors. The Box Atom is designed for one M.2 slot and it provides 3.3 Vdc with max 2.5 A. The M.2 card size is W22 mm x L42 mm (0.87 in x 1.65 in).

M.2 type 2242 (mini PCIe full size):



Before installing or removing a M.2 card, shutdown Windows operating system in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

CAUTION

MEMORY CARD DAMAGE AND DATA LOSS

- Remove all power before making any contact with an installed memory card.
- Use only memory cards sold by Pro-face as accessory for this product. The performance of the Box has not been tested using memory cards from other manufacturers.
- Confirm that the memory card is correctly oriented before insertion.
- Do not bend, drop, or strike the memory card.
- Do not touch the memory card connectors.
- Do not disassemble or modify the memory card.
- Keep the memory card dry.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

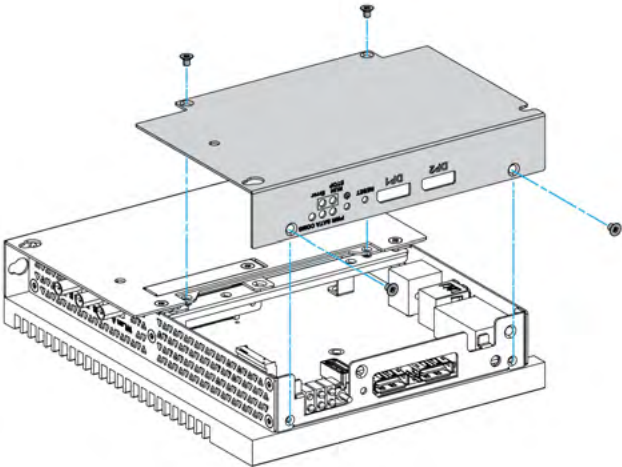
ELECTROSTATIC DISCHARGE

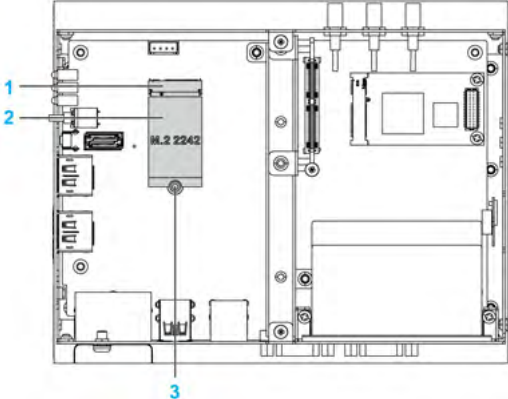
Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

M.2 Card Installation

The table describes how to install a M.2 card:

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Unscrew the four screws from the cover: 

Step	Action
4	<p data-bbox="353 204 1136 227">Insert the M.2 card into the expansion card connector and fasten it with one screw:</p>  <p data-bbox="353 649 642 722"> 1 Expansion card connector 2 M.2 card 3 Screw </p> <p data-bbox="353 749 1245 797">When using a M.2 card with an external cable attached, install a clamp or other device to secure the cable.</p> <p data-bbox="353 813 1103 836">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	Replace the cover and fasten it with four screws.

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

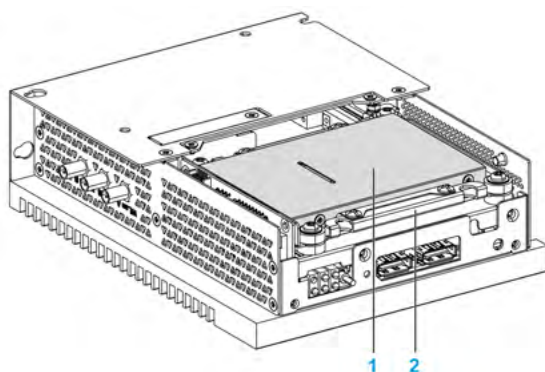
Failure to follow these instructions can result in injury or equipment damage.

Box Atom HDD/SSD Drive Installation

Overview

The Box supports three types of SATA devices and two SATA ports. The table shows the SATA device configuration:

SATA port	SATA device	SATA speed
Port 1	HDD/SSD	6 Gb/s; 3 Gb/s; 1.5 Gb/s
Port 2	M.2	



- 1 HDD/SSD
- 2 HDD/SSD adapter (PFXZPEADHDD2)

HDD/SSD Drive Installation

NOTICE

ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

⚠ CAUTION

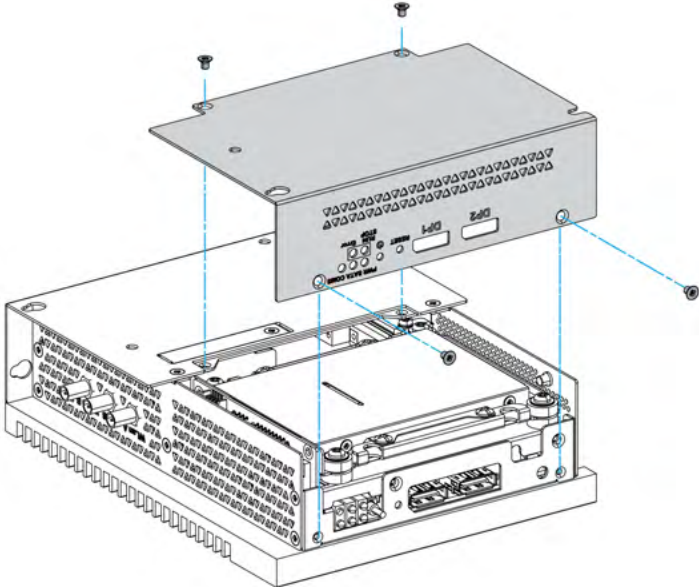
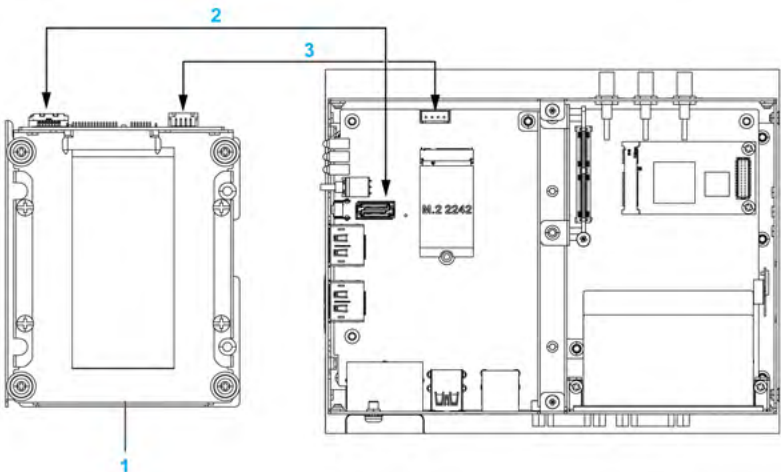
OVERTORQUE AND LOOSE HARDWARE

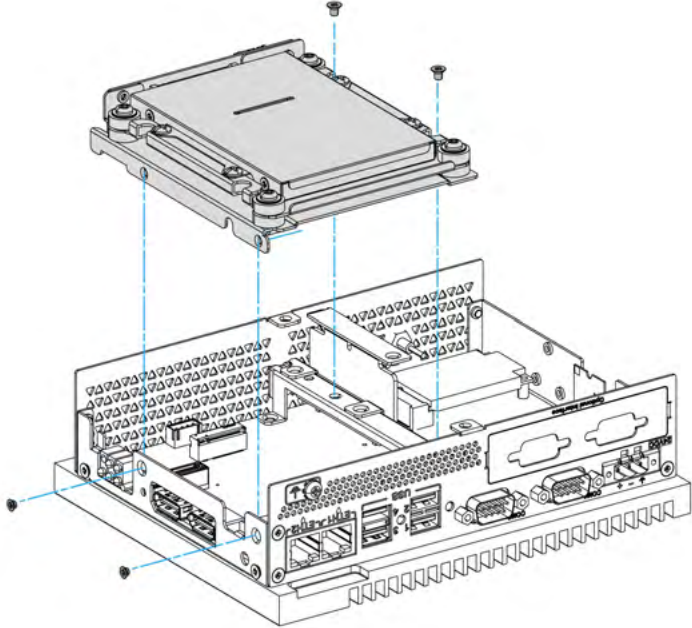
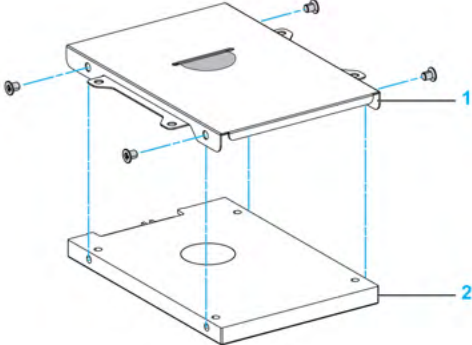
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

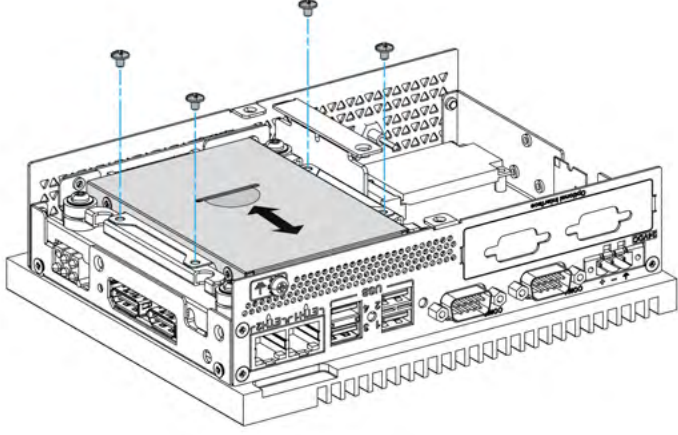
Failure to follow these instructions can result in injury or equipment damage.

NOTE: Remove all power before attempting this procedure.

This table describes how to install an HDD/SSD drive:

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Remove the four screws of the cover and remove it: 
4	Connect the SATA cables to the Box:  <p>1 HDD/SSD adapter 2 SATA power cable 3 SATA signal cable</p> <p>NOTE: The SATA signal cable is soft to avoid cable push up issue after it is connected.</p>

Step	Action
5	<p data-bbox="322 200 1218 227">Screw the HDD/SSD adapter (PFXZPEADHDD2) on the Box (the screws are in the accessory):</p>  <p data-bbox="322 919 954 946">NOTE: The shock absorbers protect against hard drive vibrations.</p>
6	<p data-bbox="322 960 900 987">Fix the HDD/SSD with the HDD/SSD case and screw it to fix:</p> 

Step	Action
7	<p data-bbox="353 204 1026 227">Slide the HDD/SSD case into the HDD/SSD adapter and screw it to fix:</p> 
8	<p data-bbox="353 726 913 749">Replace the cover. Secure the cover using the four screws.</p> <p data-bbox="353 765 1105 788">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Box Celeron and Core i7 CFast Card Installation

Introduction

The Box operating system views the CFast card as a hard disk. Proper handling and care of the CFast card helps extend the life of the card. Familiarize yourself with the card before attempting to insert or remove the card.

Before installing or removing a CFast card, shut down Windows operating system in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

CAUTION

MEMORY CARD DAMAGE AND DATA LOSS

- Remove all power before making any contact with an installed memory card.
- Use only memory cards sold by Pro-face as accessory for this product. The performance of the Box has not been tested using memory cards from other manufacturers.
- Confirm that the memory card is correctly oriented before insertion.
- Do not bend, drop, or strike the memory card.
- Do not touch the memory card connectors.
- Do not disassemble or modify the memory card.
- Keep the memory card dry.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

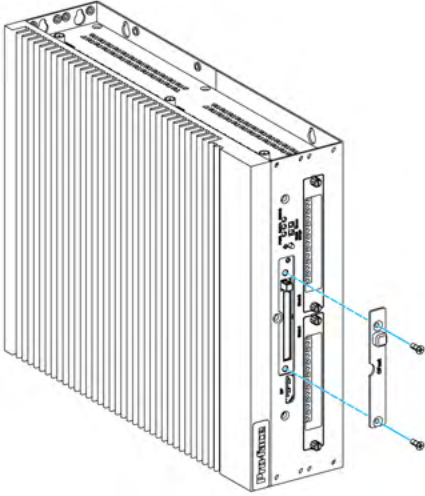
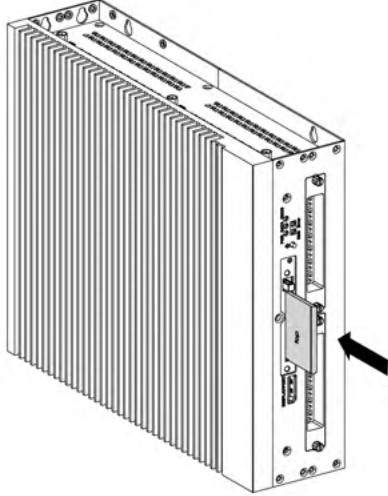
ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

Inserting the CFast Card

The procedure describes how to insert the CFast card.

Step	Action
1	<p>Remove the two screws of the cover of the CFast card:</p> 
2	<p>Insert the CFast card into the card slot. Press the CFast card slot firmly into the Box. Replace the front cover. Secure the front cover using the two screws:</p> 

CFast Card Installation

Refer to the relevant procedure in the software installation guide for the Box and terminals. The installation guide is shipped with the product.

Box Celeron and Core i7 mSATA Card Installation

Introduction

The Box operating system views the mSATA card as a hard disk. Proper handling and care of the mSATA card helps extend the life of the card. Familiarize yourself with the card before attempting insertion or removal of the card.

The Box supports three types of SATA devices and four SATA ports. The table shows the SATA device configuration:

SATA port	SATA device	SATA speed
Port 1	mSATA	6 Gb/s; 3 Gb/s; 1.5 Gb/s
Port 2	CFast	
Port 3	HDD/SSD 1	
Port 4	HDD/SSD 2	

Before installing or removing a card, shut down Windows operating system in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

CAUTION

MEMORY CARD DAMAGE AND DATA LOSS

- Remove all power before making any contact with an installed memory card.
- Use only memory cards sold by Pro-face as accessory for this product. The performance of the Box has not been tested using memory cards from other manufacturers.
- Confirm that the memory card is correctly oriented before insertion.
- Do not bend, drop, or strike the memory card.
- Do not touch the memory card connectors.
- Do not disassemble or modify the memory card.
- Keep the memory card dry.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

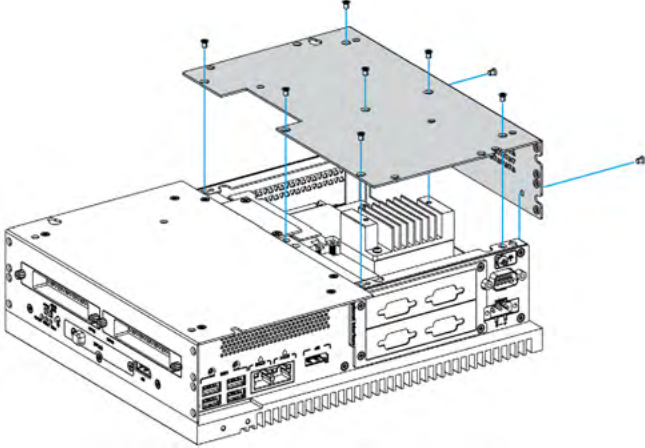
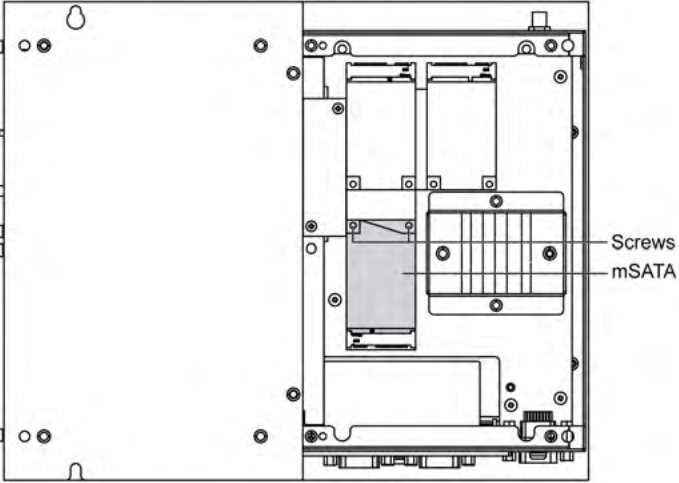
ELECTROSTATIC DISCHARGE

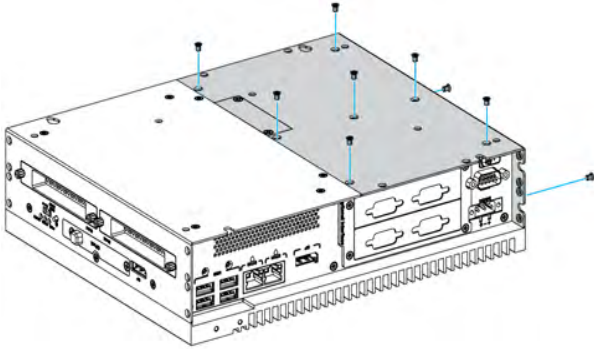
Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

mSATA Card Installation

The procedure describes how to insert the mSATA card.

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Unscrew the nine screws from the cover and remove it: <div style="text-align: center;">  </div>
4	Insert the mSATA card firmly into the card slot and fasten it with two screws: <div style="text-align: center;">  </div>

Step	Action
5	<p data-bbox="322 202 788 227">Replace the cover and fasten it with nine screws:</p>  <p data-bbox="322 625 1074 651">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

mSATA Card Data Backup

Refer to the relevant procedure in the software installation guide for the Box and terminals. The installation guide is shipped with the product.

Box Celeron and Core i7 mini PCIe and PCI/PCIe Card Installation

Introduction

The Box supports two PCI/PCIe slots and two mini PCIe slots.

NOTE: When installing PCI/PCIe cards on board, the operating temperature is limited to 45 °C (113 °F). When installing a single PCI/PCIe card, the maximum power consumption is 10 W. When installing two PCI/PCIe cards, the maximum power consumption is 12 W as the sum of the two cards (however, the maximum power consumption per card is 10 W). Either when installing one card or two cards, if the total power consumption exceeds 6 W, the fan kit (PFXZPBUIUFAN2) is required.

NOTE: The operating temperature is limited to 45 °C (113 °F) and the fan kit (PFXZPBUIUFAN2) is required with a Ethernet PoE interface module (PFXZPBMPPE2).

Before installing or removing a mini PCIe or PCI/PCIe cards shut down Windows operating system in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

CAUTION

MEMORY CARD DAMAGE AND DATA LOSS

- Remove all power before making any contact with an installed memory card.
- Use only memory cards sold by Pro-face as accessory for this product. The performance of the Box has not been tested using memory cards from other manufacturers.
- Confirm that the memory card is correctly oriented before insertion.
- Do not bend, drop, or strike the memory card.
- Do not touch the memory card connectors.
- Do not disassemble or modify the memory card.
- Keep the memory card dry.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

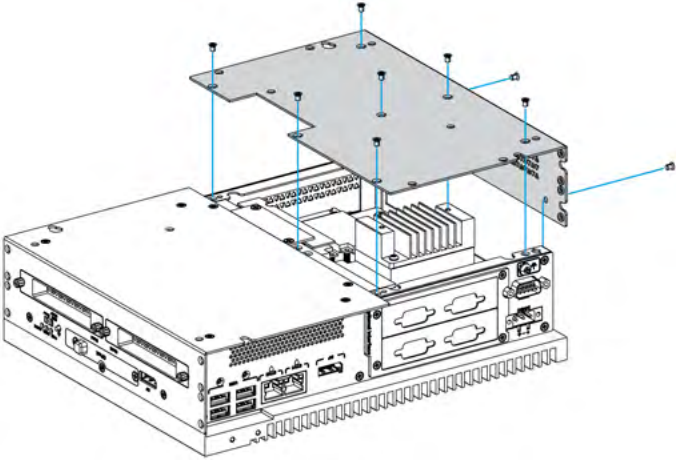
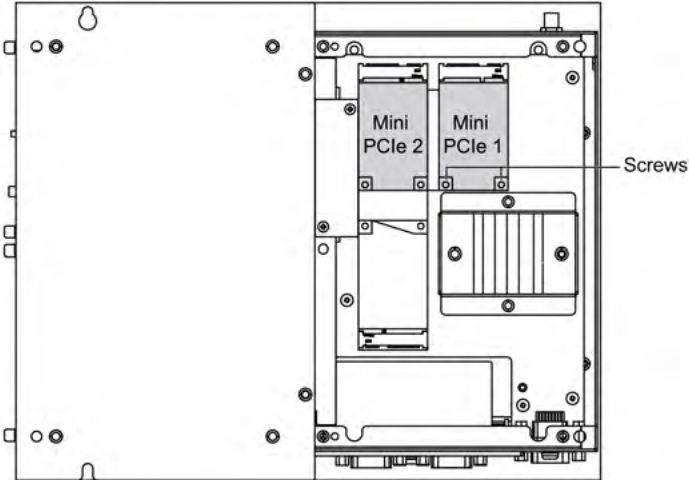
ELECTROSTATIC DISCHARGE

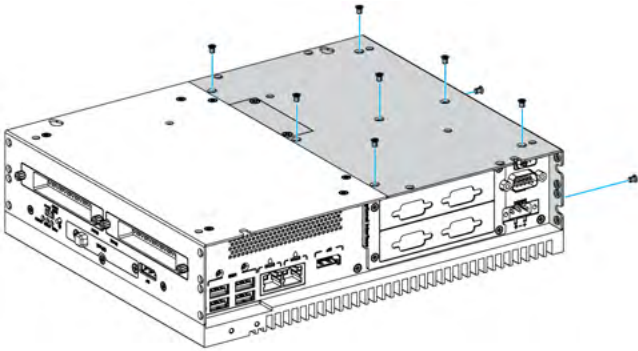
Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

mini PCIe Card Installation

The table describes how to install a mini PCIe card:

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	<p>Unscrew the nine screws from the cover:</p> 
4	<p>Insert the mini PCIe card into the expansion card connector and fasten it with two screws:</p>  <p>When using a mini PCIe card with an external cable attached, install a clamp or other device to secure the cable.</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
5	<p>Replace the cover and fasten it with nine screws:</p> 

⚠ CAUTION

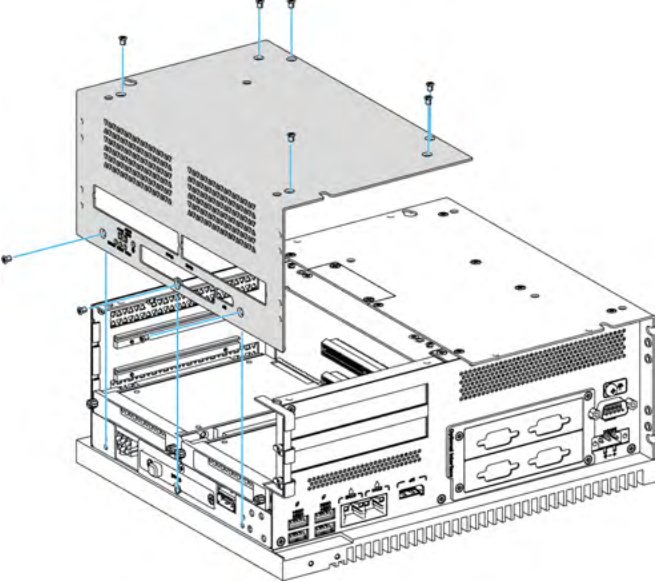
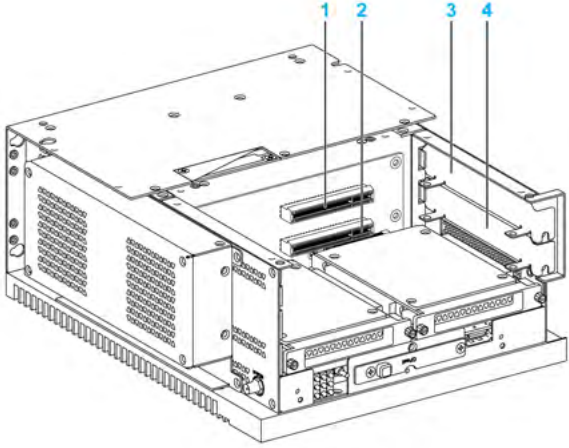
OVERTORQUE AND LOOSE HARDWARE

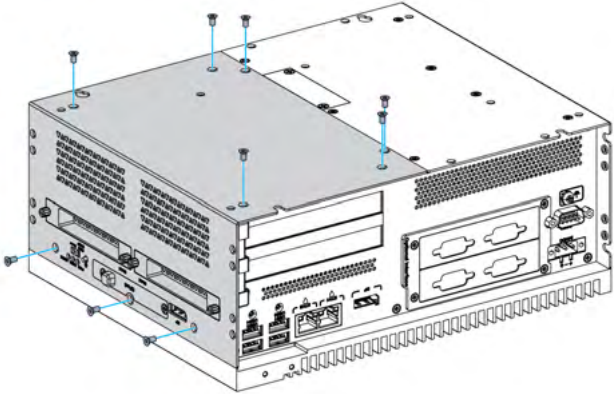
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

PCI/PCIe Card Installation

The table describes how to install a PCI/PCIe card:

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	<p>Unscrew the nine screws from the cover and remove it:</p> 
4	 <p>1 PCI/PCIe card slot 1 2 PCI/PCIe card slot 2 3 PCI/PCIe plate slot 1 4 PCI/PCIe plate slot 2</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
5	<p data-bbox="353 202 817 227">Replace the cover and fasten it with nine screws:</p> 

CAUTION

OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

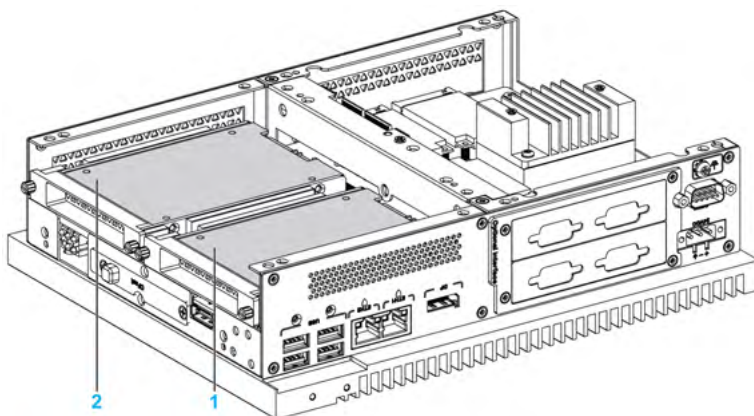
Failure to follow these instructions can result in injury or equipment damage.

Box Celeron and Core i7 HDD/SSD Drive Installation

Overview

The Box supports three types of SATA devices and four SATA ports. The table shows the SATA device configuration:

SATA port	SATA device	SATA speed
Port 1	mSATA	6 Gb/s; 3 Gb/s; 1.5 Gb/s
Port 2	CFast	
Port 3	HDD/SSD 1	
Port 4	HDD/SSD 2	



- 1 HDD/SSD 1
- 2 HDD/SSD 2

The Box supports RAID 0/1 (redundant array of independent disks) feature (two HDD or two SSD can support this feature). The RAID is a data storage virtualization technology that combines multiple physical disk drive components into a single logical unit for the purposes of data redundancy, performance improvement, or both.

Use Intel rapid storage technology (Intel RST) to support RAID 0/1 feature (see the Intel rapid storage user manual on the recovery media). Do not use Windows RAID configuration tool:

- RAID level 0 performance scaling up to six drives, enabling higher throughput for data intensive applications such as video editing.
- Data redundancy is offered through RAID level 1, which performs mirroring.

The Box supports HDD or SSD SATA hot-swap feature:

SATA RAID	Description	Hot-Swap
RAID 0	Spanned volume	No
RAID 1	Mirroring	Yes

NOTE: There is a limitation with the System Monitor when RAID mode is enabled. The **Hard Information** is not updated.

HDD/SSD Drive Installation

NOTICE**ELECTROSTATIC DISCHARGE**

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

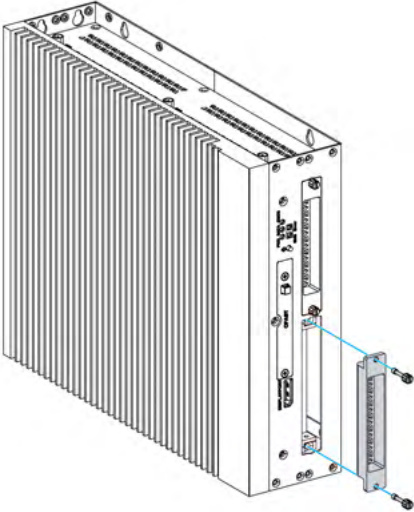
⚠ CAUTION**OVERTORQUE AND LOOSE HARDWARE**

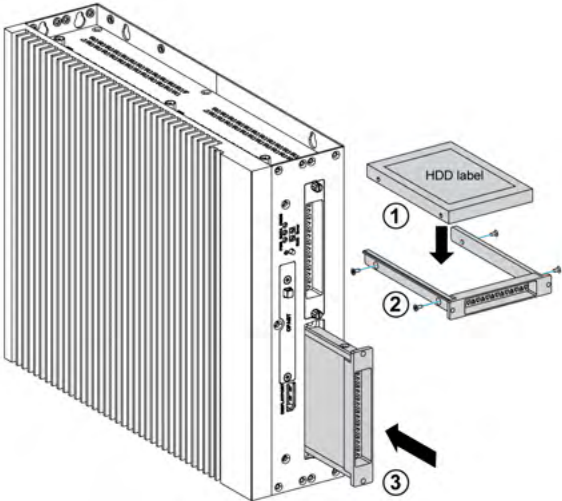
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

NOTE: Remove all power before attempting this procedure.

This table describes how to install an HDD/SSD drive:

Step	Action
1	Disconnect the power cord to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Remove the two screws of the front cover and remove it: 

Step	Action
4	<p>Install the 2.5" SATA HDD/SSD on the HDD/SSD bracket of the slide-in (PFXZPBADHDD2). Screw in the four screws on the side of HDD/SSD bracket (the screws are in the accessory box). Insert the HDD/SSD drive inside the slot:</p> 
5	<p>Replace the front cover. Secure the front cover using the two screws.</p> <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Section 9.3

Box Celeron and Core i7 Fan Kit Installation

Fan Kit Installation

Introduction

When installing PCI/PCIe cards on board, the operating temperature is limited to 45 °C (113 °F). When installing a single PCI/PCIe card, the maximum power consumption is 10 W. When installing two PCI/PCIe cards, the maximum power consumption is 12 W as the sum of the two cards (however, the maximum power consumption per card is 10 W). Either when installing one card or two cards, if the total power consumption exceeds 6 W, the fan kit (PFXZPBIUFAN2) is required.

The fan kit (PFXZPBIUFAN2) is mounted on the Box 2-Slot only.

Before installing a fan kit, shut down Windows in an orderly fashion and remove all power from the device.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

NOTICE

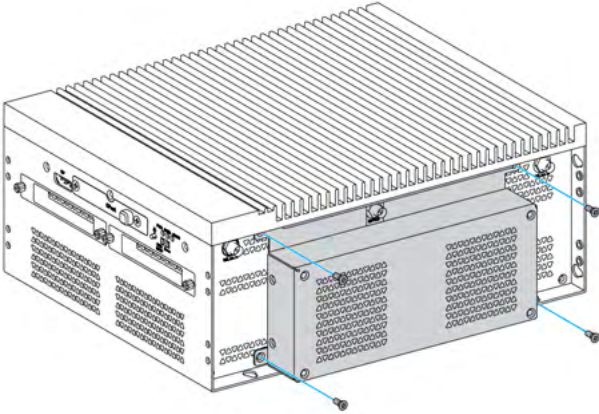
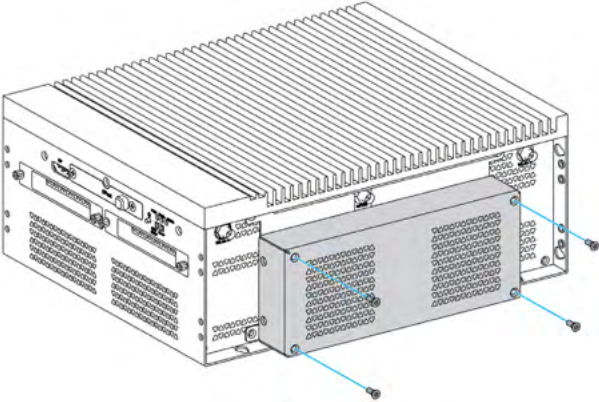
ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

Fan Kit Installation

The procedure describes how to install a fan kit:

Step	Action
1	Disconnect the power supply to the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	<p>Remove the fan connector cover. Align the fan kit parallel to the Box and press it in until it latches. Make sure that the fan kit is inserted so that the connections match-up and fasten it with four screws supplied with the fan kit:</p> 
4	<p>Remove the four screws to remove the back plate and to access the filter. The filter must be regularly check:</p> 

Section 9.4

Box and Optional Interfaces

Overview

This section describes the optional interfaces and their installation.

What Is in This Section?


This section contains the following topics:

Topic	Page
Optional Interface Installation	180
16DI/8DO Interface Description	188
RS-232, RS-422/485 Interface Description	193
Ethernet IEEE Interface Description	202
Ethernet PoE Interface Description	205
EtherCAT Interface Description	208
CANopen Interface Description	211
Profibus DP Interface Description	215
Audio Interface (for Box Celeron/Core i7) Description	218
Audio Interface Description	220
USB Interface Description	224
VGA and DVI Interface Description	227
Cellular Description	243
4G (mini PCIe) Cellular Description	247
Cyber Security TPM Module Description	262

Optional Interface Installation

Introduction

Before installing or removing an interface, shut down Windows operating system in an orderly fashion and remove the power from the device.


DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

NOTE: The operating temperature is 0...55 °C (131 °F) except with 2 x mini PCIe + display module limited to 45 °C (113 °F).

Optional Interface Types

Compatibility table:

Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPUS2P2	Interface USB 3.0, 2 x USB	Yes ⁽¹⁾	Yes
PFXZPBPHAU2	Interface audio BKT, 1 x LI/LO/MIC	Yes ⁽²⁾	N/A
PFXZPBMPR42P2	Interface 2 x RS-422/485 isolation	Yes	Yes
PFXZPBMPR44P2	Interface 4 x RS-422/485, DB 37, cable	Yes	Yes
PFXZPBMPR22P2	Interface 2 x RS-232 isolation	Yes	Yes
PFXZPBMPR24P2	Interface 4 x RS-232, DB37, cable	Yes	Yes
PFXZPBMPAU2	Interface audio 1 x LI/LO/MIC	Yes ⁽²⁾	Yes
PFXZPBTPM22	TPM module	Yes ⁽⁹⁾	Yes
PFXZPBMPX16Y82	Interface 16DI/8DO, 1 x DB37, 2 m cable	Yes	Yes

(1) Only support one PFXZPBMPUS2P2 in PFXPP/PFXPU.

(2) Only support one PFXZPBPHAU2 in PFXPP/PFXPU. PFXPP/PFXPU has pin header, so for Line in, Line out and Mic in, preferably use PFXZPBPHAU2.

(3) PFXPL only support one Interface bracket; either with 2 x VGA or DVI-D bracket.

(4) PFXZPBMPDV2 and PFXZPBMPVGDV2 cannot be installed together in the PFXPP/PFXPU.

(7) Remove the existing driver when you want to install PFXZPBMPDV2 or PFXZPBMPVGDV2.

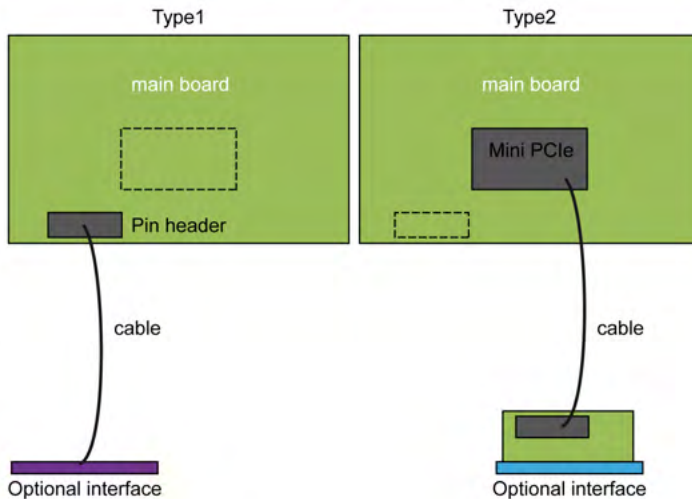
(8) Cannot monitor UPS status because Display Adapter does not have COM port.

(9) Need to downgrade to TPM 1.2 in PFXPP/PFXPU.

Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBPHMC2	Interface 3G, C109, 1 x antenna	Yes	Yes
PFXZPBMPRE2	Interface IEEE1588 TP, 1 x RJ45	Yes	Yes
PFXZPBMPPECATM2	Interface EthernetCAT master	Yes	Yes
PFXZPBMPPE2	Interface PoE, 2 x RJ45	Yes	Yes
PFXZPBMP4GU2	4G cellular US, 1 x antenna	Yes	Yes
PFXZPBMP4GE2	4G cellular EU/ASIA, 1 x antenna	Yes	Yes
PFXZPBMPDV2	Interface 1 x DVI-I	Yes ⁽⁴⁾	Yes
PFXZPBMPVGDV2	Interface, 1 x DVI-D, 2 x VGA, two brackets	Yes ⁽⁴⁾	Yes ⁽³⁾
PFXZBMPPPBM2	Interface Profibus w/NVRAM, 128 Mb + ML	Yes	Yes
PFXZBMPPCANM2	Interface fieldbus, 2 x CANopen	Yes	Yes

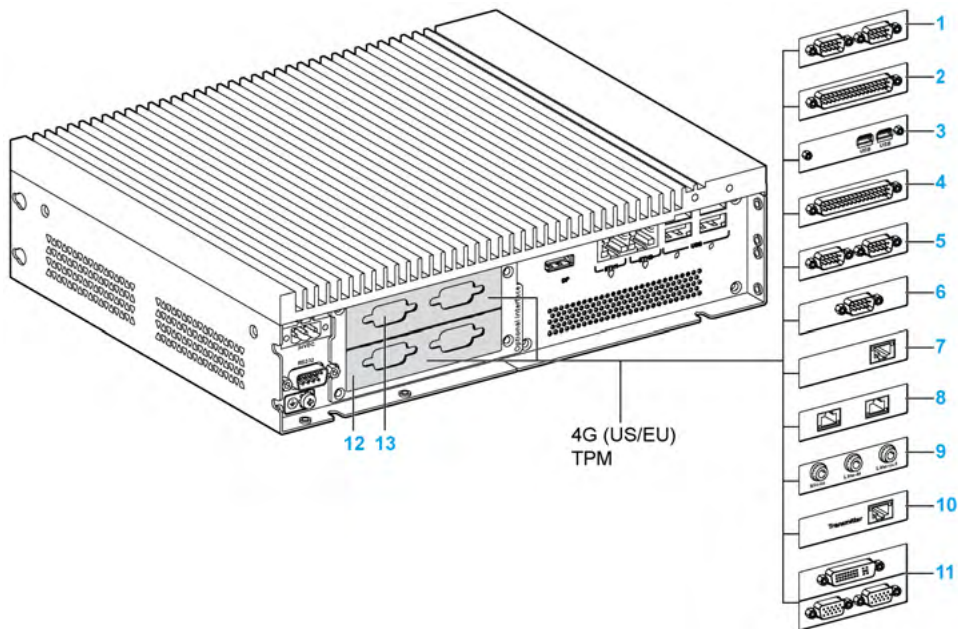
- (1) Only support one PFXZBMPUS2P2 in PFXPP/PFXPU.
 (2) Only support one PFXZBPHAU2 in PFXPP/PFXPU. PFXPP/PFXPU has pin header, so for Line in, Line out and Mic in, preferably use PFXZBPHAU2.
 (3) PFXPL only support one Interface bracket; either with 2 x VGA or DVI-D bracket.
 (4) PFXZPBMPDV2 and PFXZPBMPVGDV2 cannot be installed together in the PFXPP/PFXPU.
 (7) Remove the existing driver when you want to install PFXZPBMPDV2 or PFXZPBMPVGDV2.
 (8) Cannot monitor UPS status because Display Adapter does not have COM port.
 (9) Need to downgrade to TPM 1.2 in PFXPP/PFXPU.

