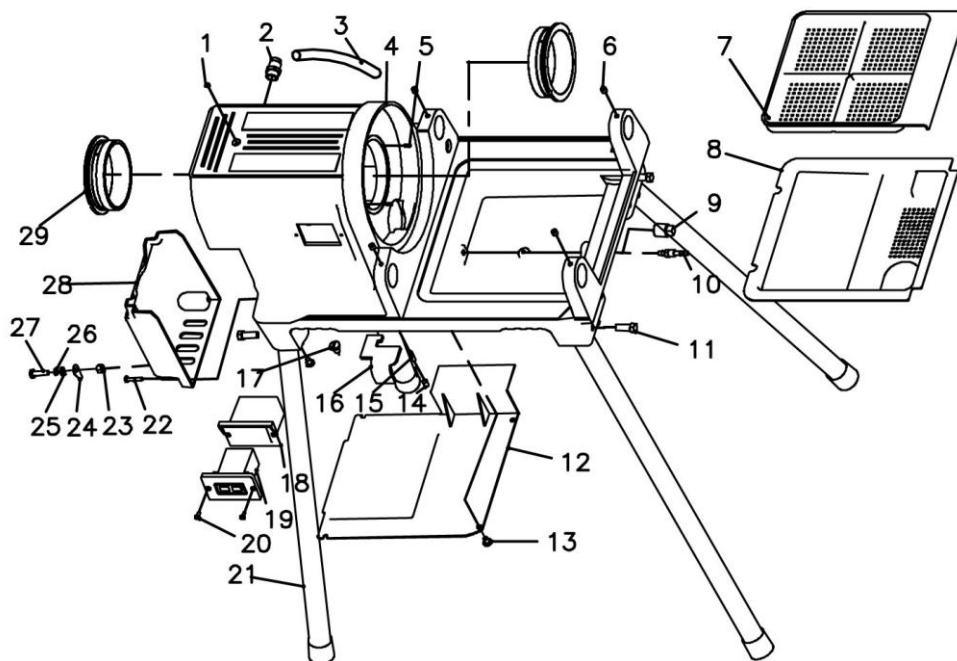


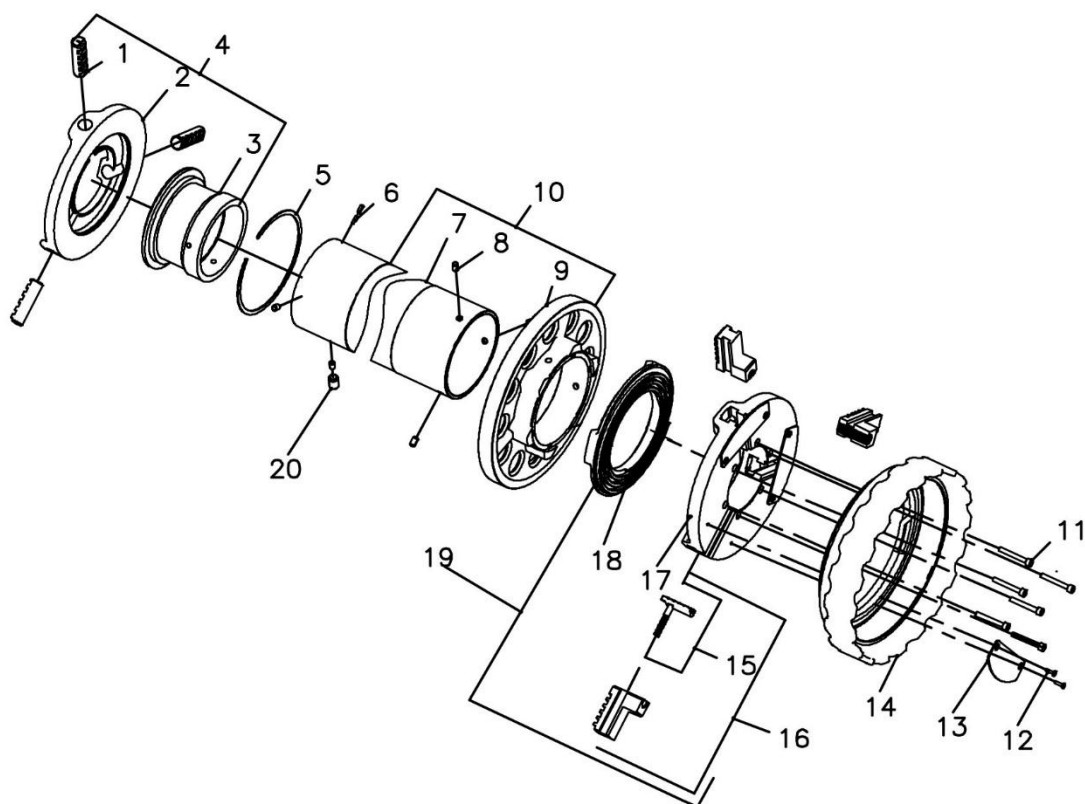
SQ80C1 电动套丝机 中英文爆炸图 (SQ80C1 Pipe Threading Machine Spare Parts List)

