

## Rubber sole injection molding machine

### High Automation:

- 1, Automated feeding rubber, plasticizing preheating.
  - 2, Automated weighting, injecting rubber into the mold cavity.
  - 3, Automated exhausting.
  - 4, Automated move in/out and open the mold.
- The worker only needs to take out the finished shoe soles from the mold.

### High Efficiency:

- 1, Each Station can produce 20-30 pair of shoe soles per hour.
- 2, Each Worker can operate 4-6 Stations (2-3 Machines)

	Single color rubber injection		LRS165
1.	Clamping force	KN	1650
2.	No. of working station	Station	2
3.	System pressure	Mpa	21
4.	Injection pressure	Mpa	183
5.	Opening/Clamping stroke	mm	300
6.	Heating Plate Dim.	mm	300x375
7.	Daylight between heating plates	mm	220~500
8.	Max Injection volume	cm3	1000
9.	Max. Width of feeding rubber strip	mm	60
10	Max. Thickness of feeding rubber strip	mm	8
11.	Max. temperature for heating plate	°C	250
12.	Max. temperature for barrel	°C	80
13.	Heating Power	KW	18*2
14.	Total power	KW	85
15.	Oil tank capacity	L	600
16.	Machine dimensions	mm	2020x3700x(2730-3010)
17.	Machine Weight	Ton	10.5