

Operator terminals matching your specific needs

The PWS-series offers valuable HMI functionality at an affordable level. The series include keypad and touch screen interfaces and is available in seven different sizes from 3 to 10.4 inches. Offering three levels of functionality – Standard, Plus and Network — the PWS-series enables you to select and pay for what level of HMI technology you need.



About Beijer Electronics Corp. (Taiwan)

Beijer Electronics Corporation, is the Beijer Group's branch company in Taiwan. In 2005, Hitech Electronics was acquired by the Beijer Electronics Group, and in 2010, was officially renamed Beijer Electronics. This company was established in Taiwan in 1981 and in its early stage was a manufacturer of electronic pens (including LCD display panels). In 1984 the company began developing and manufacturing LCD modules, the first manufacturing company in Taiwan to successfully do so. In 1990, based on mature integrated embedded system technology with LCD modules,we became Taiwan's pioneering leader in the development and manufacture of HMI products. Fast expended by own brand, Hitech-PWS Series, is sold all over the world, including Asia, north and middle& south America, and Europe. After the acquisition, Beijer Corp has been contributed by the Beijer Group's sales network, integration of resources, and technology support, has successfully surged from being the HMI market leader in Asia to being a global HMI product leader. For more information on Beijer Electronics Corporation (Taiwan), please visit http://www.beijerelectronics.com. tw.

HMI Application Story Overview



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Feeder Machine industry:

There are many different types of traditional mechanical equipment. Feeders, as they are commonly referred to, are divided by long rod, short rod, fuel fed and mechanical types. Traditional push button and switch controls are already incapable of meeting machinery control needs of customers. Increasing convenience in control and operation of mechanical equipment has guided the application of HMI products to conveyance equipment.

HMI product operation is convenient and easy to program. HMI products provide multiple language selections and an alarm and reporting function that makes malfunction issues easier to resolve.

Through simple and easy software programs and proficient operation, the added-value of this mechanical equipment can be enhanced. In a future with high efficiency and precision requirements, HMI products are without a doubt the optimum communications tool between humans and machines.

Printing Industry:

Control box areas on printing machines are large and heavy. HMI product applications not only can economize the time it takes to design a control box, but can also reduce costs. For this reason, customers have all offered up outstanding evaluations after using HMI product applications.

Control box header installations, historical trends chart, historical data tables, historical incident tables, historical alarm tables, current alarm tables, alarm frequency tables, alarm indicator lights, directions, curves, and more can all be programmed through HMI product applications. This eliminates the need to spend time designing a control box and saves space.

Building Industry:

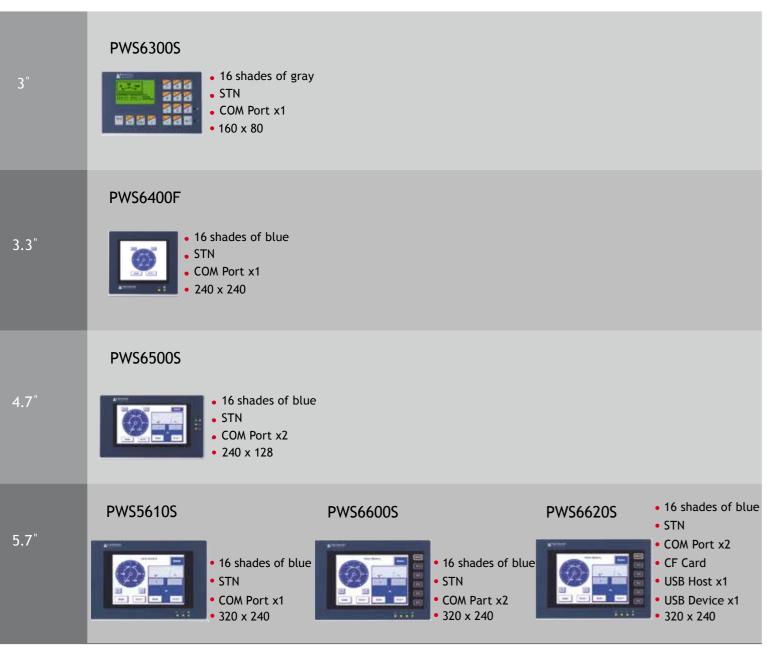
Standard building climate control equipment uses temperature control buttons, power switches, and LCD displays. Through implementation of HMI product applications in the building automation industry, HMI products not only ensure normal control conditions, but also can be easily programmed to display all necessary information, such as current temperature, humidity, expected start up time, alarm, trend charting, animations, and multi-language selections.