The figure shows the interface types (top view):



Type 1 Pin header
Type 2 mini PCIe card

The figure shows the possible interfaces:



- 1 2 x RS-232, RS-422/485 interface
- 2 4 x RS-232, RS-422/485 interface
- 3 USB interface
- 4 DIO interface
- 5 CANopen interface
- 6 Profibus DP interface
- 7 1 x Ethernet IEEE interface
- 8 2 x Ethernet PoE interface
- 9 Audio interface
- 10 Transmitter
- 11 VGA and DVI interface for the Box Celeron/Core i7
- 12 Optional interface 1
- 13 Optional interface 2

The table shows the type and the interface part numbers:

Designation	Part number	Interface	mini PCIe card	Interface plate	Pin header from system
RS-232, RS-422/485 interface	PFXZPBMPR42P2	2 x RS-422/485 isolated	1	1	–
	PFXZPBMPR44P2	4 x RS-422/485	1	1	–
	PFXZPBMPR22P2	2 x RS-232 isolated	1	1	–
	PFXZPBMPR24P2	4 x RS-232	1	1	–
DIO interface	PFXZPBMPX16Y82	16 x DI / 8 x DO and 2 m cable and terminal	1	1	–
Ethernet interface	PFXZPBMPRE2	1 x Ethernet gigabit IEEE1588	1	1	–
	PFXZPBMPPE2	2 x Ethernet gigabit PoE	1	1	–
	PFXZPBMPPECATM2	1 x EtherCAT	1	1	–
CANopen interface	PFXZPBMPCANM2	2 x CANopen	1	1	–

Designation	Part number	Interface	mini PCIe card	Interface plate	Pin header from system
Profibus DP interface	PFXZPBMPBM2	1 x Profibus DP master with MRAM	1	1	–
USB interface	PFXZPBMPUS2P2	2 x USB 3.0	1	1	–
Audio interface for Box Celeron/Core i7	PFXZPBPHAU2	1 x Audio	–	1	1
Audio mini PCIe interface for Box Atom	PFXZPBMPAU2	1 x Audio	1	1	–
Interface - DVI-I	PFXZPBMPDV2	1 x DVI-I	1	1	–
Interface - VGA and DVI-D for Box Celeron/Core i7	PFXZPBMPVGDV2	2 x VGA and 1 DVI-D	1	2	–
Cellular interface	PFXZPBPHMC2	Cellular module: GPRS/GSM and antenna	1	–	–
4G cellular for US	PFXZPBMP4GU2	4G cellular for US and antenna	1	1	–
4G cellular for EU/Asia	PFXZPBMP4GE2	4G cellular for EU/Asia and antenna	1	1	–
TPM module	PFXZPBTPM22	TPM module	–	–	1

Interface Installation

Before installing or removing a mini PCIe card, shut down Windows operating system in an orderly fashion and remove the power from the device.

The Box PFXPP2B, PFXPU2B, PFXPP27, PFXPP2J, PFXPU27, PFXPU2J, and the Display Adapter PFXZPPDADDP2 are classified hazardous locations Class I Division 2 (see chapter "Certifications and Standards"). Observe the following:

WARNING

EXPLOSION HAZARD

- Always confirm the ANSI/ISA 12.12.01 and CSA C22.2 N°213 hazardous location rating of your device before installing or using it in a hazardous location.
- To power on or power off a Box installed in a Class I, Division 2 hazardous location, you must either:
 - Use a switch located outside the hazardous environment, or
 - Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Substitution of any components may impair suitability for Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, network, and rear USB connections.
- Never use unshielded / ungrounded cables in hazardous locations.
- When enclosed, keep enclosure doors and openings closed at all times to avoid the accumulation of foreign matter inside the workstation.
- Do not open lid nor use the USB connectors in hazardous locations.
- Do not expose to direct sunlight or UV light source.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The Box PFXP•2L, PFXP•2N, and the display modules PFXPPD5800WP, PFXPPD5900WP are not classified hazardous locations.

⚠ DANGER

POTENTIAL FOR EXPLOSION IN HAZARDOUS LOCATION

Do not use this product in hazardous locations.

Failure to follow these instructions will result in death or serious injury.

NOTICE

ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

⚠ CAUTION

OVERTORQUE AND LOOSE HARDWARE

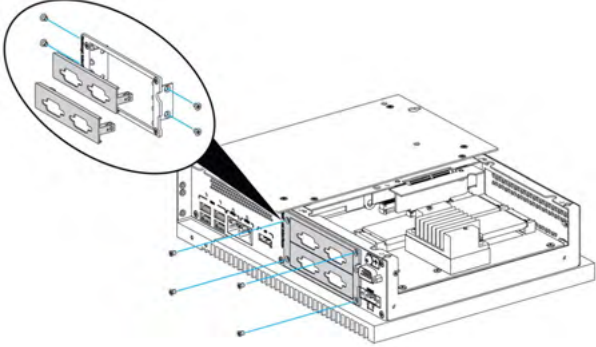
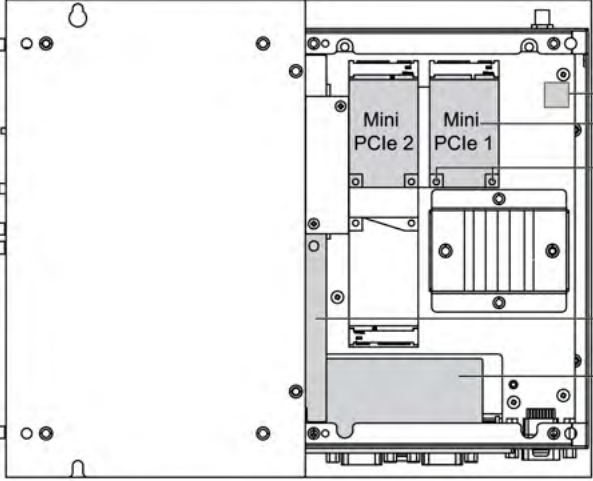
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

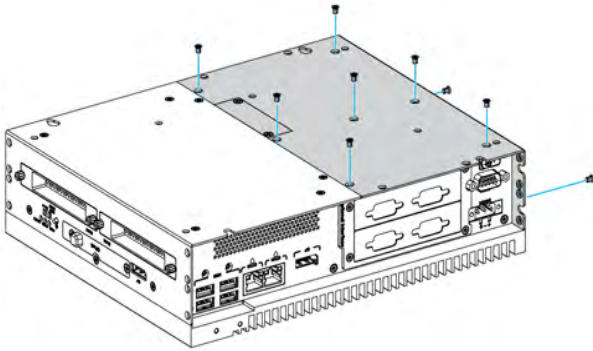
Failure to follow these instructions can result in injury or equipment damage.

NOTE: Remove the power before attempting this procedure.

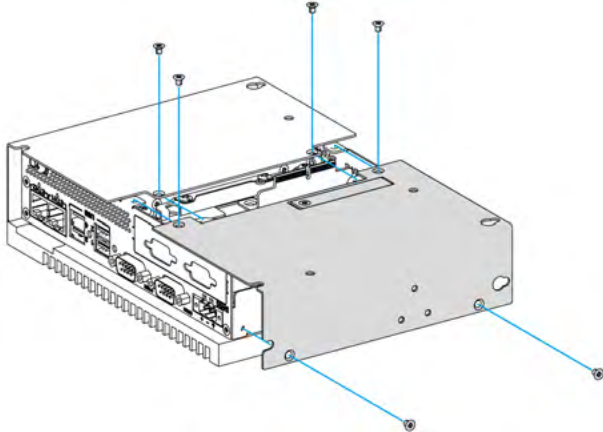
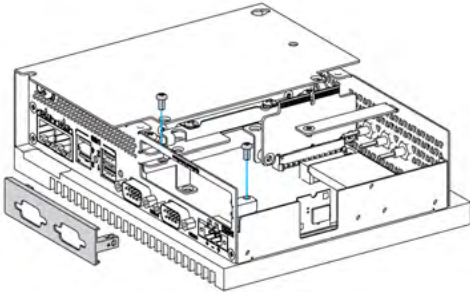
The table describes how to install an interface of the Box Celeron/Core i7:

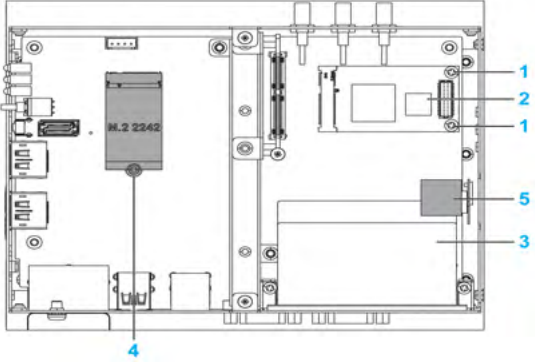
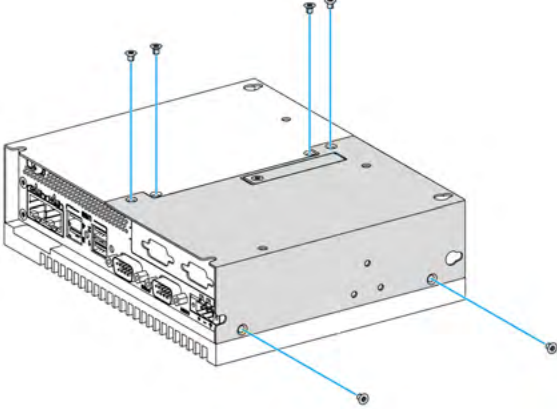
Step	Action
1	Disconnect the power cord from the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Unscrew the nine screws from the cover and remove it:

Step	Action
4	<p>Insert the interface in the slot of the Box Celeron/Core i7 and fasten it to the Box with four screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
5	<p>Insert the mini PCIe card into the expansion card connector of the Box Celeron and fasten it with two screws:</p>  <p>1 Screw 2 mini PCIe card 3 Pin header 4 Optional interface 5 Cyber security TPM module</p> <p>The pin headers are for both USB interface and Audio interface.</p> <p>NOTE: When using a mini PCIe card with an external cable attached, install a clamp or other device to secure the cable.</p> <p>NOTE: The requirement of Phillips screw driver is type size 2. The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
6	<p>Replace the cover and fasten it with nine screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

The table describes how to install an interface of the Box Atom:

Step	Action
1	Disconnect the power cord from the Box.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	<p>Unscrew the six screws from the cover and remove them:</p> 
4	<p>Insert the interface in the slot of the Box Atom and fasten it to the Box with two screws:</p>  <p>NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

Step	Action
5	<p data-bbox="353 202 1241 253">Insert the mini PCIe card into the expansion card connector of the Box Atom and fasten it with two screws:</p>  <p data-bbox="353 633 658 763"> 1 Screw 2 mini PCIe card 3 Optional interface 4 M.2 card 5 Cyber security TPM module </p> <p data-bbox="353 788 957 813">The pin headers are for both USB interface and Audio interface.</p> <p data-bbox="353 826 1241 877">NOTE: When using a mini PCIe card with an external cable attached, install a clamp or other device to secure the cable.</p> <p data-bbox="353 890 1223 940">NOTE: The requirement of Phillips screw driver is type size 2. The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>
6	<p data-bbox="353 956 806 981">Replace the cover and fasten it with six screws:</p>  <p data-bbox="353 1445 1104 1470">NOTE: The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).</p>

16DI/8DO Interface Description

Introduction

The PFXZPBMPX16Y82 is categorized as a digital input/output module. It can be associated with a DIN rail terminal card, and is compatible with the mini PCIe card.

During card installation, there is no need to set jumpers or DIP switches. Instead, all bus-related configurations such as base I/O address and interrupt are automatically done by the Plug-and-Play function.

The PFXZPBMPX16Y82 has a built-in DIP switch that helps define each ID of the card when multiple 16DI/8DO interface has been installed.

The PFXZPBMPX16Y82 offers two counter inputs which can perform event counting, frequency measurement and pulse width measurement. The counters on the interface have a counter value match interrupt function. When this interrupt function is enabled, an interrupt signal is generated if the counter value reaches a pre-set counter match value. The counter continues to count until an overflow occurs; then it goes back to its reset value zero and continue the counting process. You can set each individual counter channel to count either falling edge (high-to-low) or rising edge (low-to-high) signals.

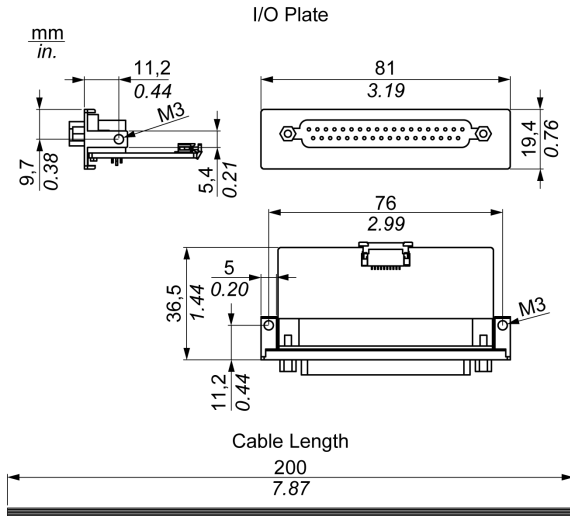
The figure shows the 16DI/8DO interface:



The figure shows the 16DI/16DO DIN rail terminal card and cable:



The figure shows the dimensions of the 16DI/8DO interface:



16DI/8DO Interface

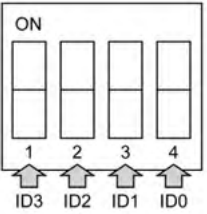
The table shows technical data for the 16DI/8DO interface:

Element	Characteristics
General	
Bus type	mini PCIe card revision 1.2
Connectors	1 x socket D-Sub 37-pin
Power consumption	Typical: 400 mA at 3.3 Vdc, maximum: 520 mA at 3.3 Vdc
Isolated digital input	
Input channels	16
Input voltage (wet contact)	Logic 0: 0...3 Vdc, logic 1: 10...30 Vdc
Input voltage (dry contact)	Logic 0: open, logic 1: shorted to GND
Input current	10 Vdc at 2.97 mA, 20 Vdc at 6.35 mA, 30 Vdc at 9.73 mA
Input resistance	5 K Ω
Interrupt capable channels	2, IDI0 and IDI8
Isolation protection	2,500 Vdc
Over voltage protection	70 Vdc
ESD protection	4 kV (contact) 8 kV (air)
Opto-isolator response	50 μ s
Isolated digital output	
Output channels	8
Output type	MOSFET
Output voltage	5...30 Vdc
Sink current	Maximum 100 mA/channel
Isolation protection	2,500 Vdc
Opto-isolator response	50 μ s

Switch and Jumper Settings

The jumper JP1 on the position 0 (default), load default while reset (default). The jumper JP1 on the position 1 (enabled), keeps the last status after reset.

The table shows the switch SW1 to set the ID of the 16DI/8DO interfaces:

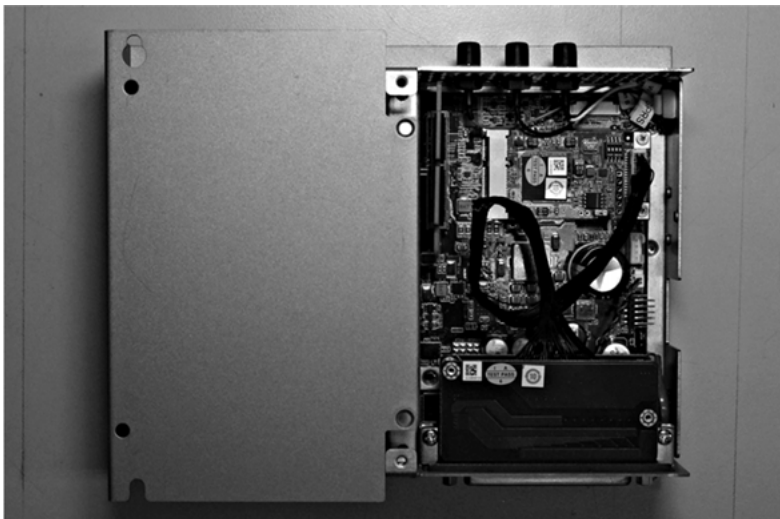
ID3	ID2	ID1	ID0	ID	Switch SW1
1	1	1	1	0	
1	1	1	0	1	
1	1	0	1	2	
1	1	0	0	3	
1	0	1	1	4	
1	0	1	0	5	
1	0	0	1	6	
1	0	0	0	7	
0	1	1	1	8	
0	1	1	0	9	
0	1	0	1	10	
0	1	0	0	11	
0	0	1	1	12	
0	0	1	0	13	
0	0	0	1	14	
0	0	0	0	15	

Compatibility Table

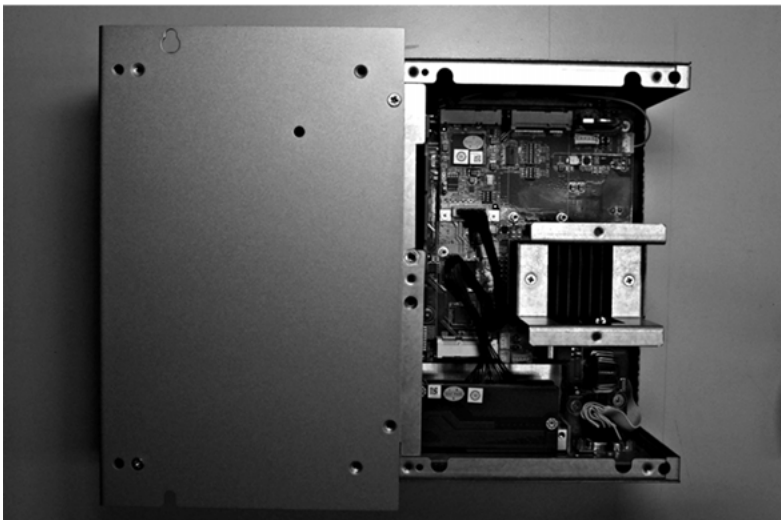
Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPX16Y82	Interface 16 DI/8DO, 1 x DB 37, 2 m cable	Yes	Yes

Cable Routing

Box Atom:



PFXPP/PFXPU:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media for the 16DI/8DO interface is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**

NOTE: If you see your device name listed on it but marked with an exclamation sign !, it means that your interface has not been correctly installed. In this case, remove the device from the **Device Manager** by selecting its device name and press the **Remove** button. Then go through the driver installation process again.

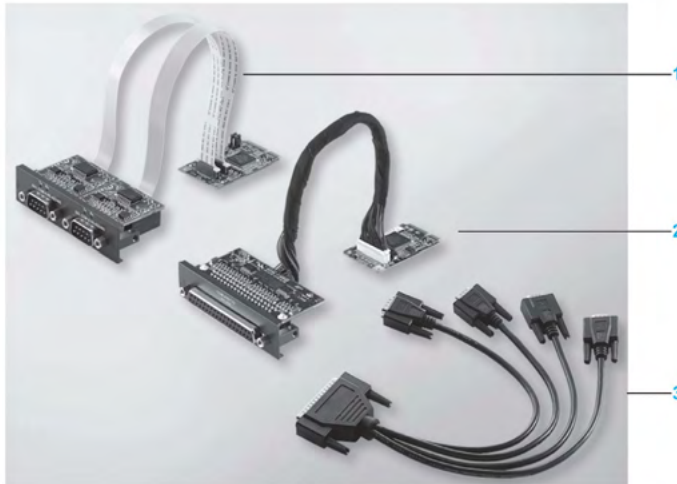
After the 16DI/8DO interface is properly installed into the Box, you can now configure your device using the navigator.

RS-232, RS-422/485 Interface Description

Introduction

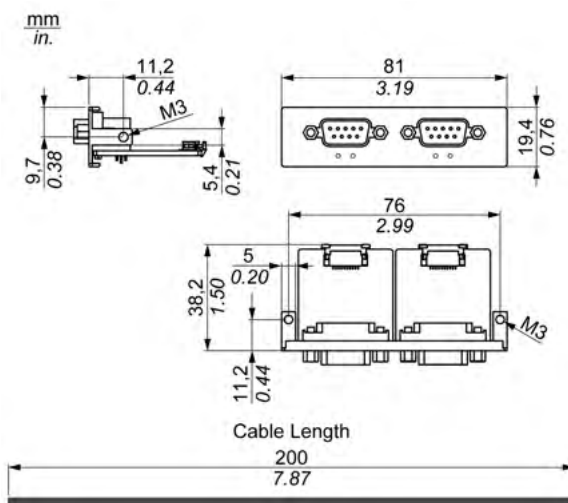
The PFXZPBMPR series are categorized as communication modules. They are all compatible with the mini PCIe card including isolated / non-isolated RS-232, RS-422/485 communication cards for automation control.

The figure shows the RS-232, RS-422/485 interfaces:

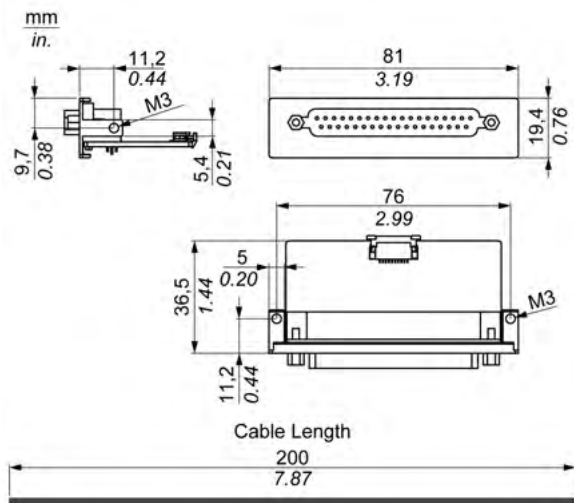


- 1 2 x RS-232, RS-422/485 interface
- 2 4 x RS-232, RS-422/485 interface
- 3 1 x interface cables

The following figure shows the dimensions of the 2 x RS-232, RS-422/485 interface:



The following figure shows the dimensions of the 4 x RS-232, RS-422/485 interface:



Serial Interface

The table shows technical data for the serial interfaces:

Element	Characteristics			
Part number	PFXZPBMPR42P2	PFXZPBMPR22P2	PFXZPBMPR44P2	PFXZPBMPR24P2
General				
Bus type	Mini PCIe card revision 1.2			
Type	2 x RS-422/485, electrically isolated	2 x RS-232, electrically isolated	4 x RS-422/485, electrically non-isolated	4 x RS-232, electrically non-isolated
Connectors	2 x D-Sub 9-pin, plug		1 x D-Sub 37-pin, socket	
Power consumption	3.3 Vdc at 400 mA		3.3 Vdc at 500 mA	
Communication				
Data bits	5, 6, 7, 8			
FIFO	128 bytes			
Flow control	RTS/CTS Xon/Xoff		RTS/CTS (not supported) Xon/Xoff	RTS/CTS Xon/Xoff
Parity	None, odd, even, Mark and space			
Stop bits	1, 1.5, 2			
Transfer rate				
Transfer rate RS-232	Maximum 115 kbps with cable length ≤ 10 m Maximum 64 kbps with cable length ≤ 15 m			
Transfer rate RS-422/485	Maximum 115 kbps with cable length ≤ 1200 m			

Cable Serial Interface

The table shows the technical data of the cable serial interface:

Element	Characteristics	
Signal lines	Cable cross section RS-232 Cable cross section RS-422 Cable cross section RS-485 Wire insulation Conductor resistance Stranding Shield	4 x 0.16 mm ² (26 AWG), tinned Cu. wire 4 x 0.25 mm ² (24 AWG), tinned Cu. wire 4 x 0.25 mm ² (24 AWG), tinned Cu. wire Protective earth ground ≤ 82 Ω/km Wires stranded in pairs Paired shield with aluminum foil
Grounding line	Cable cross section Wire insulation Conductor resistance	1 x 0.34 mm ² (22 AWG/19), tinned Cu. wire Protective earth ground ≤ 59 Ω/km
Outer sheathing	Material Features Cable shielding	PUR mixture Halogen free From tinned Cu. wires

Serial Interface Connections

This interface is used to connect the Box to remote equipment, via a cable. The connector is a D-Sub 9-pin plug connector.

By using a long PLC cable to connect to the Box, it is possible that the cable can be at an electrical potential that is different from the electrical potential of the panel, even if both are connected to ground.

The serial port that is not isolated has the signal ground (SG) and the functional ground terminals connected inside the panel.

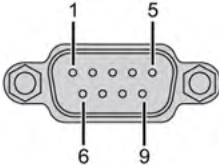
⚡ ⚠ DANGER

ELECTRIC SHOCK

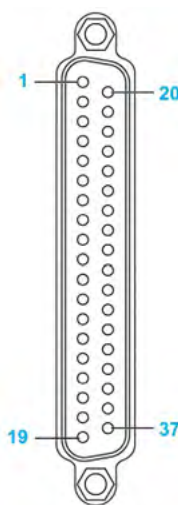
- Make a direct connection between the ground connection screw and ground.
- Do not connect other devices to ground through the ground connection screw of this device.
- Install all cables according to local codes and requirements. If local codes do not require grounding, follow a reliable guide such as the US National Electrical Code, Article 800.

Failure to follow these instructions will result in death or serious injury.

The table shows the D-Sub 9-pin assignments:

Pin	Assignment		D-Sub 9-pin plug connector:
	RS-232	RS-422/485	
1	DCD	TxD-/Data-	
2	RxD	TxD+/Data+	
3	TxD	RxD+	
4	DTR	RxD-	
5	GND	GND/VEE	
6	DSR	RTS-	
7	RTS	RTS+	
8	CTS	CTS+	
9	RI	CTS-	

The table shows the D-Sub 37-pin assignments:

Pin	Assignment		D-Sub 37-pin socket connector:
	RS-232	RS-422/485	
1	N.C.	N.C.	
2	DCD3	TxD3-/Data3-	
3	GND	GND/VEE3	
4	CTS3	N.C.	
5	RxD3	TxD3/Data3	
6	RI4	N.C.	
7	DTR4	RxD4-	
8	DSR4	N.C.	
9	RTS4	N.C.	
10	TxD4	RxD4	
11	DCD2	TxD2-/Data2-	
12	GND	GND	
13	CTS2	N.C.	
14	RxD2	TxD2/Data2	
15	RI1	N.C.	
16	DTR1	RxD1-	
17	DSR1	N.C.	
18	RTS1	N.C.	
19	TxD1	RxD1	
20	RI3	N.C.	
21	DTR3	RxD3-	
22	DSR3	N.C.	
23	RTS3	N.C.	
24	TxD3	RXD3	
25	DCD4	TxD4-/Data4-	
26	GND	GND/VEE4	
27	CTS4	N.C.	
28	RxD4	TxD4/Data4+	
29	RI2	N.C.	
30	DTR2	RxD2-	
31	DSR2	N.C.	
32	RTS2	N.C.	
33	TxD2	RxD2	
34	DCD1	TxD1-/Data1-	
35	GND	GND/VEE1	
36	CTS1	N.C.	
37	RxD1	TxD1/Data1+	

Any excessive weight or stress on communication cables may disconnect the equipment.

CAUTION

LOSS OF POWER

- Ensure that communication connections do not place excessive stress on the communication ports of the Box.
- Securely attach communication cables to the panel or cabinet.
- Use only D-Sub 9-pin cables with a locking system in good condition.

Failure to follow these instructions can result in injury or equipment damage.

RS-485 Interface Specificity

NOTE: All the pins of the RS-422 default interface should be used for operation.

The RTS line must be switched each time the driver is sent and received. There is no automatic switch back. This cannot be configured in Windows.

The voltage drop caused by long line lengths can lead to greater potential differences between bus stations, which can hinder communication. You can improve the communication by running a ground wire with the other wires.

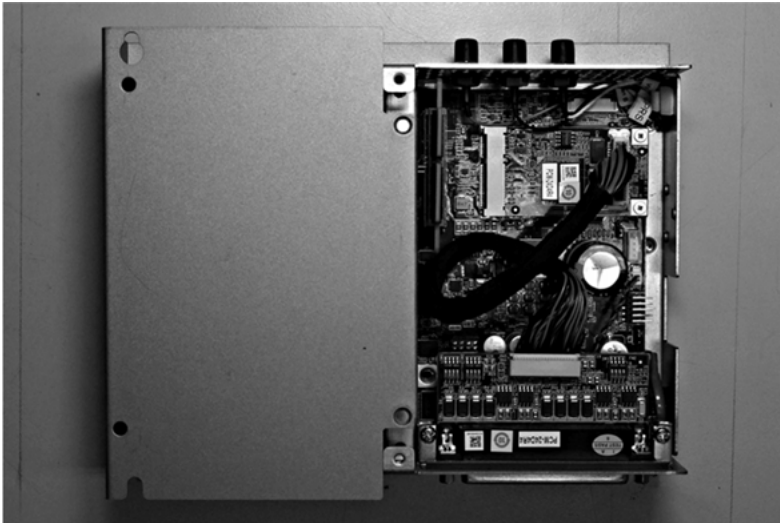
NOTE: When using RS-422/485 communication with PLCs, you may need to reduce the transmission speed and increase the TX Wait time.

Compatibility Table

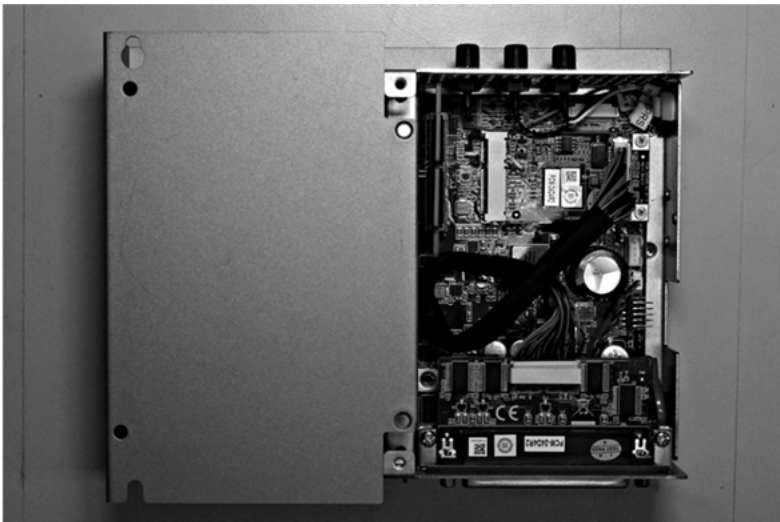
Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPR42P2	Interface 2 x RS-422/485 isolation	Yes	Yes
PFXZPBMPR44P2	Interface 4 x RS-422/485, DB37, cable	Yes	Yes
PFXZPBMPR22P2	Interface 2 x RS-232 isolation	Yes	Yes
PFXZPBMPR24P2	Interface 4 x RS-232, DB 37, cable	Yes	Yes

Cable Routing

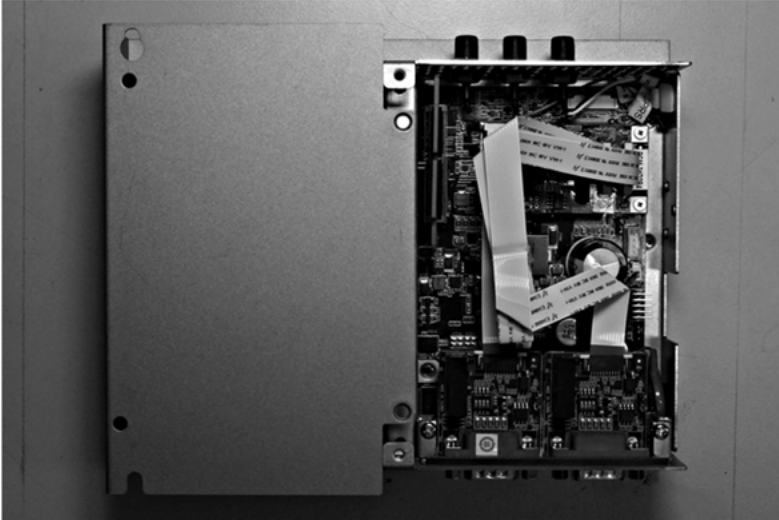
Box Atom and PFXZPBMPR44P2:



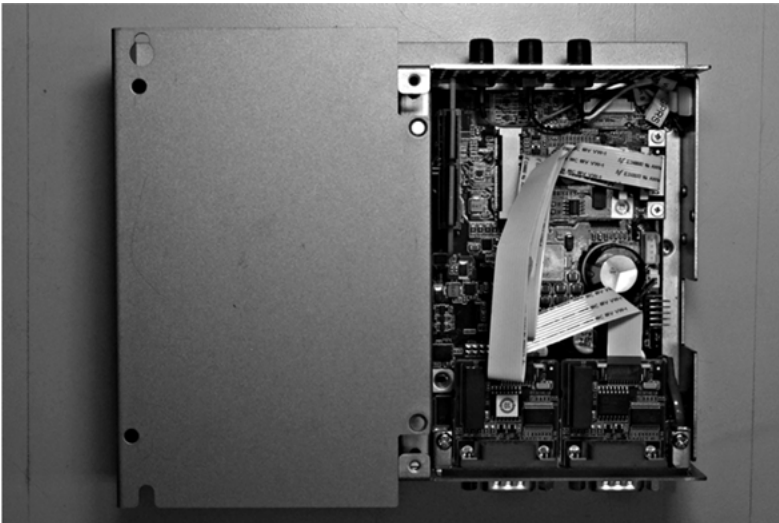
Box Atom and PFXZPBMPR24P2:



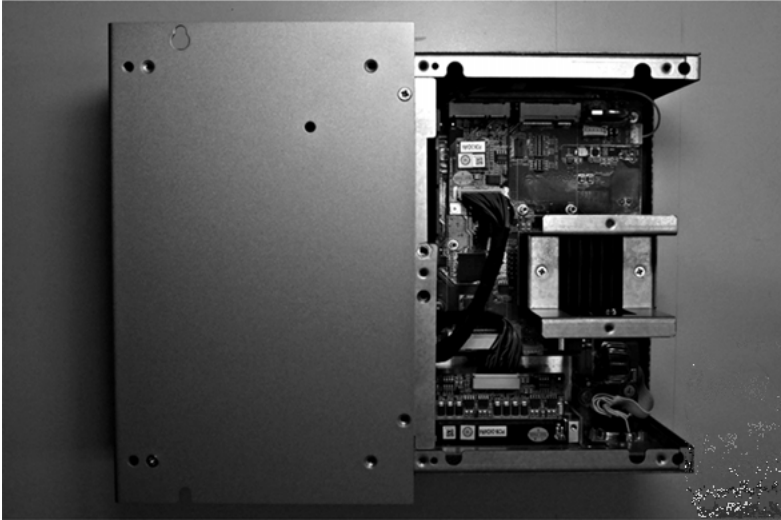
Box Atom and PFXZPBMPR42P2:



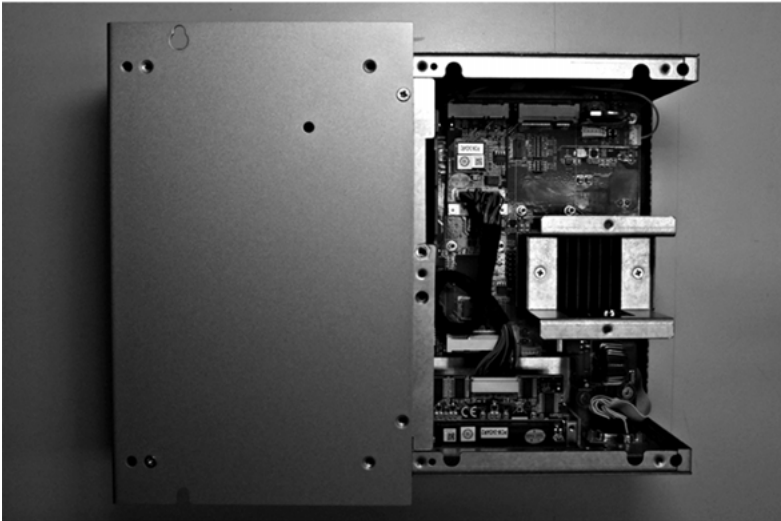
Box Atom and PFXZPBMPR22P2:



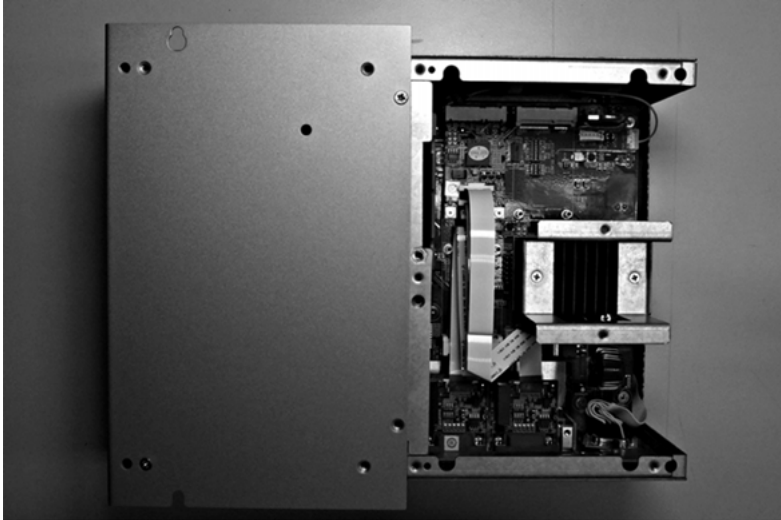
Box Celeron/Box Core i7 and PFXZPBMPR44P2:



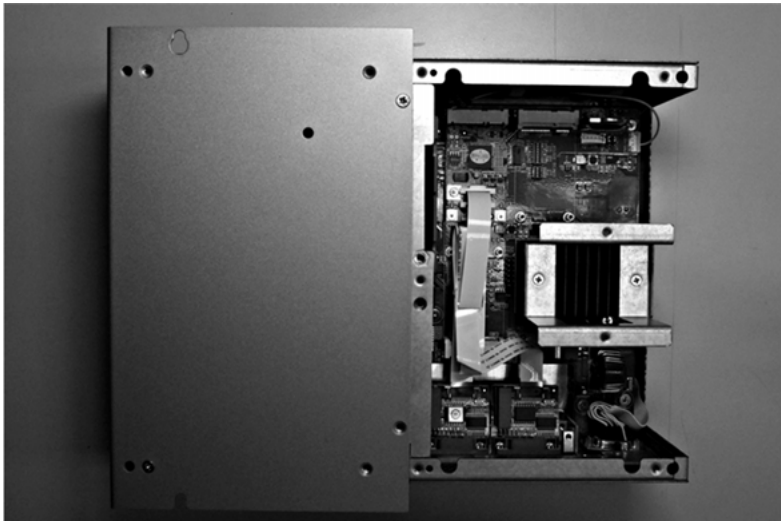
Box Celeron/Box Core i7 and PFXZPBMPR24P2:



Box Celeron/Box Core i7 and PFXZPBMPR42P2:



Box Celeron/Box Core i7 and PFXZPBMPR22P2:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

Ethernet IEEE Interface Description

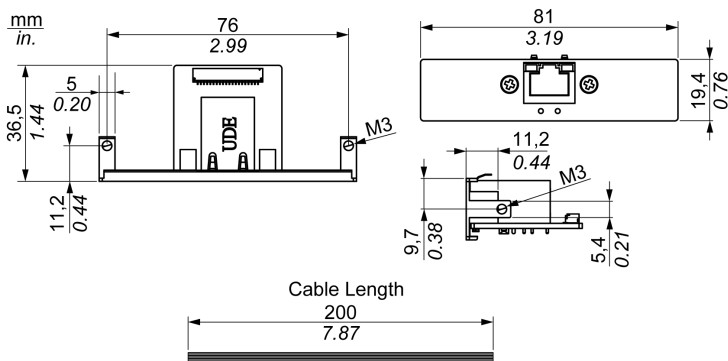
Introduction

The PFXZPBMPRE2 is categorized as industrial communication with IEEE protocol module. It is compatible with the mini PCIe card.

The figure shows the Ethernet interface:



The figure shows the dimensions of the Ethernet interface:



Ethernet Interface Description

The table shows technical data for the Ethernet interface:

Features	Values
General	
Bus type	Mini PCIe card revision 1.2
Connectors	1 x RJ45 GbE half-/full-duplex
Power consumption	Max. 9 W at 3.3 V
Communication	
Speed	10/100/1000 base-TX, auto-negotiation
Support	9 K jumbo frames, hardware-based support for precise time synchronization over Ethernet, wake-on-LAN

Any excessive weight or stress on communication cables may disconnect the equipment.

⚠ CAUTION

LOSS OF POWER

- Ensure that communication connections do not place excessive stress on the communication ports of the Box.
- Securely attach communication cables to the panel or cabinet.

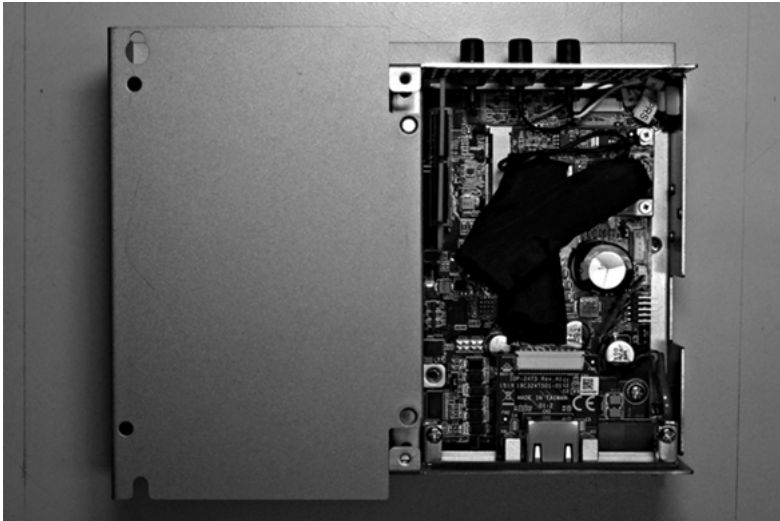
Failure to follow these instructions can result in injury or equipment damage.

