

Preface

Thank you for purchasing the Profibus DP unit, hereafter referred to as the “Profibus unit”. This unit is intended for use with the Digital Electronics Corporation’s GP-470/570/675/870 series touch panels (hereafter referred to collectively as the “GP”), and as an interface between the Profibus data network and any of the abovementioned GPs.

This manual describes the procedures, settings, wiring, etc. required to perform communication on the Profibus network via the GP(s). also, each GP has its own reference manual you can refer to for detailed GP operation information. Before actually beginning to use the Profibus unit, please be sure to the GP’s User’s Guide’s section “1-1 Prior to Operating the GP”.

The following GP series displays can be used with the Profibus unit.

GP-470-EG, GP-570-TC, GP-570-SC, GP-570-TV, GP-571-TC,
GP-675, GP-870V

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Essential Safety Precautions

For the safe and correct use of the Profibus and GP series, be sure to follow the guidelines stated below.

- Due to the possibility of an electrical shock, be sure that the power supply for the GP is not plugged in when installing the Profibus unit.
- Do not attempt to modify or alter the Profibus unit. Doing so may cause a fire or an electric shock.
- To prevent the danger of either personal injury or machinery/material damage, please design your machine's control system so it will not malfunction due to a communication problem between the GP and host controller (PLC).

To Avoid Damaging the Profibus unit:

- Do not allow water, liquids, or metal particles to enter into the Profibus unit's case, since it can cause a malfunction or electrical shock.
- Avoid storing or operating the Profibus unit in locations where it will be exposed to direct sunlight, high temperature, excessive dust, or vibration.
- Because the Profibus unit is a precision instrument, do not store or operate it in locations where something may strike or hit the unit.
- Do not store or operate the Profibus unit where chemicals or acids are stored, or where high concentrations of fumes are present.
- Do not use paint thinner or organic solvents to clean the outside of the Profibus unit. Instead, soak a soft cloth in a diluted neutral detergent, wring it tightly, and then wipe the unit's outside case.

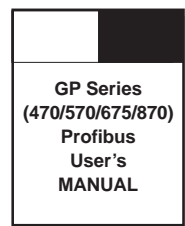
Packing Box Contents

The Profibus unit's packing box contains the items listed below. Please confirm that everything illustrated here has been included.

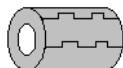
■ **Profibus Unit**



■ **GP Series Profibus
User's manual
(this manual)**



■ **Ferrite Cores (2)**



This unit has been carefully packed, however, should you find any item to be either damaged or missing, please contact your local GP distributor immediately for service.

Symbols

The list below describes the symbols and abbreviations used in this manual.



Indicates a potentially hazardous situation which could result in serious injury or even death, if the instructions are not followed.



Indicates a potentially hazardous situation which could result in minor injury or equipment damage if the instructions are not followed.



Explains a situation that requires a moderate amount of user caution.

GP-PRO/PB III

Indicates the GP screen editing/creation software, GP-PRO/PBIII.

PLC

Programmable Logic Controller

*1

Indicates supplemental explanatory information is located at the bottom of the page.



Indicates additional, relevant information.



Reference pages of related sections and topics.
The Tag Reference, Operation, Software Operation, PLC Connection, and Parts List Manuals referred to here are those included in the GP-PRO III or GP-PRO/PBIII for Windows®95 software package.

① ②

Indicates procedure numbers. Be sure to follow these steps to perform a particular task correctly.

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Chapter 1

1-1 Operating the Profibus Unit

1-2 System Configuration

1-3 When Using Screen Creation Software

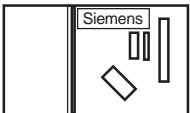
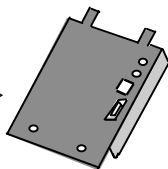
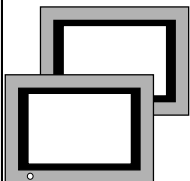
Introduction

This chapter describes the operation of the Profibus unit and the cautions necessary for correct data communication.

1-1 Operating the Profibus Unit

The Profibus unit allows one of the following GP series units to be connected directly to a PLC that supports the Profibus network.