车头箱部件 (41100) Main Components



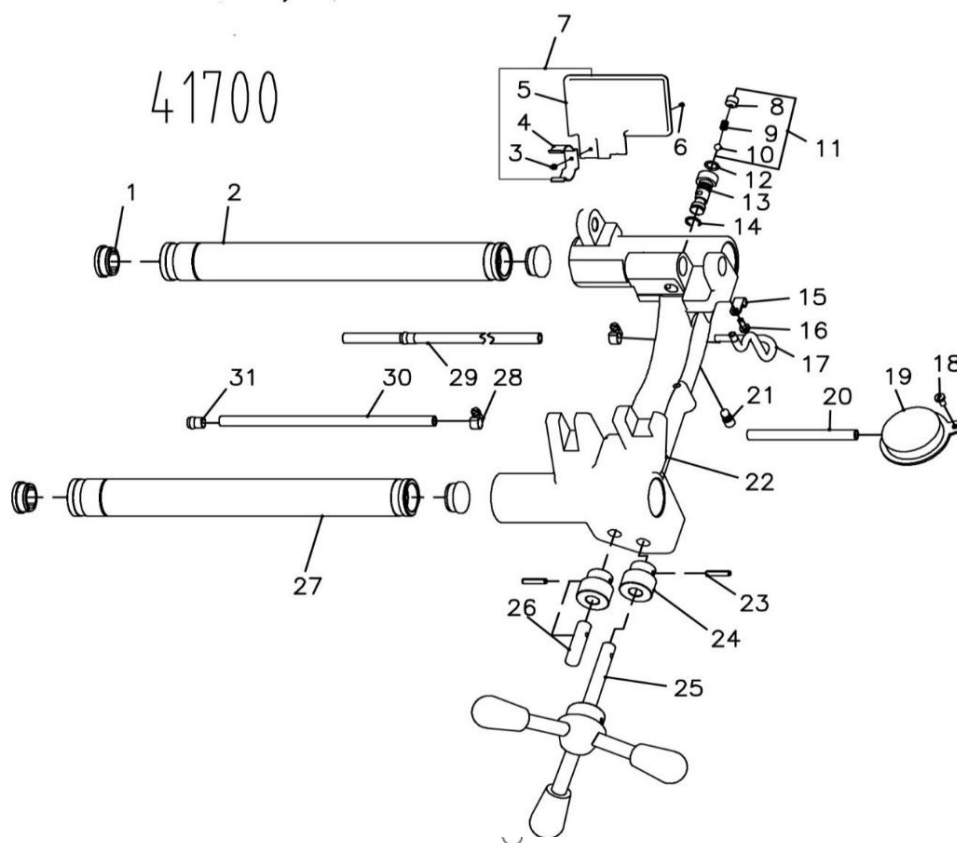
S/N	Ref. No.	品名	Description
1	50804005	铜油杯M10(2)	Grease fitting M10(2)
2	30403048	拉不脱 (M18)	Grommet (M18)
3	30402021	电线插头 (美式)	Power cord
4	40101016	机身	Casting body
5	50105030	轻型直槽弹性圆柱销 $\phi 4 \times 16$ (2)	Pin $\phi 4 \times 16$ (2)
6	50103177	内六角圆柱紧定螺钉 (4)	Screw (4)
7	41601004	盛屑盘	Chip pan
8	30203005	滤油盘	Oil pan liner
9	50804007	带边外方管 $1/2"$	Oil plug 1/2"
10	40401017	长接头	Fitting
11	50101009	六角头螺栓M10 $\times 25$ (4)	Screw M10 $\times 25$ (4)
12	41403005	底板	Bottom cover
13	50103069	开槽盘头螺钉M50 $\times 8$ (4)	Screw M50 $\times 8$ (4)
14	50105014	内六角圆柱紧定螺钉	Screw
15	41802047	变速箱锁块	Gearbox lock
16	41001020	滑架挡块	Carriage stop
17	50103149	十字盘头螺钉	Screw
18	41604007	开关盒	Switch box
19	30402035	按钮开关 (宁波银鸡KAO-5X)	Switch
20	50103064	十字大盘头螺钉M4 $\times 10$ (2)	Screw M4 $\times 10$ (2)
21	41705084	长支脚 (4)	Legs (4)
22	50103150	内六角圆柱头螺钉 (2)	Screw (2)
23	50102001	六角头螺母M4	Nut M4
24	40802001	地线标志	Earth wire label
25	50107001	平垫圈D=4	Spacer D=4
26	50107016	标准弹性垫圈D=4	Standard spring spacerD=4
27	50103066	十字槽盘头螺钉M4 $\times 16$	Screw M4 $\times 16$
28	41401019	电机后盖板	Motor rear cover
29	41501011	轴承 (2)	Bearing (2)