Compatibility Table

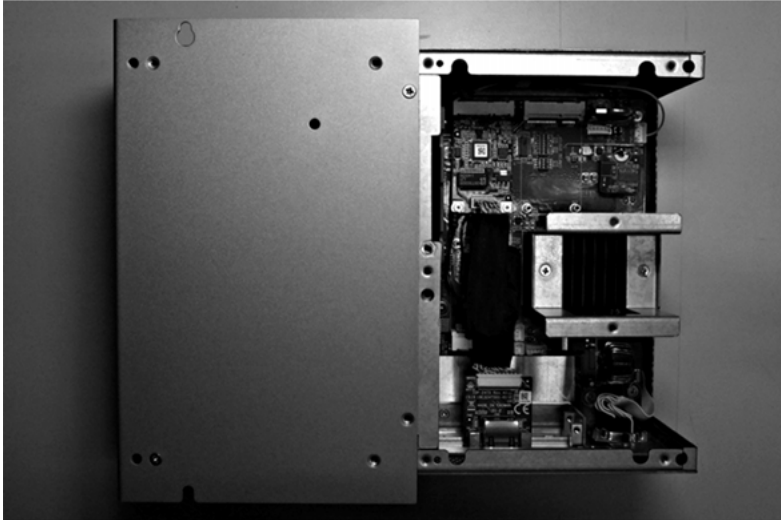
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBMPRE2	Interface IEEE1588 TP,1 x RJ45	Yes	Yes

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

Ethernet PoE Interface Description

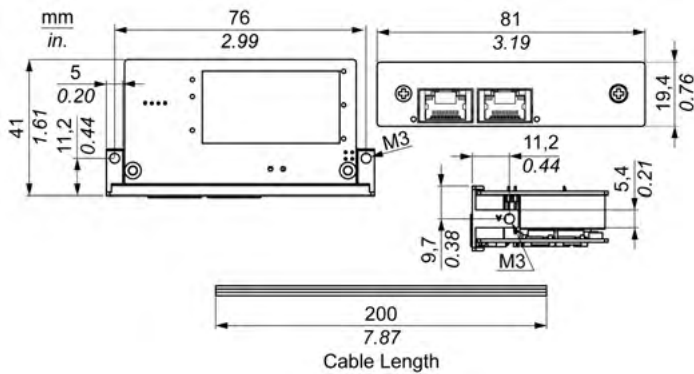
Introduction

The PFXZPBMPPE2 is categorized as industrial communication with IEEE protocol module. The PFXZPBMPPE2 supports 2 independent 10/100/1000 base T(X) 802.3af power-over-Ethernet PoE compliant Ethernet ports. With 24 Vdc power input, the PFXZPBMPPE2 can boost then provides up to 2 x 15.4 watts at 48 Vdc power to maximum 2 x PoE ports on each module. It allows power to be supplied to connected devices, such as PoE-based GigE cameras in machine vision inspection systems, without the need to use separate PoE injectors for those applications. With its overload current/voltage protection on LAN ports, the PFXZPBMPPE2 is ideally designed for Gigabit Ethernet surveillance IP cameras in intelligent transportation systems, which can also benefit from a scalable Gigabit backbone construction with PoE support. It is compatible with the mini PCIe card.

The figure shows the Ethernet PoE interface:



The figure shows the dimensions of the Ethernet PoE interface:



Ethernet PoE Interface Description

The table shows technical data for the Ethernet PoE interface:

Features	Values
General	
Bus type	Mini PCIe card revision 1.2
Connectors	2 x RJ45 GbE (gigabit Ethernet) half-duplex/full-duplex
Port	2 x Gigabit Ethernet ports.
Compatibility	IEEE 802.3, IEEE 802.3u, IEEE 802.3ab, IEEE 802.3x, IEEE 802.3af.
Output PoE	48 Vdc Supports 2 PoE ports up to 2 x 15.4 W at 48 Vdc
Communication	
Speed	10/100/1000 base-TX, auto-negotiation

Any excessive weight or stress on communication cables may disconnect the equipment.

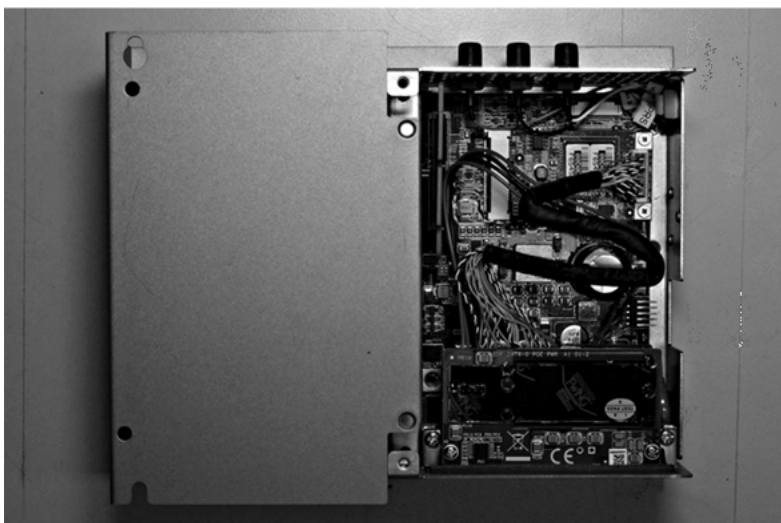
⚠ CAUTION
<p>LOSS OF POWER</p> <ul style="list-style-type: none"> • Ensure that communication connections do not place excessive stress on the communication ports of the Box. • Securely attach communication cables to the panel or cabinet. <p>Failure to follow these instructions can result in injury or equipment damage.</p>

Compatibility Table

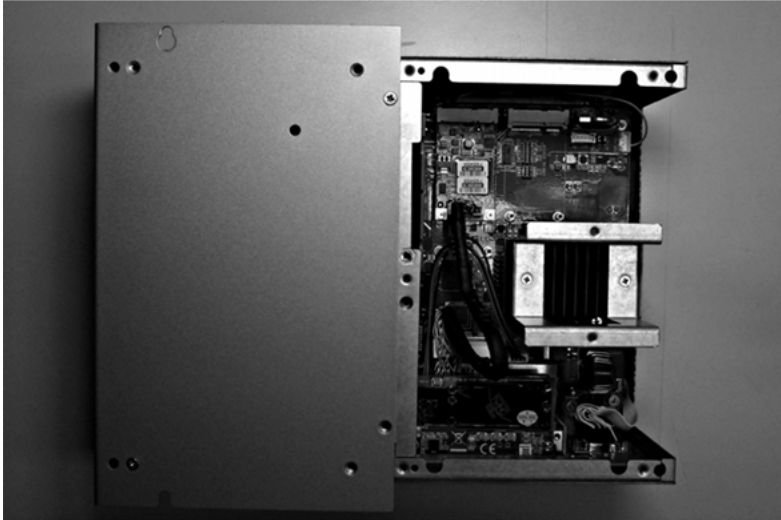
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZBMPPE2	Interface POE, 2 x RJ45	Yes	Yes
Cannot use two PFXZBMPPE2 at the same time.			

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

EtherCAT Interface Description

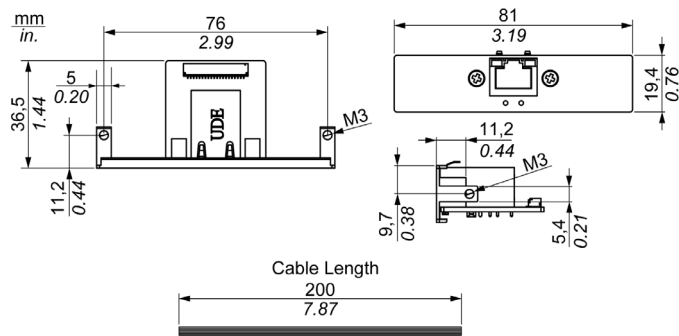
Introduction

The PFXZPBMPECATM2 is categorized as industrial communication with Realtime Ethernet fieldbus protocol module. It is compatible with the mini PCIe card.

The figure shows the EtherCAT interface:



The figure shows the dimensions of the EtherCAT interface:



EtherCAT Interface Description

The table shows technical data for the EtherCAT interface:

Features	Values
General	
Bus type	mini PCIe card revision 1.2
Connectors	2 x RJ45 GbE half-/full-duplex
Power consumption	Max. 9 W at 3.3 V
Communication	
Speed	10/100/1000 base-TX, auto-negotiation
Support	9 K jumbo frames, hardware-based support for precise time synchronization over EtherCAT, wake-on-LAN

Any excessive weight or stress on communication cables may disconnect the equipment.

⚠ CAUTION

LOSS OF POWER

- Ensure that communication connections do not place excessive stress on the communication ports of the Box.
- Securely attach communication cables to the panel or cabinet.

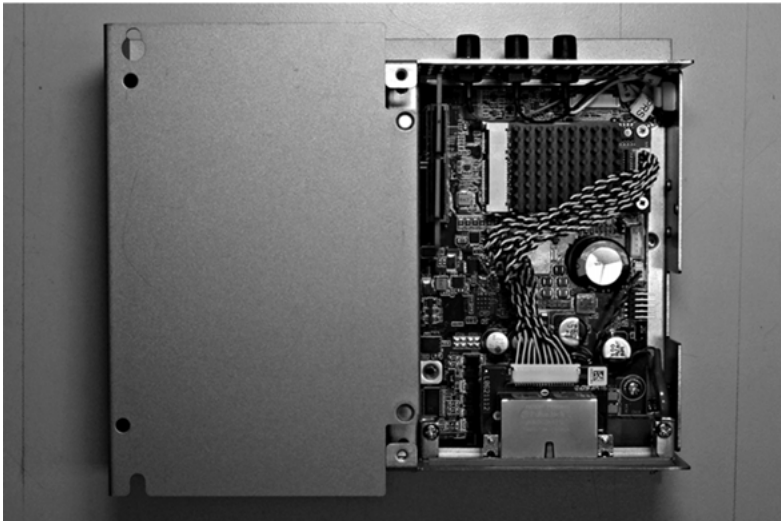
Failure to follow these instructions can result in injury or equipment damage.

Compatibility Table

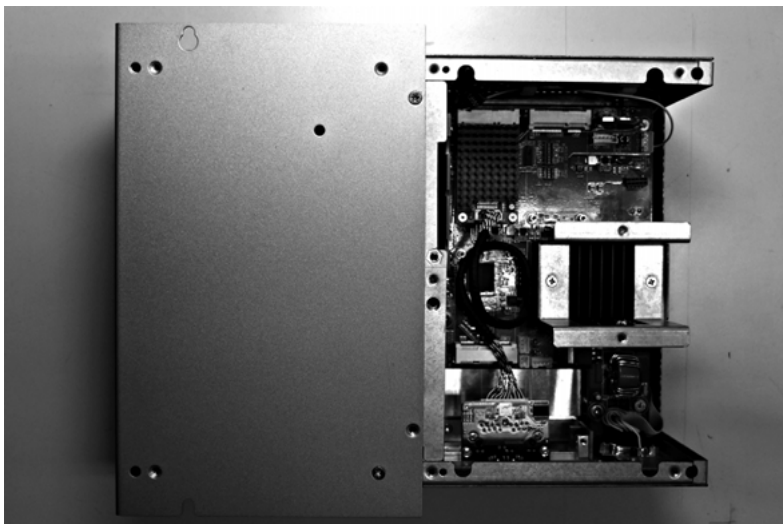
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBMPECATM2	Interface EtherCAT master	Yes	Yes

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

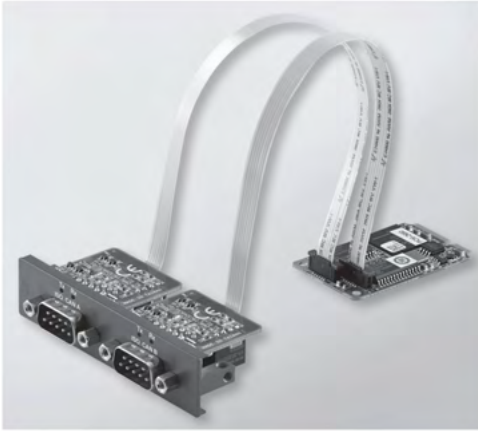
Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

CANopen Interface Description

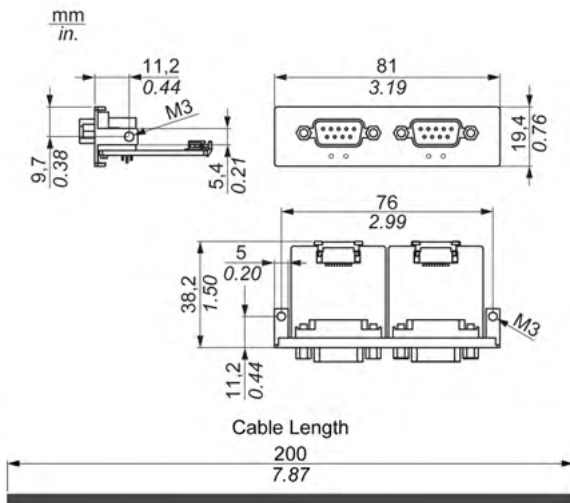
Introduction

The PFXZPBMPCANM2 is categorized as industrial communication with fieldbus protocol modules. It is compatible with the mini PCIe card.

The figure shows the CANopen interface:



The figure shows the dimensions of the CANopen interface:



CANopen Interface Description

The table shows technical data for the CANopen interface:

Features	Values
General	
Bus type	Mini PCIe card revision 1.2
Connector	2 x plug D-Sub 9-pin
Power consumption	400 mA at 5 Vdc

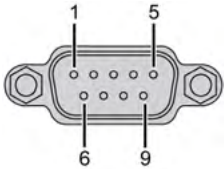
Features	Values
Communication	
Protocol	CAN 2.0 A/B
Signal support	CAN_H, CAN_L
Speed	1 Mb/s
CAN frequency	16 MHz
Termination resistor	120 Ω (selected by jumper)

Connections

This interface is used to connect the Box to remote equipment, via a cable. The connector is a D-Sub 9-pin plug connector.

By using a long PLC cable to connect to the Box, it is possible that the cable can be at an electrical potential that is different from the electrical potential of the panel, even if both are connected to ground.

The table shows the D-Sub 9-pin assignments:

Pin	Assignment	D-Sub 9-pin plug male connector
1	–	
2	CAN_L	
3	GND	
4	–	
5	–	
6	–	
7	CAN_H	
8	–	
9	–	

NOTE: You can set the terminator resistor by jumper setting. The position (pin 1-2) is for the value of the terminator resistor of 120 ohm. The position (pin 2-3) is for without terminator resistor.

Any excessive weight or stress on communication cables may disconnect the equipment.

⚠ CAUTION

LOSS OF POWER

- Ensure that communication connections do not place excessive stress on the communication ports of the Box.
- Securely attach communication cables to the panel or cabinet.
- Use only D-Sub 9-pin cables with a locking system in good condition.

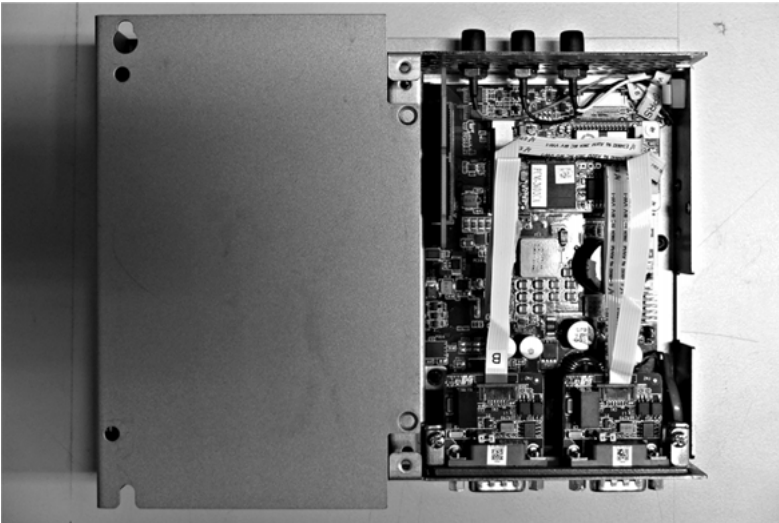
Failure to follow these instructions can result in injury or equipment damage.

Compatibility Table

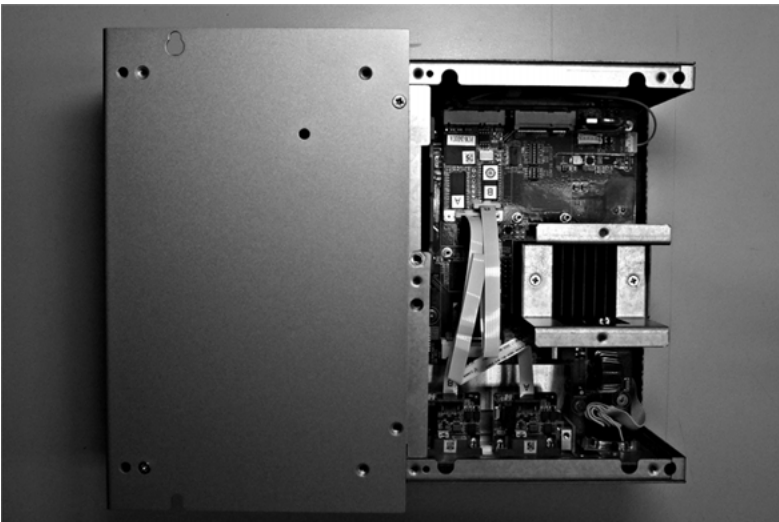
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBMPCANM2	Interface fieldbus, 2 x CANopen	Yes	Yes

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media for the CANopen interface is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**

NOTE: If you see your device name listed on it but marked with an exclamation sign !, it means that your Interface has not been correctly installed. In this case, remove the device from the **Device Manager** by selecting its device name and press the **Remove** button. Then go through the driver installation process again.

After the CANopen interface is properly installed into the Box, you can now configure your device using the navigator.

The CANopen protocol Library provides a C application programming interface (API) for accessing the CANopen network protocol stack of nodes. It is easy to use, configure, start, and monitor the CANopen devices careless CAN bus, developer focused on CANopen application functionality:

- Read and write object dictionary (local or by SDO)
- Control or monitor the node NMT state (NMT master)
- PDO transmission mode: on request, by SYNC, time driven, event driven
- Support 512 TPDOs and 512 RPDOs
- SYNC producer and consumer
- Heartbeat producer and consumer
- Emergency objects

Profibus DP Interface Description

Introduction

The PFXZPBMPBM2 is categorized as industrial communication with fieldbus protocol modules (Profibus DP master or slave). It is compatible with the mini PCIe card.

NOTE: Download the firmware and configuration. Use the corresponding master or slave DTM in the configuration software SYCON.net (HILSCHER CIFX 90E-DP\ET\FMR\ADVA/+ML).

The figure shows the Profibus DP interface:



Profibus DP Interface Description

The table shows technical data for the Profibus DP interface:

Features	Values
General	
Bus type	mini PCIe card revision 1.2
Connector	1 x socket D-Sub 9-pin
Memory	8 Mb SDRAM / 4 Mb serial flash EPROM
Size of the dual-port memory	64 Kbyte
Power consumption	600 mA at 3.3 Vdc
Communication	
Protocol	Profibus DP V1
Signal support	RxD/TxD-P, RxD/TxD-N
Transmission rate	33 MHz
Dimensions	60 x 45 x 9.5 mm (2.36 x 1.77 x 0.37 in)

Profibus DP Specification

The table shows the Profibus DP specification:

Features	Profibus DP slave	Profibus DP master
Slave max.	–	125
Cyclic data max.	244 bytes	244 bytes/slave
Acyclic read/write	6,240 bytes	
Maximum number of modules	24	–
Configuration data	244 bytes	244 bytes/slave
Parameter data	237 bytes	

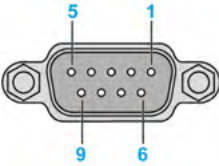
NOTE: To configure the master, a GSD file (device description file) is required. The settings in the used master must comply with the settings in the slave to establish communication. The main parameters are: Station address, ID number, baudrate, and config data (the configuration data for the output and input length).

Connections

This interface is used to connect Box to remote equipment, via a cable. The connector is a D-Sub 9-pin plug connector.

If you use a long PLC cable to connect to the Box, the cable can be at an electrical potential that is different from the electrical potential of the panel, even if both are connected to ground.

The table shows the D-Sub 9-pin assignments:

Pin	Assignment	Description	D-Sub 9-pin plug female connector
1	–	–	
2	–	–	
3	RxD/TxD-P	Receive/Send Data-P connection B plug	
4	–	–	
5	GND	Reference potential	
6	VP	Positive supply voltage	
7	–	–	
8	RxD/TxD-N	Receive/Send Data-N connection A plug	
9	–	–	

Any excessive weight or stress on communication cables may disconnect the equipment.

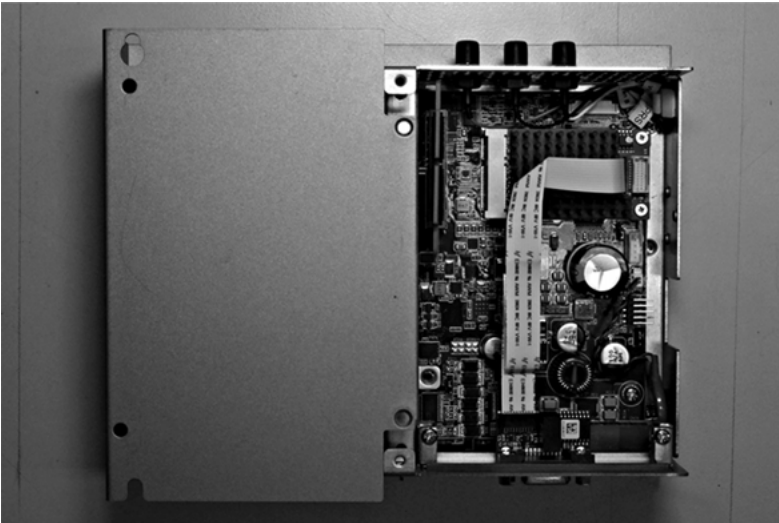
⚠ CAUTION
LOSS OF POWER
<ul style="list-style-type: none"> ● Ensure that communication connections do not place excessive stress on the communication ports of the Box. ● Securely attach communication cables to the panel or cabinet. ● Use only D-Sub 9-pin cables with a locking system in good condition.
Failure to follow these instructions can result in injury or equipment damage.

Compatibility Table

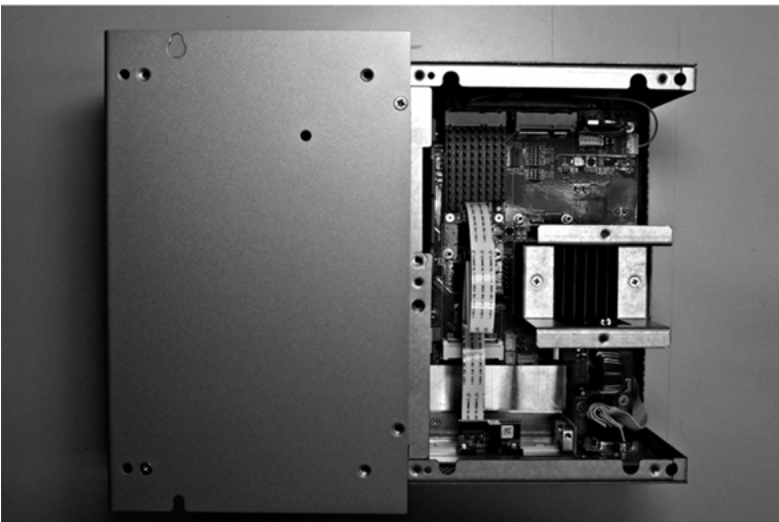
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBMPPBM2	Interface Profibus w/NVRAM, 128 Mb + ML	Yes	Yes

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

Audio Interface (for Box Celeron/Core i7) Description

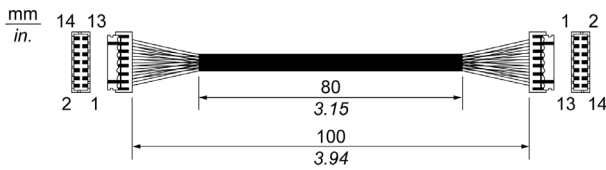
Introduction

The PFXZPBPHAU2 is categorized as an audio interface (line in, line out, Mic in). The audio interface is composed of an audio I/O board (include metal plate), a cable for connecting I/O board and the Box.

The figure shows the audio interface:



The figure shows the dimensions of the audio interface cable:



Audio Interface

The table shows technical data for the audio interface:

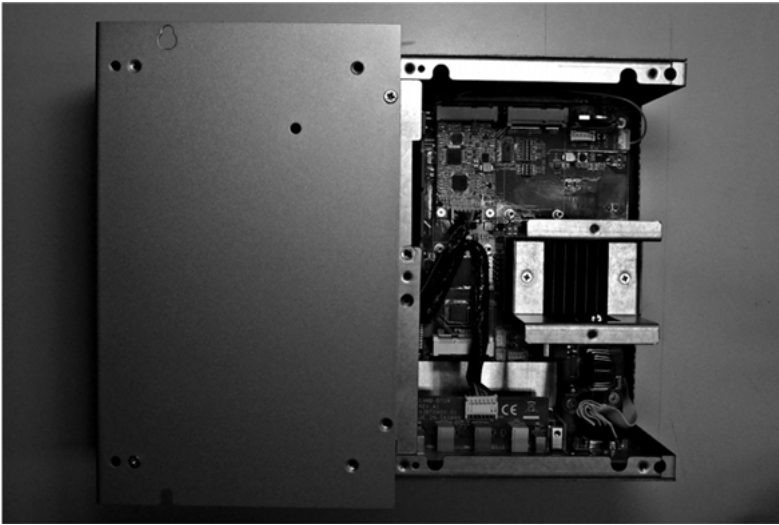
Element	Characteristics
Connectors	line in, line out, mic in
Audio output type	stereo

Compatibility Table

Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBPHAU2	Interface audio BKT, 1 x LI/LO/MIC	Yes ⁽¹⁾	N/A
(1) Only support one PFXZPBPHAU2.			

Cable Routing

Box Celeron/Box Core i7:



Audio Interface Description

Introduction

The PFXZPBMPAU2 is categorized as an audio interface (line in, line out, Mic in). The audio interface is composed of an audio I/O board (include metal plate), a cable for connecting I/O board and the Box.

The figure shows the audio interface:



Audio Interface

The table shows technical data for the audio interface:

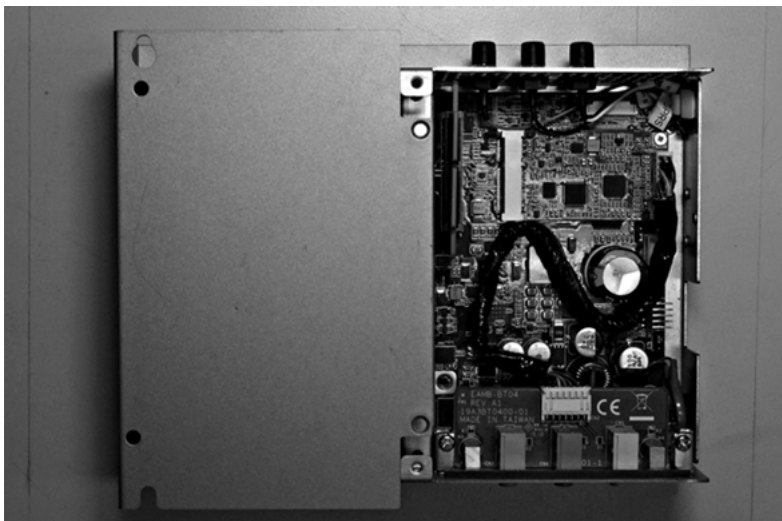
Element	Characteristics
Connectors	Line in, line out, mic in
Audio output type	Stereo

Compatibility Table

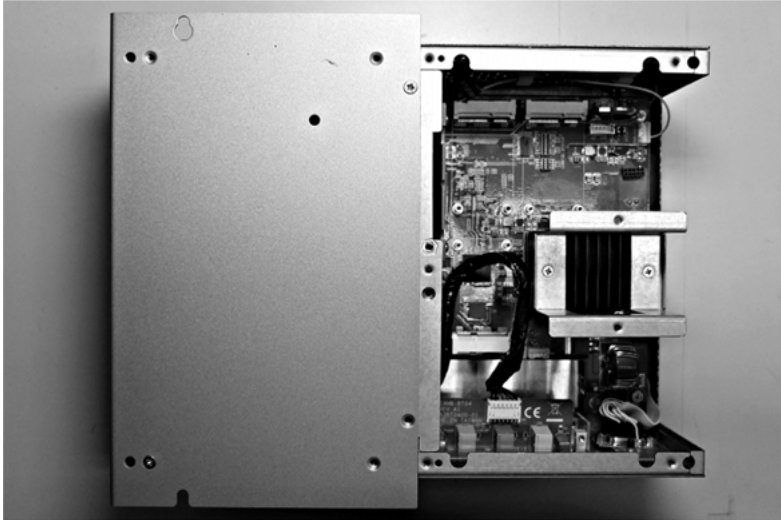
Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPAU2	Interface audio BKT, 1 x LI/LO/MIC	Yes ⁽¹⁾	Yes
(1) Only support one PFXZPBMPAU2.			

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Installation Remark

PFXPP/PFXPU has Line in/Line out/MIC already and suggest buying PFXZPBPHAU2.

Interface Installation

Before installing or removing a mini PCIe card, shut down Windows operating system in an orderly fashion and remove the power from the device.

NOTICE

ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

⚠ CAUTION

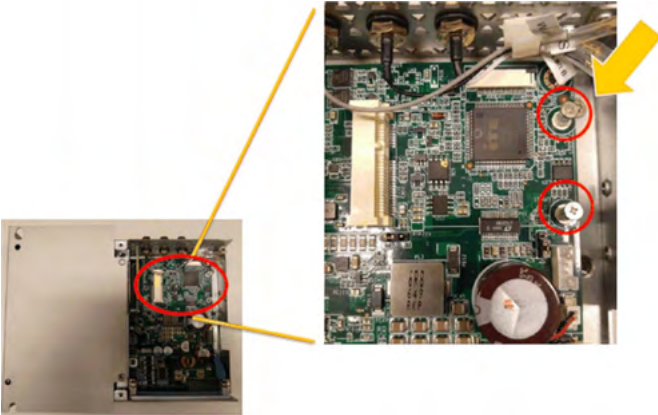
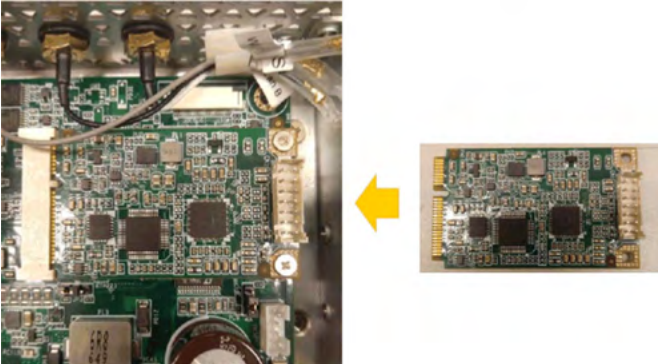
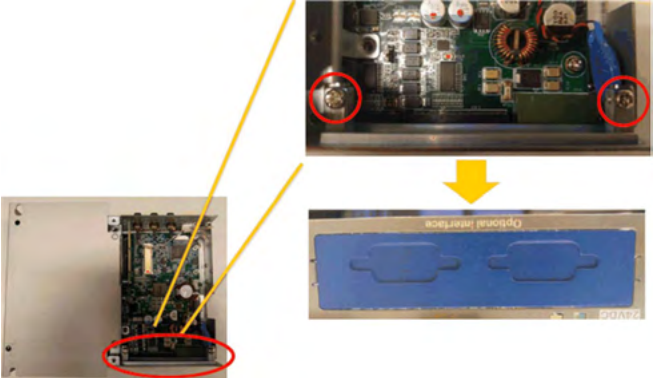
OVERTORQUE AND LOOSE HARDWARE

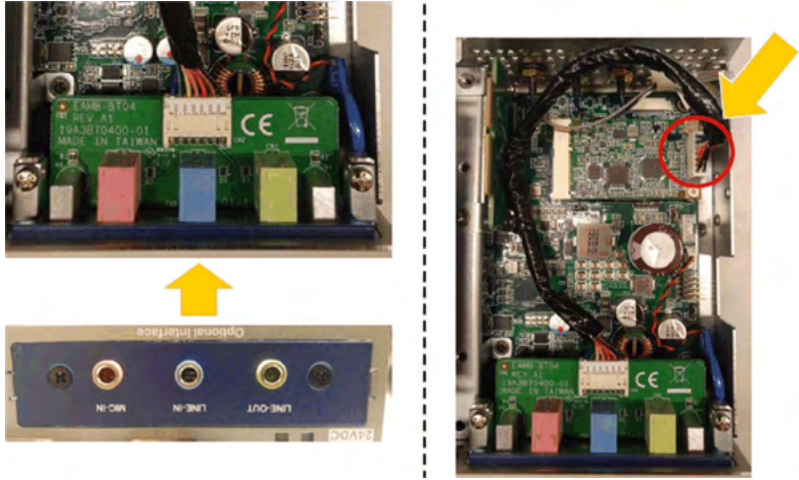
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

Failure to follow these instructions can result in injury or equipment damage.

NOTE: Remove the power before attempting this procedure.

The table describes how to install an audio:

Step	Action
1	<p>Release the screw:</p> 
2	<p>Install audio mini PCIe card in the connector:</p> 
3	<p>Tear down optional interface bracket:</p> 

Step	Action
4	<p>Install interface bracket and connect the cable:</p> 

USB Interface Description

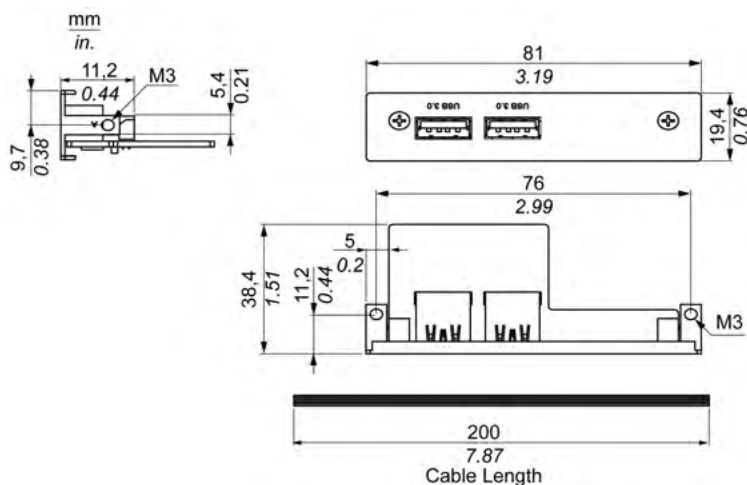
Introduction

The PFXZPBMPUS2P2 are categorized as communication modules. It is all compatible with the mini PCIe card.

The figure shows the USB interface:



The figure shows the dimensions of the USB interface:



USB Interface

The table shows technical data for the USB interface:

Element	Characteristics
General	
Bus type	Mini PCIe card revision 1.2
Connector	2 x ports USB 3.0
Power consumption	+5 Vdc / 900 mA power output to USB device (typical: 3.3 Vdc)

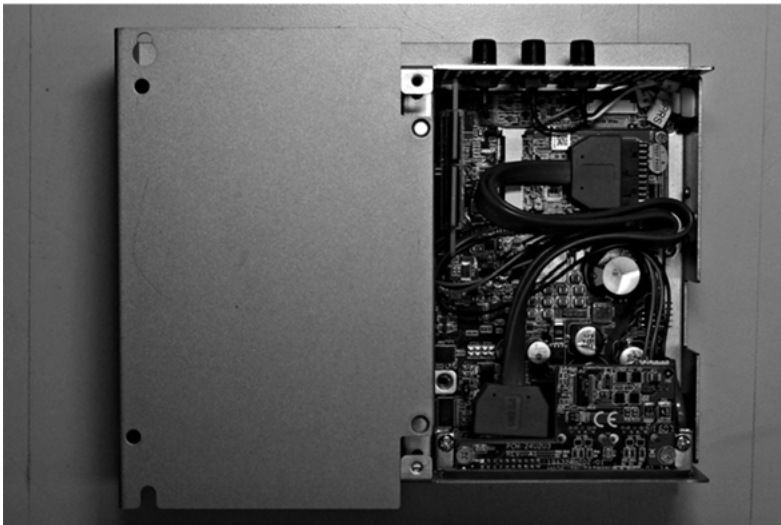
Element	Characteristics
Communication	
Protocol	Universal serial Bus 3.0 specification Rev. 1.0
Speed	Low speed: 1.5 Mb/s, full speed: 12 Mb/s, high speed: 480 Mb/s, super speed: 5 Gb/s

Compatibility Table

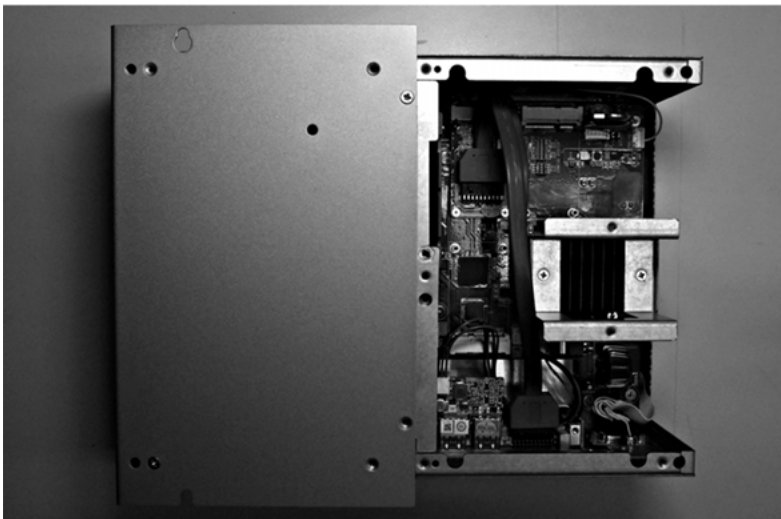
Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPUS2P2	Interface USB 3.0, 2 x USB	Yes ⁽¹⁾	Yes
(1) Only support one PFXZPBMPUS2P2 in PFXPP/PFXPU.			

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

VGA and DVI Interface Description

Introduction

The PFXZPBMPVGDV2 (interface 2 x VGA and 1 x DVI-D) is categorized as industrial module. It is compatible with the mini PCIe card. The Video Graphic card supports Full HD 1920 x 1080 definition and dual display mode. Two different screen images can be displayed on the two VGA ports (DVI-D is clone image of the first VGA). The two VGA connectors with analog signal require one optional interface slot, and the DVI-D connector with digital signal requires a second optional interface slot.

The PFXZPBMPDV2 (interface 1 x DVI-I) is categorized as industrial module. It is compatible with the mini PCIe card. The DVI-I connector requires one external interface slot. Both digital and analog signals are provided in the DVI-I connector to connect two displays with same images, thanks to a Y cable (cable with 3 connectors), converting the DVI-I connector to one DVI-D and one VGA connector.

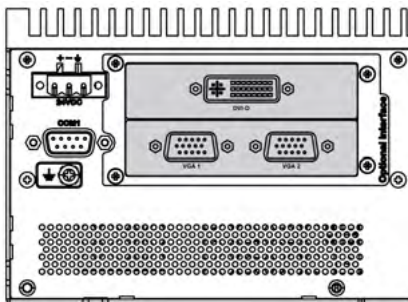
Box supported:

Supported Model	VGA-0	VGA-1	DVI-D	DVI - I
Box Atom/Celeron/Core i7 (1 optional interface)	–	–	–	Independent (extend)
Box Celeron/Core i7 (2 optional interface)	Independent (extend)	Clone		–

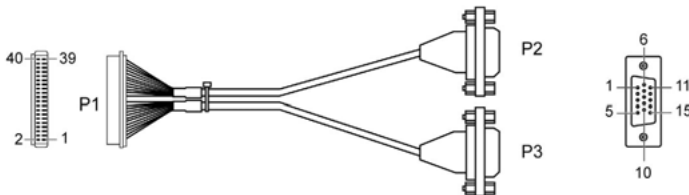
NOTE: It supports only 2D function when you use interface of VGA/DVI mini PCIe card display as main display.

PFXZPBMPVGDV2 Optional Interface

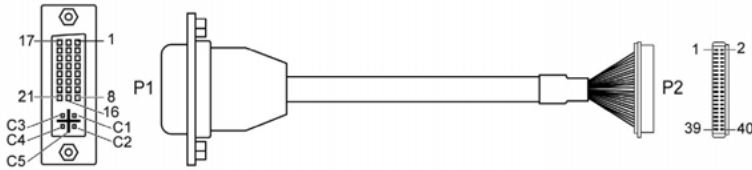
The figure shows the PFXZPBMPVGDV2 optional interface for 3 displays:



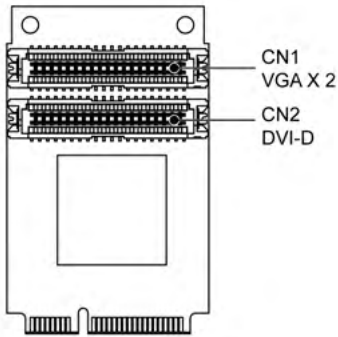
Two VGA for connection up to two displays (CN1):



One DVI-D for connection up to one display (CN2):



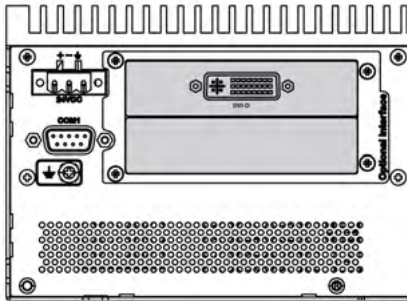
mini PCIe graphic card (1080 pixels) 1920 x 1080, vertical refresh rate up to 75 Hz:



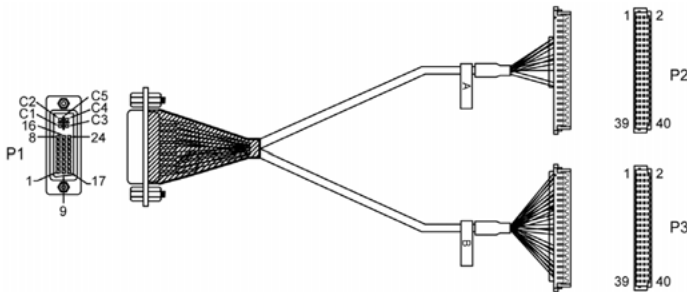
NOTE: Dual display mode (CRT+CRT, supports single, clone, and dual mode).