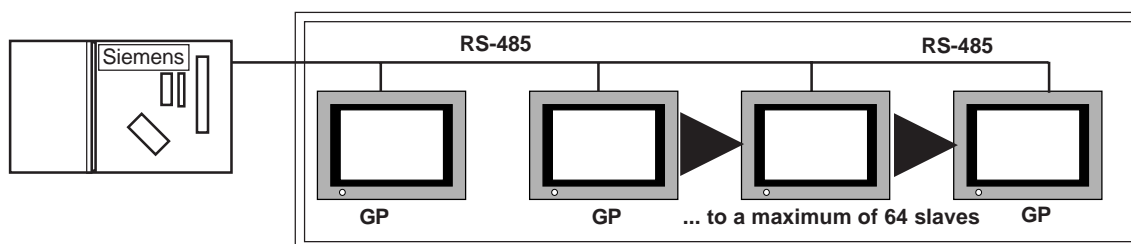
<How to set up the Profibus unit>

CPU	Connection Diagram	Data Cable	I/F Module	GP Types
				
S7-300 Series i.e. S7 315-2-DP	See Cable Wiring Diagram 1	RS-485	Profibus-DP Module (GP070-PF11)	GP 470E GP-570L GP-570S GP-570T GP-675 GP-870VM

1-2 System Configuration


Use RS-485 cables to make the connection. This will allow for a maximum of 64 slaves, in DIO mode, with the Seimens S7-300.


With same Seimens PLC, and using Packet mode the limit is four (4) slaves.



1-3 When Using Screen Creation Software

When selecting the PLC type to use on your screen creation software, choose “Profibus.”

 For detailed selection procedures, refer to the *Operation Manual for the respective screen creation software*.

-  • When using the GP-PRO/PB III for Windows 95 software, refer to “1-8-2 Select a Project/Create a New Project” in the “GP-PRO/PB III for Windows 95 Operation Manual”.
- When using the GP-PRO/PB III (DOS) software, refer to “1-5-2 Select Project” in the “GP-PRO/PB III Operation Manual”.

2 Specifications

2-1 Profibus Specifications

2-2 Parts Names and Functions

This chapter describes the specifications, names, and figures for the Profibus unit.

2-1 Profibus Specifications

1 General Specifications

Rated voltage	5 VDC \pm 5% (supplied by the GP unit)
Power consumption	Less than 3 W (Typically 1.9W)
Voltage capacitance	1500 VAC, 20 mA 1 min. (between live and FG terminals)
Insulation resistance	500 VDC, more than 10 M Ω (between live and FG terminals)
Ambient operating temperature	0 to 50°C (Do not operate in temperatures in excess of GP's specified range)
Ambient operating humidity	30 to 85% RH (Do not operate in areas where humidity is higher than GP's specified range)
Ambient storage temperature	-10 to 60°C
Ambient storage humidity	20 to 85% RH (no condensation)
Vibration resistance	10 to 25 Hz (X, Y, Z directions for 30 minutes each at 2G)
Noise endurance	Noise voltage: 1000 V _{p-p} Pulse length: 1 μ s Rise time: 1 ns (with simulator)
Operating Atmosphere	Free of corrosive gases
Grounding	Class 3

2 Physical Specifications

Usage	Installed as an option board in GP-470/570 series(large units)'s expansion slots
External dimensions	167(W) x 116.1(H) x 25.1(D) (mm) (Main unit only, including terminal block)
Weight	Approx. 330 g
Cooling method	Natural air circulation

3 Performance Specifications

Memory	2-port RAM: 1KB
GP connection I/F	GMU buses Address bus: 16-Bit Data bus: 8-Bit Interrupt function: 1 ch (IRQ A, FIX)
Communication I/F	Connector used: D-SUB 9-pin Input/output : Complies with RS-485 (insulated type) Transfer rate: 12 Mbps 1500 kbps 500 kbps 187.5 kbps 93.75 kbps 19.2 kbps 9.6 kbps Recommended cable: EIA RS-485 twisted pair Terminating resistor: Built-in (turns ON/OFF via DIP switches)

4 Usage Environment Specifications

1. Gp Data Transfer Settings

	GP Settings		
Data Transfer Speed		9.6K to 12Mbps ^{*1}	
Data Transfer Method	RS-485		
System Area Start Address		DB2W0	DB60W65514
Station No.		0	-127

 : Default Settings

^{*1} : The data transfer speed is automatically changed, according to the ladder software's specifications. Thus, setting this speed via the GP is unneeded.

