

\*\*\*Spare part\*\*\* SIMATIC C7-635 Key, Complete unit with integrated components: S7-300 CPU314C-2 DP and OP170B, 24 DI, 16 DO, 5 AI, 2 AO; Micro Memory Card and connector set required



General information	
HW functional status	01
Firmware version	V2.0.12
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 V5.2 + SP1 or higher with HW update
Supply voltage	
Rated value (DC)	Yes
<ul style="list-style-type: none"> <li>24 V DC</li> </ul>	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Load voltage L+	
<ul style="list-style-type: none"> <li>Rated value (DC)</li> </ul>	24 V
<ul style="list-style-type: none"> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
<ul style="list-style-type: none"> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
Digital inputs	
— Rated value (DC)	24 V

— Reverse polarity protection	Yes
<b>Digital outputs</b>	
— Rated value (DC)	24 V
— Reverse polarity protection	No
<b>Analog outputs</b>	
— Rated value (DC)	24 V
— Reverse polarity protection	Yes
<b>Input current</b>	
Current consumption (rated value)	1 000 mA
Current consumption, typ.	150 mA; idling
Inrush current, typ.	11 A
$I^2t$	0.7 A <sup>2</sup> ·s
<b>Digital inputs</b>	
• from load voltage L+ (without load), max.	70 mA
<b>Digital outputs</b>	
• from load voltage L+, max.	100 mA
<b>Power loss</b>	
Power loss, typ.	14 W
<b>Memory</b>	
<b>Work memory</b>	
• integrated	96 kbyte; For program and data
• expandable	No
<b>Load memory</b>	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
• Data management on MMC (after last programming), min.	10 y
<b>Backup</b>	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
<b>CPU processing times</b>	
for bit operations, typ.	0.1 $\mu$ s
for bit operations, max.	0.2 $\mu$ s
for word operations, typ.	0.2 $\mu$ s
for fixed point arithmetic, typ.	2 $\mu$ s
for floating point arithmetic, typ.	3 $\mu$ s
<b>CPU-blocks</b>	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
<b>DB</b>	
• Number, max.	511; Number range: 1 to 511

• Size, max.	16 kbyte
<b>FB</b>	
• Number, max.	1 024; Number range: 0 to 2047
• Size, max.	16 kbyte
<b>FC</b>	
• Number, max.	1 024; Number range: 0 to 2047
• Size, max.	16 kbyte
<b>OB</b>	
• Number, max.	see instruction list
• Size, max.	16 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	1; OB 10
• Number of delay alarm OBs	1; OB 20
• Number of cyclic interrupt OBs	1; OB 35
• Number of process alarm OBs	1; OB 40
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
<b>Nesting depth</b>	
• per priority class	8
• additional within an error OB	4

## Counters, timers and their retentivity

<b>S7 counter</b>	
• Number	256
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	8
<b>Counting range</b>	
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
• Number	256
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	255

— preset	No retentivity
<b>Time range</b>	
— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
<b>Flag</b>	
• Number, max.	256 byte
• Retentivity available	Yes; MB 0 to MB 255
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes; via non-retain property on DB
<b>Local data</b>	
• per priority class, max.	510 byte
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	1 kbyte
• Outputs	1 kbyte
<b>of which distributed</b>	
— Inputs	1 000 byte
— Outputs	1 008 byte
<b>Process image</b>	
• Inputs	128 byte
• Outputs	128 byte
<b>Default addresses of the integrated channels</b>	
— Digital inputs	124.0 to 126.7
— Digital outputs	124.0 to 125.7
— Analog inputs	752 to 761
— Analog outputs	752 to 755
<b>Digital channels</b>	
• Inputs	8 192
— of which central	1 016
• Outputs	8 192
— of which central	1 008
<b>Analog channels</b>	
• Inputs	512
— of which central	253

- Outputs 512
- of which central 250

### Hardware configuration

#### Number of DP masters

- integrated 1
- via CP 4

#### Number of operable FMs and CPs (recommended)

- FM 8
- CP, PtP 8
- CP, LAN 10

#### Rack

- Racks, max. 4
- Modules per rack, max. 8; In rack 3 max. 7

### Time of day

#### Clock

- Hardware clock (real-time) Yes
- retentive and synchronizable Yes
- Backup time 6 wk; At 40 °C ambient temperature
- Deviation per day, max. 10 s