PFXZPBMPDV2 Optional Interface

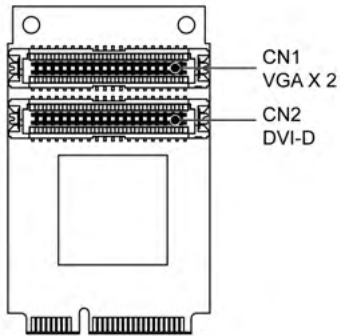
The figure shows the PFXZPBMPDV2 optional interface for 2 displays:



DVI-I for Y connection to two displays VGA (CN1) or DVI-D (CN2):



mini PCIe graphic card (1080 pixels) 1920 x 1080, vertical refresh rate up to 75 Hz:



NOTE: Dual display mode (CRT+CRT, supports single, clone, and dual mode).

Compatibility Table

Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMPVGDV2	Interface 1 DVI-D, 2 x VGA, two brackets	Yes ^{(2)/(3)/(4)}	Yes ^{(1)/(4)}
PFXZPBMPDV2	Interface 1 DVI-I	Yes ^{(2)/(3)/(4)}	Yes ⁽⁴⁾

(1) Only support one Interface bracket; either with 2 x VGA or DVI-D bracket.

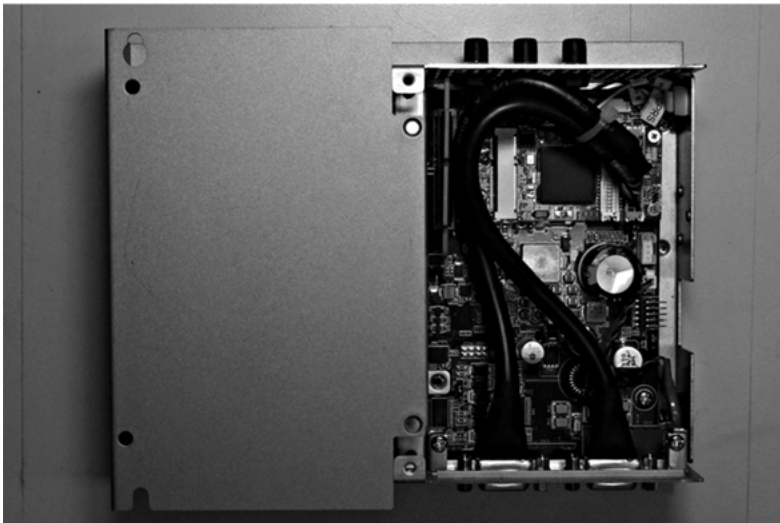
(2) PFXZPBMPDV2 and PFXZPBMPVGDV2 cannot use together.

(3) PFXZPBMPDX2 cannot use with PFXZPBMPDV2 or PFXZPBMPVGDV2.

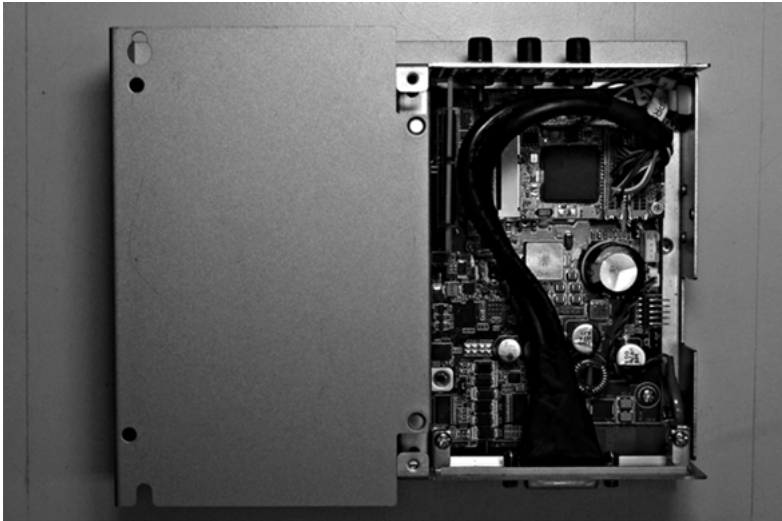
(4) Remove the existing driver when you want to install PFXZPBMPDX2 or PFXZPBMPDV2 or PFXZPBMPVGDV2.

Cable Routing

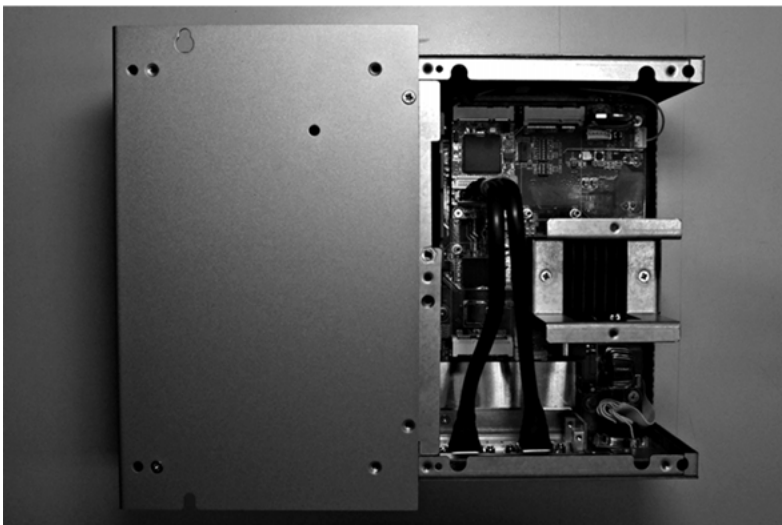
Box Atom and PFXZPBMPVGDV2:



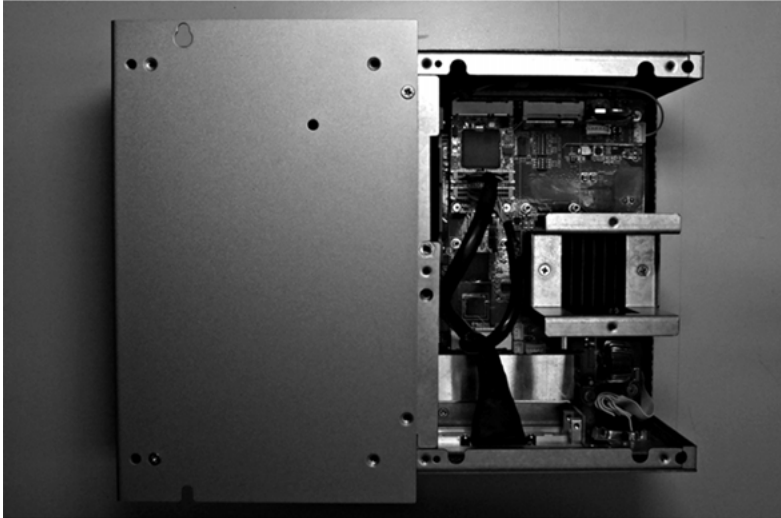
Box Atom and PFXZPBMPDV2:



Box Celeron/Box Core i7 and PFXZPBMPVGDV2:



Box Celeron/Box Core i7 and PFXZPBMPDV2:



Interface Installation

Before installing or removing a mini PCIe card, shut down Windows operating system in an orderly fashion and remove the power from the device.

NOTICE

ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

⚠ CAUTION

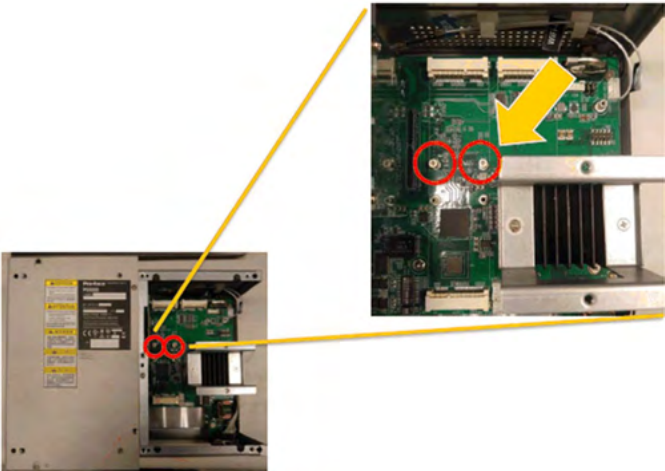
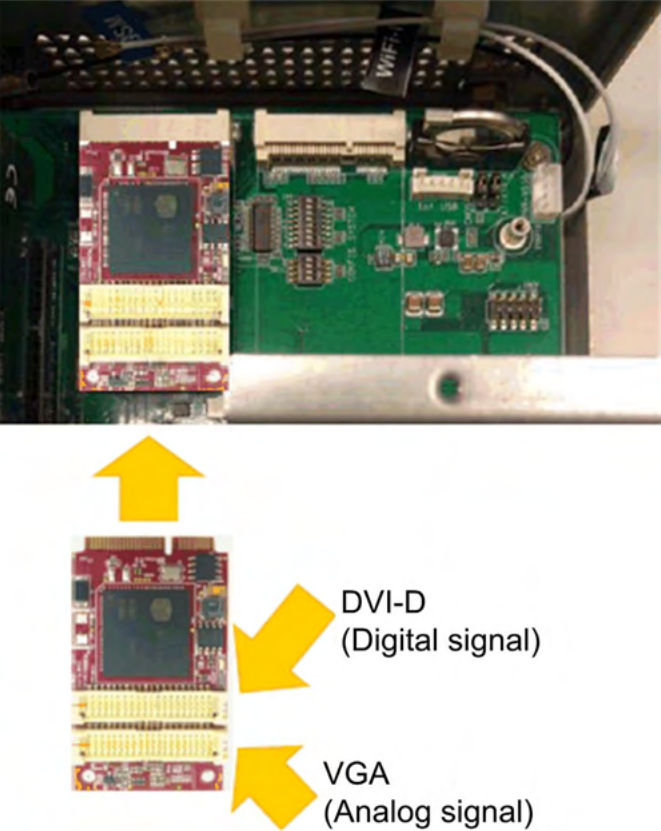
OVERTORQUE AND LOOSE HARDWARE

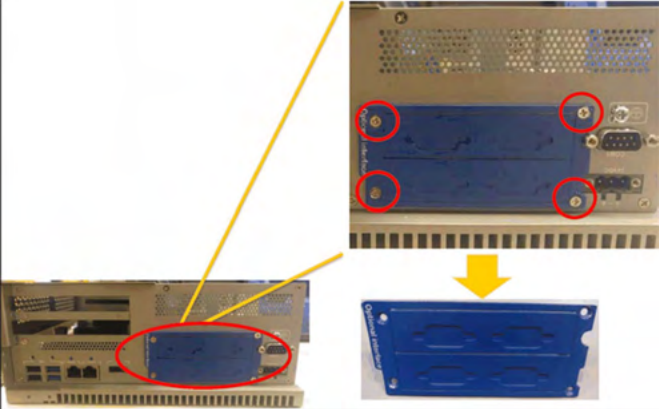
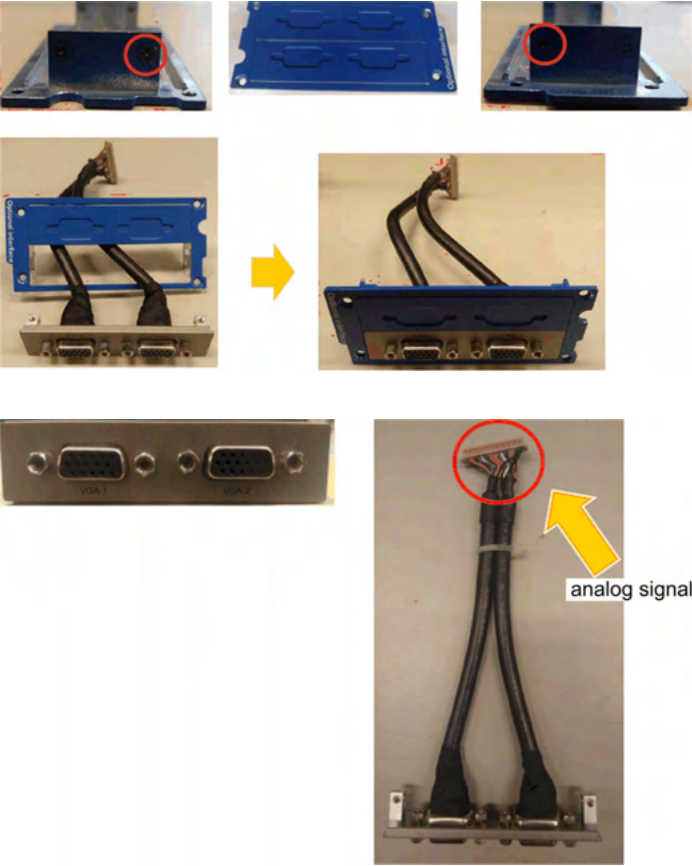
- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.


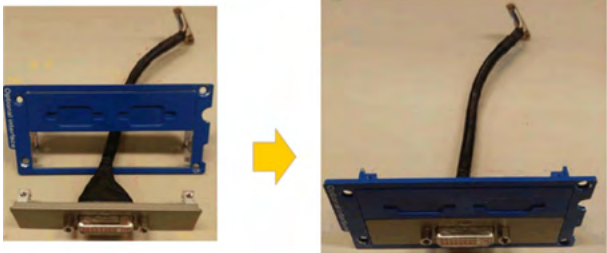
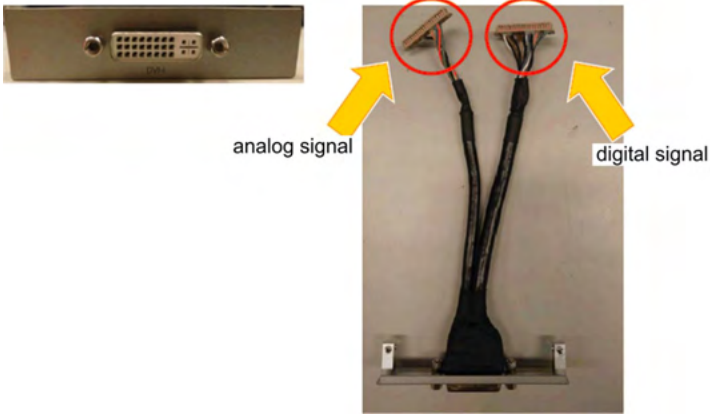
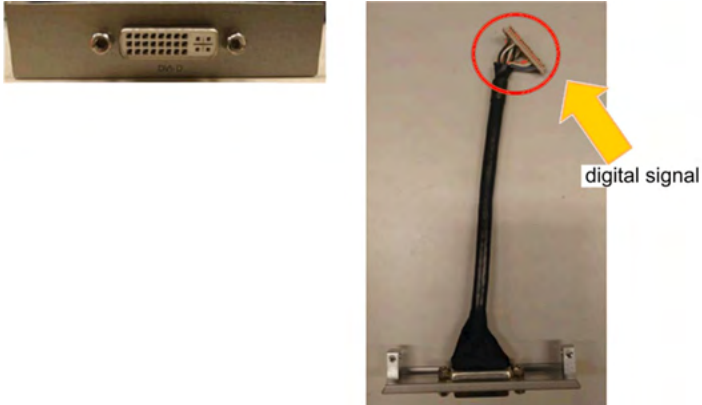
Failure to follow these instructions can result in injury or equipment damage.

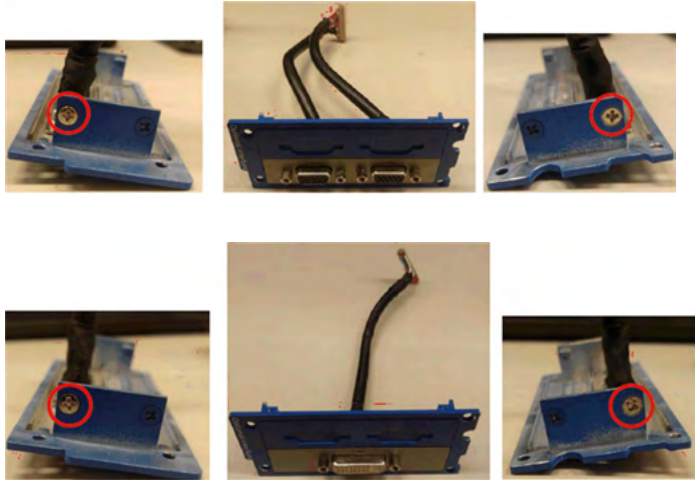
NOTE: Remove the power before attempting this procedure.

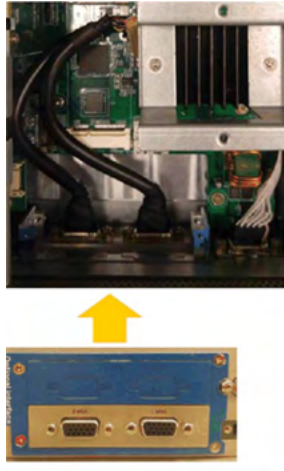

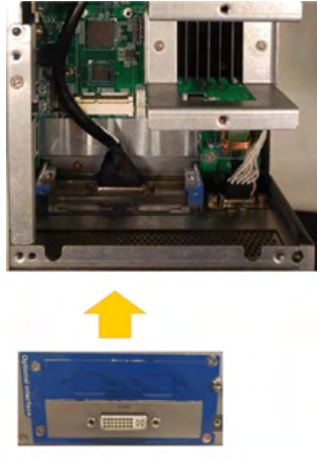
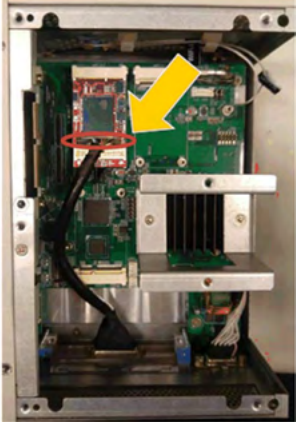
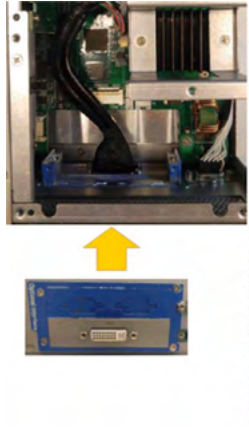


The table describes how to install a VGA or DVI interface of the Box Celeron/Core i7:

Step	Action
1	<p data-bbox="316 287 502 311">Release the screw:</p> 
2	<p data-bbox="316 832 721 855">Install the mini PCIe card in the connector:</p> 

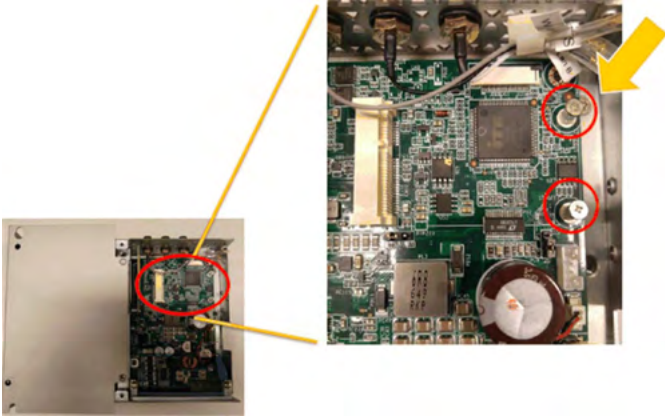
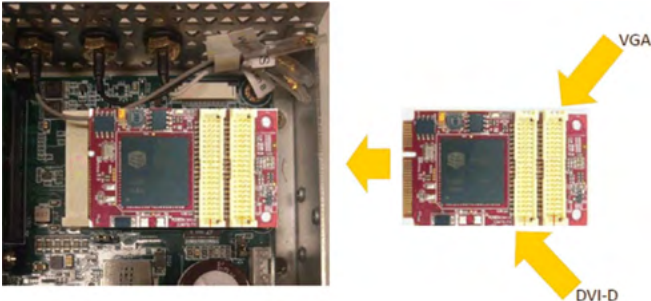
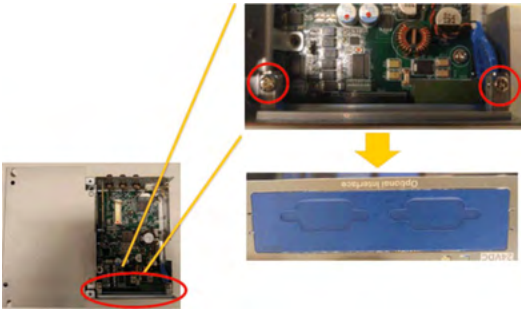
Step	Action
3	<p>Tear down optional interface bracket:</p> 
4	<p>2 x VGA:</p> 

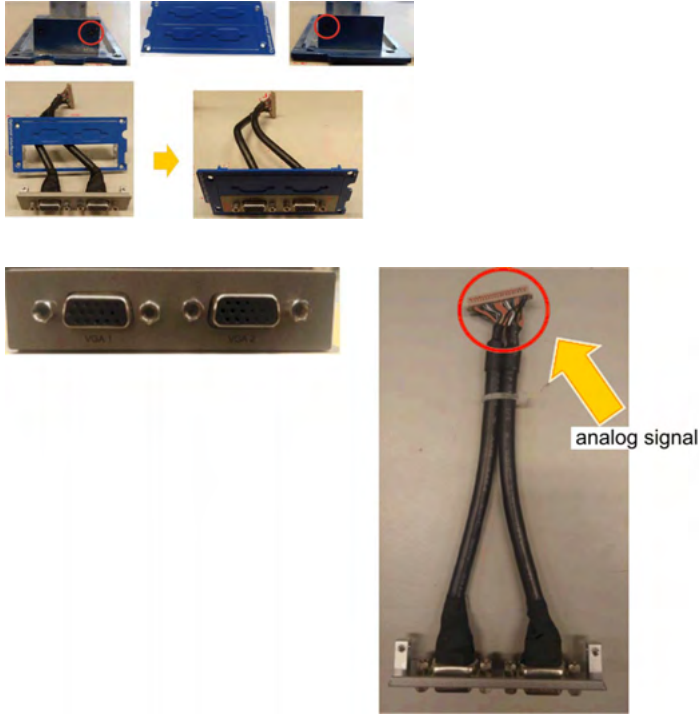
Step	Action
continued	<p data-bbox="319 204 375 227">DVI-I:</p>    <p data-bbox="319 1136 385 1159">DVI-D:</p> 

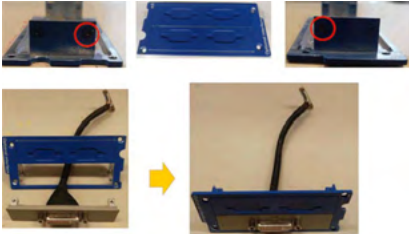
Step	Action
5	<p data-bbox="348 202 473 227">Lock screws:</p> 

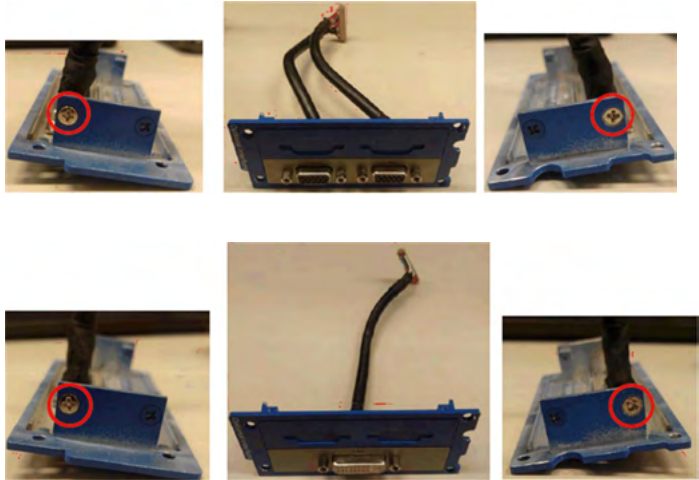
Step	Action
6	<p data-bbox="316 200 991 227">Install 2 x VGA interface bracket and connect the cable (analog signal):</p> <div data-bbox="316 233 1034 701">   </div> <p data-bbox="316 743 961 770">Install DVI-D interface bracket and connect the cable (digital signal):</p> <div data-bbox="316 776 1034 1232">   </div> <p data-bbox="316 1275 961 1302">Install DVI-I interface bracket and connect the cable (analog signal):</p> <div data-bbox="316 1307 1034 1731">    </div>

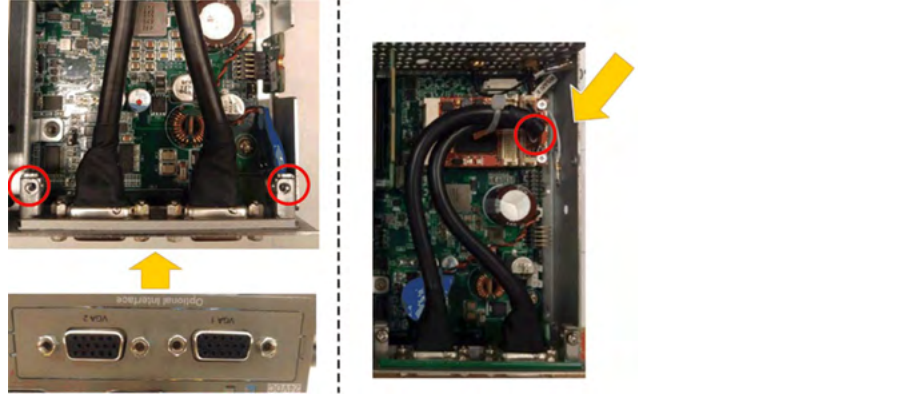
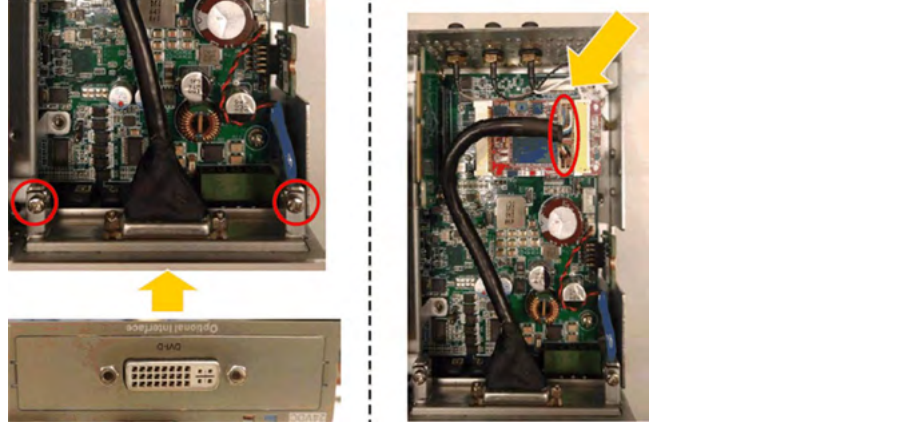
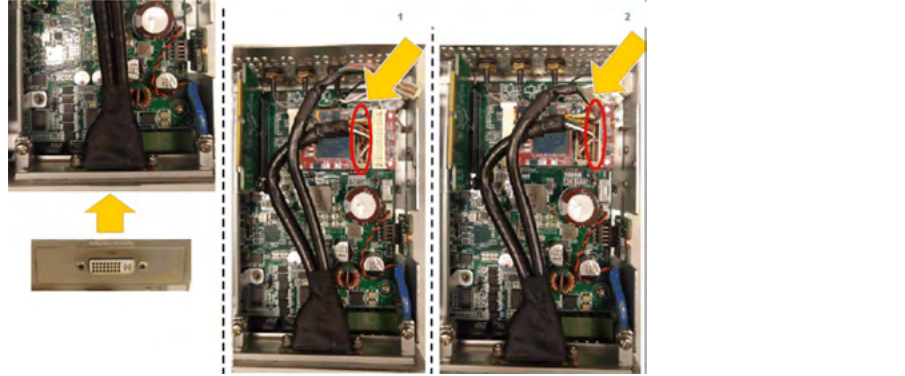
The table describes how to install a VGA or DVI interface of the Box Atom:

Step	Action
1	<p>Release the screw:</p> 
2	<p>Install the mini PCIe card in the connector:</p> 
3	<p>Tear down optional interface bracket:</p> 

Step	Action
4	<p data-bbox="316 202 404 227">2 x VGA:</p> 

Step	Action
continued	<p>DVI-I:</p>   <p>DVI-D:</p> 

Step	Action
5	<p data-bbox="316 204 443 227">Lock screws:</p> 

Step	Action
6	Install 2 x VGA interface bracket and connect the cable (analog signal):
 This section contains three images. On the left, a top-down view of the motherboard shows two red circles highlighting the mounting holes for the VGA brackets. A yellow arrow points upwards from a front view of a metal VGA interface bracket below. On the right, an internal view of the chassis shows a yellow arrow pointing to a red circle around the D-sub connector on the motherboard. A black VGA cable is plugged into this connector.	
Install DVI-D interface bracket and connect the cable (digital signal):	
 This section contains three images. On the left, a top-down view of the motherboard shows two red circles highlighting the mounting holes for the DVI-D bracket. A yellow arrow points upwards from a front view of a metal DVI-D interface bracket below. On the right, an internal view of the chassis shows a yellow arrow pointing to a red circle around the DVI-D connector on the motherboard. A black DVI-D cable is plugged into this connector.	
Install DVI-I interface bracket and connect the cable (analog signal):	
 This section contains three images. On the left, a top-down view of the motherboard shows two red circles highlighting the mounting holes for the DVI-I bracket. A yellow arrow points upwards from a front view of a metal DVI-I interface bracket below. On the right, two internal views of the chassis are shown side-by-side. The left view shows a yellow arrow pointing to a red circle around the DVI-I connector on the motherboard, with a '1' above it. The right view shows a yellow arrow pointing to a red circle around the DVI-I connector on the motherboard, with a '2' above it. A black DVI-I cable is plugged into the connector in both views.	
NOTE: The requirement of Phillips screw driver is type size 2. The recommended torque to tighten these screws is 0.5 Nm (4.5 lb-in).	

Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the USB memory key of the Box. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

Cellular Description

Introduction

The PFXZPBPHMC2 is categorized as a GPRS (general packet radio service). It provides a cost effective solution for wireless remote connection to distributed installations over the Internet. It is compatible with the mini PCIe card with SIM card holder.

GPRS is a packet-oriented data service based on GSM (global system for mobile). It offers the advantages to pay only for the total volume of data exchanged (in MB per month) regardless of the connection time while data communication via traditional circuit switching (PSTN/GSM) is charged per minute of connection time.

GSM connections are used for on-demand services such as sending SMS alarms or basic remote services such as diagnostics.

GPRS is more suitable for permanent access to remote installations providing:

- Easy remote programming.
- Continuous remote monitoring and control.
- Transparent routing capabilities from the Internet to LAN networks or serial network devices connected to the Box gateway.

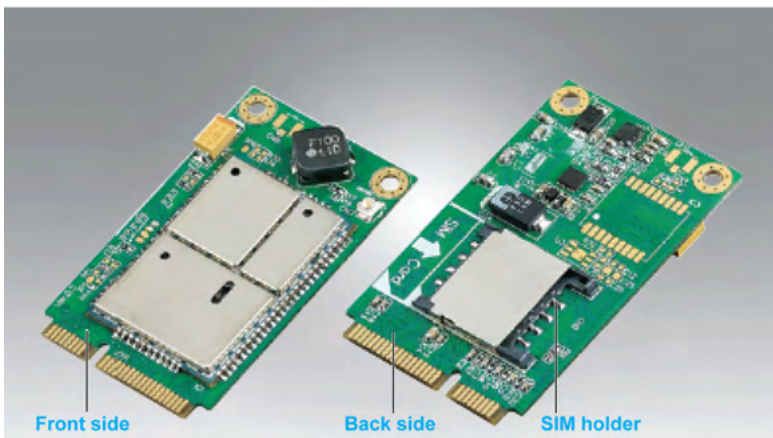
In addition, GPRS provides higher data exchange rates than GSM:

	Upload	Download
Theoretical	24 kbps	48 kbps
Typical	16 kbps	20 kbps

NOTE: These values depend on your service provider, the distance between your Cellular interface and the base station, and the current traffic.

NOTE: If too many browsers are being used on a modem connection (GPRS, PSTN), performance may decrease and lead to difficulties with page refreshing.

The figure shows the Cellular interface:



Cellular Interface Description

The table shows technical data for the Cellular interface:

Features	Values
General	
Bus type	mini PCIe card revision 1.2
Connector	1 x RF antenna coaxial connectors
Power consumption	3.3...3.6 Vdc < 700 mA (HSPA connected mode)
Peak current	1.5 A
Communication	
Protocol	UMTS/HSPA network: 800/850/900/1700/1900/2100 MHz EDGE/ GPRS/ GSM network: 850/ 900/ 1800/ 1900 MHz
Speed	Downlink: 7.2 Mb/s (HSDPA) / uplink: 5.76 Mb/s (HSUPA)
Dimensions (l x w x h)	50.85 x 29.9 x 6.2 mm (2.0 x 1.17 x 0.24 in)

Any excessive weight or stress on communication cables may disconnect the equipment.

CAUTION

LOSS OF POWER

- Ensure that communication connections do not place excessive stress on the communication ports of the Box.
- Securely attach communication cables to the panel or cabinet.
- Use only D-Sub 9-pin cables with a locking system in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Compatibility Table

Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBPHMC2	Interface 3G, C109,1 x antenna	Yes	Yes

GPRS Remote Access

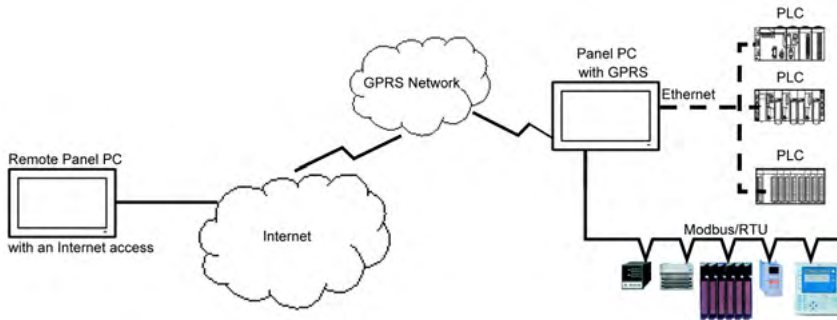
GPRS communication implies:

- The Cellular interface is connected to the Internet via the GPRS network.
- The remote PC or network is also connected to the Internet.

GPRS topologies can support:

- NAT (network address translation) routing tables for transparent routing to Ethernet devices
- security services such as IP address control or VPN tunnels for secured data exchange over the Internet

The following figure shows remote access to the network of the Cellular interface:



Connection Principles

GPRS communication requires a SIM card and a specific GPRS contract with a service provider. The GPRS connection is always initiated from the interface to the GPRS network.

It is not possible for a client application to open a connection by directly dialing the Cellular interface. Nevertheless, the Cellular interface provides various solutions to connect to the GPRS network:

Permanent mode:

- Automatic connection at startup, restart or after connection loss.

On-demand mode:

- Callback function: opens the connection upon receiving an incoming GSM or PSTN call.
- Autonomously on a process or application condition.

The Cellular interface connects the APN (*access point name*) of the service provider and receives an IP address back that can be static or dynamic.

The Cellular interface supports both static and dynamic IP addresses. If the address is dynamic, it is necessary to inform the remote application of the new IP address.

NOTE:

- GPRS uses the DNS server of the service provider; it replaces the DNS server configured in the Box.
- The default gateway set in the Ethernet configuration of the Box is not used with a GPRS connection. The default route of the GPRS connection is used instead. Thus, it is not possible to route through Ethernet when the interface is connected to the GPRS network.

GPRS Contracts

GPRS service providers offer dedicated services adapted to industrial applications, also called M2M (*machine to machine*).

Service providers offer GPRS contracts with different options. The main options are:

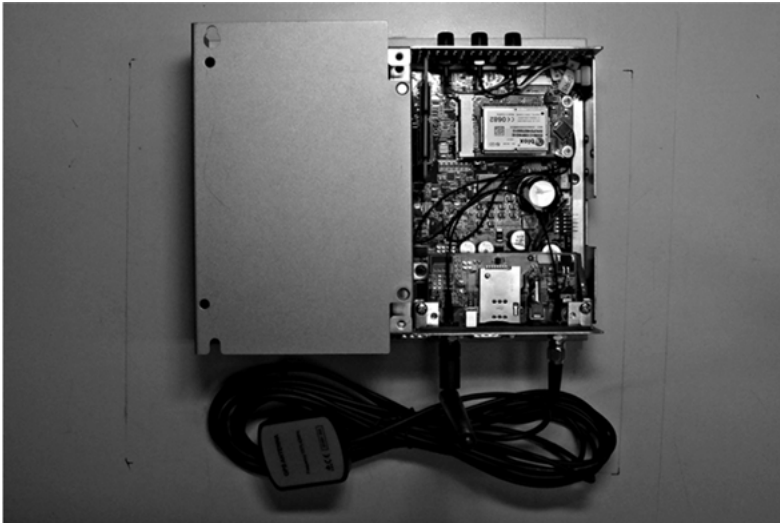
- Public or private IP address: Choose a contract that gives you a public IP address to be accessible directly from the Internet.
- Static or dynamic IP address.
- Incoming TCP ports blocked or not: Some providers offer only subscriptions with TCP ports blocked for security reasons. For example, some provider block ports that are lower than 1024.

NOTE:

- For ease of use and configuration, you should choose a contract that does not block TCP ports and provides a static IP address.
- If your service provider blocks the public ports (< 1024), you must use a VPN and choose a contract that authorizes VPN traffic.

Cable Routing

Box Atom:



Box Celeron/Box Core i7:



Device Manager and Hardware Installation

Install the driver before you install the interface into the Box. The driver installation media is included with the package. After the interface is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

4G (mini PCIe) Cellular Description

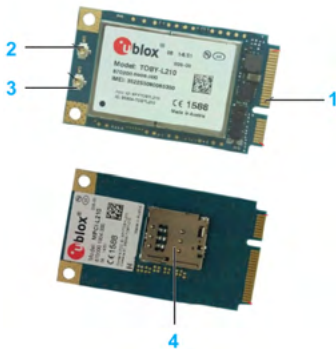
Introduction

The PFXZPBMP4GE2 and PFXZPBMP4GU2 are categorized as industrial communication modules.

The PFXZPBMP4GE2 is mini PCIe GPRS 4G for Europe and Asia frequencies. The kit including SIM card holder and external antennas.

The PFXZPBMP4GU2 is mini PCIe GPRS 4G for North America frequencies. The kit including SIM card holder and external antennas.