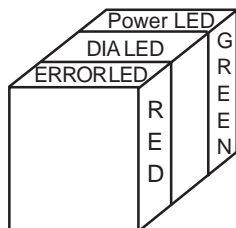
^{*2} : Station No.s are set via the Profibus Rotary Switches.

2-2 Parts Names and Functions

Profibus Unit LED Indicators

The figure below shows the Top-Mounted placement of the Profibus module's LED indicators.

Top Mounted LED Unit



The following table shows the function of each LED indicator:

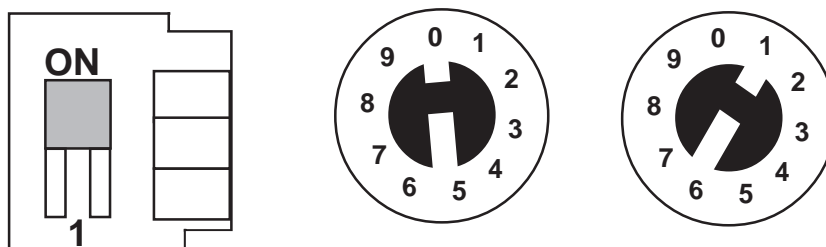
LED NAME	COLOR	FUNCTION
ERR	RED	Lit: Normal Operation Unlit: Bus is OFF or has error
DIA	(NONE)	Not Used
POWER	GREEN	Lit: Power is ON Unlit: Power is OFF

Terminating the First and Last Profibus Module

The first and last Profibus module must be terminated for the bus unit to operate properly. To do this, simply turn on the terminating switch on the first and last Profibus I/F unit. (See figure below) Also, be sure to turn all other Profibus unit termination switches OFF.

Profibus Unit Rotary Switches

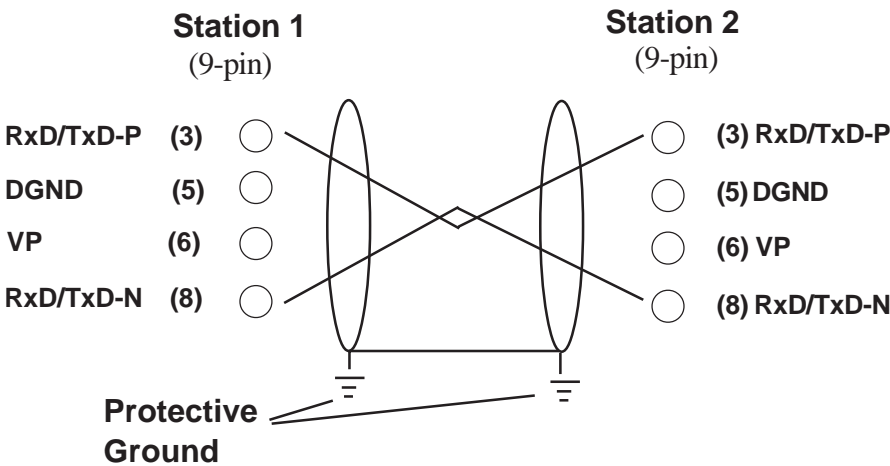
The rotary switches are used to set the Profibus-DP slave node number. These must be set to the same value as that specified in the Profibus-DP slave configuration. If the GP is to be the last node on the Profibus-DP network, then the TERM switch must be set to the 'ON' position to mark the network termination. The diagram below shows an example where the node address is set to 1, thus the rotary switches are set to '0 1'.



Data Cable Wiring

The following cable diagram should be used when making a cable for the Profibus-DP cable's connector.

