

## Rubber sole injection molding machine

### High Automation:

- 1, Automated feeding rubber, plasticizing preheating.
  - 2, Automated weighting, injecting rubber into the mold cavity.
  - 3, Automated exhausting.
  - 4, Automated move in/out and open the mold.
- The worker only needs to take out the finished shoe soles from the mold.

### High Efficiency:

- 1, Each Station can produce 20-30 pair of shoe soles per hour.
- 2, Each Worker can operate 4-6 Stations (2-3 Machines)

	Double color rubber injection		LRS165II
1	Clamping force	KN	1650
2	No. of working stations	station	2
3	Opening stroke	mm	450
4	Heating Plate Dim.	mm	400x300
5	Max. daylight between heating platens	mm	500
6	Max. Mould height	mm	50
7	Max Injection volume I	cm3	1000
8	Max Injection volume II	cm3	1000
9	Injection pressure I	Mpa	183
10	Injection pressure II	Mpa	183
11	Max Feeding Rubber Strip width	mm	60
12	Max feeding Rubber Strip thickness	mm	8
13	Max. temperature for heating plate	°C	250
14	Max. temperature for barrel	°C	80
15	Total power	KW	120
16	Oil tank capacity	L	1200
17	Machine dimensions(L x W x H)	mm	4600*2700*3500
18	Machine Weight	KG	16000