HMI products provide customers with numerous operating conveniences while enhancing the added-value of climate control equipment.

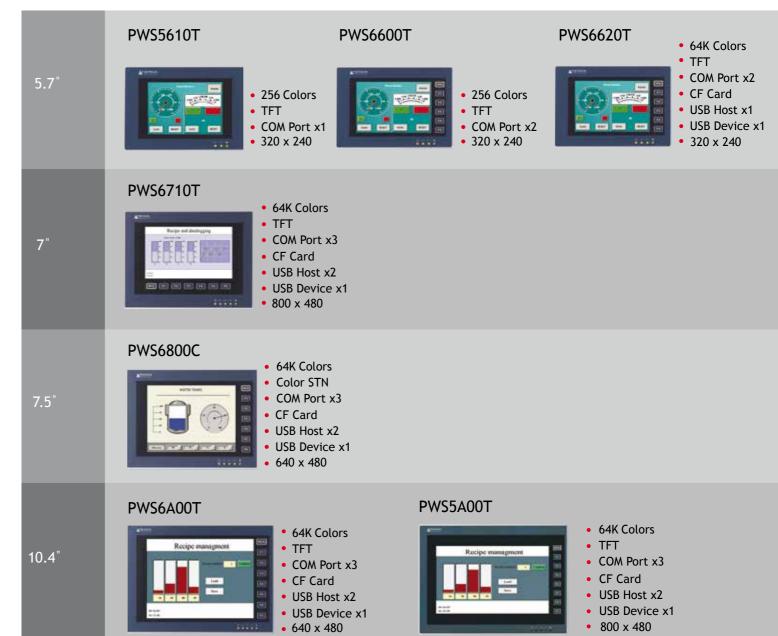
PWS6300

PWS6400

Colors Mono



PWS6500



PWS6710/PWS6800

PWS6A00/PWS5A00



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PWS561

Operator terminals matching your specific needs

Print functions:

Supports multiple printers, capable of printing current screens, alarm recording and logging buffer data.

External memory:

Supports CF card and USB memory devices to save HMI files, buffer records, related files and data.

CE & UL Certified:

Passed CE and UL certifications.

Suitable for different kinds of operating environments: With anti-shock, anti-vibration, and temperature testing, these products are suitable for use in a variety of harsh operating environments.

Multi-port communication:

Capable of simultaneously communicating with up to 3 different control devices.

Touch screen:

Sturdy, durable, and resistive touch screen provides direct control.

IP65 Protection:

The dustproof and waterproof front panel has IP65 protection rating.

USB Transfers:

HMI files can be downloaded and uploaded via USB ports.

Buildin

Warter



Suitable for different kinds of operating environments:

- Ambient temperature: 0 ~ 50°C
- Storage temperature: -10 ~ 60°C
- Ambient humidity: 10 90% RH(0~40°C),10 60% RH(41~50°C), (non-condensing)
- Vibration endurance: 0.5 mm displacement, 10-55 Hz, 2 hours per X, Y, Z axis directions
- Shock endurance 10 G, 11 ms three times in each direction of X, Y, Z axes