<Cable Wiring Diagram>

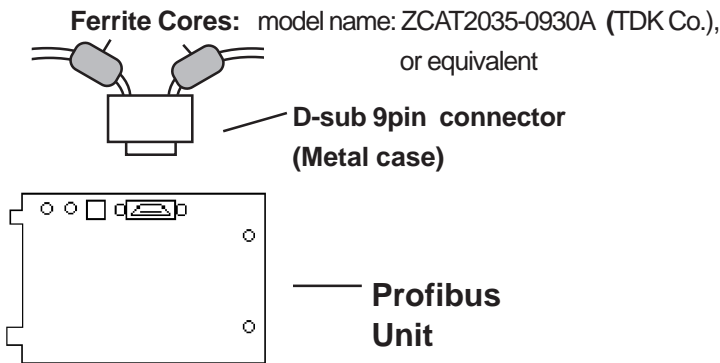


Be sure to earth the PLC's FG according to Class 3 earthing standards.
(For details, please refer to the PLC maker's manual)
Collect all the data cable's shield wires and connect them to the PLC's FG. ^{*1}



Cable Data	(for S7315-2-DP model)
Parameters:	Line A Line B, according to Profibus-DP DIN 19245 part 1/4.91, section 3.1.2.3
Wire Gauge:	>0.64mm >0.53mm
Conductor Area:	>0.34mm ² >0.22mm ²

1* Be sure to attach the ferrite cores shown below to the data transfer cables leading to the Profibus unit, and use a D-sub connector with a metal case. This will help to suppress the effect of any noise created by surrounding equipment. TDK ferrite cores, or their equivalent, are recommended.



Installation

This chapter describes how to install and wire the Profibus unit and how to set the Profibus address.

3-1 Installing the Profibus Unit

To install the Profibus unit in the GP, follow the steps below.



WARNING

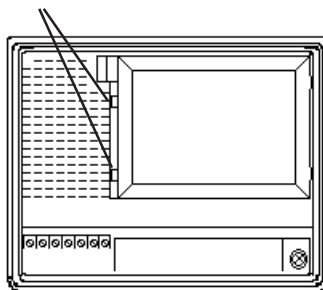
Before installation

- Due to the possibility of an electrical shock, be sure the GP's power cord is not plugged in to the power supply.
- Be sure not to touch the surface of the printed circuit board.

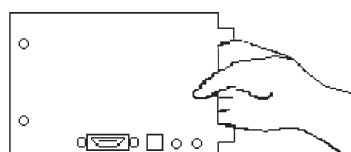
① **Disconnect the power cable from the GP**

② **Use a screwdriver to unscrew the GP rear cover's 2 attachment screws and remove the rear cover.**

Attachment screws

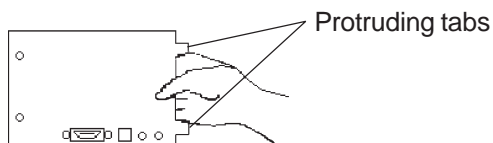


Rear of GP

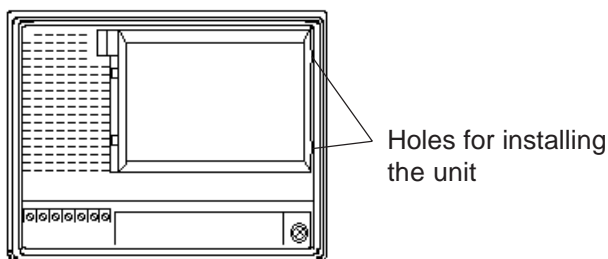


Profibus Unit

* This figure describes how to install the Profibus module into a GP-470 series display unit.

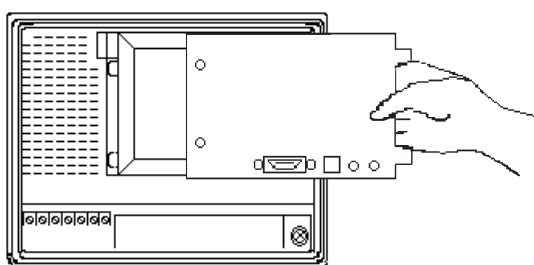


Be careful not to touch the surface of the Profibus unit's printed circuit board.