#### Operating hours counter

- Number 1
- Number/Number range 0
- Range of values 0 to 2<sup>31</sup> hours (when using SFC 101)
- Granularity 1 h
- retentive Yes; Must be restarted at each restart

#### Clock synchronization

- supported Yes
- to MPI, master Yes
- to MPI, slave Yes
- in AS, master Yes

### Digital inputs

- Number of digital inputs 24
- of which inputs usable for technological functions 16

- Input characteristic curve in accordance with IEC 61131, type 1 Yes

#### Number of simultaneously controllable inputs

##### horizontal installation

- up to 40 °C, max. 24
- up to 60 °C, max. 12

##### vertical installation

— up to 40 °C, max.	12
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30V
<b>Input current</b>	
• for signal "1", typ.	9 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 µs
<b>Cable length</b>	
• shielded, max.	1 000 m; 50 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	
— shielded, max.	50 m
— unshielded, max.	not allowed
<b>Digital outputs</b>	
Number of digital outputs	16
• of which high-speed outputs	4
Short-circuit protection	Yes; Clocked electronically
• Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
<b>Switching capacity of the outputs</b>	
• on lamp load, max.	5 W
<b>Load resistance range</b>	
• lower limit	48 Ω
• upper limit	4 kΩ
<b>Output voltage</b>	
• for signal "1", min.	L+ (-0.8 V)
<b>Output current</b>	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
<b>Parallel switching of two outputs</b>	
• for uprating	No

• for redundant control of a load	Yes
<b>Switching frequency</b>	
• with resistive load, max.	100 Hz
• with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
<b>Total current of the outputs (per group)</b>	
<b>horizontal installation</b>	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
<b>vertical installation</b>	
— up to 40 °C, max.	2 A
<b>Cable length</b>	
• shielded, max.	1 000 m
• unshielded, max.	600 m
<b>Analog inputs</b>	
<b>Number of analog inputs</b>	
• For voltage/current measurement	4
• For resistance/resistance thermometer measurement	1
integrated channels (AI)	4+1
permissible input voltage for current input (destruction limit), max.	2.5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
No-load voltage for resistance-type transmitter, typ.	2.5 V
Constant measurement current for resistance-type transmitter, typ.	1.8 to 3.3 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
<b>Input ranges</b>	
• Current	Yes
• Resistance thermometer	Yes
• Resistance	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
• Input resistance (0 to 10 V)	100 kΩ
• -10 V to +10 V	Yes
• Input resistance (-10 V to +10 V)	100 kΩ

<b>Input ranges (rated values), currents</b>	
• 0 to 20 mA	Yes
• Input resistance (0 to 20 mA)	50 Ω
• -20 mA to +20 mA	Yes
• Input resistance (-20 mA to +20 mA)	50 Ω
• 4 mA to 20 mA	Yes
• Input resistance (4 mA to 20 mA)	50 Ω
<b>Input ranges (rated values), resistance thermometer</b>	
• Pt 100	Yes
• Input resistance (Pt 100)	10 MΩ
<b>Input ranges (rated values), resistors</b>	
• 0 to 600 ohms	Yes
• Input resistance (0 to 600 ohms)	10 MΩ
<b>Thermocouple (TC)</b>	
Temperature compensation	
— parameterizable	No
<b>Characteristic linearization</b>	
• parameterizable	Yes; by software
— for resistance thermometer	Pt 100
<b>Cable length</b>	
• shielded, max.	100 m
<b>Analog outputs</b>	
Number of analog outputs	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	17 V
<b>Output ranges, voltage</b>	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
<b>Output ranges, current</b>	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
<b>Connection of actuators</b>	
• for voltage output two-wire connection	Yes; Without compensation of the line resistances
• for voltage output four-wire connection	No
• for current output two-wire connection	Yes
<b>Load impedance (in rated range of output)</b>	
• with voltage outputs, min.	1 kΩ
• with voltage outputs, capacitive load, max.	0.1 μF
• with current outputs, max.	300 Ω