Industry

Textile machinery

· Packaging machinery

Marine & offshare

OEM

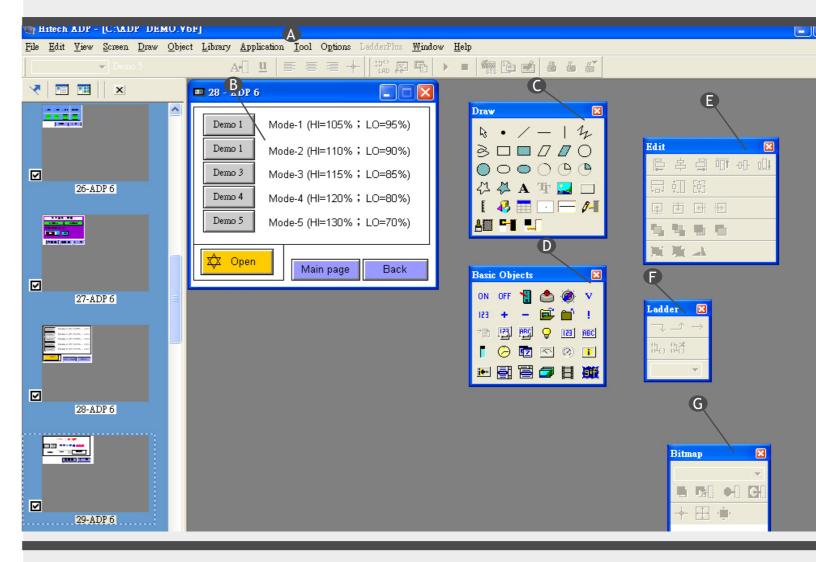
Pharma

Food

- Oil and gas
- Printing machinery

Configuration software for the PWS-terminal

The ADP software is a versatile and intuitive HMI configuration software. It has been created with users in mind and is ideal for machine builders and system integrators. With flexible tools that allow projects to be created in minutes, ADP is the perfect software to create simple or complex projects. The configuration software is available free of charge on www.beijerelectronics.com.tw.



- A Toolbar: Users can directly select the necessary functions through simple and easy to understand
- Screens: In the editing screen, users can automatically adjust screen size to conform to equipment dimensions.
- Everything for your HMI running vs: Users can quickly edit a screen through easy to operate graphic icons.
 - Windows: Diversified objects satisfy user application requirements.
 - : Convenient user layout to adjust object and image size.
 - ows: Users can easily edit ladder programs.
 - ows: Users can easily adjust dot matrix image color, size, and position.

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Liyan ExÜndül süül: Liyan ExÜndül süül: Liyan ExÜndül süül: Liyat İnverter Matsashim FP Series

Ghobishi A SNUA 12R CPU Poe

Matsubashi Anglynd Series Matsubashi Angly Link Matsubashi Angly Link Matsubashi Progral-A500 Series Matsubashi PREQROL-A700 Series

Screen management

The "Screen Manager" function makes project management easy and enables the configurator to always oversee the entire project. It is possible to select between thumbnail and detailed zoomed views, allowing for dynamic screens to be created and viewed.

- · Ideal for project cutting and pasting, browsing, editing and coordinating the operator terminal screens
- Ensures fast and easy project creation

Cross references

"Cross Reference" is a feature that enables the configurator to easily handle project tags, objects and signals. These can quickly be located and listed to get an overview of where and how they are used. If data has to be changed, it can be made in the tag list and the data will then automatically be changed everywhere else in the project.

- The list has up to 3 windows, giving a complete project over-
- Sort the Cross Reference list by screen number, screen name, tag name or controller address
- Locate objects and change parameters directly from the list

All Windows™ fonts supported

Since the ADP software is based around the Windows™ operating system, a font library with up to 16 different fonts can be defined, exported and imported.

Off-line and On-line simulation

In order to save valuable time and money at on-site commissioning, The ADP software provides powerful "Off-line and On-line Simulation". This allows for the HMI project to be thoroughly tested either just on a PC, or by combining the HMI with a PC to comprehensively test HMI and controller reactions, communications etc.

- Off-line simulation allows the developer to quickly test the entire project and verify the overall functionality of screens and alarms
- On-line simulation proves the communication and the functionality of the host controller, such as a PLC or inverter

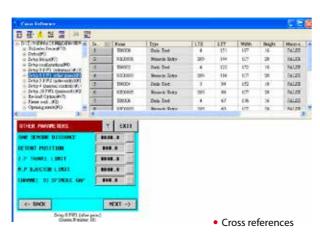
Animated graphics

The graphic handling in the PWS-series is developed with both the configurator and the user in mind. The animated graphics allow a variety of graphic possibilities with only the configurator's imagination being the limit.