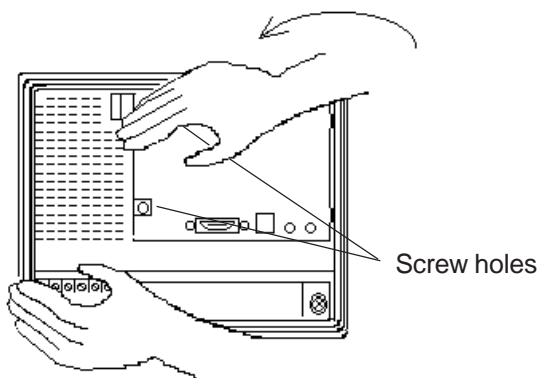


③ Insert the protruding tabs of Profibus unit into the installation holes.

Be sure to install the unit so that the smooth metal face of the Profibus unit points outward.

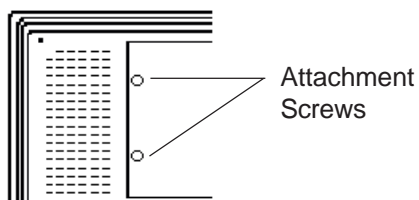


Be careful not to touch the surface of the Profibus unit's printed circuit board.



④ Hold the GP with your left hand and insert the Profibus unit into its slot with your right hand.

Be sure that the unit is seated correctly in place, so that no gaps remain between the GP and the Profibus unit.



⑤ Reattach the attachment screws and secure the Profibus unit to the GP.

4 Troubleshooting

4-1 Troubleshooting

4-2 Error Messages

This chapter describes the usual troubleshooting procedures to use when a problem occurs with the Profibus unit.

4-1 Troubleshooting

The following section describes standard problems and their possible solutions.

1 Possible Problems

The most common problems that could occur while operating the GP are as follows:

(1) No Data Communication

Data communication does not take place between the GP and Host. In some cases, an error message will be displayed on the screen.



For error messages, refer to “**4-2 Error Messages**”, and the respective GP unit’s *User’s Manuals*.

(2) OFFLINE mode menu appears on the main unit during operation.

2 Possible Solutions

- For problem (1), use the following troubleshooting flowchart to diagnose the problem’s cause and find a possible solution.
- For problem (4), the cause may be due to a main (GP) unit system error.



Please remember that the GP unit’s OFFLINE mode will display if you touch the upper left corner of the screen within 10 seconds after start-up.



WARNING

Before installing the Profibus DP unit:

- Before beginning installation, due to the possibility of an electrical shock, be sure the main unit (GP)'s power cord is unplugged from the power supply.