This figure shows the mini PCIe GPRS 4G cellular:



- 1 mini PCIe connector
- 2 RF main antenna connector (use this for connection to the Box)
- 3 RF diversity antenna connector
- 4 SIM holder

Description

The table shows technical data:

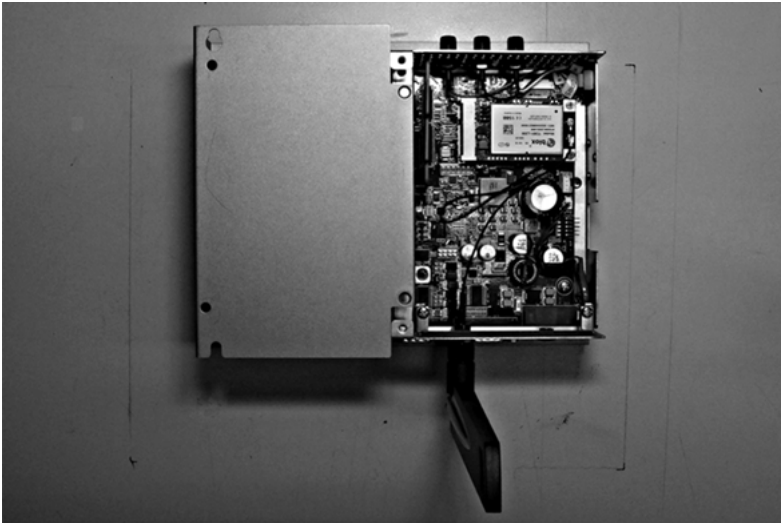
Features	Values
General	
Bus type	SIM card
Power consumption	3.3 Vdc x 2.6 A
Optional temperature	0...45 °C (113 °F)

Compatibility Table

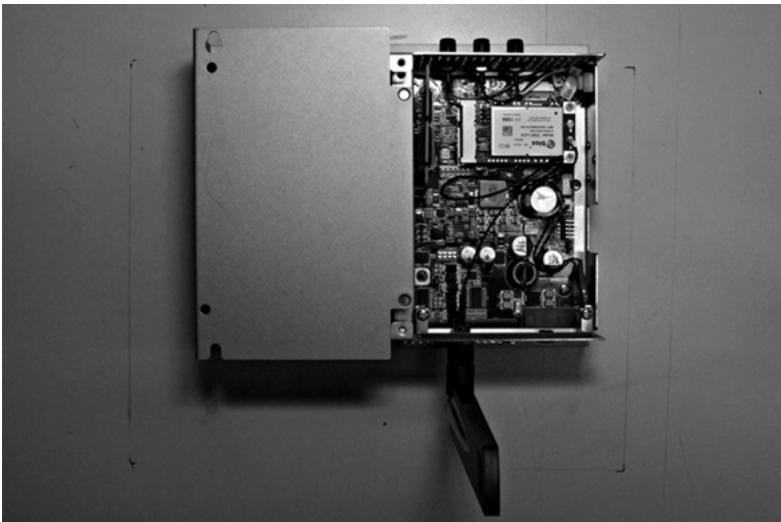
Part number	Description	PFXPP/PFXPU	PFXPL
PFXZPBMP4GU2	4G cellular for US, 1 x antenna	Yes	Yes
PFXZPBMP4GE2	4G cellular for EU/ASIA, 1 x antenna	Yes	Yes

Cellular View

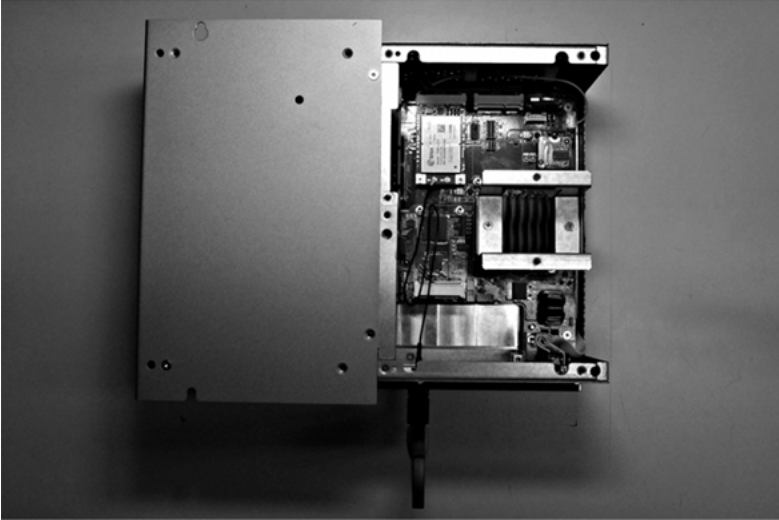
Box Atom and PFXZPBMP4GU2:



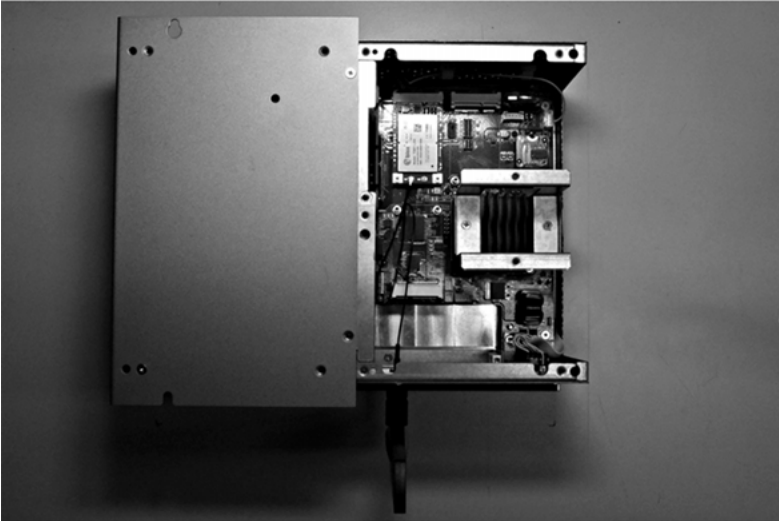
Box Atom and PFXZPBMP4GE2:



Box Celeron/Box Core i7 and PFXZPBMP4GU2:



Box Celeron/Box Core i7 and PFXZPBMP4GE2:



Cellular Installation

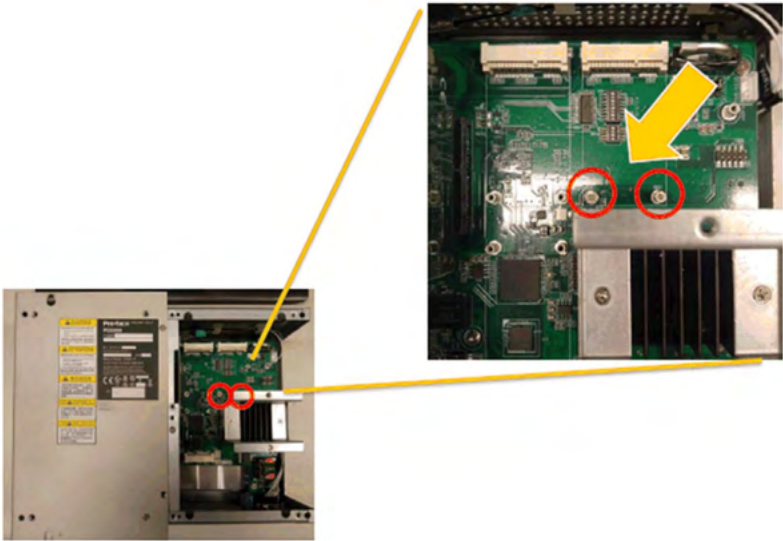
Before installing or removing a mini PCIe card, shut down Windows operating system in an orderly fashion and remove all power from the device.

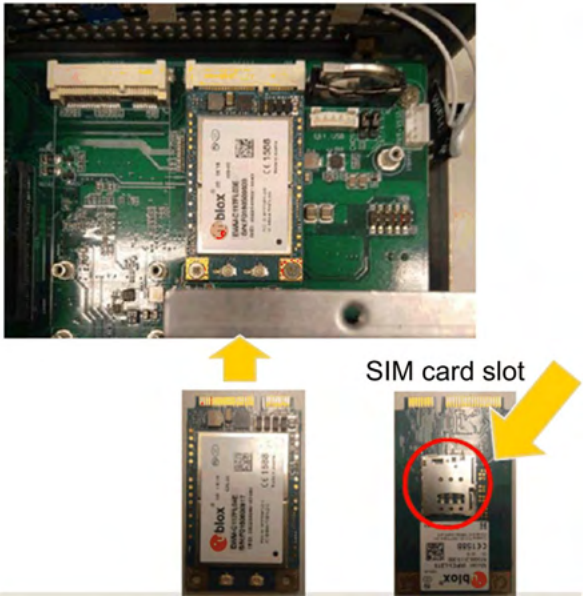

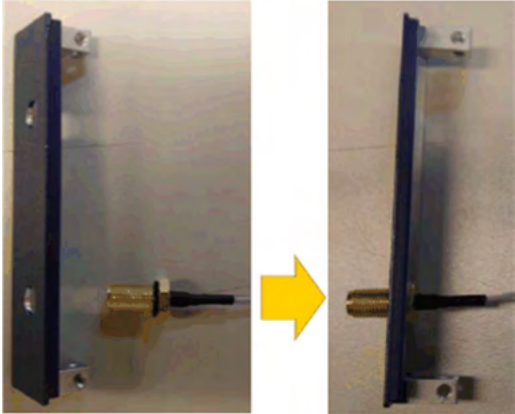
<i>NOTICE</i>
<p>ELECTROSTATIC DISCHARGE</p> <p>Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.</p> <p>Failure to follow these instructions can result in equipment damage.</p>

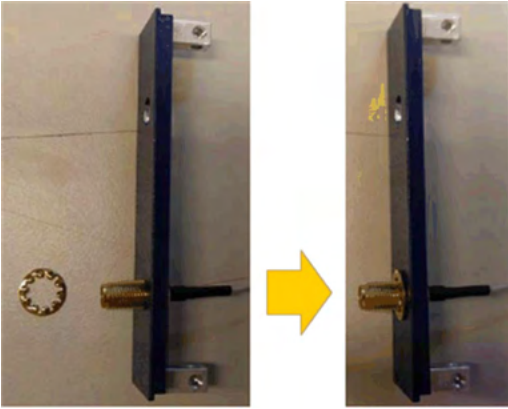
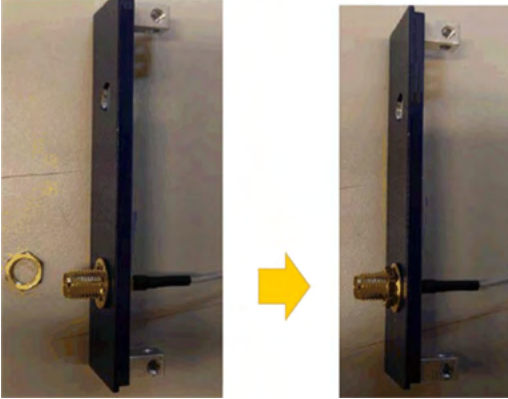
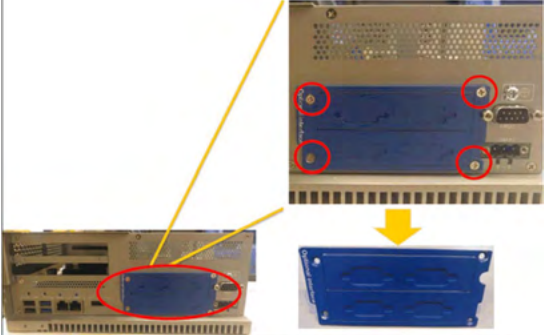
⚠ CAUTION
<p>OVERTORQUE AND LOOSE HARDWARE</p> <ul style="list-style-type: none"> ● Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener. ● When fastening or removing screws, ensure that they do not fall inside the Box chassis. <p>Failure to follow these instructions can result in injury or equipment damage.</p>

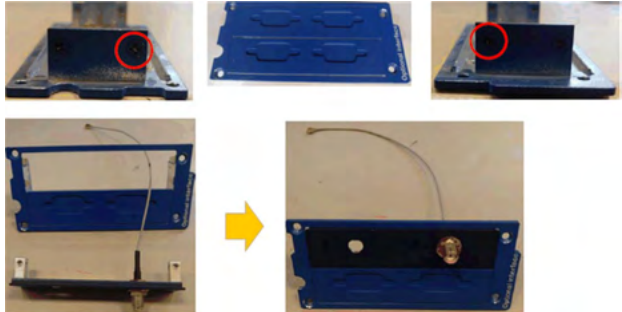
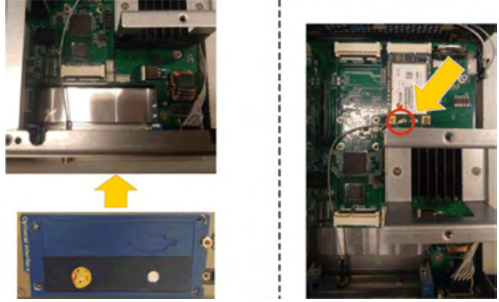
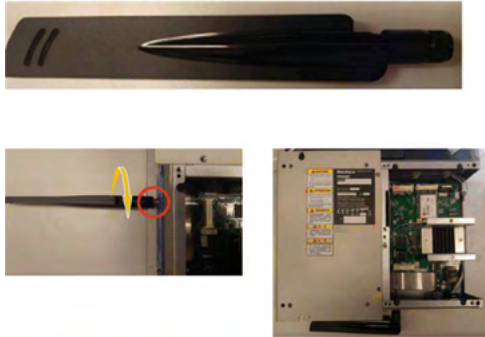
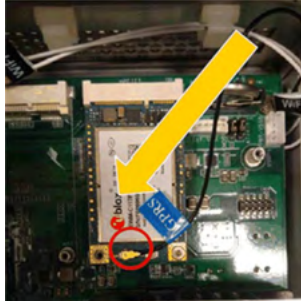
NOTE: Remove the power before attempting this procedure.

The table describes how to install an 4G cellular of the Box Celeron/Core i7:

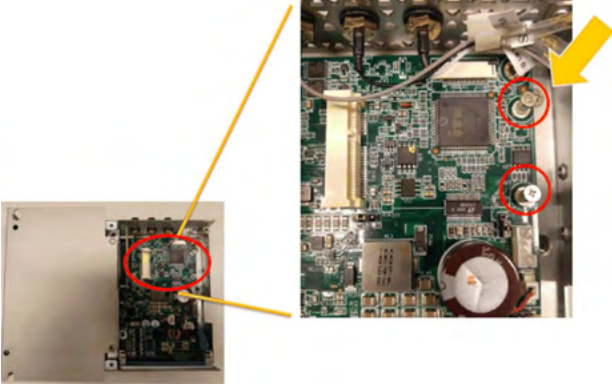
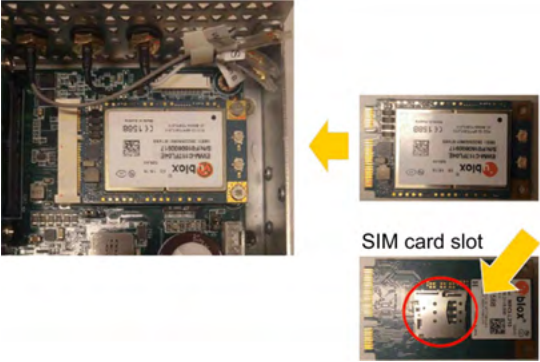

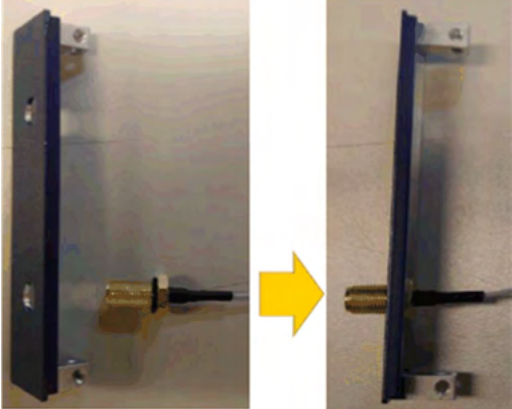
Step	Action
1	<p>Release the screw:</p> 

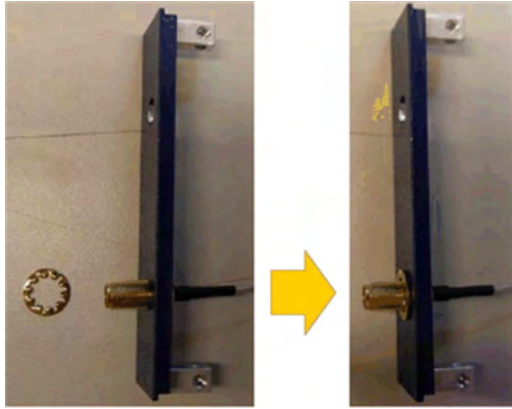
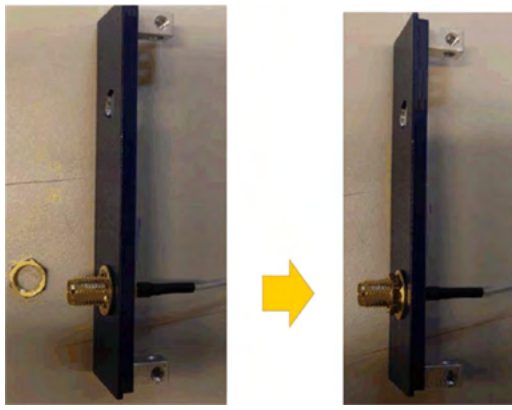
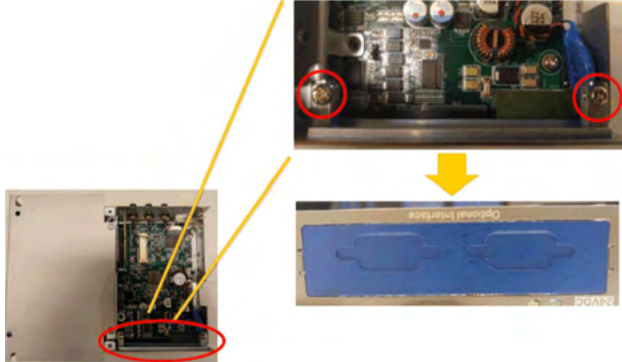
Step	Action
2	<p>Install the 4G mini PCIe card in the connector:</p> 
3	<p>Put ring into SMA cable:</p> 
4	<p>Put SMA cable into bracket:</p> 

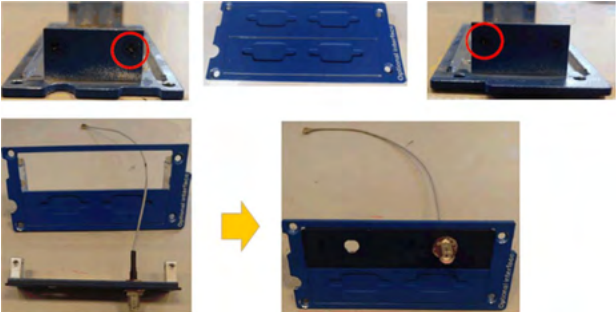
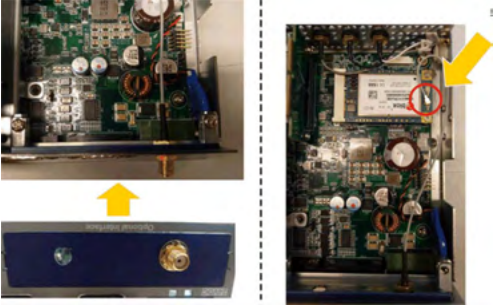
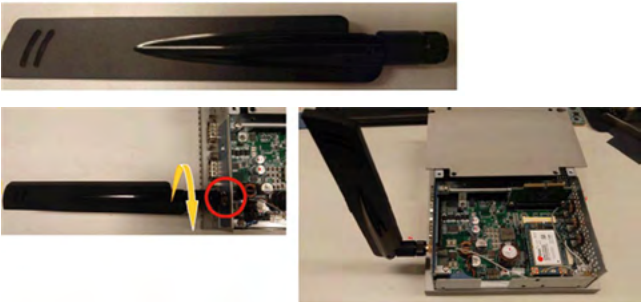

Step	Action
5	<p>Put washer into SMA connector:</p> 
6	<p>Combination nut:</p> 
7	<p>Tear down optional interface bracket:</p> 

Step	Action
8	<p>Release screws. Combination:</p> 
9	<p>Install antenna interface bracket and connect the cable:</p>  <p>NOTE: When using a mini PCIe card with an external cable attached, install a clamp or other device to secure the cable.</p>
10	<p>Lock antenna:</p> 
11	<p>Connect pre-install SMA cable:</p> 

The table describes how to install an 4G cellular of the Box Atom:

Step	Action
1	<p>Release the screw:</p> 
2	<p>Install the 4G mini PCIe card in the connector:</p> 
3	<p>Put ring into SMA cable:</p> 
4	<p>Put SMA cable into bracket:</p> 

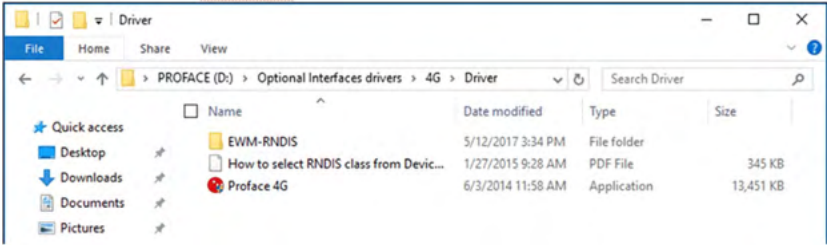
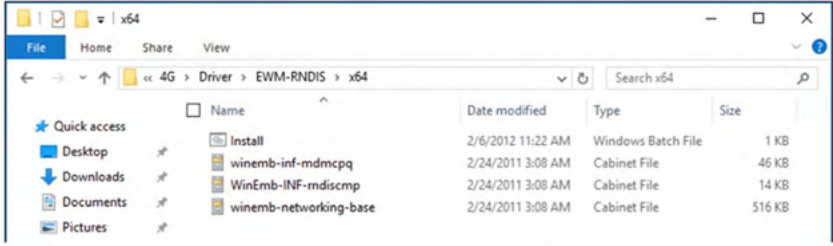
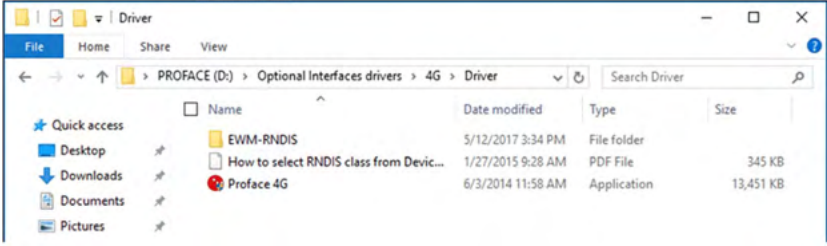
Step	Action
5	<p>Put washer into SMA connector:</p> 
6	<p>Combination nut:</p> 
7	<p>Tear down optional interface bracket:</p> 

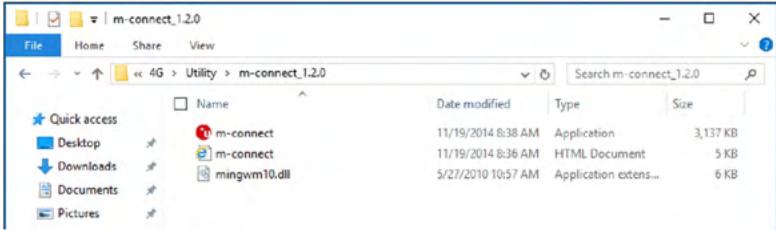
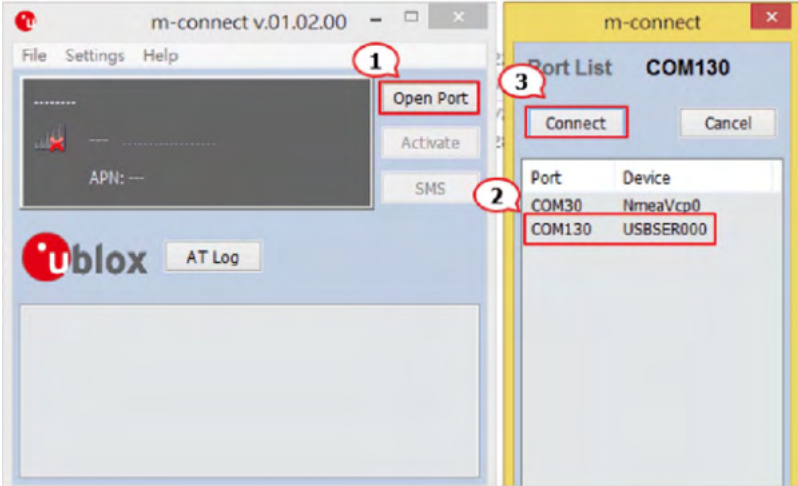
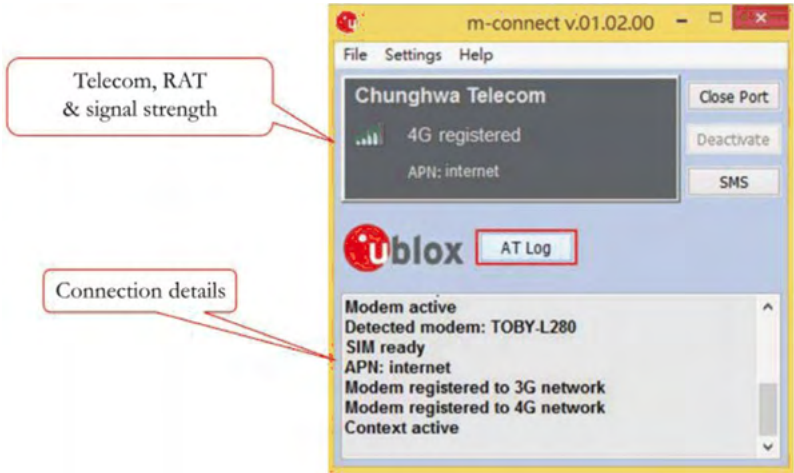
Step	Action
8	<p>Release screws. Combination</p> 
9	<p>Install antenna interface bracket and connect the cable:</p>  <p>NOTE: When using a mini PCIe card with an external cable attached, install a clamp or other device to secure the cable.</p>
10	<p>Lock antenna:</p> 
11	<p>Connect pre-install SMA cable:</p>  <p>1 WLANB/ANT2: supports Rx only for the LTE MIMO 2 x 2 and 3G Rx diversity configurations. 2 WLANA/ANT1: supports both Tx and Rx, providing the main antenna interface.</p>

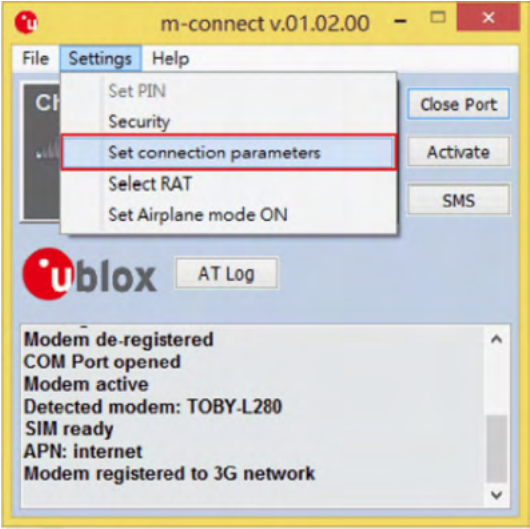
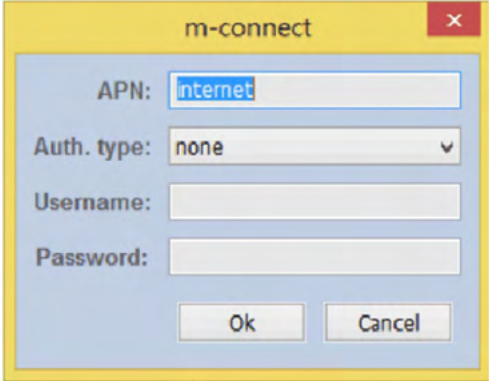
Device Manager and Hardware Installation

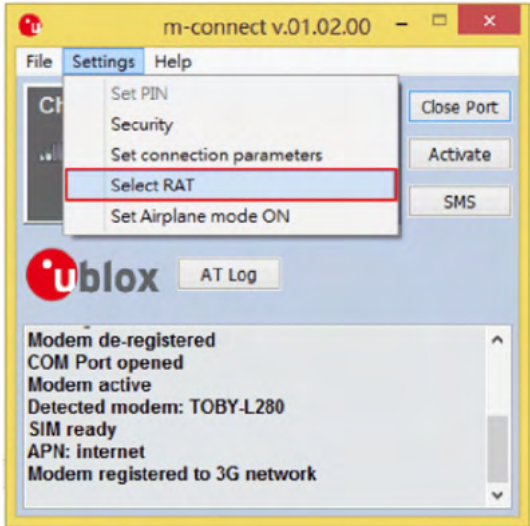
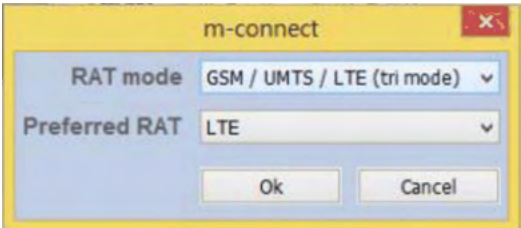
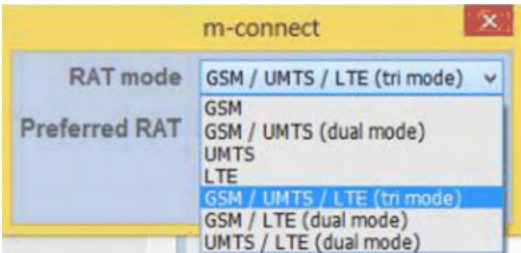
Install the driver before you install the 4G cellular into the Box. The driver installation media is included with the USB memory key of the Box. After the 4G cellular is installed, you can verify whether it is properly installed on your system through the **Device Manager**.

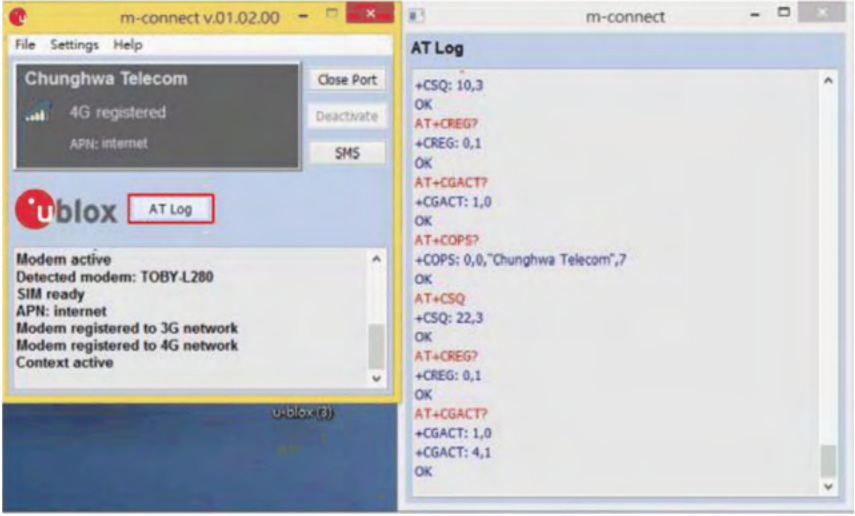
4G Module Driver Installation

Step	Action
1	<p>Install the driver: Double-click Proface 4G to execute</p> 
2	<p>Install RNDIS:</p> <ul style="list-style-type: none"> • The 4G module needs to be in RNDIS mode and the 4G module driver default setting is RNDIS mode. • If your operating system does not have a RNDIS driver, double-click Install in EWM-RNDIS to execute.  <p>NOTE: For more details, refer to How to select RNDIS class from Device Management.</p> 

Step	Action
3	<p>After the driver is installed, check the connection with m-connect. Execute m-connect.</p> 
4	<p>Result: m-connect window opens. Follow the steps:</p> 
5	<p>Follow the instructions on the screen.</p>  <p>Result: m-connect window refreshes displaying the connection details.</p>

Step	Action
6	<p>Click Settings → Set Connection Parameters.</p>  <p>NOTE: If you use 3G SIM card or in the 3G network, press Activate button to active network.</p> <p>Result: m-connect with APN settings dialog box appears.</p> 
7	<p>Enter the settings.</p> <p>Result: APN setting needs to be confirmed with a telecom operator.</p>

Step	Action
8	<p>Click Settings → Select RAT.</p>  <p>The screenshot shows the m-connect v.01.02.00 application window. The 'Settings' menu is open, and 'Select RAT' is highlighted with a red box. Other menu items include 'Set PIN', 'Security', 'Set connection parameters', and 'Set Airplane mode ON'. The main window displays the Ublox logo and AT Log status: 'Modem de-registered', 'COM Port opened', 'Modem active', 'Detected modem: TOBY-L280', 'SIM ready', 'APN: internet', and 'Modem registered to 3G network'.</p> <p>Result: m-connect with RAT mode settings dialog box appears.</p>  <p>The screenshot shows the 'm-connect' dialog box for RAT mode settings. It has two dropdown menus: 'RAT mode' set to 'GSM / UMTS / LTE (tri mode)' and 'Preferred RAT' set to 'LTE'. There are 'Ok' and 'Cancel' buttons at the bottom.</p>  <p>The screenshot shows the 'm-connect' dialog box with the 'RAT mode' dropdown menu open. The menu options are: GSM, GSM / UMTS (dual mode), UMTS, LTE, GSM / UMTS / LTE (tri mode) (highlighted), GSM / LTE (dual mode), and UMTS / LTE (dual mode).</p>

Step	Action
9	Select the RAT mode ((2G/3G/4G) that you want to connect and set the priority
10	<p>Click AT Log to check the AT log information.</p>  <p>The screenshot shows two windows from the 'm-connect v.01.02.00' application. The left window displays network status for 'Chungghwa Telecom' (4G registered) and u-blox modem information (TOBY.L280). The right window, titled 'AT Log', shows a series of AT commands and responses, including +CSQ, +CREG?, +CGACT?, +COPS?, and +CSQ.</p>

Cyber Security TPM Module Description

Introduction

The PFXZPBTPM22 is categorized as industrial module. It is compatible with the low pin count module. The Trusted Platform Module (TPM) is an international standard for a secure cryptoprocessor, which is a dedicated microcontroller designed to secure hardware by integrating cryptographic keys into devices.

The mother boards and the BIOS of Box allows you to install the TPM module and activate encryption with the Windows BitLocker. Then, storage drives and operating system are encrypted according to password and keys managed within the hardware module.

According to part number, the PFXZPBTPM22 TPM module can default mounted following the CTO (configured to order) or can be user mounted afterward as an optional accessory module. The encryption can be activated with Windows BitLocker.



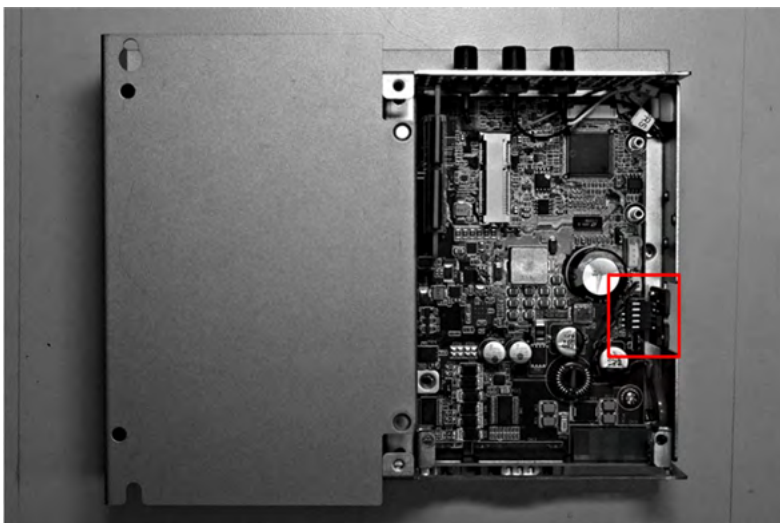
Plug the module onto the Box pin header.

Module Compatibility Table

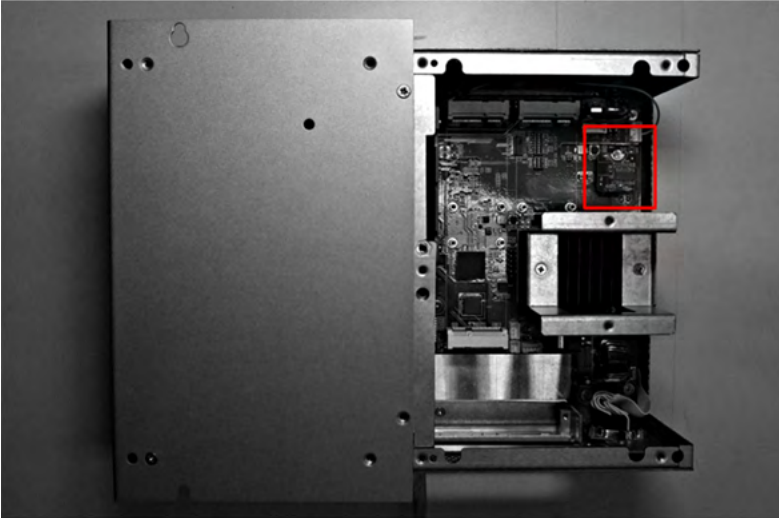
Part number	Description	PFXPU/PFXPP	PFXPL
PFXZPBTPM22	TPM 2.0 module	Yes ⁽¹⁾	Yes
NOTE: (1) Need to downgrade to TPM 1.2 module.			

Module View

Box Atom:



Box Celeron/Box Core i7:



Module Installation

Before installing or removing a mini PCIe card, shut down Windows operating system in an orderly fashion and remove the power from the device.

NOTICE

ELECTROSTATIC DISCHARGE

Take the necessary protective measures against electrostatic discharge before attempting to remove the Box cover.

Failure to follow these instructions can result in equipment damage.

⚠ CAUTION

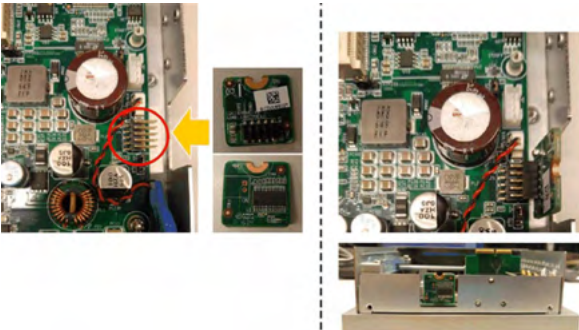
OVERTORQUE AND LOOSE HARDWARE

- Do not exert more than 0.5 Nm (4.5 lb-in) of torque when tightening the installation fastener, enclosure, accessory, or terminal block screws. Tightening the screws with excessive force can damage the installation fastener.
- When fastening or removing screws, ensure that they do not fall inside the Box chassis.

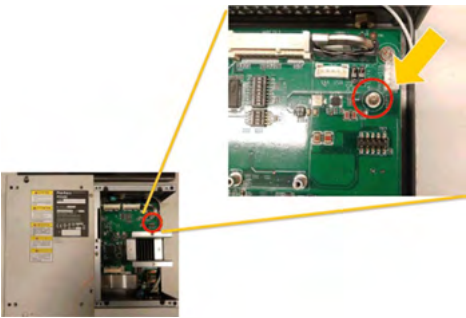

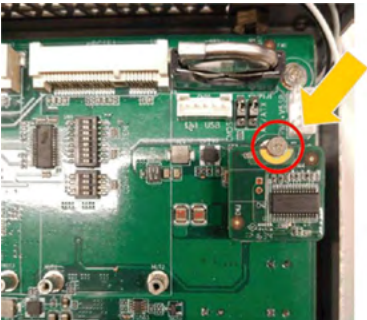
Failure to follow these instructions can result in injury or equipment damage.

NOTE: Remove the power before attempting this procedure.

The table describes how to install a TPM module of the Box Atom:

Step	Action
1	Install TPM card: 

The table describes how to install a TPM module of the Box Celeron/Core i7:

Step	Action
1	Release screw: 
2	Install TPM card:  Lock screw: 

TPM Module Compatibility Table

	TPM 1.2	TPM 2.0
BIOS support	Legacy or UEFI	UEFI
BitLocker support	Yes for legacy and Yes for UEFI	Yes

NOTE: TPM module is TPM 2.0 FW as default. It needs to downgrade to TPM 1.2 FW for PFXPU/PFXPP.

Model	Win 10	BIOS	Win 7/8.1/10 and WES7	BIOS	Downgrade tool
PFXPU/PFXPP	Yes	UEFI (updated)	Yes	Default (Legacy)	Yes
PFXPL	Yes	Default (UEFI)	No	No	Yes

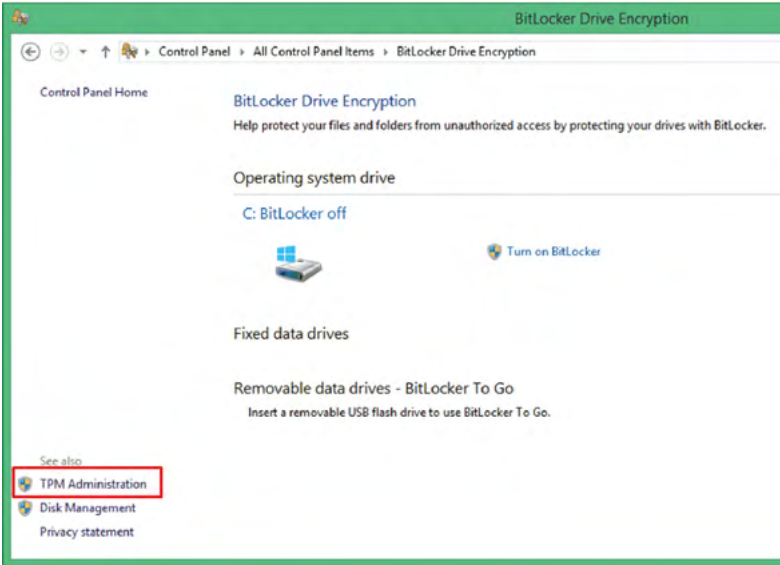
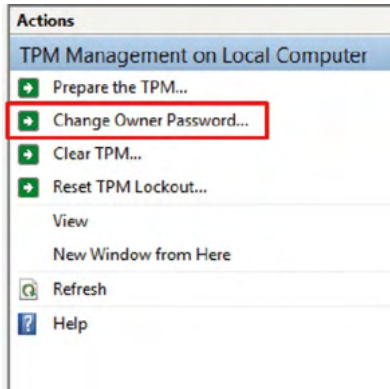
BitLocker Function

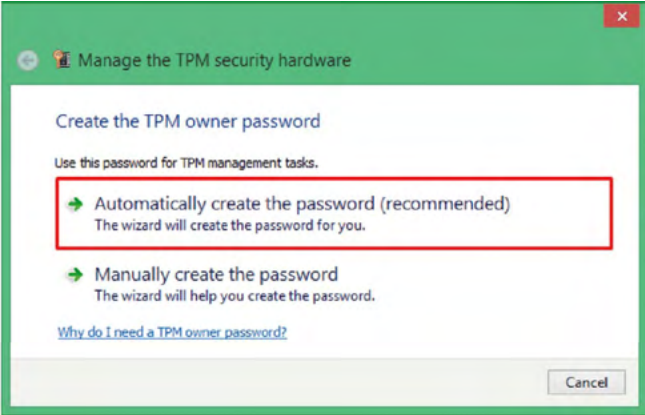
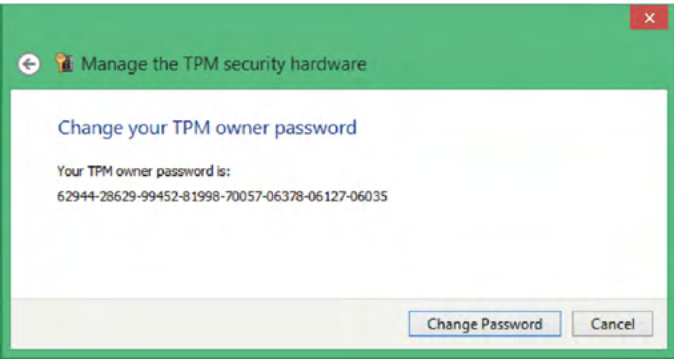
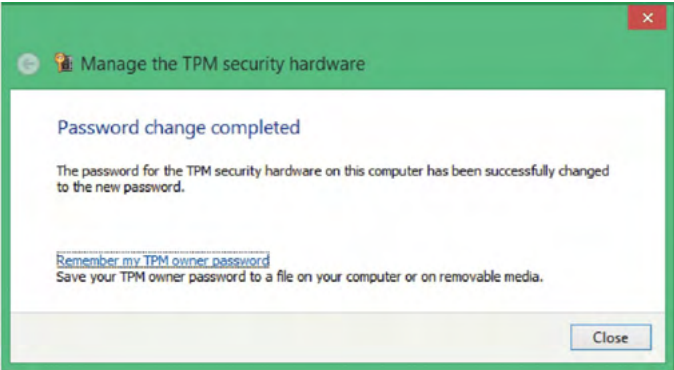
The BitLocker is a full disk encryption feature in Windows. It is designed to protect data by providing encryption for entire volumes. All the OS defaults have this function but for WES7, if `System Reserved` partition is combined with partition `C:\`, the BitLocker cannot be used to protect fixed drive.

