

\*\*\* no longer available \*\*\* SIMATIC IPC 477D, 15" Touch/Key display; 4 USB (back)+1 USB (front), Ethernet (10/100/1000); Celeron U827E; 2x Gbit Ethernet (IE/PN); 2 GB; 1x RS232 and 1x PCIE; WIN Embedded Standard 7, 32-bit Replaceable without drive; CFAST 4 GB; Without SIMATIC software; 24 V DC industrial power supply

Display	
Design of display	15" TFT touch
Screen diagonal	15 in
Resolution (pixels)	
• Horizontal image resolution	1 280 pixel
• Vertical image resolution	800 pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Keyboard fonts	
• Function keys	Yes
— Number of function keys with LEDs	36
• alphanumeric keyboard	Yes
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	24 V DC: max. 56 W, PCIe APGB additionally 5 W
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3-SDRAM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
<b>Hardware configuration</b>	
Slots	
<ul style="list-style-type: none"> <li>• free slots</li> <li>• Number of PCI slots</li> <li>• Number of compact flash slots</li> </ul>	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 2; CFast
<b>Interfaces</b>	
PROFIBUS/MPI	optionally onboard, isolated, max. 12 Mbps, compatible with CP 5611
Number of PROFINET interfaces	3; 3 ports (IRT, with switch, optional)
USB port	4x USB 3.0 high speed/high current
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
<ul style="list-style-type: none"> <li>• Graphics interface</li> </ul>	DVI VGA / DVI integrated
Industrial Ethernet	
<ul style="list-style-type: none"> <li>• Industrial Ethernet interface</li> </ul>	Onboard, 2x 10/100 Mbit, RJ45, no plug-in card necessary
<b>Interrupts/diagnostics/status information</b>	
Bus diagnostics	Yes
<b>Integrated Functions</b>	
Monitoring functions	
<ul style="list-style-type: none"> <li>• Temperature monitoring</li> <li>• Watchdog</li> <li>• Status LEDs</li> <li>• Fan</li> <li>• Monitoring function via network</li> </ul>	Yes Yes Yes No Optional
<b>EMC</b>	
Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> <li>• Interference immunity against discharge of static electricity</li> </ul>	± 6 kV contact discharge at the front in accordance with IEC 61000-4-2; ±4 kV, housing contact discharge at the back in accordance with IEC 61000-4-2; ± 8 kV air discharge in accordance with IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
<ul style="list-style-type: none"> <li>• Interference immunity against high frequency radiation</li> </ul>	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> <li>• Interference immunity on supply cables</li> <li>• Interference immunity on signal cables &gt;30m</li> <li>• Interference immunity on signal cables &lt; 30m</li> </ul>	±2 kV (to IEC 1000-4-4; 1995; burst); ±1 kV (to IEC 1000-4-5; 1995; surge symm); ±2 kV (to IEC 1000-4-5; 1995; surge asymm) ±2 kV acc. to IEC 61000-4-4, burst; length > 30 m; ±2 kV acc. to IEC 61000-4-5, surge; length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
<ul style="list-style-type: none"> <li>• asymmetric interference</li> <li>• symmetric interference</li> </ul>	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
<ul style="list-style-type: none"> <li>• Interference immunity to magnetic fields at 50 Hz</li> </ul>	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
<ul style="list-style-type: none"> <li>• Interference emission via line/AC current cables</li> </ul>	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP65
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
<ul style="list-style-type: none"> <li>• UL 508</li> </ul>	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
Use in hazardous areas	

<ul style="list-style-type: none"> <li>• ATEX Zone 2</li> <li>• ATEX Zone 22</li> <li>• IECEx Zone 2</li> <li>• cULus Class I Zone 2, Division 2</li> </ul>	Yes; Optional Yes; Optional Yes; Optional Yes
<b>Marine approval</b>	
<ul style="list-style-type: none"> <li>• Germanischer Lloyd (GL)</li> <li>• American Bureau of Shipping (ABS)</li> <li>• Bureau Veritas (BV)</li> <li>• Det Norske Veritas (DNV)</li> <li>• Korean Register of Shipping (KRS)</li> <li>• Lloyds Register of Shipping (LRS)</li> <li>• Nippon Kaiji Kyokai (Class NK)</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• Ambient temperature during operation</li> </ul>	0 °C to +45 °C with full configuration
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	-20 °C 60 °C
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• Relative humidity</li> </ul>	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>• Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s <sup>2</sup> (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s <sup>2</sup> (hard disk)
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>• Shock load during operation</li> </ul>	IEC 60068-2-27; 150 m/s <sup>2</sup> , 11 ms (without hard disk); 50 m/s <sup>2</sup> , 30 ms (with hard disk)
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
without operating system	Yes; Optional
<b>pre-installed operating system</b>	
<ul style="list-style-type: none"> <li>• Windows 7</li> </ul>	Yes; Ultimate 32 bit or 64 bit
<b>Software</b>	
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
<b>Dimensions</b>	
Width of the housing front	483 mm
Height of housing front	310 mm
Mounting cutout, width	396 mm
Mounting cutout, height	291 mm
Overall depth	76 mm
<ul style="list-style-type: none"> <li>• additional mounting depth (optical drive)</li> </ul>	26 mm
<b>Weights</b>	
Weight, approx.	5.7 kg
<b>last modified:</b>	11/5/2021 