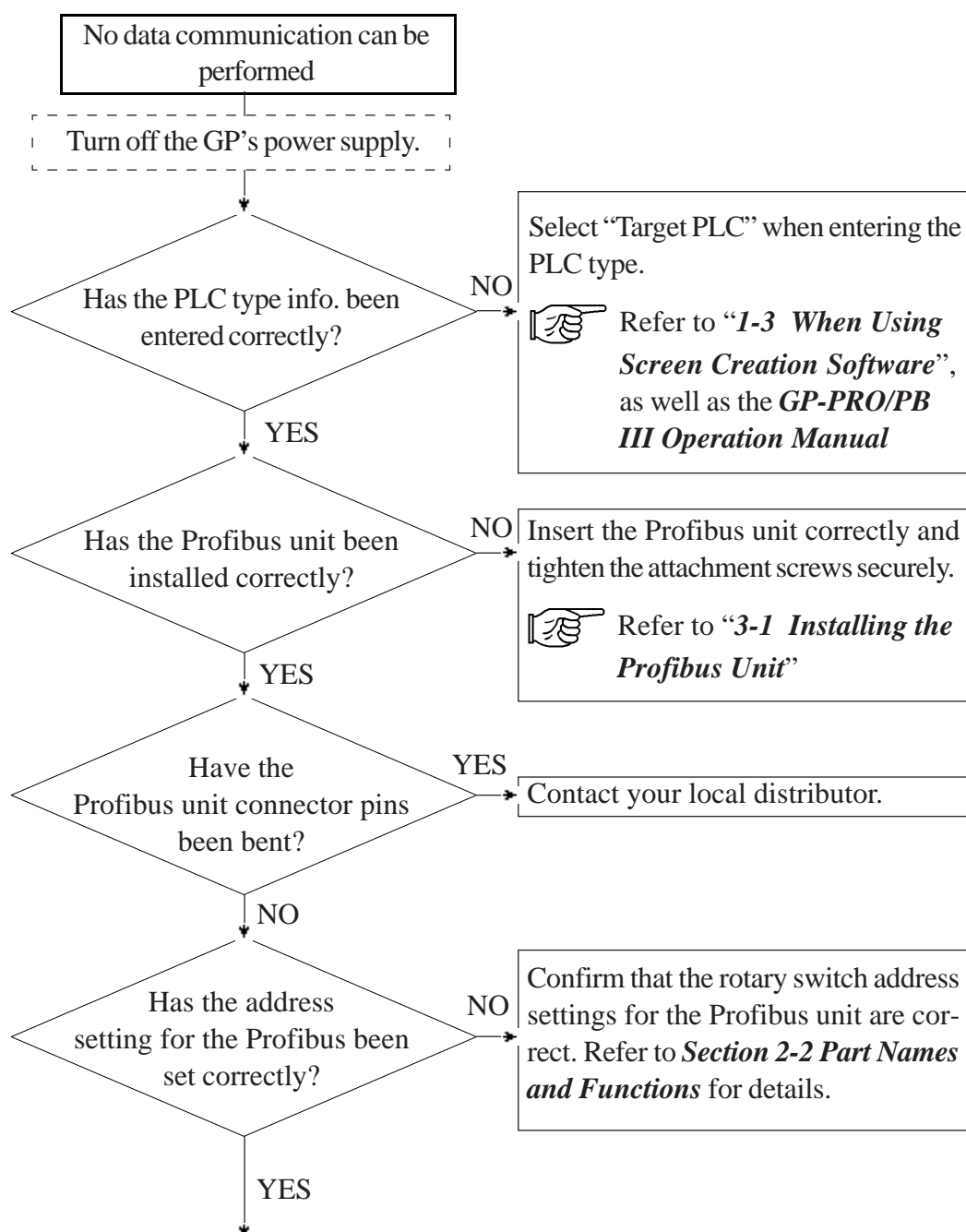
This chapter describes only GP unit problems, and assumes there are no PLC problems. For PLC problem causes, please refer to the PLC maker's Operation Manual.