TPM Owner Password Setting

NOTE: A keyboard is required to enter the **BitLocker** PIN during Box startup. The touch screen function is disabled during this step.

Step	Action
1	<p>Open Control Panel → BitLocker Drive Encryption.</p>  <p>The screenshot shows the Windows Control Panel window titled 'All Control Panel Items'. The breadcrumb path is 'Control Panel > All Control Panel Items'. Below the breadcrumb, there is a link 'Adjust your computer's settings'. A grid of icons represents various system settings. The 'BitLocker Drive Encryption' icon, which features a key and a shield, is highlighted with a red rectangular box. Other visible icons include Action Center, Administrative Tools, Color Management, Default Programs, Device Manager, Ease of Access Center, and Family Safety.</p>


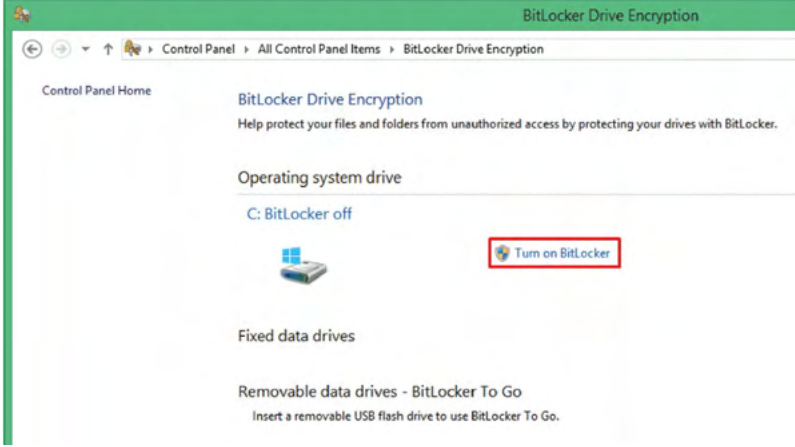
Step	Action
2	<p>Click TPM Administration to Change Owner Password.</p>  <p>The screenshot shows the Windows Control Panel window for BitLocker Drive Encryption. The breadcrumb path is 'Control Panel > All Control Panel Items > BitLocker Drive Encryption'. The main heading is 'BitLocker Drive Encryption' with the subtitle 'Help protect your files and folders from unauthorized access by protecting your drives with BitLocker.' Below this, there are sections for 'Operating system drive' (C: BitLocker off) and 'Fixed data drives'. At the bottom, under 'See also', the 'TPM Administration' link is highlighted with a red rectangular box.</p>
3	<p>Select Change Owner Password.</p>  <p>The screenshot shows the 'Actions' menu for 'TPM Management on Local Computer'. The menu items are: 'Prepare the TPM...', 'Change Owner Password...', 'Clear TPM...', 'Reset TPM Lockout...', 'View', 'New Window from Here', 'Refresh', and 'Help'. The 'Change Owner Password...' option is highlighted with a red rectangular box.</p>

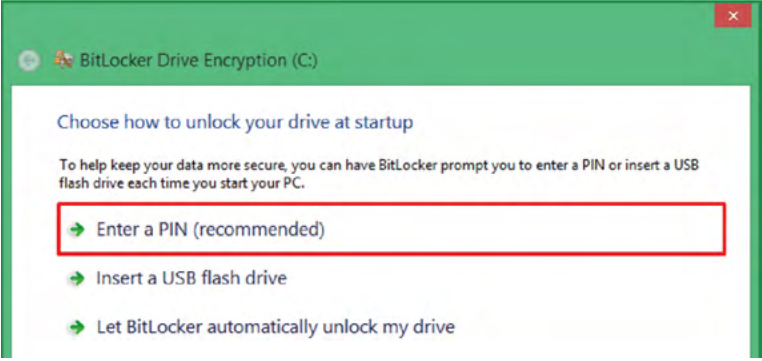
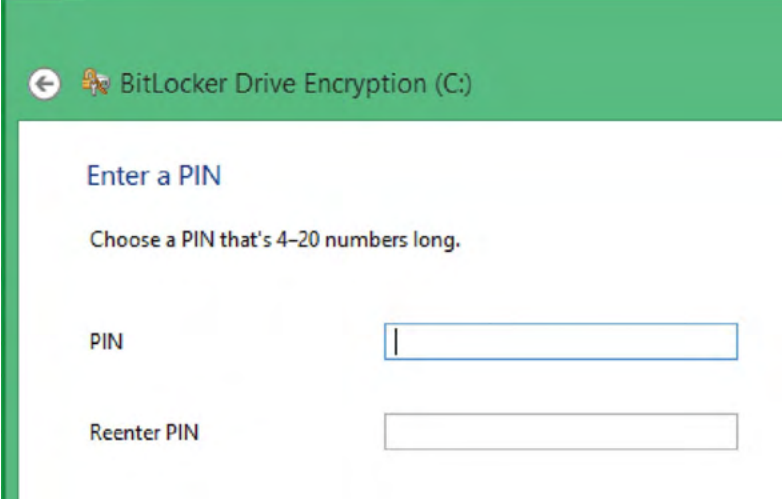
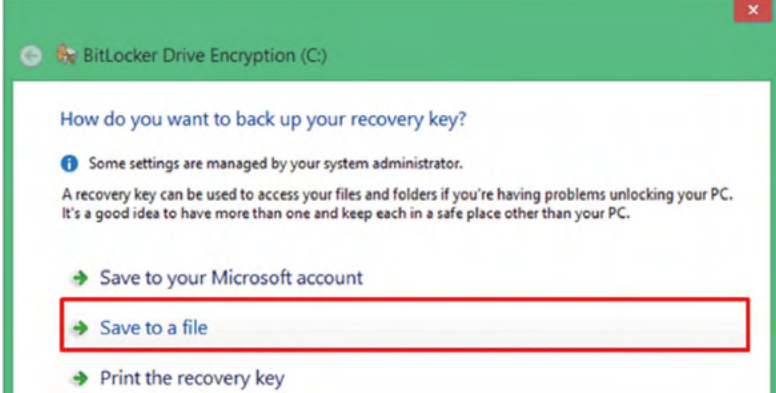
Step	Action
4	<p>Choose either Automatically create the password or Manually create the password.</p>   

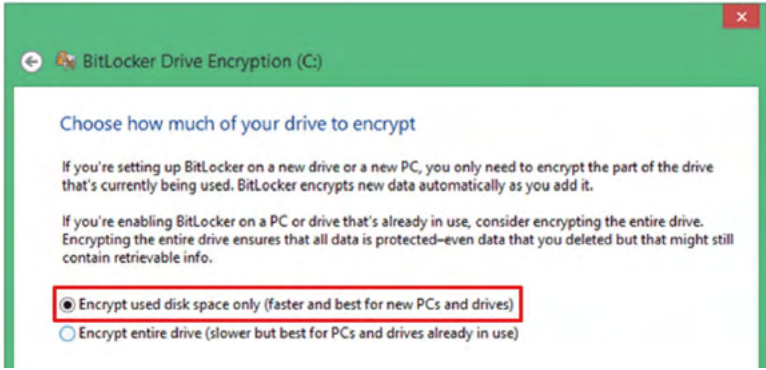
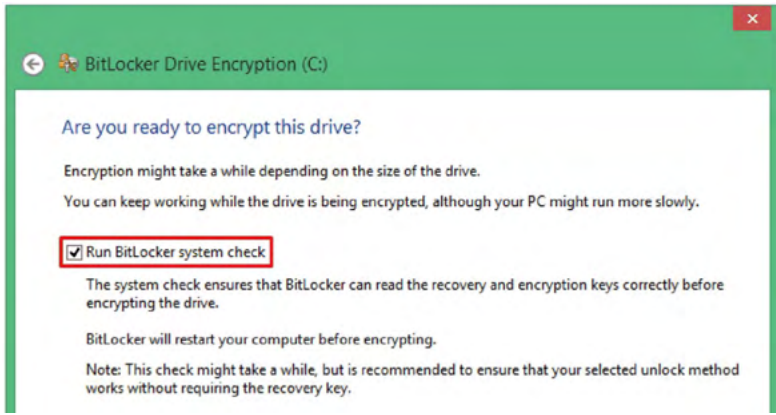


NOTE: If you enter the wrong password more than 30 times, the TPM gets locked. For support, contact your Pro-face representative.

Turn On BitLocker Setting


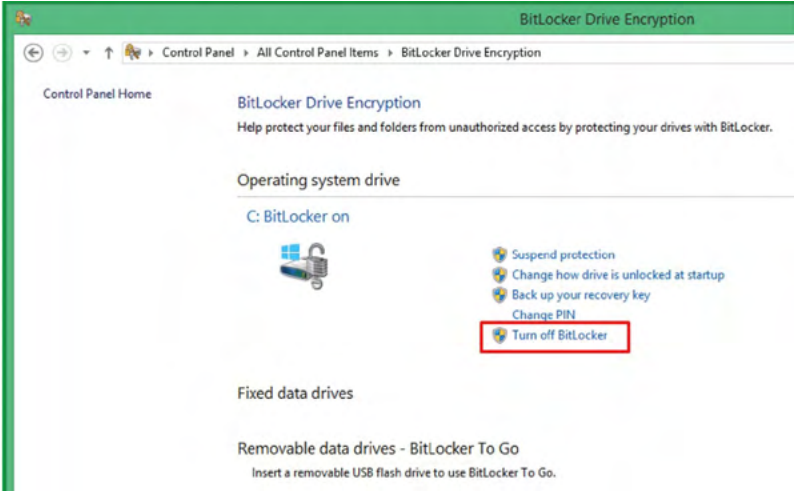
NOTE: A keyboard is required to enter the **BitLocker** PIN during Box startup. The touch screen function is disabled during this step.

Step	Action
1	<p>Open Control Panel → BitLocker Drive Encryption.</p>  <p>The screenshot shows the Windows Control Panel window titled 'All Control Panel Items'. The breadcrumb path is 'Control Panel > All Control Panel Items'. Below the title bar, there is a search bar and the text 'Adjust your computer's settings'. A grid of icons represents various system settings. The 'BitLocker Drive Encryption' icon, which features a key and a shield, is highlighted with a red rectangular box.</p>
2	<p>Click Turn on BitLocker.</p>  <p>The screenshot shows the 'BitLocker Drive Encryption' control panel window. The breadcrumb path is 'Control Panel > All Control Panel Items > BitLocker Drive Encryption'. The page title is 'BitLocker Drive Encryption' with the subtitle 'Help protect your files and folders from unauthorized access by protecting your drives with BitLocker.' Under the 'Operating system drive' section, the drive 'C:' is listed as 'BitLocker off'. A blue 'Turn on BitLocker' button is highlighted with a red rectangular box. Below this, there are sections for 'Fixed data drives' and 'Removable data drives - BitLocker To Go'.</p>

Step	Action
3	<p>Choose either Enter a PIN or Insert a USB flash drive or Let BitLocker automatically unlock my drive.</p>  <p>NOTE: The keyboard is required to enter BitLocker PIN during Box startup. The tactile function is disabled during this step.</p>
4	<p>Enter a PIN.</p> 
5	<p>Select any one of Save to your Microsoft account or Save to a file or Print the recovery key.</p> 

Step	Action
6	<p>Select either Encrypt used disk space only or Encrypt entire drive.</p> 
7	<p>Click the check box of Run BitLocker system check and select Continue.</p> 
8	<p>The figure shows the process of the Encryption.</p>  <p>Encryption is completed.</p> 

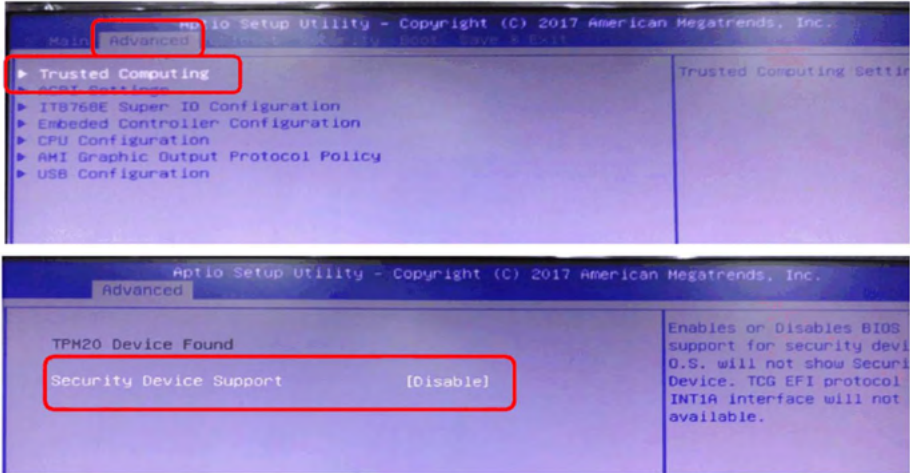

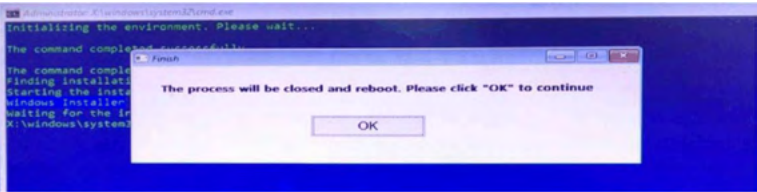
Turn Off BitLocker Setting

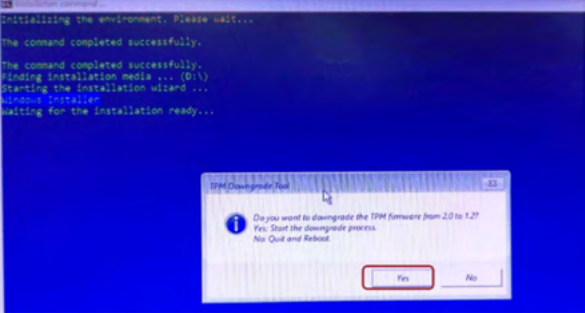
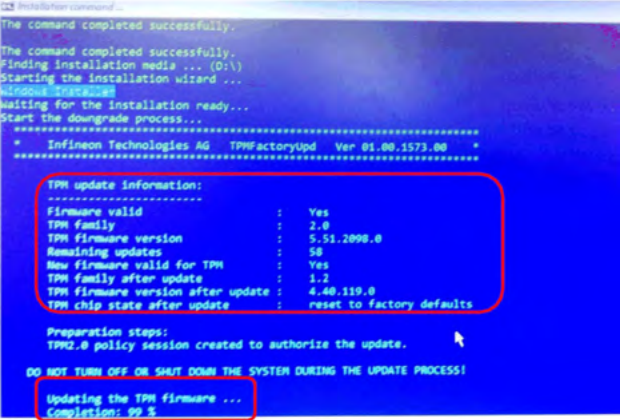
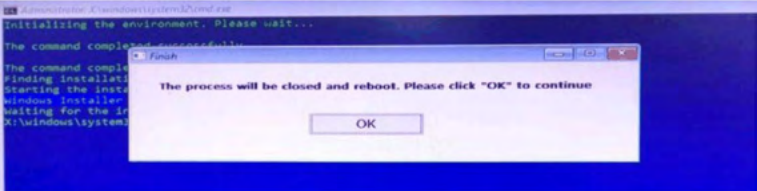
Step	Action
1	<p>Open Control Panel → BitLocker Drive Encryption.</p>  <p>The screenshot shows the Windows Control Panel window titled "All Control Panel Items". The breadcrumb path is "Control Panel > All Control Panel Items". Below the title bar, there is a section "Adjust your computer's settings" with a grid of icons. The "BitLocker Drive Encryption" icon, which features a key and a padlock, is highlighted with a red rectangular box.</p>
2	<p>Click Turn off BitLocker.</p>  <p>The screenshot shows the "BitLocker Drive Encryption" control panel window. The breadcrumb path is "Control Panel > All Control Panel Items > BitLocker Drive Encryption". The main heading is "BitLocker Drive Encryption" with the subtitle "Help protect your files and folders from unauthorized access by protecting your drives with BitLocker." Below this, there are sections for "Operating system drive" and "Fixed data drives". Under "Operating system drive", it says "C: BitLocker on" and shows a lock icon. To the right of the lock icon, there are four options: "Suspend protection", "Change how drive is unlocked at startup", "Back up your recovery key", and "Change PIN". The "Turn off BitLocker" option, which includes a padlock icon, is highlighted with a red rectangular box.</p>

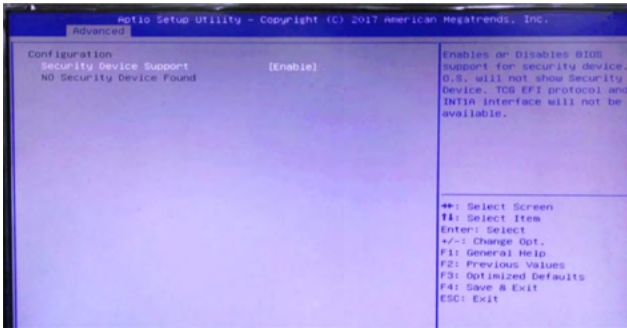
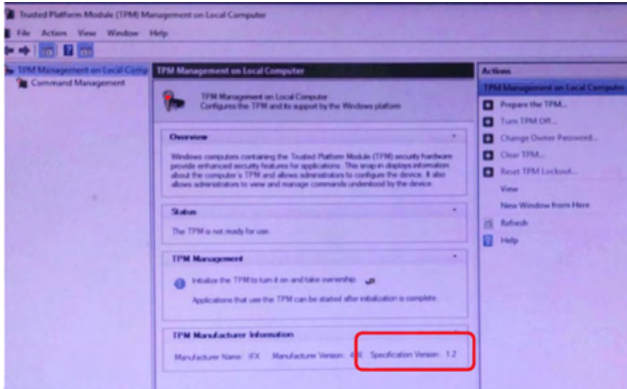
TPM Module Downgrade

The TPM module is TPM firmware as default. It needs to downgrade to TPM 1.2 firmware for PFXPU2B/PFXPP2B series.

Follow this TPM downgrade procedure to do downgrade TPM 1.2 firmware:

Step	Action
1	<p>Disable TPM in BIOS:</p> <ol style="list-style-type: none"> Go to Advanced → Trusted Computing. Disable Security Device Support. 
2	<p>Start the recovery USB memory key:</p> <ol style="list-style-type: none"> Boot up from the recovery USB memory key. Click Cancel to leave the recovery process.  <p>Start the TPM downgrade tool.</p> <p>Type Alt + T to start the TPM downgrade tool:</p> 

Step	Action
3	<p>Click Yes to start the downgrade process</p> 
4	<p>Downgrade process starts. After the process is finished, press Enter to continue:</p> 
5	<p>Click OK to reboot:</p> 

Step	Action
6	<p>Enable TPM in BIOS:</p> <ol style="list-style-type: none"> Go to Advanced → Trusted Computing. Enable Security Device Support.  <p>The screenshot shows the 'Advanced' tab of the BIOS Setup Utility. Under the 'Configuration' section, 'Security Device Support' is set to '[Enable]'. A note on the right states: 'Enables or Disables BIOS support for security device. BIOS will not show Security Device, TCS EFI protocol and INT1A interface will not be available.' A legend at the bottom right lists navigation keys: F1: Select Screen, F2: Select Item, Enter: Select, +/-: Change Opt., F1: General Help, F2: Previous Values, F3: Optimized Defaults, F4: Save & Exit, ESC: Exit.</p>
7	<p>Check the TPM version in Windows:</p> <ul style="list-style-type: none"> Go to Control Panel → BitLocker Drive Encryption → TPM Administrator. Check the TPM version is 1.2.  <p>The screenshot shows the 'TPM Management on Local Computer' window. Under the 'TPM Manufacturer Information' section, 'Specification Version' is highlighted with a red box and shows the value '1.2'. Other information includes 'Manufacturer Name: INF' and 'Manufacturer Version: 4.0'.</p>

Chapter 10

System Monitor

Subject of this Chapter

This chapter describes the system monitor features of the Box.

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
System Monitor Interface	276
Device Management - Monitoring Rules	281
Account Setting - System Setting	300
IIoT Monitor	307

System Monitor Interface

Overview

The **System Monitor** 3.0 interface provides remote monitoring, a feature that helps you access multiple clients through a single console for remote device management. The **System Monitor** immediately recognizes equipment and provides real-time equipment maintenance, which improves system stability and reliability.

Remote Monitoring monitors system status of remote devices. The monitored items include hard disk temperature, hard drive health, network connection, CPU temperature, system voltages, system fan status, and UPS status.

Remote Monitoring also provides support for function logs so that managers can regularly check the status of their remote devices.

The **System Monitor** sends notification and makes an entry in the event log.

NOTE: When configuring the **System Monitor**, it is not possible to create a group/device as the virtual keyboard is not accessible from configuration. The workaround consists of plugging in a physical keyboard.

System Monitor Requirements

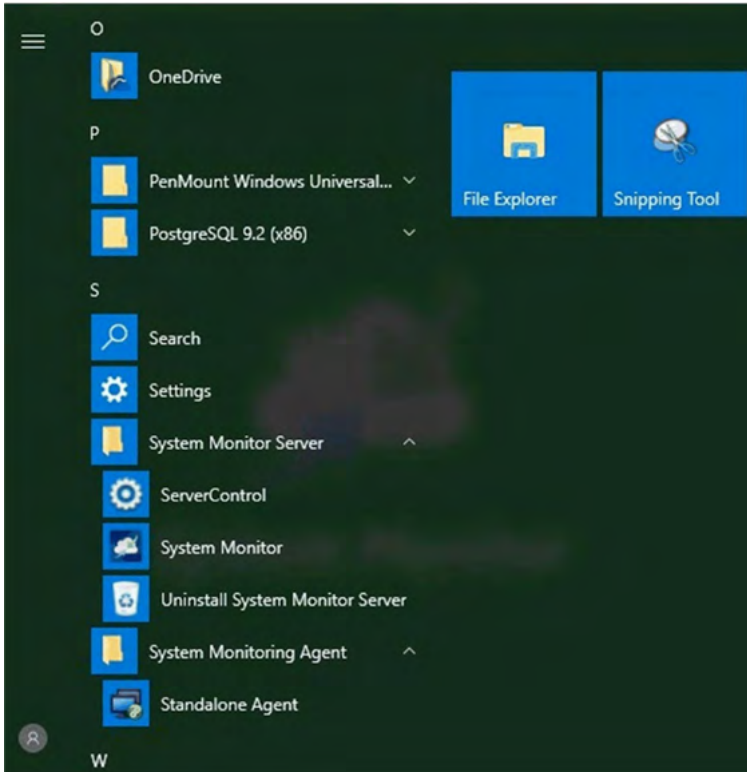
The table describes the software requirements:

Description	Software
Framework	Microsoft.NET Framework version 3.5 or higher
Driver	Software 4.0 API

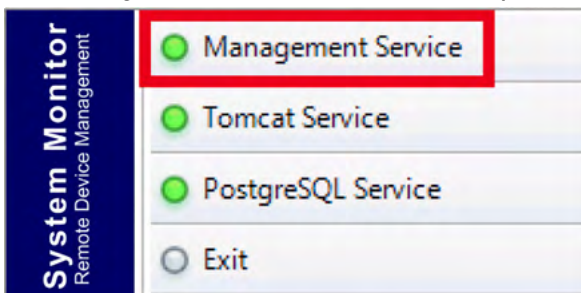
System Monitor Console

The **System Monitor** console acts as a server for the clients. Devices that run on the **System Monitor** console display the health and status information from the **System Monitor** clients. The console has to be made available by the clients over a network.

Launch the system tray of **ServerControl** from Windows **Start** → **Programs** and right-click to launch **ServerControl** menu from tray icon:



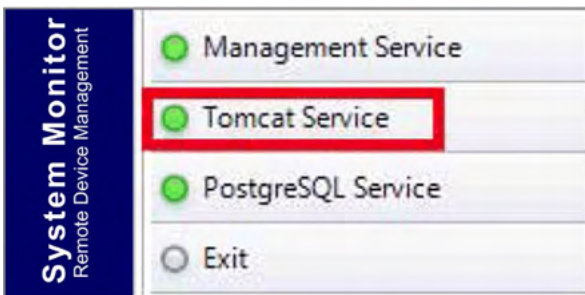
Click **Management Service** to start/stop main **System Monitor** management service:



Tomcat Service

Tomcat is an open-source Web server and servlet container. Tomcat implements several Java EE specifications including Java servlet, JavaServer pages (JSP), Java EL, and WebSocket, and provides a Java HTTP Web server environment for Java code to run in.

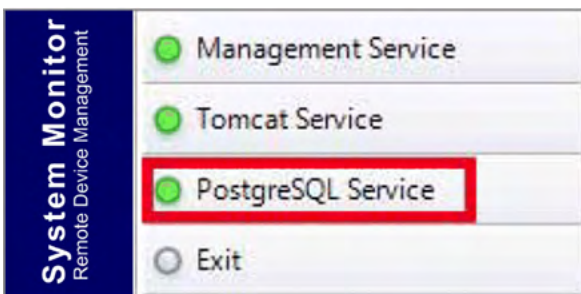
Click **Tomcat Service** to start/stop **System Monitor** Web service:



PostgreSQL Service

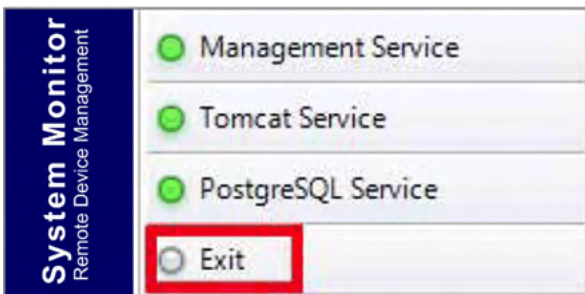
PostgreSQL is an object-relational database management system (ORDBMS). As a database server, its function is to store data and retrieve it later, as requested by other software applications running on another computer across a network and the Internet. It can handle workloads ranging large internet-facing applications with many concurrent users. PostgreSQL provides replication of the database itself for availability and scalability.

Click **PostgreSQL Service** to start/stop **System Monitor** database service:



Exit

Click **Exit** to terminate server management console from tray icon and all **System Monitor** services are still running in the background. You can restart console from Windows/Programs menu:



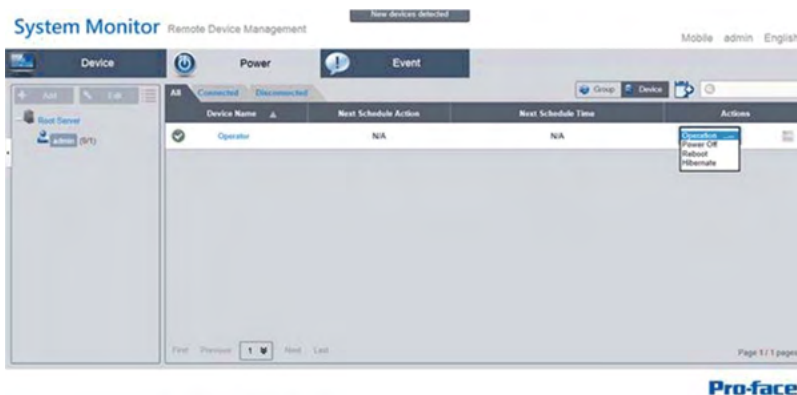
Remote Manage Devices Any Time, Any Where

System Monitor is a **Console-Server-Agent** web-based structure for cloud management. Agent here refers to Box devices, and server refers to the server directly in contact with the agent. The server can be a physical entity located in a central control room, or a virtual host set up in a cloud. Console refers to a web-based interface that connects to the server and communicates with the agent through the server. Administrators can perform equipment status and maintenance checks on **System Monitor** console through an Internet browser at any time, from anywhere, using any connected device. The server-agent connection fit the MQTT communication protocol. This improves connection security and stability, and also decreases development time for **System Monitor** integration. The console-server-agent web-based structure not only lowers the difficulty of setting up **System Monitor** network environments when provisioning, but also provides a distributed connectivity structure that solves the challenges encountered with large-scale or multi-site device management. **System Monitor** is a real-time management platform that breaks geographical limitations. Administrators can manage all of their devices by simply using their PCs, smartphones, and tablets.

NOTE: MQTT (formerly message queue telemetry transport) is a publish-subscribe based messaging protocol for use on top of the TCP/IP protocol.

Power Management

Select the action from drop-down menu of each device/group list item to power off, reboot and hibernate device.



Seamless HW/SW Monitoring for Complete Protection

In order to ensure device stability, **System Monitor** actively monitors device temperatures, voltages, and the states of hard disks and other hardware. In addition to hardware monitoring functions, **System Monitor** has a software monitoring function to oversee program status. Active alerts are sent out if any abnormalities are observed, and **System Monitor** can execute related actions according to user settings, like stopping or restarting processes, which further ensure normal device operation. **System Monitor** provides a comprehensive, seamless, device monitor and control system that includes both hardware and software.

KVM Feature

The **System Monitor** features a remote KVM (keyboard, video, and mouse) and allow remote diagnosis and recovery in any situation. The time saving on trouble shooting with real-time remote monitoring and proactive alarm notifications ensure continued system health.



User-Friendly Map-View Interface

Taking advantage of web-based features, **System Monitor** provides map-view interface and leverages Google and Baidu maps to help administrators locate and manage their devices more easily. In addition to the maps, **System Monitor** also provides for building diagrams to help pinpoint device locations in offices, factories, or wherever. **System Monitor** provides a user-friendly interface in an overall easy-to-use environment.

NOTE: Baidu maps or Beidu maps is a Chinese online mapping service.

System Monitor Client (Desktop)


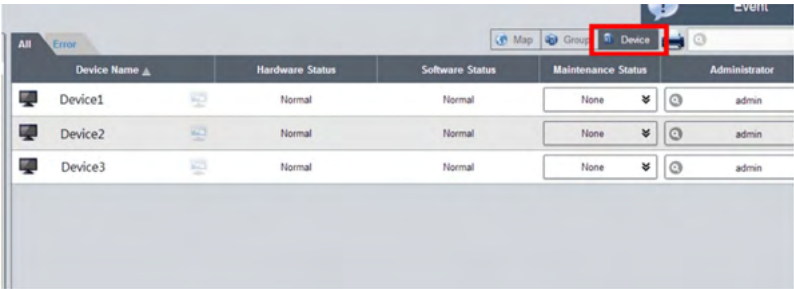
This procedure describes the User Login/Logout interface:

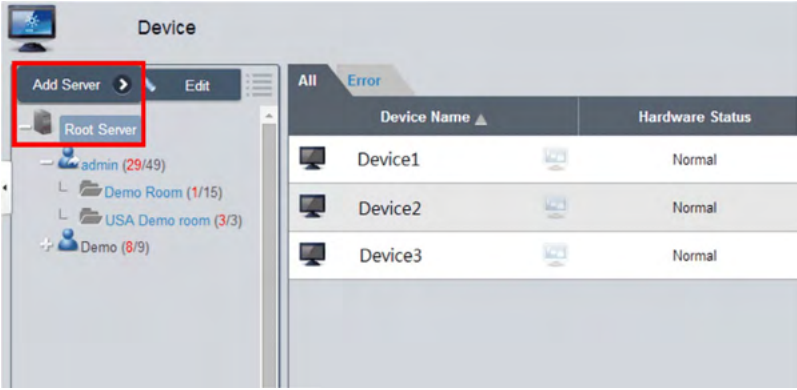


Step	Description
1	<p>The System Monitor supports mainstream browsers like Chrome, Firefox, Internet Explorer and Safari. The portal page supports multi-language and auto-detects the language currently used by browsers for default displaying. You can select the language from the menu at top-right corner to change manually:</p>  <p>User Log In</p> <ul style="list-style-type: none"> You can input valid user name, password, and click Login to verify and enter main management page (by default the user is <code>admin</code> and password <code>admin</code>). Check Auto Login to allow users to cache login information and auto login each time. <p>NOTE: For security concerns, do not check this option if you are using a public PC.</p> <p>If you forget your password, click Forgot Password. Put the registered user email in the prompt dialog after it has auto resent the password to your email.</p>
2	<p>Changing Password for First log in: For the first successful login, new user can change their password or bypass it:</p> 
3	<p>User Log Out Click User Log Out from the right corner menu to check out the system.</p>

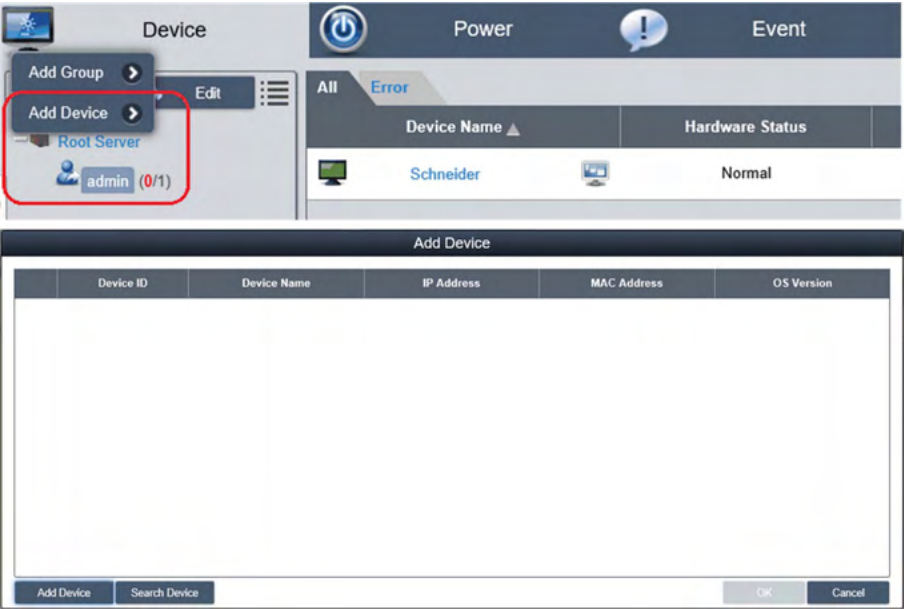
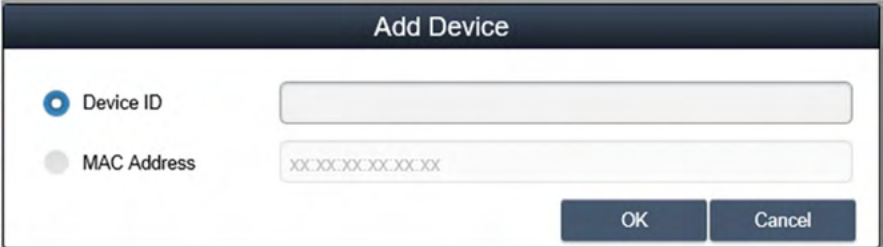
Device Management - Monitoring Rules


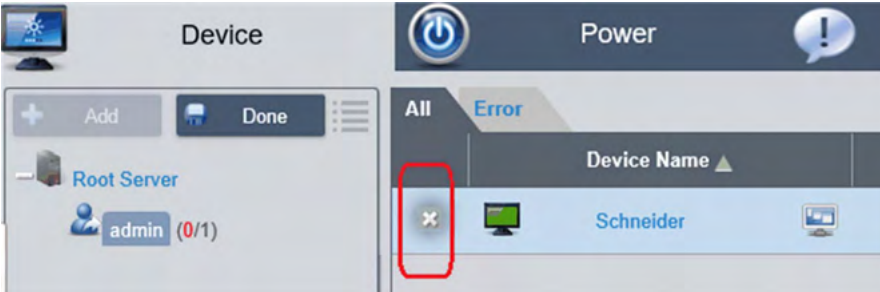
Device Management


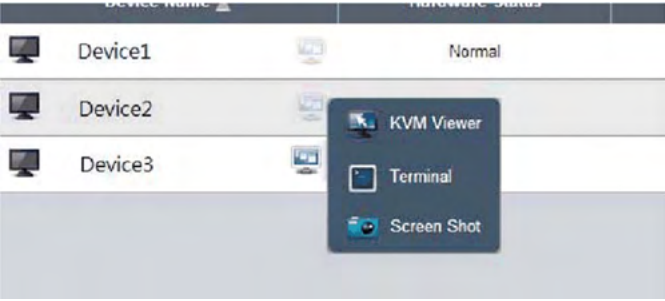
This procedure describes how to use the **Device Management** user interface:

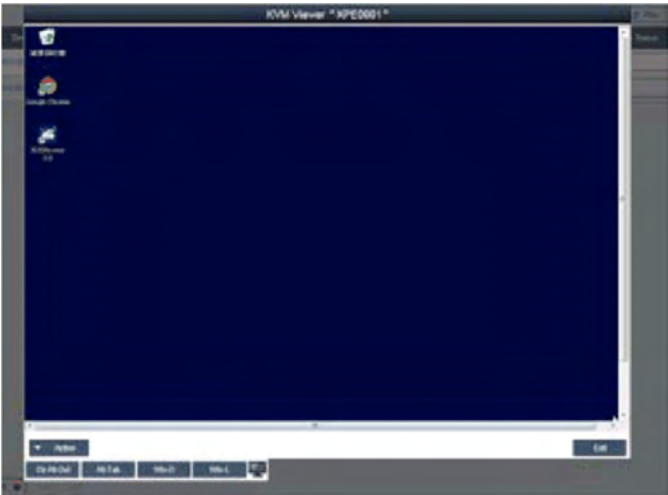
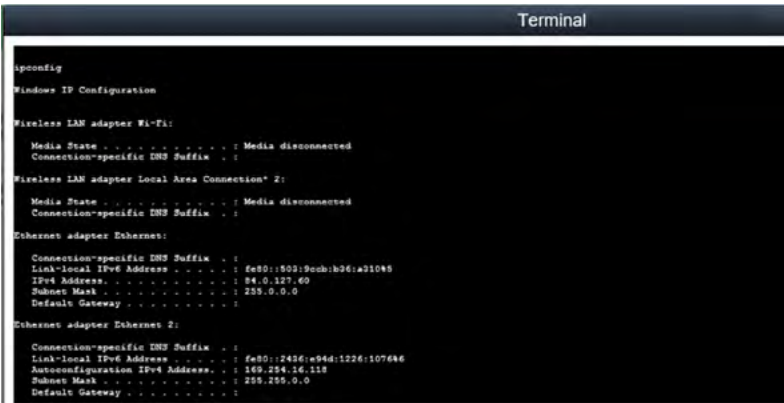
Step	Description																				
<p>1</p>	<p>Device management</p> <ul style="list-style-type: none"> • After user login, Device is the default page. • Device management page is composed of a system hierarchy tree (left-side) and device list (right-side). • Device management provides three levels of management view: Device List, Group List, and Map View. • System hierarchy tree includes server, account, and group node for device/group list mode as well as location, layout, and device node for map view mode. Each node supports corresponding operations (add/delete/edit) according to node attributes.  <p>The screenshot shows the 'Device' management page. On the left, there is a system hierarchy tree starting with 'Root Server'. Underneath, there are nodes for 'admin (29/49)', 'Demo Room (1/15)', 'USA Demo room (3/3)', and 'Demo (8/9)'. On the right, there is a list of devices: 'Device1', 'Device2', and 'Device3'. The interface includes 'Add' and 'Edit' buttons at the top left of the device list area.</p>																				
<p>2</p>	<p>View mode – Device status list:</p>  <p>The screenshot shows the 'Device' status list view. At the top, there are tabs for 'All' and 'Error', and a 'Device' tab is highlighted with a red box. Below the tabs is a table with the following columns: 'Device Name', 'Hardware Status', 'Software Status', 'Maintenance Status', and 'Administrator'. The table contains three rows of data:</p> <table border="1"> <thead> <tr> <th>Device Name</th> <th>Hardware Status</th> <th>Software Status</th> <th>Maintenance Status</th> <th>Administrator</th> </tr> </thead> <tbody> <tr> <td>Device1</td> <td>Normal</td> <td>Normal</td> <td>None</td> <td>admin</td> </tr> <tr> <td>Device2</td> <td>Normal</td> <td>Normal</td> <td>None</td> <td>admin</td> </tr> <tr> <td>Device3</td> <td>Normal</td> <td>Normal</td> <td>None</td> <td>admin</td> </tr> </tbody> </table>	Device Name	Hardware Status	Software Status	Maintenance Status	Administrator	Device1	Normal	Normal	None	admin	Device2	Normal	Normal	None	admin	Device3	Normal	Normal	None	admin
Device Name	Hardware Status	Software Status	Maintenance Status	Administrator																	
Device1	Normal	Normal	None	admin																	
Device2	Normal	Normal	None	admin																	
Device3	Normal	Normal	None	admin																	