- Import graphic formats such as Bitmaps, JPEG, GIF and Auto-CAD™ files (*.bmp, *.jpg, *.gif, *.dwg, *.dxf)
- Supports animated gif images for complex and flexible screen creations
- Graphics can be moved in predefined paths or freely controlled by the host controller to maximize screen space
- Scrolling text can be used allowing long text strings to be displayed



Screen management





All Windows[™] fonts supported



Off-line and On-line simulation

☐ 120 - animated graphics

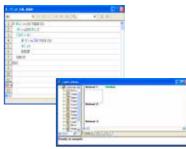
Ladder or Macro functionality

The ADP software saves valuable time by providing ready-made modules for e.g. arithmetic calculations, logical operators and bit settings. These can easily be linked to each other or to other data within the

project using ladder or macro functionality.

Screen open macro

- Screen close macro
- Cvclic macro
- Initial application macro
- Clock macro
- Macros triggered by digital signals
- Sub-macros that can be triggered from other macros
 Ladder or macro functionality



Communication drivers

To accompany this inspiring range of HMIs is a range of free of charge communication drivers. This increasing list of drivers total over 100 and can be used for connecting the HMIs to various automation equipment such as PLCs, inverters, and servo controllers. Main worldwide brands such as Siemens, Omron and Allen Bradley are already included and new drivers are continuously being developed and updated.

Multi-language support

Making it easy for manufacturers who export all over the world, multi-language support allows the configurator to develop pro jects that can be used basically anywhere. With this setup within the HMI, to change languages is just a switch away. The language can also be changed during normal operation so that each operator can decide what language to use.

- Develop the application in up to 5 different languages
 Multi-language support
- Switch languages freely during normal operation



Multi-channel communication

Multi-channel communication is a unique feature that allows a different controller to be connected on each serial or Ethernet port. This flexible communication solution not only saves on buying

Everything for your HMI running also removes the need for expensive protocol



Connect a controller to each available port either via serial or

tween the drivers via macros

s from several controllers in calculations

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Multi-channel communication

Hitschi BUStenes Hitschi BHZ Seniet Hitschi HERI (RS-485) Hitschi HERI Seniet Hitschi Inverter SISOO seniet Holp HLF-C Inverter(Modbus ASCII) HUST-CNC Controller Idec Micro-3 Idec MicroSmart
INOVANCE H2U/H1U PLC
Jetter DEL TA
Jetter NANO-B Jokah Pinto Kliockuer Moeller PS316 Kliockuer Moeller PS4-201 Konter Bus Controller Konter Bus Controller Koyo Direct DL Series Koyo K sequence LENZE and series inverted LO GLOFA GM6 LO K1060H/200H Smatic \$7-200 (via PPI: 1-to-

Altro ALNET 1-1 Animetics SmertMotor

Beldor Controller Beckoff ADS BX9000

Competer (so master) Competer (so master) ¥2

Computer (is slave)
Denober Freeform
Denober VLT Series Inverter
DELTA DVP-ESSS/EP/EH PLC

Animetics SmerfMotor
ASCII Device
A-TECH SD 200/400 Controller

Mitrobishi FX Senes Mitrobishi FX-100M/200M Mitrobishi FX2N-485ADP/422BD Isobishi FX3UC Isobishi FX3UC-485ADF/422ED Isobishi MELSEC-Q(CPU) ERO TRATHEALE Pama softPLC Festo FPC/FEC Senies FUIT 5000 G11S/P11S ModBus Mester
ModBus RTU Slave (Beijer Addressing)
ModBus RTU Slave (Data Sweg)
ModBus Slave
ModBus Slave
ModBus Slave Modeon 984 (R.TU; Slave) Modeon Frenzum Uni-Telway Modeon TSX Micro (Telemecanique Modeon TSX Ownstan Null Omeon C Series
Omeon C31 Series
Omeon C31 Series
Omeon C31 Series
Omeon C31 Series
Omeon C4 Series
PowerLand DMC-256
SAIA PCDIAPCD3 SAIA PCDIAPCUS
Samore Investes
Scherister-Electric Twisto
Servo Dynamics
Shap JW Senies
Shahan Investes (SH/SS Type)
Shahan Cxf Senies
Shahan Cxf Senies
Shahan Cxf Senies
Shahan PC-900 Senies
Shahan PC-900 Senies
Stone MIDA 2000D
Samesen USS stroppool Siemens USS protocol Simatic S5 Simatic S5 3964R