• with current outputs, inductive load, max.	0.1 mH
<b>Destruction limits against externally applied voltages and currents</b>	
• Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
<b>Cable length</b>	
• shielded, max.	200 m

<b>Analog value generation for the inputs</b>	
Measurement principle	Actual value encryption (successive approximation)
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	12 bit
• Integration time, parameterizable	Yes; 2,5 / 16,6 / 20 ms
• Interference voltage suppression for interference frequency f1 in Hz	400 / 60 / 50 Hz
• permissible input frequency, max.	400 Hz
• Time constant of the input filter	0.38 ms
• Basic execution time of the module (all channels released)	1 ms

<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	12 bit
• Conversion time (per channel)	1 ms
<b>Settling time</b>	
• for resistive load	0.6 ms
• for capacitive load	1 ms
• for inductive load	0.5 ms

<b>Encoder</b>	
<b>Connection of signal encoders</b>	
• for voltage measurement	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
• for current measurement as 4-wire transducer	Yes
• for resistance measurement with two-wire connection	Yes; Without compensation of the line resistances
• for resistance measurement with three-wire connection	No
• for resistance measurement with four-wire connection	No
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	1.5 mA

## Errors/accuracies

Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
<b>Operational error limit in overall temperature range</b>	
<ul style="list-style-type: none"> <li>• Voltage, relative to input range, (+/-)</li> <li>• Current, relative to input range, (+/-)</li> <li>• Resistance, relative to input range, (+/-)</li> <li>• Voltage, relative to output range, (+/-)</li> <li>• Current, relative to output range, (+/-)</li> </ul>	<ul style="list-style-type: none"> <li>1 %</li> <li>1 %</li> <li>5 %</li> <li>1 %</li> <li>1 %</li> </ul>
<b>Basic error limit (operational limit at 25 °C)</b>	
<ul style="list-style-type: none"> <li>• Voltage, relative to input range, (+/-)</li> <li>• Current, relative to input range, (+/-)</li> <li>• Resistance, relative to input range, (+/-)</li> <li>• Resistance thermometer, relative to input range, (+/-)</li> <li>• Voltage, relative to output range, (+/-)</li> <li>• Current, relative to output range, (+/-)</li> </ul>	<ul style="list-style-type: none"> <li>0.7 %; Linearity error <math>\pm 0.06</math> %</li> <li>0.7 %; Linearity error <math>\pm 0.06</math> %</li> <li>3 %; Linearity error <math>\pm 0.2</math> %</li> <li>3 %</li> <li>0.7 %</li> <li>0.7 %</li> </ul>
<b>Interference voltage suppression for <math>f = n \times (f_1 \pm 1 \%)</math>, <math>f_1</math> = interference frequency</b>	
<ul style="list-style-type: none"> <li>• Series mode interference (peak value of interference &lt; rated value of input range), min.</li> <li>• Common mode interference, min.</li> </ul>	<ul style="list-style-type: none"> <li>30 dB</li> <li>40 dB</li> </ul>

## Interfaces

<b>MPI</b>	
<ul style="list-style-type: none"> <li>• Cable length, max.</li> </ul>	50 m; without repeater
<b>1. Interface</b>	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	No
Power supply to interface (15 to 30 V DC), max.	200 mA
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• MPI</li> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li>No</li> <li>No</li> </ul>

• Point-to-point connection	No
<b>MPI</b>	
• Number of connections	12
• Transmission rate, max.	187.5 kbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes

## 2. Interface

Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Number of connection resources	12
<b>Protocols</b>	
• MPI	No
• PROFINET IO Controller	No
• PROFINET CBA	No
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes
• Point-to-point connection	No
<b>PROFIBUS DP master</b>	
• Number of connections, max.	12; For PG/OP communication
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes

— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	1 kbyte
— Outputs, max.	1 kbyte
<b>User data per DP slave</b>	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
<b>PROFIBUS DP slave</b>	
• Number of connections	12
• GSD file	The latest GSD file is available at: <a href="http://www.siemens.com/profibus-gsd">http://www.siemens.com/profibus-gsd</a>
• Transmission rate, max.	12 kbit/s
• automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>Communication functions</b>	
<b>Global data communication</b>	
• Number of GD loops, max.	4
• Number of GD packets, max.	4
• Number of GD packets, transmitter, max.	4
• Number of GD packets, receiver, max.	4
• Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
<b>S7 basic communication</b>	
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
<b>S7 communication</b>	

<ul style="list-style-type: none"> <li>• as server</li> <li>• as client</li> <li>• User data per job, max.</li> <li>• User data per job (of which consistent), max.</li> </ul>	Yes Yes; Via CP and loadable FB 180 kbyte; With PUT/GET 64 byte
<b>S5 compatible communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes; via CP and loadable FC
<b>Number of connections</b>	
<ul style="list-style-type: none"> <li>• overall</li> <li>• usable for PG communication               <ul style="list-style-type: none"> <li>— reserved for PG communication</li> <li>— adjustable for PG communication, min.</li> <li>— adjustable for PG communication, max.</li> </ul> </li> <li>• usable for OP communication               <ul style="list-style-type: none"> <li>— reserved for OP communication</li> <li>— adjustable for OP communication, min.</li> <li>— adjustable for OP communication, max.</li> </ul> </li> <li>• usable for S7 basic communication               <ul style="list-style-type: none"> <li>— reserved for S7 basic communication</li> <li>— adjustable for S7 basic communication, min.</li> <li>— adjustable for S7 basic communication, max.</li> </ul> </li> <li>• usable for routing</li> </ul>	12 11 1 1 11 11 1 1 11 8 8 0 8 4; max.
<b>S7 message functions</b>	
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	40
<b>Test commissioning functions</b>	
Status block	Yes
Single step	Yes
Number of breakpoints	2
<b>Status/control</b>	
<ul style="list-style-type: none"> <li>• Status/control variable</li> <li>• Variables</li> <li>• Number of variables, max.               <ul style="list-style-type: none"> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> </ul> </li> </ul>	Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14
<b>Forcing</b>	
<ul style="list-style-type: none"> <li>• Forcing</li> <li>• Forcing, variables</li> <li>• Number of variables, max.</li> </ul>	Yes Inputs, outputs 10
<b>Diagnostic buffer</b>	

• present	Yes
• Number of entries, max.	100

### Interrupts/diagnostics/status information

#### Diagnostics indication LED

• Status indicator digital input (green)	Yes
• Status indicator digital output (green)	Yes

### Integrated Functions

Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz

### Potential separation

#### Potential separation digital inputs

• Potential separation digital inputs	Yes
• between the channels	No
• between the channels and backplane bus	Yes

#### Potential separation digital outputs

• Potential separation digital outputs	Yes
• between the channels	Yes
• between the channels, in groups of	8
• between the channels and backplane bus	Yes

#### Potential separation analog inputs

• Potential separation analog inputs	Yes; common for analog I/O
• between the channels	No
• between the channels and backplane bus	Yes

#### Potential separation analog outputs

• Potential separation analog outputs	Yes; common for analog I/O
• between the channels	No
• between the channels and backplane bus	Yes

### Permissible potential difference

between different circuits	75 V DC/60 V AC
Between the inputs and MANA (UCM)	8 V DC
between MANA and M internally (UISO)	75 V DC/60 V AC

### Isolation

Isolation tested with	500 V DC
<b>Configuration</b>	
Configuration software	
• STEP 7	Yes; V5.2 SP1 with HW update
<b>Programming</b>	
• Command set	see instruction list
• Nesting levels	8
• System functions (SFC)	see instruction list
• System function blocks (SFB)	see instruction list
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
<b>Dimensions</b>	
Width	260 mm
Height	273.8 mm
Depth	80 mm
Mounting cutout, width	231 mm
Mounting cutout, height	257 mm
<b>Weights</b>	
Weight, approx.	1 500 g
<b>last modified:</b>	08/27/2019