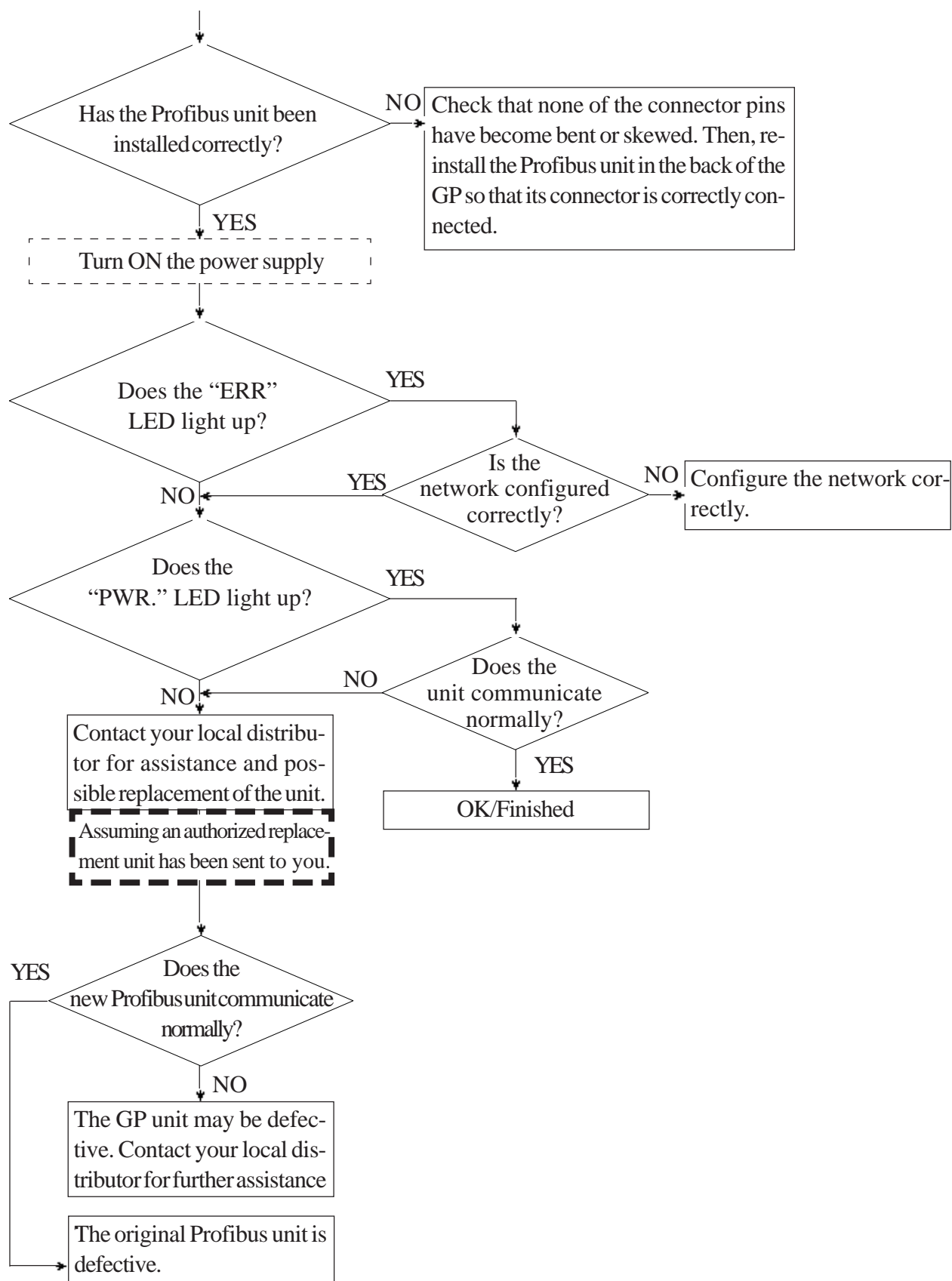
3 No Data Communication

If the GP can not communicate with the host, follow the flowchart described below to find the cause of the trouble and correct the problem.

In cases where an error message is displayed on the GP's screen, check the error code list and correct the problem.

 Refer to “**4-2 Error Messages**”, and the respective GP unit’s *User’s Manuals*





4-2 Error Messages

■ The PLC does not respond (02:FE)

This error message is displayed when a time-out occurs while receiving data or there is too much noise on the line.

The possible causes are described below. Select the solution below that applies to your particular problem.

Cause	Solution
The master PLC's power is OFF, or in stop mode.	Turn on the PLC power supply.
The PLC and the GP have been turned on in the wrong order.	First turn on the GP power supply, then turn on the PLC power supply after 2 to 3 seconds.
The communication cable is not connected properly.	Check the wiring of the communication cables, and wire them correctly.

■ PLC Communication Error

One possible cause of this error message is that the address value set for the tag exceeds the range specified by the processor. Check the displayed error number, and proceed by following the respective solutions.

◆ PLC Communication Error (02 : x x)

0 2 : x x

Error No.

Error No.	Solution
F6	1) Be sure that your screen data uses only the designated LS area(s). 2) Reset the System Area (to all zeroes).

■ Target PLC has not been set up

This error message is displayed when data other than that used by the target PLC is transferred.

Reinitialize the GP, and then send the correct data.

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