Strantic 27 3964R TI 500/505 Series Ti505 for Broad Web

TinyPLC TOHO ITM-000 Senior

Toyo VP62CE Inverter Toyo VP62PG Inverter

File protection

Protecting the application from unauthorized upload and download is essential in today's manufacturing world. The "File Protection" feature ensures that only authorized users can access sensitive information.

Impossible to upload the protected application from the terminal without the correct password

Message Library

The message library assists designers in displaying message information by displaying pre-defined messages based on different circumstances.

- Designers can create 32 message libraries; each libraries can set up to 512 messages
- Each message can be defined by any control machine's signal address and internal memory

Time Channel

Time channel functions can help designers in pre-setting weekly times when the default BIT address is set to ON, with other times automatically designated as OFF.

- Designers can create up to 32 time channels; each channel is capable of 4 default BIT address ON time periods
- Each default BIT address can be defined by any controller's address and internal memory

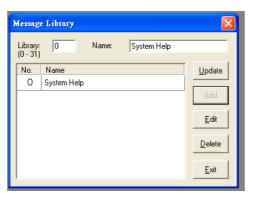
Alarm Group

Alarm functions can be used by designers to easily manage alarms and direct them toward different controllers to provide different alarm messages. Alarms can also be saved in the internal memory with a USB/CF card and can also be printed out directly on the printer when an incident occurs.

- Designers can create 3 different alarm groups, with each one providing defined alarms for different control machines
- With alarm messages in multiple languages, designers can export/import messages in EXCEL files to define
- Alarm occurrences for printing or storage via USB memory stick or CF cards and provide users with remote viewing from a PC



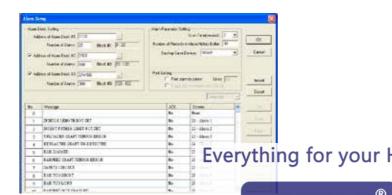
• File protection



Message Library



Time Channel



HMI I/O Controller for PWS6400F-P

Save the cost of your PLC

The compact new HMI I/O Controller not only enables easy interfacing with Beijer Electronics' HMI but also allows the user to implement simple monitoring and automation tasks without the need of a PLC. Easy to install and cost effective, the HMI I/O Controller was developed for the popular PWS6400F-P facilitating the aim of the PWS-series to offer valuable HMI functionality at the precise level required by the customer.

Built-in processor for optimal speed

Up to 16 modules per PWS6400F-P can be stacked up and the module's built-in processor means that the PWS6400F-P operates at optimal speed with no adverse effects.

Easy configuration with ADP

The utilization of Macro and Ladder commands offers easy configuration of your HMI I/O Controller with ADP. Monitoring and automation tasks can easily be developed with ADP. This intuitive HMI configuration software features flexible tools that allow projects to be created in just a few minutes, offering instant off-line and on-line simulation. ADP saves valuable time, providing ready-made modules that can be utilized for arithmetic calculations, logical operators and bit settings etc.

Technical data

	I/O Module	EM-IOB-C4-00-RC	EM-IOB-88-00-RC				
	Digital inputs	12	8				
	Туре	DC					
	Input Voltage	5mA@24V 24V Photo-couplier					
	Maximum Voltage						
	Isolation						
	Input per common	12	8				
	Digital outputs	4	8				
	Туре	DC					
	Maximum Voltage	24V 0.5A ON: 10 ms, OFF: 5 ms 0.1 Kg -10 to +60°C					
	Maximum Ampere						
	Response time						
	Weight						
	Operating temperature						
	Storage temperature	-20 to +70°C					
H	MI running	5-85% (non-condensed)					
	Dimensions (WxHxD)	80.6 x 52.5 x 42.9 mm					
١		10 to 55 Hz (double a	amplitude of 1.5 mm)				