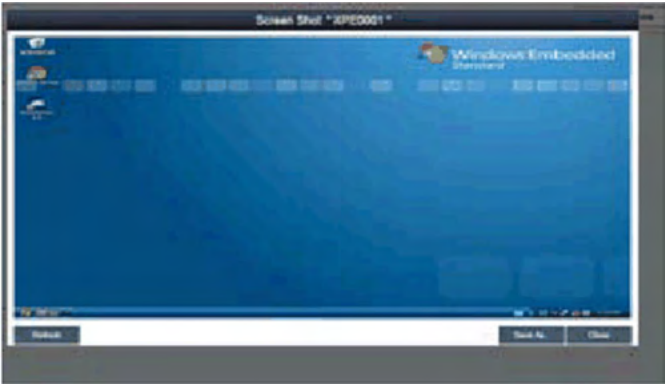
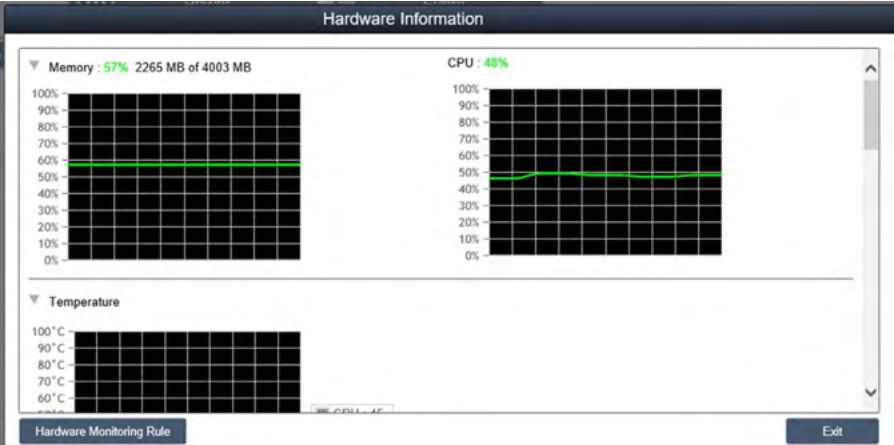
Step	Description
<p>3</p>	<p>Add/Delete/Edit device server Add device server: Select on one of server nodes and click Add to the pop-up menu option:</p>  <p>Click Add Server to pop up the Device Server dialog for new subserver registering.</p> <p>Delete device server: Click Edit to switch to edit mode and click the icon X to delete this server node.</p> <p>Edit device server: Click Edit to switch to edit mode and select one of the server nodes. You can remove and edit this server node.</p>
<p>4</p>	<p>Add/Delete/Edit device group Add device group: Select one user account and click Add to the pop-up menu option. Click Add Group to pop up Device Group dialog for new group addition:</p> 
<p>5</p>	<p>Delete /Edit device group Delete /Edit device group: Click Edit to switch to edit mode and select one of the group nodes. You can remove and edit this group node:</p> 

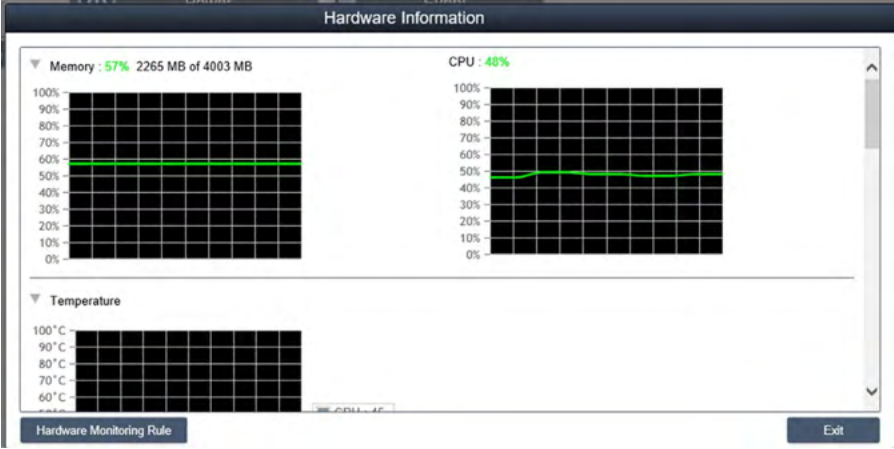
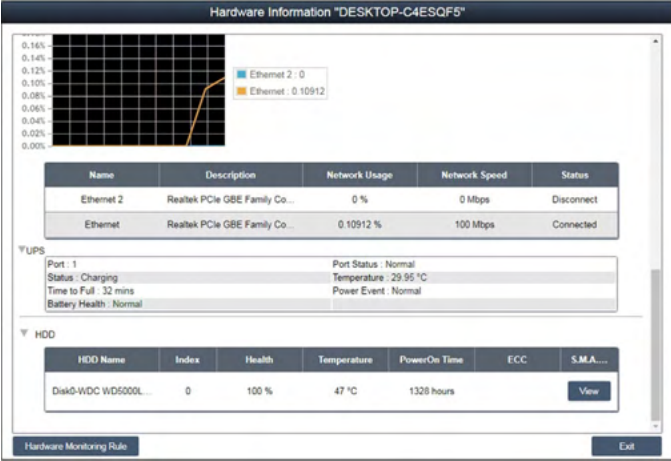
Step	Description														
6	<p>Add/Delete/Edit device</p> <p>Add device: Select one of the user accounts or groups and click Add to the pop-up menu option. Click Add Device to the pop-up dialog for new device addition:</p>  <p>The screenshot shows a web interface with a top navigation bar containing 'Device', 'Power', and 'Event' tabs. Under the 'Device' tab, there is a sub-menu with 'Add Group', 'Add Device', 'Root Server', and 'admin (0/1)'. The 'Add Device' option is circled in red. Below this, a table displays device information:</p> <table border="1" data-bbox="637 363 1236 498"> <thead> <tr> <th>Device Name</th> <th>Hardware Status</th> </tr> </thead> <tbody> <tr> <td>Schneider</td> <td>Normal</td> </tr> </tbody> </table> <p>Below the table, there is an 'Add Device' dialog box with a table for adding new devices:</p> <table border="1" data-bbox="330 517 1236 890"> <thead> <tr> <th>Device ID</th> <th>Device Name</th> <th>IP Address</th> <th>MAC Address</th> <th>OS Version</th> </tr> </thead> <tbody> <tr> <td colspan="5" style="height: 150px;"> </td> </tr> </tbody> </table> <p>Buttons for 'Add Device', 'Search Device', 'OK', and 'Cancel' are visible at the bottom of the dialog.</p>	Device Name	Hardware Status	Schneider	Normal	Device ID	Device Name	IP Address	MAC Address	OS Version					
Device Name	Hardware Status														
Schneider	Normal														
Device ID	Device Name	IP Address	MAC Address	OS Version											
7	<p>Manual add</p> <p>Click Add Device to pop up the Add Device dialog to add a device manually. You can input known device ID or MAC addresses that have already registered to the server and assign a current account or group. If the device does not exist, you can also add a device directly:</p>  <p>The 'Add Device' dialog box has a title bar and two radio button options: 'Device ID' (selected) and 'MAC Address'. The 'Device ID' field is empty, and the 'MAC Address' field contains 'xx:xx:xx:xx:xx:xx'. 'OK' and 'Cancel' buttons are at the bottom right.</p>														

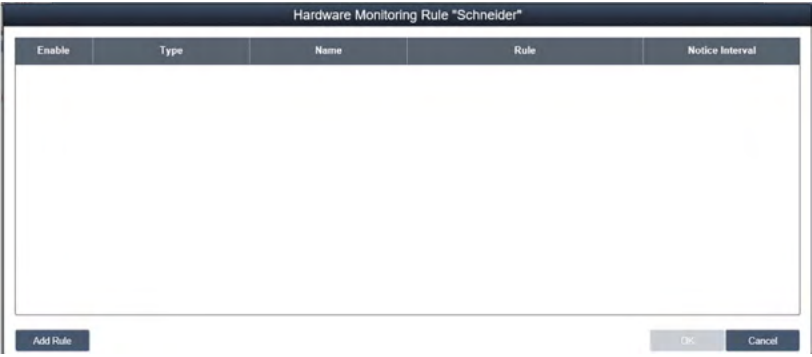
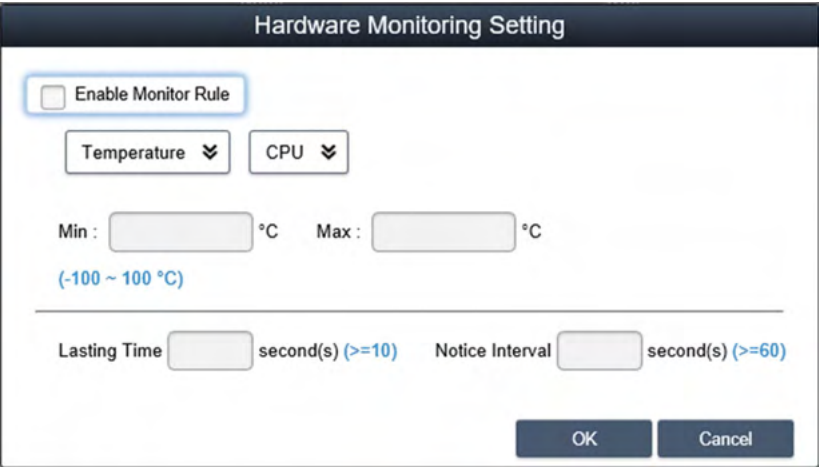
Step	Description
8	<p>Search device Click Search Device to pop up the Device dialog for advanced device smart search. The system auto-discovers both connected and unassigned devices located at the same local area network as the client user:</p> 
9	<p>Delete device Click Edit to switch to edit mode. You can remove and edit devices on the device list in this mode. Click the X icon for the selected device row and confirm the device warning removal:</p> 

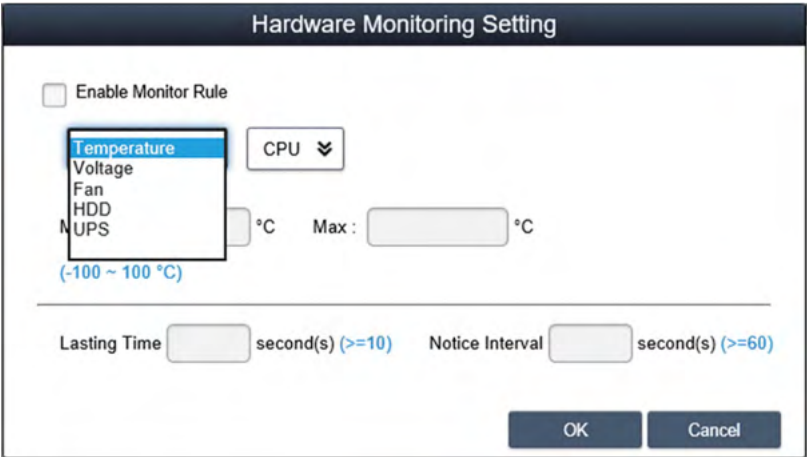
Step	Description
10	<p>Edit device Click Edit to switch to edit mode. You can remove and edit devices of the device list in this mode. Click selected device name to pop up the Device dialog for editing:</p> 
11	<p>Remote control – KVM viewer When a device has been connected, the remote control icon shows on the right side of the device name. Click the icon for advanced controls including KVM (Keyboard Video Mouse) viewer, terminal, and screen shot:</p> 

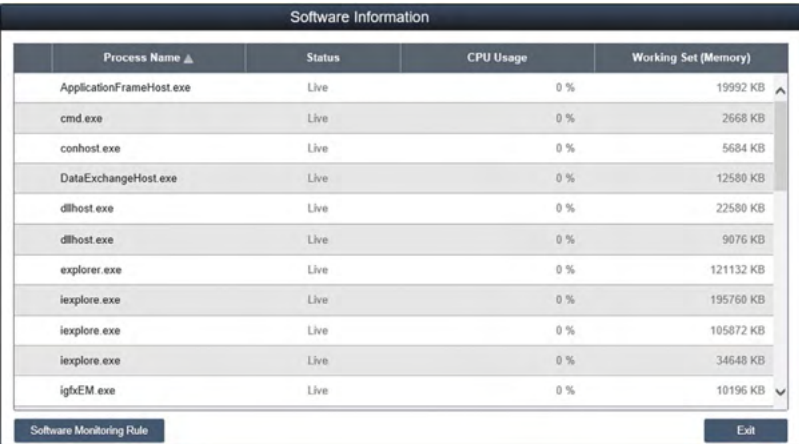
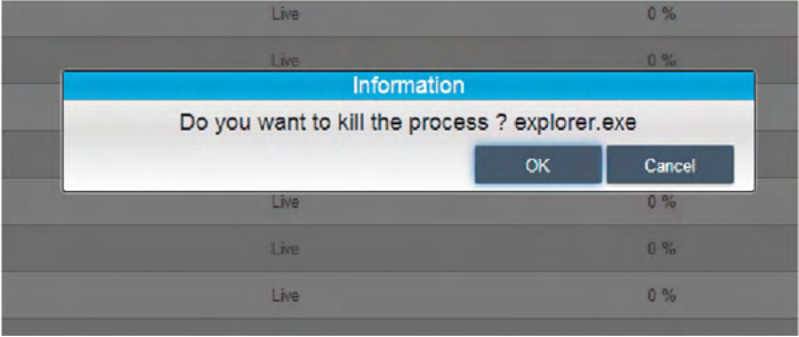

Step	Description
12	<p>KVM viewer Click the icon from the remote control menu to connect to the device for KVM control:</p>  <p>NOTE: you can select KVM connection method on the device agent side. System default is System Monitoring KVM (Ultra VNC), you can select other already-installed VNC, or disable this function for security concerns.</p>
13	<p>Remote control – Terminal Click the icon from the remote control menu to connect to the device for terminal command-line control:</p>  <pre> Terminal ipconfig Windows IP Configuration Wireless LAN adapter Wi-Fi: Media State : Media disconnected Connection-specific DNS Suffix . : Wireless LAN adapter Local Area Connection* 2: Media State : Media disconnected Connection-specific DNS Suffix . : Ethernet adapter Ethernet: Connection-specific DNS Suffix . : Link-local IPv6 Address : fe80::503:9c6b:b36:a31045 IPv4 Address. : 84.0.127.60 Subnet Mask : 255.0.0.0 Default Gateway : Ethernet adapter Ethernet 2: Connection-specific DNS Suffix . : Link-local IPv6 Address : fe80::2426:e94d:1226:107646 Autoconfiguration IPv4 Address. . : 169.254.16.115 Subnet Mask : 255.255.0.0 Default Gateway : </pre>

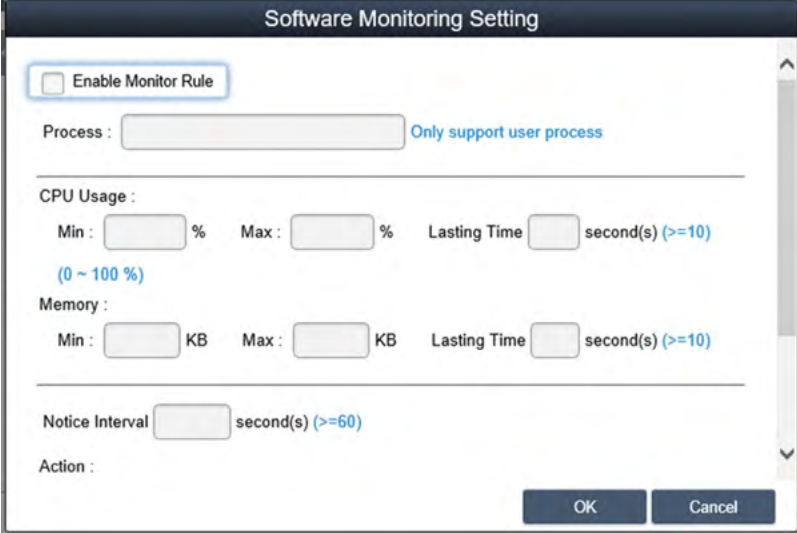
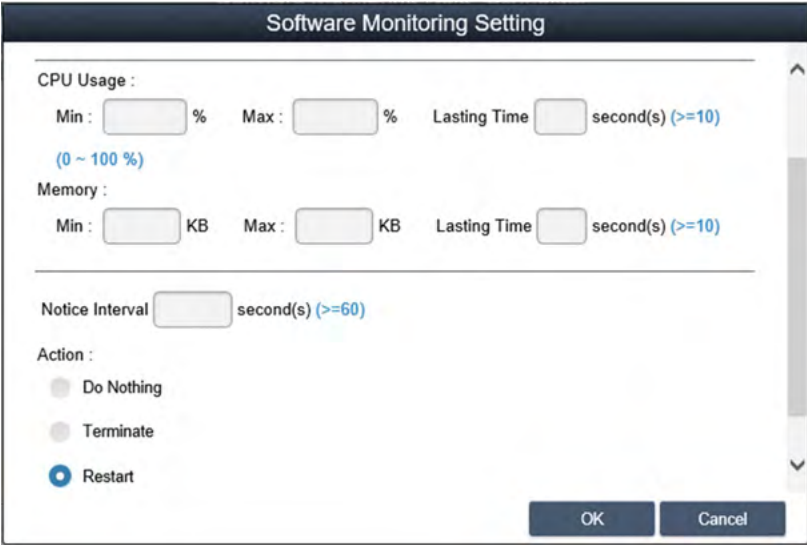
Step	Description
14	<p>Remote control – Screen shot</p> <p>Click the icon from the remote control menu to snapshot the desktop screen of the remote device and save it on the local client side:</p> 
15	<p>Hardware monitoring status</p> <p>Real-time monitoring chart: Click the field Hardware Status of the device list item to display graphically hardware real-time parameters (memory, CPU usage, temperature, and HDD health status). Click the parameter name to disable/enable displaying of the parameter curve:</p> 

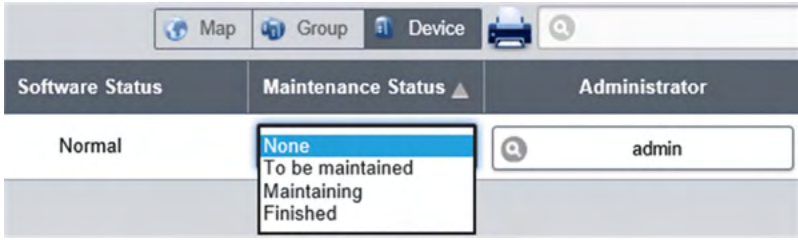
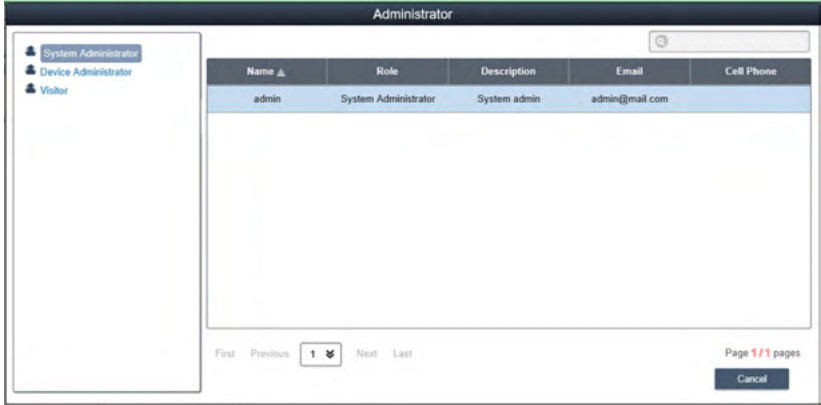
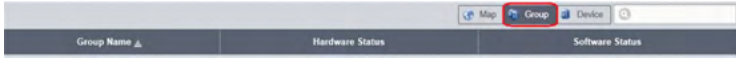
Step	Description																																							
16	<p>Hardware monitoring fan status</p> <p>If the fan kit is not installed or the fan rpm is 0 a message will notify: <code>fan kit not installed</code> or <code>defective</code>. To get notification about status of the system fan you need to set the appropriate rules, see step Hardware monitoring rules:</p>  <p>The screenshot shows the 'Hardware Information' window. It displays two line graphs: Memory usage at 57% (2265 MB of 4003 MB) and CPU usage at 48%. Below these is a 'Temperature' section with a grid for monitoring. At the bottom, there are buttons for 'Hardware Monitoring Rule' and 'Exit'.</p>																																							
17	<p>Hardware monitoring UPS health status</p> <p>If the UPS kit is installed a message will notify the health status of the battery: <code>fHealth status of the battery : Battery OK : Green color</code>. To get notification about status of the system fan you need to set the appropriate rules, see next step:</p>  <p>The screenshot shows the 'Hardware Information' window for 'DESKTOP-C4ESQF5'. It features a network usage graph and a table of network adapters. Below the table is the 'UPS' section showing 'Port 1' with 'Status: Charging', 'Time to Full: 32 mins', and 'Battery Health: Normal'. The 'HDD' section shows a table with columns for Name, Index, Health, Temperature, Power-On Time, ECC, and S.M.A.R.T. A 'View' button is present for the HDD entry. Buttons for 'Hardware Monitoring Rule' and 'Exit' are at the bottom.</p> <table border="1" data-bbox="340 1087 917 1164"> <thead> <tr> <th>Name</th> <th>Description</th> <th>Network Usage</th> <th>Network Speed</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td>Ethernet 2</td> <td>Realtek PCIe GBE Family Co...</td> <td>0 %</td> <td>0 Mbps</td> <td>Disconnect</td> </tr> <tr> <td>Ethernet</td> <td>Realtek PCIe GBE Family Co...</td> <td>0.10912 %</td> <td>100 Mbps</td> <td>Connected</td> </tr> </tbody> </table> <table border="1" data-bbox="340 1174 917 1238"> <thead> <tr> <th colspan="2">UPS</th> </tr> </thead> <tbody> <tr> <td>Port: 1</td> <td>Port Status: Normal</td> </tr> <tr> <td>Status: Charging</td> <td>Temperature: 29.95 °C</td> </tr> <tr> <td>Time to Full: 32 mins</td> <td>Power Event: Normal</td> </tr> <tr> <td>Battery Health: Normal</td> <td></td> </tr> </tbody> </table> <table border="1" data-bbox="340 1248 917 1335"> <thead> <tr> <th>HDD Name</th> <th>Index</th> <th>Health</th> <th>Temperature</th> <th>Power-On Time</th> <th>ECC</th> <th>S.M.A.R.T.</th> </tr> </thead> <tbody> <tr> <td>Disk0-WDC WD5000L...</td> <td>0</td> <td>100 %</td> <td>47 °C</td> <td>1328 hours</td> <td></td> <td>View</td> </tr> </tbody> </table>	Name	Description	Network Usage	Network Speed	Status	Ethernet 2	Realtek PCIe GBE Family Co...	0 %	0 Mbps	Disconnect	Ethernet	Realtek PCIe GBE Family Co...	0.10912 %	100 Mbps	Connected	UPS		Port: 1	Port Status: Normal	Status: Charging	Temperature: 29.95 °C	Time to Full: 32 mins	Power Event: Normal	Battery Health: Normal		HDD Name	Index	Health	Temperature	Power-On Time	ECC	S.M.A.R.T.	Disk0-WDC WD5000L...	0	100 %	47 °C	1328 hours		View
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Step	Description
18	<p>Hardware monitoring rules</p> <p>Click the button Hardware Monitoring Rule to pop up the hardware monitoring dialog. The dialog lists current monitoring rules for hardware parameters includes CPU, voltage, HDD, and so on:</p> 
19	<p>Add rules</p> <p>Click the button Add Rules button to add a new rule for hardware monitoring. You can select the type of monitoring hardware from the menu, input threshold values for the corresponding parameter, the last time in seconds for reaching that threshold and a notice interval for 2 contiguous events. Before clicking OK, you can check the option Enable Monitor Rule to enable/disable this new rule:</p> 

Step	Description
20	<p>Edit rules Click a row in the Hardware Monitoring Rule box to pop up the Hardware Monitoring Setting dialog box:</p>  <p>Delete rules: Click the X icon on the left side of the schedule item to delete the schedule.</p> <p>Enable/Disable schedule: Check the enable check box in the schedule row to enable/disable the schedule.</p>

Step	Description
21	<p>Software monitoring status Real-time process list: Click the Software Status field in the device list to display the status list for active real-time software (name, status, CPU usage, and memory):</p>  <p>Click the process name to pop up the confirm dialog for killing a specified process, after confirming, you can kill and force the process to terminate:</p> 
22	<p>Software monitoring rules Click the button Software Monitoring Rules to pop up the dialog for set software monitoring rule. The dialog lists current monitoring rules for software processes:</p> 

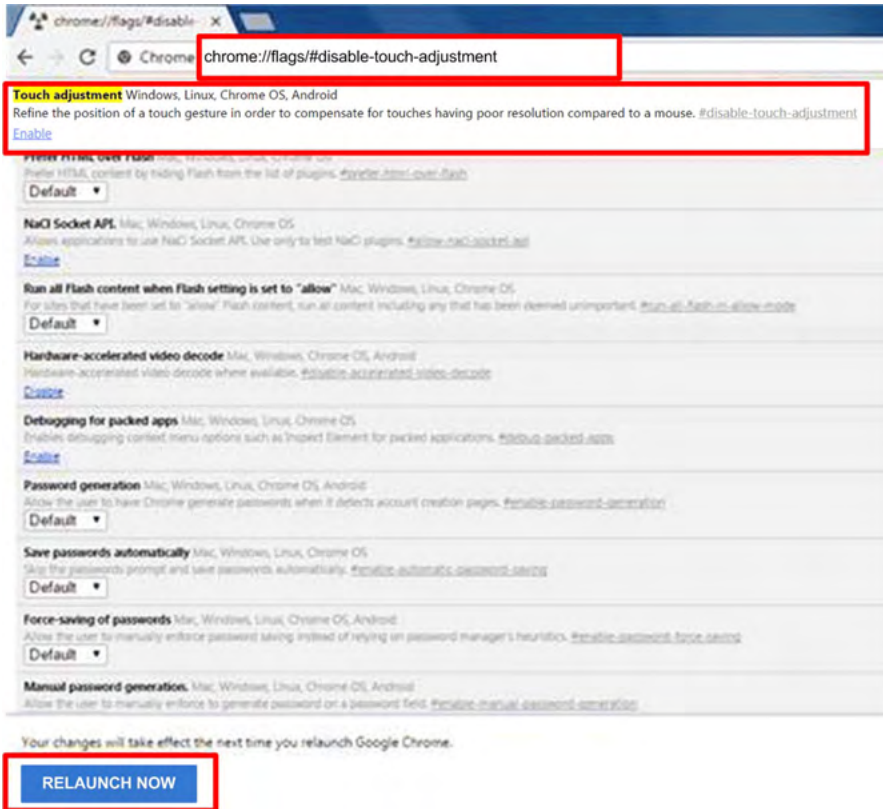
Step	Description
23	<p>Add rules Click the button Add Rules to add a new rule for software monitoring. You can input the process name that they want to monitor, the threshold values of the CPU and memory, the last time in seconds for reaching the threshold, and the notice interval for 2 contiguous events and corresponding action. Before clicking the OK button to add the rule, you can check the option Enable Monitor Rule to enable/disable this new added rule:</p>  <p>NOTE: The software monitoring can only monitor and execute actions for the user process.</p>
24	<p>Edit rules Click one of the fields to pop up the Software Monitoring Setting dialog for editing:</p>  <p>Delete rules: Click the icon X on the left side of the schedule item to delete the schedule.</p> <p>Enable/Disable schedule: Check the enable check box in the schedule row to enable/disable the schedule.</p>

Step	Description
25	<p>Maintenance status You can modify the maintenance status (none / to be maintained / maintaining / finished) from the menu for each device:</p> 
26	<p>Devices administrator Users with device management permissions can click the Admin field to pop up the selection dialog for administrator to reassign device administrator status to another account:</p> 
27	<p>View mode - Group status list Click the Group tab to list groups under the selected account or group node. The group list shows all group names, group hardware status, and group software status:</p>  <p>Group hardware status: This field shows the number of all registered devices and incorrect hardware devices under this group.</p> <p>Group software status: This field shows the number of all registered devices and incorrect software devices under this group.</p>

NOTE: Use Chrome as default browser for System Monitor.

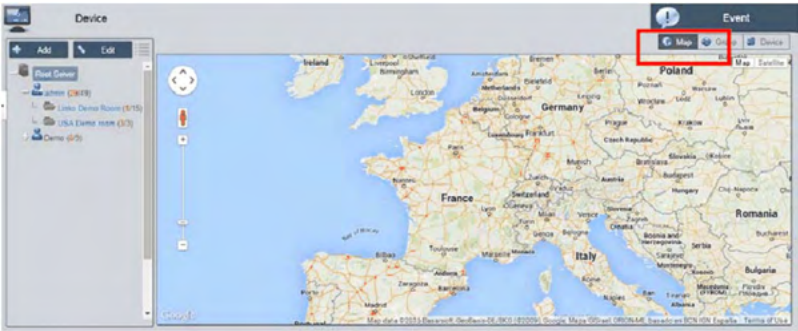
In the case, you experience difficulties to **Add Devices** with **Touch**, then:


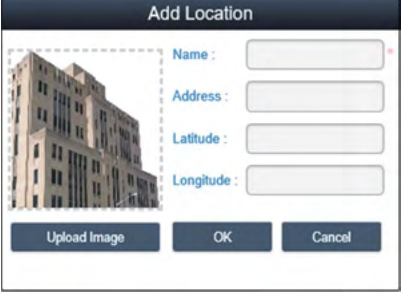
- In **Chrome** search bar, key in *chrome://flags/#disable-touch-adjustment*
- Replace the status of **Touch adjustment** from disable to enable.
- Click **RELAUNCH NOW** button.

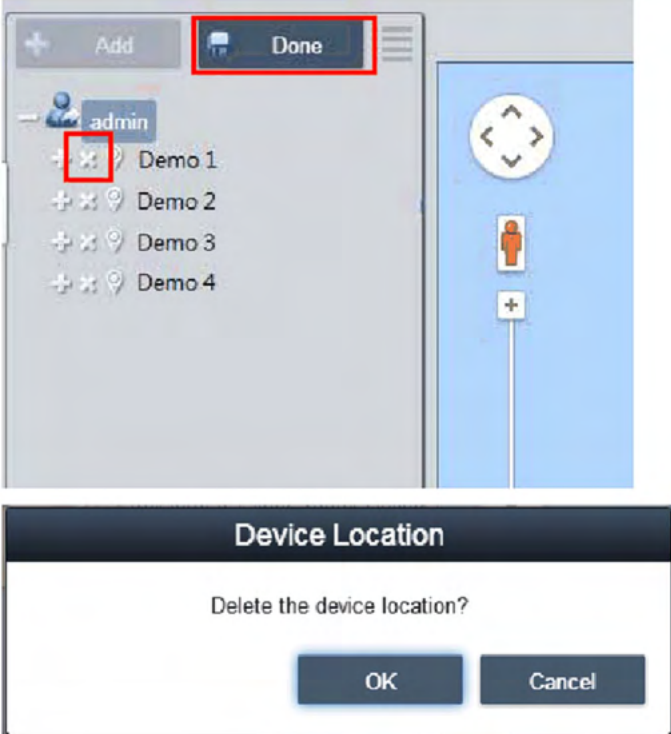
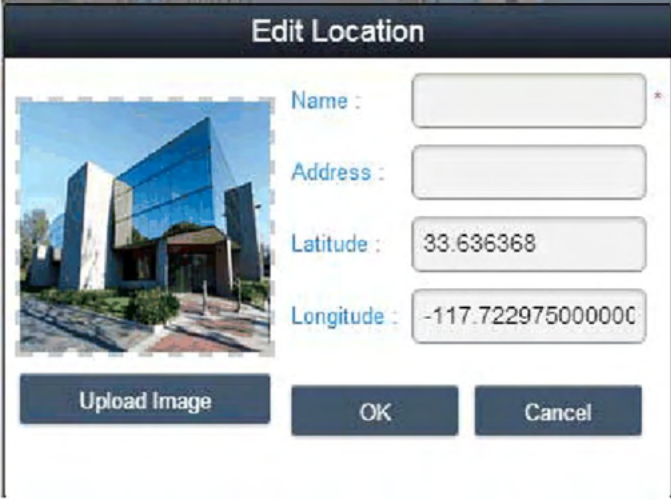




Group Hardware and Software Monitoring Rules

This procedure describes how to use the **Group Hardware and Software Monitoring Rules** user interface:

Step	Description
1	<p>Group hardware monitoring rules</p> <p>Click the icon on the right to pop up the dialog Set Hardware Monitoring Rule. The dialog lists current monitoring rules and parameters of each group's devices including CPU, voltage, HDD, and so on.</p> <p>Add group rules:</p> <p>Click the Add Rule button to add a new rule for hardware monitoring. You can select the type of monitoring hardware from the menu, input threshold values of corresponding parameter, last time in seconds of reaching the threshold, and notice interval for 2 contiguous events. Before clicking OK to add the rule, you can check the option Enable Monitor Rule to enable/disable this new rule.</p> <p>Edit group rules:</p> <p>Click the rule field to pop up the Hardware Monitoring Setting dialog for editing.</p> <p>Delete rules:</p> <p>Click the X icon on the left side of the scheduled item row to delete the schedule. Enable/Disable schedule.</p> <p>Click the enable check box in the row item to enable/disable the schedule.</p>
2	<p>Group software monitoring rules</p> <p>Click the icon in the field of group hardware status to pop up the Set Software Monitoring Rule dialog box. The dialog lists current monitoring rules for software processes of group devices.</p> <p>Add group rules:</p> <p>Click the button Add Rule to add a new rule for software monitoring. You can input the process name that wants to monitor, the threshold values of CPU and memory, the last time of reaching threshold, notice interval of 2 contiguous events and corresponding action when the monitoring rule is applied. Before clicking the button OK to add rule, you can check the option Enable Monitor Rule to enable/disable this new added rule.</p> <p>Edit group rules:</p> <p>Click the rule field to pop up the Software Monitoring Setting dialog for editing.</p> <p>Delete rules:</p> <p>Click the X icon on the left side of the scheduled item row to delete the schedule.</p> <p>Enable/Disable schedule:</p> <p>Click the enable check box in the row item to enable/disable the schedule</p>
3	<p>View mode - Device map view</p> <p>Device Map View visualizes each physical device's location, separate user interface as left-side map hierarchy tree includes account, location, layout, and device node and right-side geography view includes online map and static image map. Different tree node support corresponding add, delete, and edit operations and intuitive drag device nodes as well:</p> 


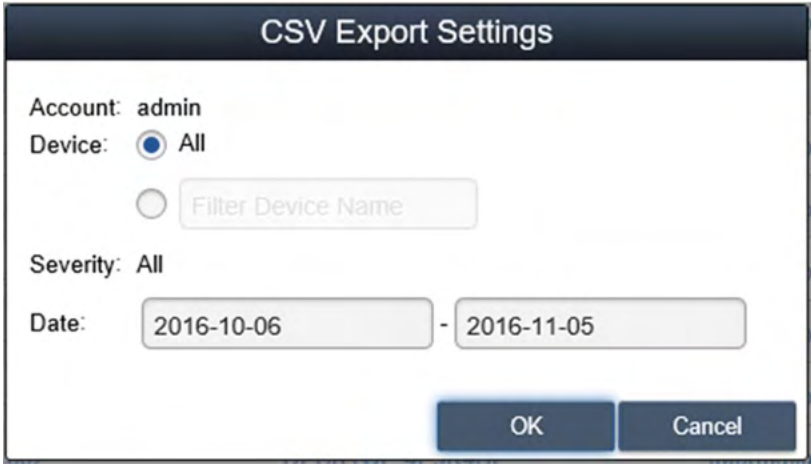
Step	Description
4	<p data-bbox="296 204 573 227">Add/Delete/Edit map location</p> <p data-bbox="296 233 1140 256">Add location: Select on one of account nodes and click Add button to add a new location:</p> <div data-bbox="303 266 803 548"></div> <p data-bbox="296 595 1201 643">Input location name, address, or coordination (latitude and longitude), upload image for location displaying and click OK to add the new location:</p> <div data-bbox="299 653 701 942"></div> <p data-bbox="296 987 1204 1089">NOTE: Map view supports both Google and Baidu online map. These two maps adopt different coordination-system, you must input correct coordination according to online map selection (you can configure in the system settings). If you do not specify either address field or coordination, system will auto location this new added location at the center of current map view.</p>

Step	Description
5	<p>Delete location Click Edit button to switch to edit mode, click X icon ahead of selected location node to delete this location:</p>  <p>NOTE: If there are layouts or devices under selected location node, you must remove these nodes first before removing location node.</p>
6	<p>Edit location Click Edit button to switch to edit mode, click the location node/name to pop up the dialog of Edit Location to edit the content:</p>  <p>NOTE: Under this mode, drag the location icon on the right-side map view to relocate location.</p>

Step	Description
7	<p>Add layout Select on one of location nodes and click Add button to add a new layout. Input layout name and description, upload image for location displaying and click OK to add the new layout:</p>  <p>Delete layout: Click Edit button to switch to edit mode, click X icon ahead of selected layout node to delete this layout.</p> <p>NOTE: If there are devices under selected layout node, you must remove these nodes first before removing layout node.</p> <p>Edit layout: Click Edit button to switch to edit mode, click the location node/name to pop up the dialog of Edit Location to edit the content.</p>
8	<p>Add/Delete/Edit map device Add device: Select on one of accounts, location, or layout node and click Add button to add a new device. Newly added devices are by default located at the center of online or static image map:</p>  <p>Delete device: Click Edit to switch to edit mode and click X icon ahead of selected layout node to delete this device.</p> <p>Edit device: Click Edit button to switch to edit mode, drag the device icon on the right-side map view to relocate device. Under this mode, you can drag the device icon from the right-side map view to left-side account or location or layout node to change pop-up its belonged level.</p>

Event Log

This procedure describes how to use the **Event Log** user interface:

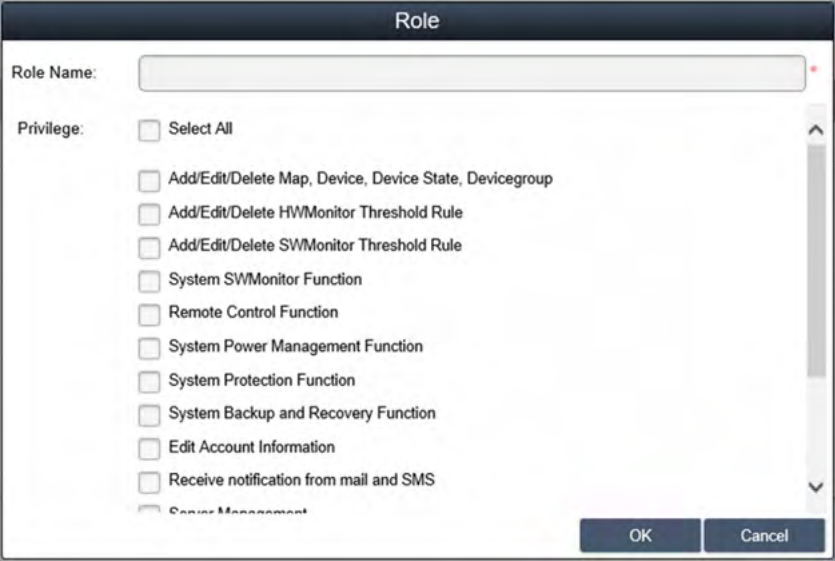
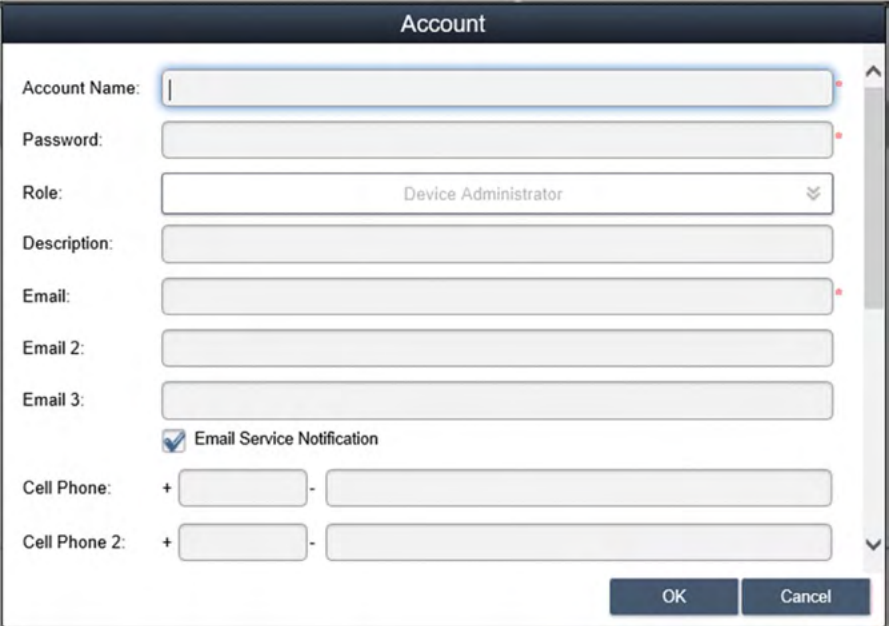
Step	Description																																				
1	<p>Device event list Select user account or group to decide event range and select event log type (All/Error/Warning/Information) to browse related device events:</p>  <table border="1"> <thead> <tr> <th>Time Stamp</th> <th>Device</th> <th>Severity</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>2016-11-05 04:32:26.137</td> <td>Schneider</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-05 04:32:21.970</td> <td>Schneider</td> <td>Error</td> <td>Agent Network Error</td> </tr> <tr> <td>2016-11-05 04:28:35.620</td> <td>Schneider</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-04 04:54:33.148</td> <td>Schneider</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-04 04:53:12.777</td> <td>Schneider</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-04 04:42:16.377</td> <td>Schneider</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-04 04:41:06.943</td> <td>DESKTOP-4E9K6HL</td> <td>Information</td> <td>Agent Network Back to Normal</td> </tr> <tr> <td>2016-11-04 04:41:06.892</td> <td>DESKTOP-4E9K6HL</td> <td>Information</td> <td>Device added</td> </tr> </tbody> </table>	Time Stamp	Device	Severity	Description	2016-11-05 04:32:26.137	Schneider	Information	Agent Network Back to Normal	2016-11-05 04:32:21.970	Schneider	Error	Agent Network Error	2016-11-05 04:28:35.620	Schneider	Information	Agent Network Back to Normal	2016-11-04 04:54:33.148	Schneider	Information	Agent Network Back to Normal	2016-11-04 04:53:12.777	Schneider	Information	Agent Network Back to Normal	2016-11-04 04:42:16.377	Schneider	Information	Agent Network Back to Normal	2016-11-04 04:41:06.943	DESKTOP-4E9K6HL	Information	Agent Network Back to Normal	2016-11-04 04:41:06.892	DESKTOP-4E9K6HL	Information	Device added
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2	<p>Export CSV Select device and data/time range to export event log as CSV format to local side:</p>  <p>CSV Export Settings</p> <p>Account: admin</p> <p>Device: <input checked="" type="radio"/> All <input type="radio"/> Filter Device Name</p> <p>Severity: All</p> <p>Date: 2016-10-06 - 2016-11-05</p> <p>OK Cancel</p>																																				