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PWS-series overview

























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	PWS6300S-S	PWS6400F-S PWS6400F-P	PWS6500S-S PWS6560S-S	PWS5610S-S PWS5610T-S	PWS6600S-S PWS6600S-P	PWS6600T-S PWS6600T-P	PWS6620S-P PWS6620S-N	PWS6620T-P PWS6620T-	N PWS6710T-P PWS6710T-N	PWS6800C-P PWS6800C-N	PWS6A00T-P PWS6A00T-N	PWS5A00T-P
LCD Type	Mono STN LCD	Mono STN LCD	Mono STN LCD Mono STN LCD Color TFT LCD Mono STN LCD Color TFT L		Color TFT LCD	Mono STN LCD	Color TFT LCD	Color TFT LCD	Color STN LCD	Color TFT LCD)	
Screen size	3" (diagonal)	3.3" (diagonal)	4.7"(diagonal)	5.7"(diagonal)	5.7" (d	5.7" (diagonal)		gonal)	7" (diagonal)	7.5" (diagonal)	10.4" (diagonal)	10.1" (diagonal)
Display resolution	160 x 80	240 x 240 240 x 128		320 x 240	320	320 x 240		40	800x480	640 x 480	640 x 480	800 x 480
Brightness (cd/m2)	35 220		110	110 400	160	400	160	400	400	200	450	300
Contrast adjustment	Via VR Via touch panel		Via touch panel external keyboarr (sold sperately)		Via touch panel —		Via touch panel –		-	Via touch panel	-	
Display colors	16 shades of gray	16 shades of blue	16 shades of blue	16 shades of blue 256 colors	16 shades of blue	256 colors	16 shades of blue	64K colors	64K colors	64K colors	64K colors	
Back light type	LED	LED	CCFL	LED	LED		CCFL LED		LED	CCFL	LED	
CPU	32-bit RISC	32-bit RISC	32-bit RISC	32-bit RISC	32-bi	it RISC	32-bit F	RISC	32-bit RISC	32-bit RISC	32-bit RISC	
Back light life	50,000 hours	30,000 hours	30,000 hours	20,000 hours 50,000 hours	30,000 hours	50,000 hours	50,000 H	nours	20,000 hours	60,000 hours	50,000 hours	20,000 hours
Operation Status LED	PWR & COM2 LEDs	PWR & COM1, LEDs	PWR & COM1, COM2 LEDs	PWR & COM1, COM2 LEDs	PWR, COM1, COM	Λ2, Ethernet LEDs	PWR, COM1, COM 2	, Ethernet LEDs	PWR, COM1—3, Ethernet LEDs	PWR, COM1-3, Ethernet LEDs	PWR, COM1-3, Etherr	net LEDs
Touch screen	-	Analog	Via Analog externa keyboard (sold sperately	Anatog	An	alog	Analo	pg	Analog	Analog	Analog	
Touch screen (number of times)	-	> 1,000,000	> 1,000,000 —	> 1,000,000	> 1,00	00,000	> 1,000,000		> 1,000,000	> 1,000,000	> 1,000,000	
Keypad	16 mechanical switches	-	128 — mechanical switches	-	1 Menu key and 5 user-defined function keys (F1—F5)		1 Menu key and 5 user-defined function keys (F1—F5)		1 Menu key and 6 user-defined function keys (F1—F6)	1 Menu key and 6 user-defined function keys (F1—F6)	1 Menu key and 7 user-defined function keys (F1—F7)	
Application Flash ROM	4MB	4MB	4MB	2MB	4	MB	4ME	3	8MB	8MB	8MB	
RAM	128KB	512KB	512KB	512KB	512KB		16M	В	16MB	16MB	16MB	
Data/Recipe	-	- 8КВ	-	256KB	- 512KB	- 512KB	512K	В	512KB	512KB	512KB	
RTC (w/rechargeable lithium battery)	changeable lithium battery	Yes	Yes	changeable lithium battery	Yes		Yes		Yes	Yes	Yes	
Data storage (CF card)			-			Yes Yes		Yes	Yes Yes			
СОМ1	-	9-pin female (RS232/RS422/RS485)	9-pin female (RS232/RS485)	9-pin female(RS232/RS485/ RS422 without RTS/CTS) or (RS232,COM2 RS422/RS485 without RTS/CTS)	9-pin female (RS232/RS485)		9-pin female (RS232/RS485)		9-pin female (RS232/RS485)	9-pin female (RS232/RS485)	9-pin female (RS232/RS485)	
сом2	9-pin female (RS232/RS422/RS485)	-	9-pin female (RS422/RS485)	-	25-pin female (RS232/RS422/RS485)		25-pin female (RS232/RS422/RS485)		25-pin female (RS232/RS422/RS485)	25-pin female (RS232/RS422/RS485)	25-pin female (RS232/RS422/RS485)	
СОМЗ	-	-	-	-	-		-		9-pin female (RS422/RS485)	9-pin female (RS422/RS485)	9-pin female (RS422/RS485)	
USB Host	-	-	-	-		-	1		2	2	2	
USB Device	-	-	-	-	-	-	1		1	1	1	
Multi-functional port			-	-	_ 26-pin connector _ 26-pin connector for printer		-		_	-	_	
Ethernet	-	-	-	-	-	-	- Yes	- Yes	- Yes	- Yes	- Yes	_
External dimensions (mm)	173.0 (W) x 105.5 (H) x 51.8 (D)	96 (W) x 96 (H) x 40.6 (D)	170.3 (W) x 102.6 (H) x 45.3 (D)	195.0 (W) x 145.0 (H) x 40.2 (D)	195.0 (W) x 145.0 (H) x 59.1 (D)		195.0 (W) x 145.0 (H) x 59.1 (D)		231.0 (W) x 176.0 (H) x 46.8 (D)	231.0 (W) x 176.0 (H) x 46.8 (D)	297.0 (W) x 222.0 (H) x 52.3 (D)	
			160.7 x 93.0 185.8 x 135.8 Everything for you		- fautratin I I M	MI running 185.8 x 135.8		220.8 x 165.8	222.2 445.2	286.0 x 211.0		
Cut-out dimensions (mm)	160.8 x 93.3	89.3 x 89.3	160.7 x 93.0	185.8 x 135.8	Everything	a⊓or your Hivi	II (UIIIIII 185.8 X	135.8	220.0 X 103.0	220.8 x 165.8	286.0 x 211.0	
Cut-out dimensions (mm) Supply voltage	160.8 x 93.3 24V DC ±15 %, < 8W	89.3 x 89.3 24V DC ±15 %, < 4W	160.7 x 93.0 24V DC ±15 %, < 12W	185.8 x 135.8 24V DC ±15 %, < 8W		914Or your HIVI 5%, < 20W	24V DC ±15		24V DC ±15 %, < 24W	220.8 x 165.8 24V DC ±15 %, < 24W	286.0 x 211.0 24V DC ±15 %, < 3	
								%, < 20W				
Supply voltage	24V DC ±15 %, < 8W	24V DC ±15 %, < 4W	24V DC ±15 %, < 12W	24V DC ±15 %, < 8W			24V DC ±15 5	%, < 20W	24V DC ±15 %, < 24W	24V DC ±15 %, < 24W	24V DC ±15 %, < 3	