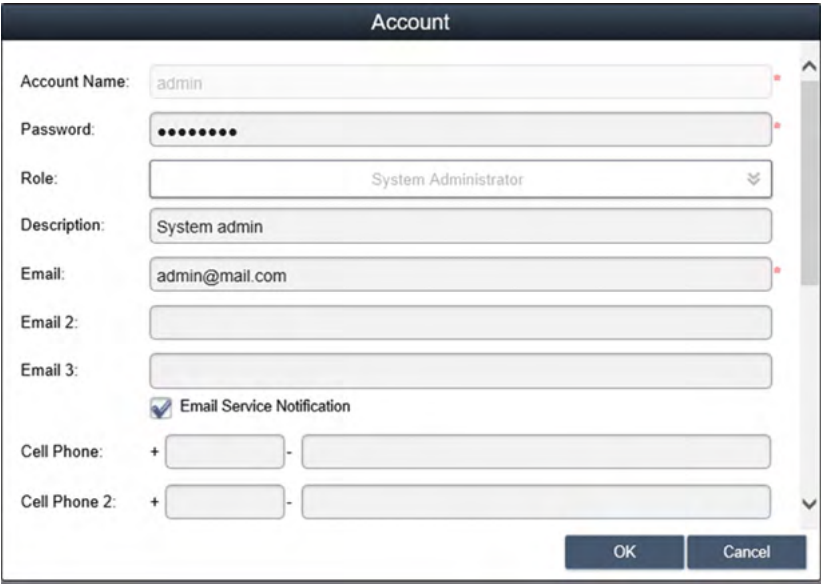
Account Setting - System Setting

Account Setting

This procedure describes how to use the **Account Setting** user interface:

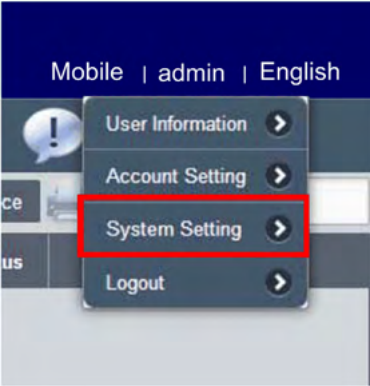
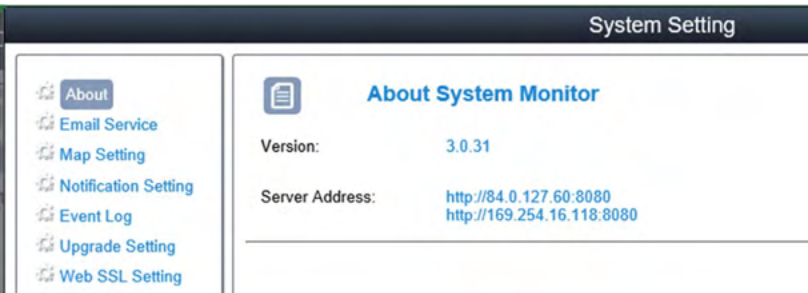
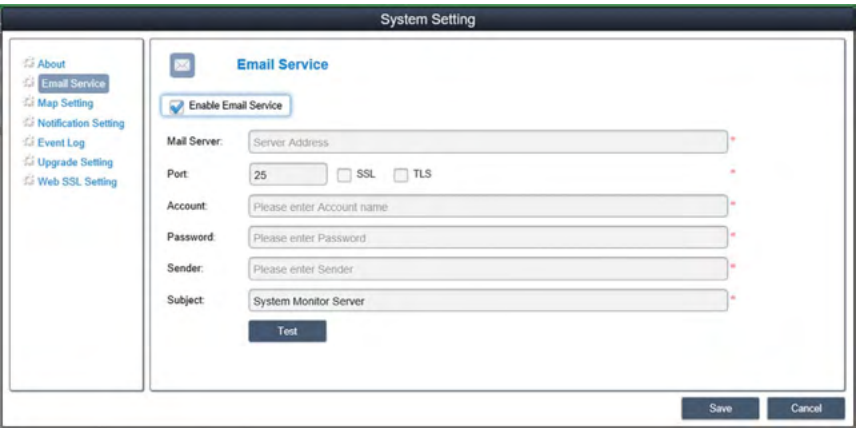
Step	Description										
1	<p>Click Account Setting from menu of up-right corner to pop up the dialog of account setting for configuring:</p>   <table border="1" data-bbox="460 871 1098 1108"> <thead> <tr> <th>Name</th> <th>Role</th> <th>Description</th> <th>Email</th> <th>Cell Phone</th> </tr> </thead> <tbody> <tr> <td>admin</td> <td>System Administrator</td> <td>System admin</td> <td></td> <td></td> </tr> </tbody> </table>	Name	Role	Description	Email	Cell Phone	admin	System Administrator	System admin		
Name	Role	Description	Email	Cell Phone							
admin	System Administrator	System admin									
2	<p>Default role System provides three default roles with pre-defined access rights: System Administrator, Device Administrator, and Visitors:</p>  <p>NOTE: The user rights of pre-defined role cannot be edited or deleted but only can be browsed.</p>										

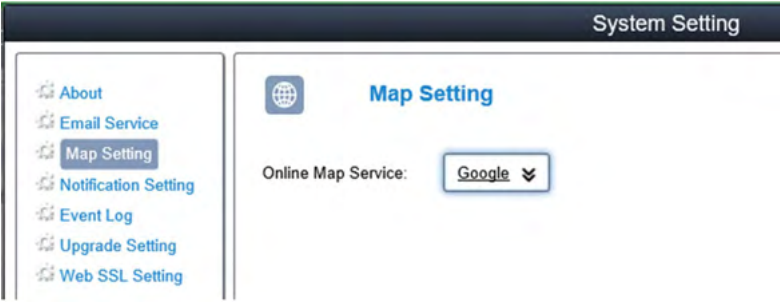


Step	Description
<p>3</p>	<p>View/Add/Delete/Edit custom role In addition to default role, you can add role with user-defined user rights. Add Role: Click Add Role to pop up the dialog of Role. Input role name and corresponding user rights to create a new role:</p>  <p>View/Edit custom role: Click Edit to switch to role edit mode. Click the icon to edit or view role user rights. Click the icon to delete custom role.</p>
<p>4</p>	<p>View/Add/Delete/Edit account View account: Select one of defaults or custom role and click arbitrary field in the account list to view the details of account:</p> 

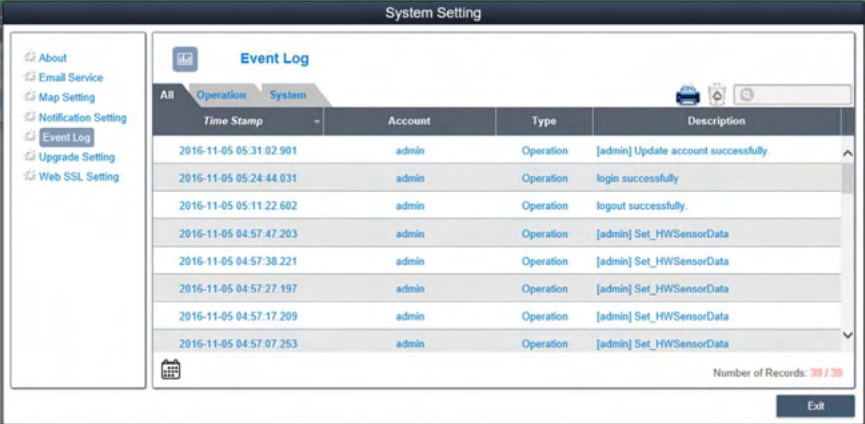
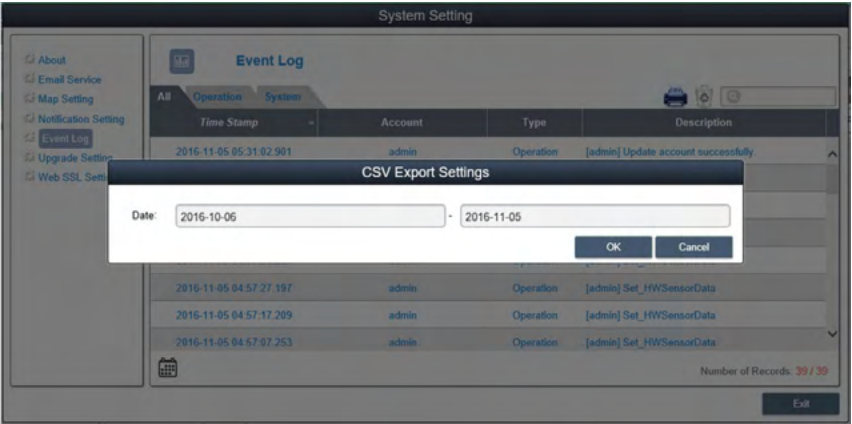

Step	Description
5	<p>Add account: Select one of defaults or custom role and click Add button to pop up the dialog for creating a new account:</p>  <p>Edit account: Click Edit button to switch to edit mode. Click arbitrary field in the account list to pop up the dialog for account editing.</p> <p>Delete account: Click Edit button to switch to edit mode. Click in the account list to delete account.</p> <p>NOTE: admin is a super system administrator that cannot be deleted.</p>

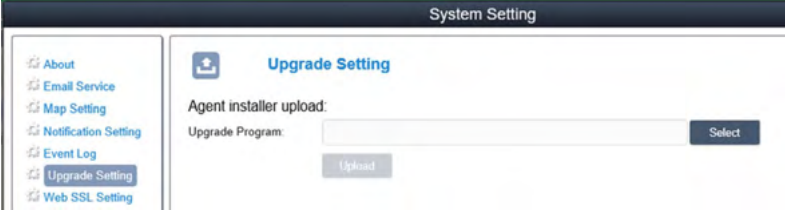
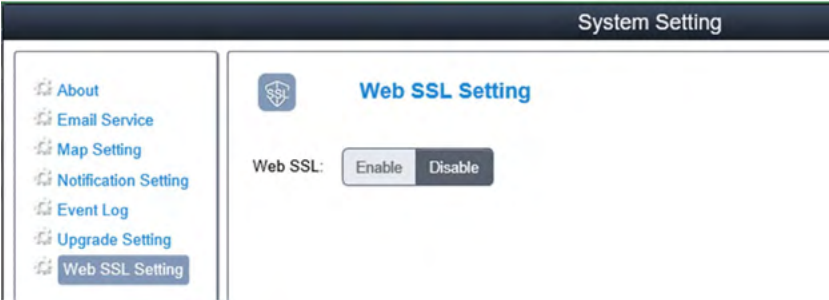
System Setting

This procedure describes how to use the **System Setting** user interface:

Step	Description
1	<p>Click System Setting from menu of up-right corner to pop up the dialog of system setting for configuring:</p> 
2	<p>About: Display server version and local address/port for Web portal:</p> 
3	<p>Email service: Use SMTP protocol to send notifications via Email Service. Before applying setting, click button to send a mail to check validity of settings:</p>  <p>NOTE: You must enable this email service and check corresponding event notification setting and set up correct email address of device administrator to receive device email notifications while events occur.</p>

Step	Description
4	<p>Map setting On-line map supports Google, Baidu. Select map for client default map display:</p> 
5	<p>Notification setting Click tab Device/Operation/System to catalog related notification setting. Set event notify by Email on each item to enable receiving:</p> 
6	<p>Advanced settings Click Advanced Settings for message language of email and SMS, cycle days of system automatically sends inspection report, system warning of low hard disk space and external SYSLOG event server setting:</p> 

Step	Description																																				
7	<p>Event log Select event log type (all / operation / system) to browse related events:</p>  <p>The screenshot shows the 'System Setting' window with the 'Event Log' tab selected. A table displays the following data:</p> <table border="1"> <thead> <tr> <th>Time Stamp</th> <th>Account</th> <th>Type</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>2016-11-05 05:31:02.901</td> <td>admin</td> <td>Operation</td> <td>[admin] Update account successfully.</td> </tr> <tr> <td>2016-11-05 05:24:44.031</td> <td>admin</td> <td>Operation</td> <td>login successfully</td> </tr> <tr> <td>2016-11-05 05:11:22.602</td> <td>admin</td> <td>Operation</td> <td>logout successfully.</td> </tr> <tr> <td>2016-11-05 04:57:47.203</td> <td>admin</td> <td>Operation</td> <td>[admin] Set_HWSensorData</td> </tr> <tr> <td>2016-11-05 04:57:38.221</td> <td>admin</td> <td>Operation</td> <td>[admin] Set_HWSensorData</td> </tr> <tr> <td>2016-11-05 04:57:27.197</td> <td>admin</td> <td>Operation</td> <td>[admin] Set_HWSensorData</td> </tr> <tr> <td>2016-11-05 04:57:17.209</td> <td>admin</td> <td>Operation</td> <td>[admin] Set_HWSensorData</td> </tr> <tr> <td>2016-11-05 04:57:07.253</td> <td>admin</td> <td>Operation</td> <td>[admin] Set_HWSensorData</td> </tr> </tbody> </table> <p>Number of Records: 39 / 39</p>	Time Stamp	Account	Type	Description	2016-11-05 05:31:02.901	admin	Operation	[admin] Update account successfully.	2016-11-05 05:24:44.031	admin	Operation	login successfully	2016-11-05 05:11:22.602	admin	Operation	logout successfully.	2016-11-05 04:57:47.203	admin	Operation	[admin] Set_HWSensorData	2016-11-05 04:57:38.221	admin	Operation	[admin] Set_HWSensorData	2016-11-05 04:57:27.197	admin	Operation	[admin] Set_HWSensorData	2016-11-05 04:57:17.209	admin	Operation	[admin] Set_HWSensorData	2016-11-05 04:57:07.253	admin	Operation	[admin] Set_HWSensorData
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8	<p>Export CSV Select data/time range to export event log as CSV format to local side:</p>  <p>The screenshot shows the 'System Setting' window with the 'Event Log' tab selected. A 'CSV Export Settings' dialog box is open, showing the date range '2016-10-06' to '2016-11-05'. The background table is dimmed.</p>																																				
9	<p>Clearance Manually or set up automatic period to clean event log:</p>  <p>The screenshot shows the 'System Log Settings' dialog box. Under 'Operation log clearance settings', there are two sections:</p> <ul style="list-style-type: none"> System will automatically clear the device logs before the following period: 365 Days (7-1000). Below this is a button labeled 'Clear device events manually'. System will automatically clear the operation/system logs before the following period: 90 Days (7-1000). Below this is a button labeled 'Clear operation/system events manually'. <p>Buttons for 'OK' and 'Cancel' are at the bottom right.</p>																																				

Step	Description
10	<p>Upgrade setting Use ValidationCode_Generator.exe tool to generate MD5 check code of uploading agent upgrade package. Input Check Code and select Upgrade Program to upload agent upgrade package to server. After uploading, system will auto check all connected agent devices and give hint tag of upgrading on corresponding device list when the user client logs in:</p> 
11	<p>Web SSL setting User can switch SSL (Secure Sockets Layer) setting and select the port to open or close SSL:</p> 

IloT Monitor

Overview

The Industrial Internet of Things (IIoT) is the use of Internet of Things (IoT) technologies in manufacturing. The IIoT is a network of intelligent computers, devices, and objects that collect and share huge amounts of data. The collected data is sent to Cloud-based service where it is shared with users in a helpful way.

The IIoT works not only at the machine or process level, but from the device itself, to be seamlessly wired to the business systems and Internet data levels. It is a parallel application model, connecting edge to cloud computing: Collecting data from agent-enabled edge devices, connected to field devices, and improving operations and asset performance with cloud applications.

The IIoT runs analytics in the agents, preferably the field device itself, or an edge device connected to the field devices, interfacing with the automation application. The analytics are built and deployed over time without the need to change or even shut down the existing control system.

The IIoT consolidates analytics across a fleet of heterogeneous assets, in disparate geographies. It aggregates data and seamlessly provides analytics at the cloud level, building the digitalized smart factories and improving responsiveness.

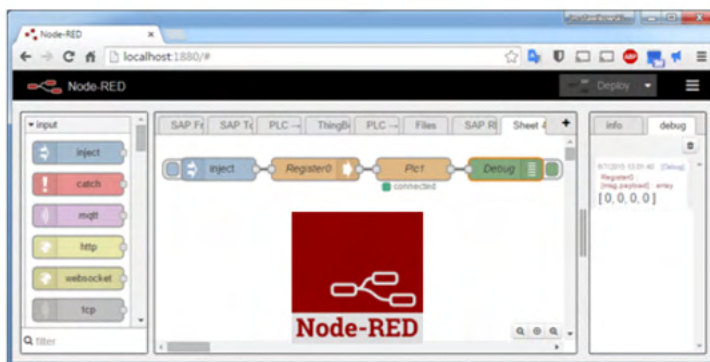
Node-Red

Node-Red leverages IT/OT convergence. It is the new software technology to wire the **things** from the field to the Internet IT and cloud applications without the need to modify existing systems. It is the quick path to the IIoT. Node-Red is light, open source, and simple to use. An existing transparent Ethernet TCP/IP network is used with Node-Red.

Node-Red is composed of an editor tool and an engine to make easily and run the connections between the IIoT applications. Any **things** can be connected with Node-Red over the IIoT, including all automation devices with processing capabilities and Ethernet TCP/ IP connections. Even the smallest field devices without such capabilities can be wired with Node-Red thanks to intermediary edge devices that collect data.

Node-Red is the visual tool for wiring the Internet of Things. The Box Nodes are delivered with IIoT monitor package. Any nodes from the Node-Red community can also be used, to “wire” together hardware devices, APIs, and online services in new ways, leveraging Internet of Things and Enterprise 4.0 approaches. It builds the infrastructure for new digitalized services.

Node-Red editor is accessible with Web browser:



The Box can be upgraded with an IIoT monitor featuring Node-Red. Nodes to monitor and control devices are delivered with the package (iPC internal temperatures, storage disk status, power supply status, SMS/email alerts, device recovery, and so on). Open, any of the thousands of nodes available from the Node-Red community can also be added to **[wire]** together hardware devices, APIs, and online services.

IloT Monitor Agent and Server with Node-Red

The IloT monitor agent runs directly on Box in the machine or plant field. It collects and manages data at the device level, as well as making direct connections to cloud applications.

The IloT monitor server also comes with the IloT monitor package and can be installed on any PC, preferably on the fog or intranet level. This server can also be installed in the same Box with the agent itself, making a single device agent and server all in one. The server can consolidate several agents. It enables remote monitoring and control of the Box regardless of location. The data can be aggregated, and analytics can also run at this level before connecting to cloud applications. The IloT monitor server is a Platform as a Service (PaaS).

Industrial Internet Of Things:

- IloT monitor with Node-Red, for direct connections to Cloud and IT applications.
- Cyber Security with default full encryption, thanks to UEFI boot with Windows 10.

IloT monitor is available for download and delivered within the USB Restore Key of the Box. Its also available default installed in IloT Edge Box.

The IloT monitor is available both for Box Agent and Server versions to be installed by you. No activation license is required. Both Agent and Server versions includes Node-Red and Node.js to connect to the Cloud and IT applications.

Cybersecurity for the IloT

Cybersecurity has become a challenge to implementing the IloT. Using standard network means benefitting from all the security measures already provided by your IT system, such as firewalls, VPNs, and safe zones.

NOTE: The devices with Node-Red can be set to make only **[output]** communication. The cloud applications have no **[input]** communication request to the Node-Red devices. Node-Red devices push data to the cloud. So communications to the machine and plant levels are not necessary and should be avoided to guard against attacks.

NOTE: Pro-face adheres to industry best practices in the development and implementation of control systems. This includes a "Defense-in-Depth" approach to secure an Industrial Control System. This approach places the controllers behind one or more firewalls to restrict access to authorized personnel and protocols only.

WARNING

UNAUTHENTICATED ACCESS AND SUBSEQUENT UNAUTHORIZED MACHINE OPERATION

- Evaluate whether your environment or your machines are connected to your critical infrastructure and, if so, take appropriate steps in terms of prevention, based on Defense-in-Depth, before connecting the automation system to any network.
- Limit the number of devices connected to a network to the minimum necessary.
- Isolate your industrial network from other networks inside your company.
- Protect any network against unintended access by using firewalls, VPN, or other, proven security measures.
- Monitor activities within your systems.
- Prevent subject devices from direct access or direct link by unauthorized parties or unauthenticated actions.
- Prepare a recovery plan including backup of your system and process information.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Platform as a Service at Server Level

A PaaS is an additional basic and efficient way to protect the plant field level because no data from the field is published directly to external applications. The IIoT server at the fog/intranet level gets a copy of the Box data from the IIoT monitor running in the field. It is no longer necessary to have direct communication from the field to the cloud. The field data is cloned or, even better, aggregated, and benefits from analytics at the IIoT monitor server level in a safe zone of the network before being published to the cloud applications.

Whitelisting (MacAfee) at Agent Level

To limit communication to the IIoT server and in case of direct communication to the IIoT monitor agent in the field, applications communicating with the device can be filtered. An intelligent Whitelisting of authorized applications can be managed at the IIoT monitor agent level. It provides complete protection from unwanted applications with coverage for executables. To reduce risks from unauthorized applications and code, know the reputation of every file and application in the environment and categorize them as good, bad, or unknown, requiring negligible CPU and memory usage.

NOTE: Whitelisting activation requires a MacAfee license sticker (PFXZPBLSMCA2) to be applied on Box. The McAfee Whitelisting is build-in IIoT Monitor available for free up-grade of Box.

Cybersecurity Encryption at Agent Level

The efficient security barrier is to encrypt completely the device running Node-RED and the IIoT monitor agent. Like locking valuable belongings in a safe, IIoT device encryption protects not only against external attacks, but also against internal ones, even if an entire device or only its storage drives are stolen. Only proven users are able to read encrypted data from the device, either remotely or when in front of the device or the storage drive. For this, all data and programs have to be protected on the storage drive, as well the entire operating system of the device.

Chapter 11

IIoT and Cyber Security

Overview

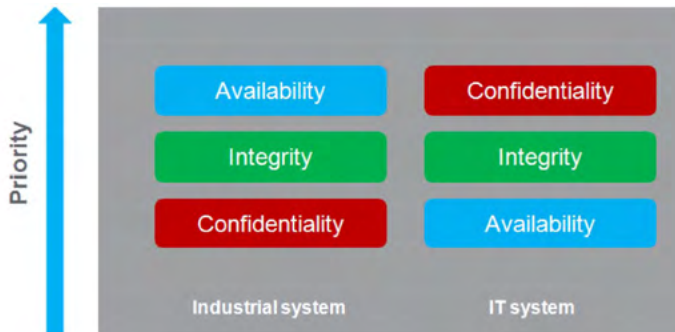
It is a fact that Industrial and control systems are more and more vulnerable to cyber attacks due to their modern design:

- They use commercial technologies.
- They are more and more connected.
- They can be remotely accessible.
- Their strategic location in the industrial processes is a point of interest for hackers.

Industrial systems have also different cyber security objectives compared to typical IT systems. To secure properly the industrial installation, it is important to understand these differences. Three fundamental characteristics have to be considered:

- Availability of the system: how to ensure that the system remains operational?
- Integrity of the data: how to maintain the integrity of information?
- Confidentiality: how to avoid information disclosure?

The priorities between an industrial system and a typical IT system are not the same as described on the following diagrams:



A good recommendation to address these security objectives is to adopt a defense-in-depth approach matching these priorities.

The IIoT Box provides a defense-in-depth approach by default, thanks to the different security mechanisms it contains.

The Box enhanced cyber security to access, communicate, and store information:



To keep the system as secured as possible, it is necessary to secure the environment where the Box is installed by following the standard recommendations described below.

General Practices

Unauthorized persons may gain access to the Box and IloT Box as well as to other devices on the network/fieldbus of the machine and connected networks via insufficiently secure access to software and networks.

To avoid unauthorized access to the Box and IloT Box, users are advised to:

- Perform a hazard and risk analysis that considers all hazards resulting from access to (and operation on) the network/fieldbus, and develop a cyber security plan so.
- Verify that the hardware and software infrastructure that the Box and IloT Box is integrated into (along with all organizational measures and rules covering access to the infrastructure) consider the results of the hazard and risk analysis, and are implemented according to best practices and standards such as ISA/IEC 62443.
- Verify the effectiveness of the IT security and cyber security systems using appropriate, proven methods.
- Keep your system up to date (security patches).
- Keep your antivirus up to date.
- Define properly the security of the Box: access rights, user's accounts. Ensure that the minimum access rights are given to users to avoid illegal access or too much privilege given to the user.
- Limit the access to the only needed information and users.

Cyber Security Features Available

Cyber security features available on Box and IloT Box:

1. IloT Box architecture is based on Windows 10 operating system.
2. Hardware can include a TPM module used for security enforcement (*see page 262*).
3. BitLocker in collaboration with the TPM module is used to secure the hard disk and provide a full encryption of the disk (*see page 265*).
4. Integrity of Windows OS is also checked by UEFI (Extensible Firmware Interface) mechanism that ensures that the OS is the official one (*see page 151*).
5. Mac Afee Whitelisting is also used to secure the IloT Box by limiting the applications that can run on the system (*see page 309*).

NOTE: By default, all functions and interfaces are enabled on IloT Box.. It belongs to authorized person in charge of commissioning and configuration to enable or disable functions and interfaces according to cyber security requirements for the applications.

Recommendations for Node-Red

Node-Red can be configured from several channels:

1. Using a connection to IloT Box Node-Red server from another computer in the network.
2. By importing a JSON file in the IloT Box using a media or network access.
3. Using web services from the Node-Red server from an application.

NOTE: What ever the scenario, the user must be sure that the computer used to access the IloT Box is safe: OS up to date, security patches up to date, antivirus up to date, no malware on the PC.

When importing a JSON file using removable media like USB key must be done very carefully to avoid importation of corrupted JSON files or malware on the IloT Box. The operation should be reserved to people authorized to modify the configuration of the IloT Box.

NOTE: A configuration of the IloT Box has a deep impact on the overall security architecture. All modification done in the box configuration can lead to device access or cloud access by unauthorized users.

The configuration of the IloT Box is done thanks to Node-Red configuration with the Node-Red server. The system is provided with an existing set of nodes.

However, for specific needs (specific device access, specific cloud access, specific data management) the user may need new functionalities. This is given by the ability to create new Nodes.

NOTE: Creation of new nodes also implies the increase of the attack surface that could lead to an unsecure system.

A Node-Red designer should be aware of the following recommendations to keep the security of the system at the expected level:

- Recommendation 1: Node-Red designers should apply well-known good practices of software engineering to ensure a good quality level and avoid typical mistakes like buffer overflow, bad exception management.
- Recommendation 2: All data coming/going from the devices and more generally all data injected in Node-Red modules should be checked and validated to avoid typical errors like buffer overflow, data injection (see OWASP recommendations for typical errors). Communication errors with devices should also be handled properly to avoid deny of services of the system.
- Recommendation 3: All data coming/going from IT services (like cloud for instance) should be properly checked and validated to avoid information disclosure, deny of services and typical security issues.

Chapter 12

Software API

Intelligent Management for Embedded Platform

Description

This **Software API** (Application Programming Interfaces) is a micro controller that provides embedded features for system integrators. Embedded features have been moved from the OS/BIOS level to the board level to increase reliability and to simplify integration. **Software API** runs whether the operating system is running or not; it can count the boot times and running hours of the device, monitor device health, and provide an advanced watchdog to handle errors found as they happen. **Software API** also comes with a secure and encrypted EEPROM for storing main security keys or other customer defined information. All the embedded functions are configured through an **API** (application programming interface) or by a **DEMO** tool. Pro-face provides this suite of **Software API** and the underlying drivers required. Also a set of user-friendly, intelligent, and integrated interfaces speed development, enhance security, and offer add-on value for Pro-face platforms.

NOTE: For details on Software API, refer to Pro-face website at <http://www.pro-face.com/trans/en/manual/1001.html>

Chapter 13

Maintenance

Subject of this Chapter

This chapter covers maintenance of the Box.

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Reinstallation Procedure	318
Regular Cleaning and Maintenance	319

Reinstallation Procedure

Introduction

In certain cases, it may be necessary to reinstall the operating system.

Precautions to take:

- Keep static-producing materials (plastic, upholstery, carpeting) out of the immediate workspace.
- Do not remove ESD-sensitive components from their anti-static bags until you are ready to install them.
- When handling static-sensitive components, wear a properly grounded wrist strap (or equivalent).
- Avoid contact with exposed conductors and component leads.

Before Reinstallation

Hardware required:

- Recover media, refer to the leaflet of the recover media.

Setting up the hardware:

- Shut down Windows operating system in an orderly fashion and remove all power from the device.
- Disconnect all external peripherals.

NOTE: Save all main data onto a hard drive or a memory card. The reinstallation process returns the computer to its factory settings and erases all data.

Reinstallation

Refer to the procedure in the leaflet provided with the recovery media.

Regular Cleaning and Maintenance

Introduction

Inspect the Box periodically to determine its general condition. For example:

- Are all power cords and cables connected properly? Have any become loose?
- Are all installation fasteners holding the unit securely?
- Is the ambient temperature within the specified range?
- Are there any scratches or traces of dirt on the installation gasket?

NOTE: HDD health must be regularly checked with system monitor according to the usage. HDD is rotative media requiring to be changed regularly according to usage. Data on HDD must be saved regularly.

The following sections describe maintenance procedures for the Box, which can be carried out by a trained, qualified user.

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both the Box and the power supply.
- Always use a properly rated voltage sensing device to confirm that power is off.
- Replace and secure all covers or elements of the system before applying power to the unit.
- Use only the specified voltage when operating the Box. The AC unit is designed to use 100...240 Vac input. The DC unit is designed to use 24 Vdc input. Always check whether your device is AC or DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

During operation, the surface temperature of the heat sink may exceed 70 °C (158 °F).

WARNING

RISK OF BURNS

Do not touch the surface of the heat sink during operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Cleaning Solutions

CAUTION

HARMFUL CLEANING SOLUTIONS

- Do not clean the unit or any component of the unit with paint thinner, organic solvents, or strong acids.
- Use only a mild soap or detergent that will not harm the poly carbonate material of the screen.

Failure to follow these instructions can result in injury or equipment damage.

Lithium Battery

The Box contains one battery, for backing up the real-time clock (RTC).

DANGER

EXPLOSION, FIRE, OR CHEMICAL HAZARD

- The battery must always be replaced with identical type.
- For battery replacement, contact the field services department.
- Do not recharge, disassemble, heat above 100 °C (212 °F), or incinerate.
- Recycle or properly dispose of used batteries.

Failure to follow these instructions will result in death or serious injury.

Chapter 14

Operating System Backup and Restoration

Subject of This Chapter

This chapter describes the Operating System **Backup** and **Restoration**.

NOTE: Pro-face denied any responsibility when using Microsoft **Backup** and **Restoration** functions.

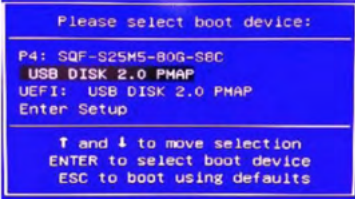

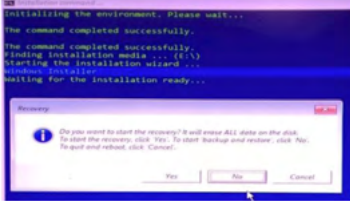


What Is in This Chapter?

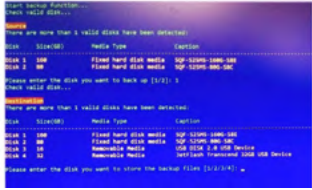
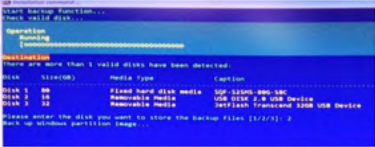
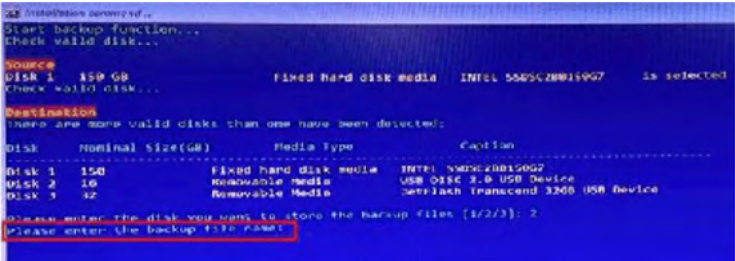
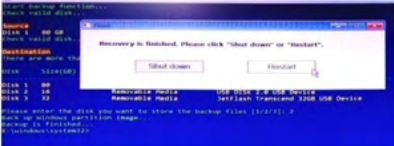
This chapter contains the following topics:

Topic	Page
Operating System Backup	322
Operating System Restoration	324

Operating System Backup



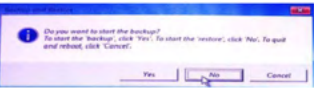

Description


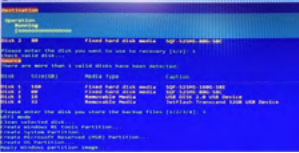
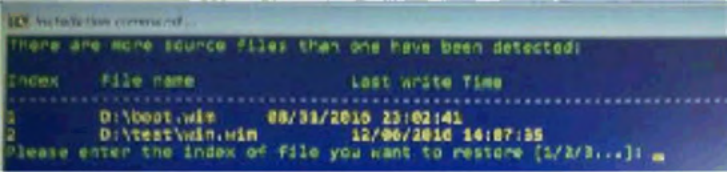
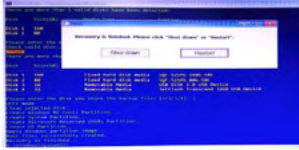
Step	Action								
1	<p>Insert the USB memory into the USB port and press F7 during the BIOS boot to select the USB Disk for boot.</p> <p>NOTE: Select USB DISK 2.0 PMAP if you want to use Legacy mode. Select UEFI: USB DISK 2.0 PMAP if you want to use UEFI mode.</p> <div style="display: flex; justify-content: space-around;">   </div>								
2	<p>Click No to start backup and restoration.</p> 								
3	<p>Click Yes button to start backup process.</p> 								
4	<p>Optional: select the disk you want to back up (Source). You need to key in the disk number, for example: 1, 2,..., and press Enter key to continue.</p> <p>NOTE: The order of the disks depend on the plug-in sequences and hardware design.</p>  <table border="1" data-bbox="330 1290 628 1373"> <thead> <tr> <th>disk</th> <th>size</th> <th>media type</th> <th>action</th> </tr> </thead> <tbody> <tr> <td>disk 1</td> <td>500</td> <td>Fixed hard disk media</td> <td>CD: USB 3.0/2.0</td> </tr> </tbody> </table>	disk	size	media type	action	disk 1	500	Fixed hard disk media	CD: USB 3.0/2.0
disk	size	media type	action						
disk 1	500	Fixed hard disk media	CD: USB 3.0/2.0						

Step	Action
<p>5</p>	<p>Select the disk you want to store the backup file (Destination). You need to key in the disk number, for example: 1, 2..., and press Enter key to continue.</p> <p>NOTE: The disk number of source and destination must be different.</p>  <p>Result: Backup process starts.</p> 
<p>6</p>	<p>Enter the backup file name. For example, Windows. Then the file name will be Windows.wim.</p> 
<p>7</p>	<p>After back up is finished, click Shut down to end the backup processes or click Restart to continue.</p> 

Operating System Restoration

Description

Step	Action
1	<p>Insert the USB stick into the USB port and press F7 during the BIOS boot to select the USB Disk for boot.</p> <p>NOTE: Select USB DISK 2.0 PMAP if you want to use Legacy mode. Select UEFI: USB DISK 2.0 PMAP if you want to use UEFI mode.</p> 
2	<p>Click No to start backup and restoration.</p> 
3	<p>Click No button to start restoration process.</p> 
4	<p>Optional: select the disk you want to restore the file (Destination). You need to key in the disk number, for example: 1, 2..., and press Enter key to continue.</p> <p>NOTE: If only one valid disk is detected, it will select the disk automatically. You can ignore this process. The order of the disks depend on the plug-in sequences and hardware design.</p> 

Step	Action
5	<p>Select the disk you want to store the backup file (Source). You need to key in the disk number, for example: 1, 2..., and press Enter key to continue.</p> <p>NOTE: The disk number of source and destination must be different.</p>  <p>Result: Restoration process starts.</p> 
6	<p>If there are more .wim files in one partition, then you need to key in the index of file name, for example: 1,2..., and press Enter key to continue.</p> 
7	<p>After restoration is finished, click Shut down to end the restoration processes or click Restart to continue.</p> 

Appendices



Subject of this Part

This part provides the appendices for the Box products.

What Is in This Appendix?

The appendix contains the following chapters:

Chapter	Chapter Name	Page
A	Accessories	329
B	After-sales Service	331

Appendix A

Accessories

Accessories for the Box

Available Accessories

Accessories are available as options. The table shows the list of accessories available for the Box:

Reference	Description
Interfaces	
PFXZPBMPR42P2	Interface 2 x RS-422/485 isolated
PFXZPBMPR44P2	Interface 4 x RS-422/485
PFXZPBMPR24P2	Interface 4 x RS-232
PFXZPBMPR22P2	Interface 2 x RS-232 isolated
PFXZPBMPX16Y82	Interface 16 x DI / 8 x DO and 2 m cable and terminal
PFXZPBMPRE2	Interface 1 x Ethernet Gigabit IEEE 1588
PFXZPBMPPE2	Interface 2 x Ethernet Gigabit PoE
PFXZPBMPPECATM2	EtherCAT (Master)
PFXZPBMPUS2P2	Interface 2 x USB 3.0
PFXZPBMPCANM2	Interface 2 x CANopen
PFXZPBMPPPBM2	Interface 1 x Profibus DP master with NVRAM
PFXZPBPHMC2	Cellular 3G: GPRS/GSM and antenna
PFXZPBPHAU2	Interface audio for Celeron/Core i7
PFXZPBMPAU2	Interface audio for Atom
PFXZPBMPDV2	Adapter 1 x DVI-I
PFXZPBMPVGDV2	Adapter 2 x VGA and DVI-D
PFXZPBMP4GU2	Cellular 4G for US and antenna
PFXZPBMP4GE2	Cellular 4G for EU/Asia and antenna
PFXZPBTPM22	Module TPM
Drives	
PFXZPBHDD502	HDD 500 GB
PFXZPBHDD1002	HDD 1 TB
PFXZPESSD81	SSD 80 GB
PFXZPESSD161	SSD 180 GB
PFXZPBSSD242	SSD 240 GB
PFXZPECFA162	CFast 16 GB
PFXZPSCFA322	CFast 32 GB
PFXZPBADHDD2	Adapter for HDD/SSD for Celeron/Core i7
PFXZPEADHDD2	Adapter for HDD/SSD for Atom
PFXZPEM232	M.2 32 GB for Atom
PFXZPEM262	M.2 64 GB for Atom
PFXZPEM2252	M.2 256 GB for Atom

Reference	Description
Accessories	
PFXZPBUAC2	AC power supply module 100 W
PFXZPSPUAC2	AC power supply module 60 W
PFXZPBEUUPB2	UPS module
PFXZPBCNDC2	DC power connectors (5 pieces)
PFXZPBCNAC2	AC power connectors (5 pieces)
PFXZPPAF12P2	Installation fastener (12 pieces)
PFXZPPDSP122	Protective sheet W12" (5 pieces)
CA7-DFS12-01	Protective sheet 12" (5 pieces)
PFXZPPDSP152	Protective sheet W15" (5 pieces)
CA3-DFS15-01	Protective sheet 15" (5 pieces)
PFXZPPDSP192	Protective sheet W19" (5 pieces)
PFXZPPDSP222	Protective sheet W22" (5 pieces)
PFXZPPWG122	Gasket for W12" (1 piece)
PFXZPPWG123	Gasket for 12" (1 piece)
PFXZPPWG152	Gasket for W15" (1 piece)
PFXZPPWG153	Gasket for 15" (1 piece)
PFXZPPWG192	Gasket for W19" (1 piece)
PFXZPPWG222	Gasket for W22" (1 piece)
PFXZPBADCVDPDV2	DP-DVI converter
PFXZPBADVS02	VESA mounting kit for 0 slot
PFXZPBADVS22	VESA mounting kit for 2 slot
PFXZPP12ADVS2	VESA mounting kit for W12"/12"
PFXZPBIUFAN2	FAN kit
PFXZPBFTFAN2	FAN filter (5 pieces)
PFXZPBADDR2	DIN-rail adapter
PFXZPPDADDP2	Display Adapter (DP)
Cables	
PFXZPBCBUP32	UPS 3 m cable (power and communication)
PFXZPBCBDPDV32	DP-DVI cable 3 m (DVI-I type)
PFXZPBCBDP52	DP-DP cable 5 m
FP-US00	USB cable 5 m

Appendix B

After-sales Service

After-sales Service

Information

For details on after-sales service, refer to our website at

<http://www.pro-face.com/trans/en/manual/1001.html>



California Proposition 65 Warning—Lead and Lead Compounds

Advertencia de la Proposición 65 de California—Plomo y compuestos de plomo

Avertissement concernant la Proposition 65 de Californie—Plomb et composés de plomb

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