The PWS-series consists of various models and versions

PWS-6se0d-v

S: Size(Inch) e: Enhancement model d: (C: COLOR, T: TFT, S: STN, F: FSTN) V: Version (S: standard, P: plus, N: network)

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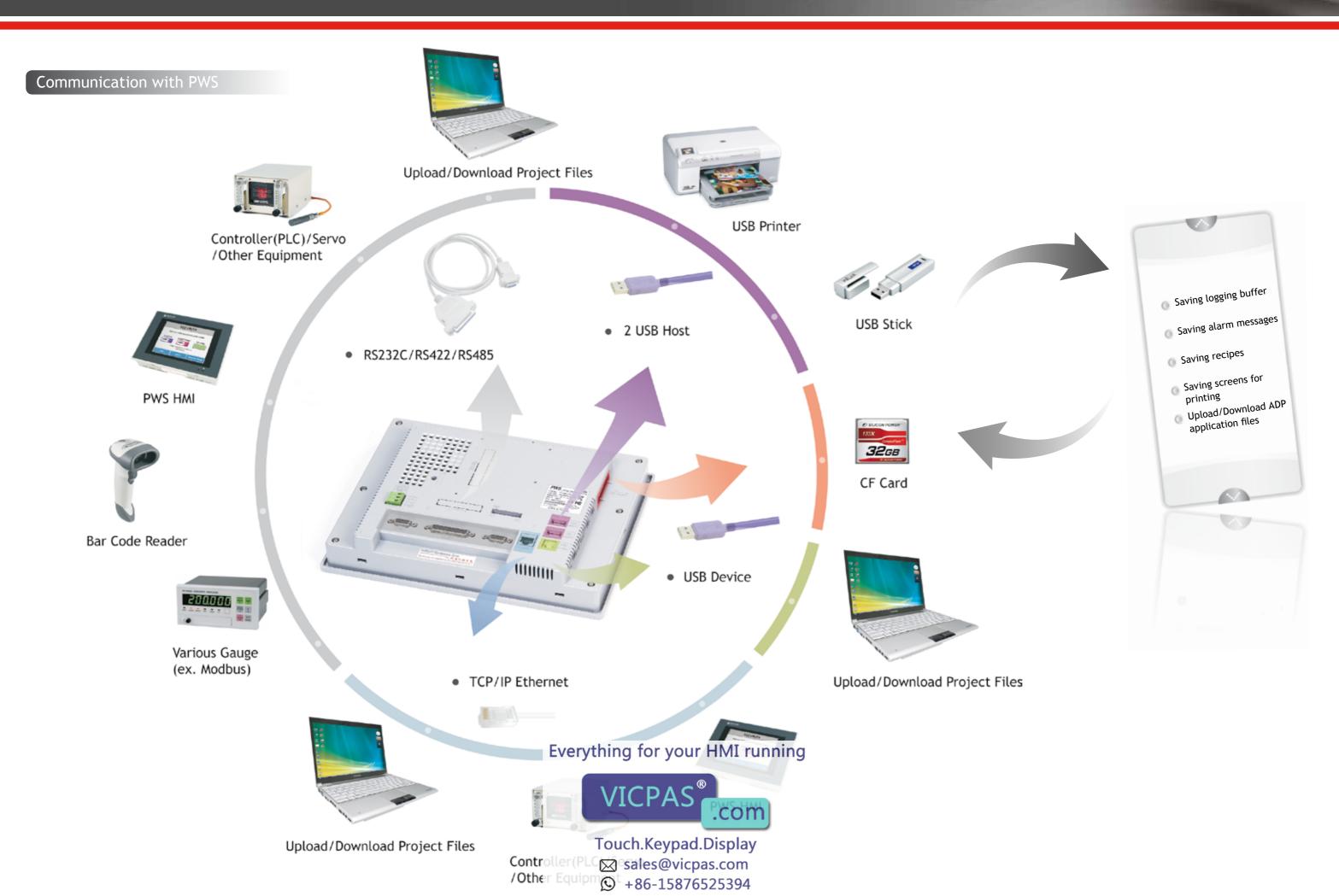
Plus version

raphics and macro/ladder

Has the same functionality as the Standard version as well as data/recipe handling and a communication port for a printer or external keyboard.

Network version

The network version is a Plus version with an integral Ethernet networking port.



This is Beijer Electronics

Beijer Electronics is a fast growing technology company with extensive experience of industrial automation and data communication. The company develops and markets competitive products and solutions that focus on the user. Since its start-up in 1981, Beijer Electronics evolved into a multinational group present in 23 countries with sales of 157 million Euro in 2012. The company is listed on the Nasdaq OMX Nordic Exchange Stockholm's Small Cap list under the ticker BELE.

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