车头轴部件 (41200) Drive Components



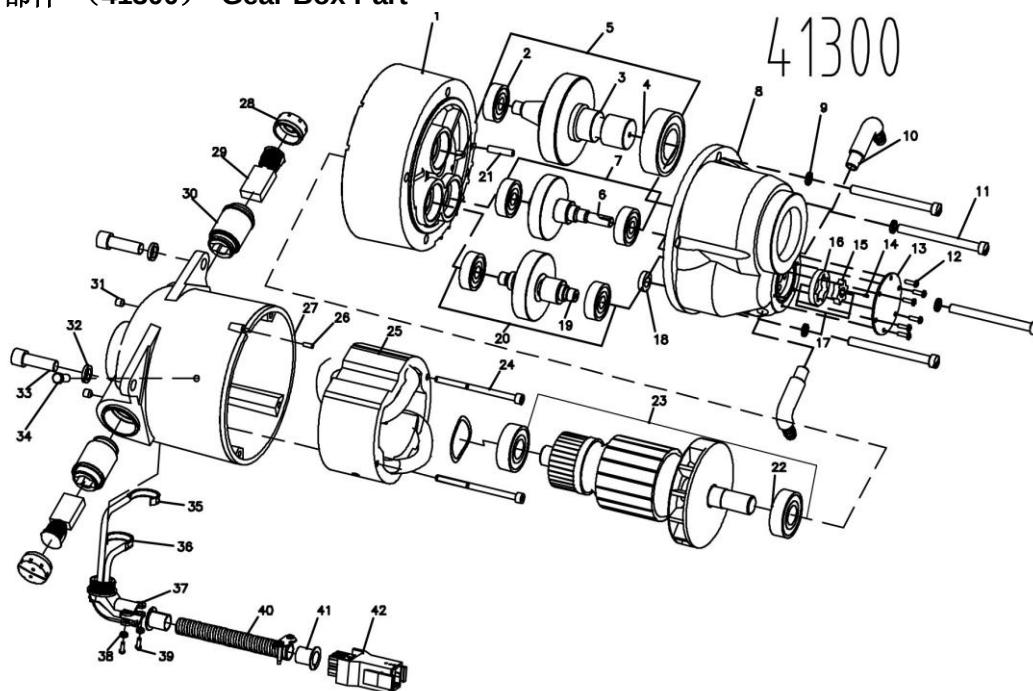
S/N	Ref. No.	品名	Description
1	41802016	后卡爪 (3)	Rear jaws (3)
2	40303048	后卡盘	Rear centering head
3	40303049	小螺盘	Rear scroll
4	30109077	后卡盘总成	rear centering assembly
5	50108018	孔用挡圈D=150	Retaining ring D=150
6	50105030	重型直槽弹性圆柱销4×16 (3)	Pin 4×16 (3)
7	41705033	轴筒	Drive shaft
8	50105053	轴筒定位销φ6×10 (3)	Pin φ6×10 (3)
9	40201018	大齿盘	Ring gear
10	30109080	轴筒组件	Drive shaft assembly
11	50103157	内六角圆柱头螺钉(6)	Screw (6)
12	50103144	十字盘头螺钉(6)	Screw (6)
13	#N/A	前卡爪挡板	Chip guard (3)
14	40303050	锤击盘	Hand wheel
15	30108028	卡爪尖总成 (3)	Jaw insert set (3)
16	30108027	前卡爪总成(3)	Front chuck Jaw Set (3)
17	30109078	卡盘体	Cap
18	40303047	大螺盘	Front scroll
19	30109079	卡盘体总成	Front cap assembly
20	50105038	重型直槽弹性圆柱销6×16 (3)	Pin 6×16 (3)

滑架部件 (41700) Carriage



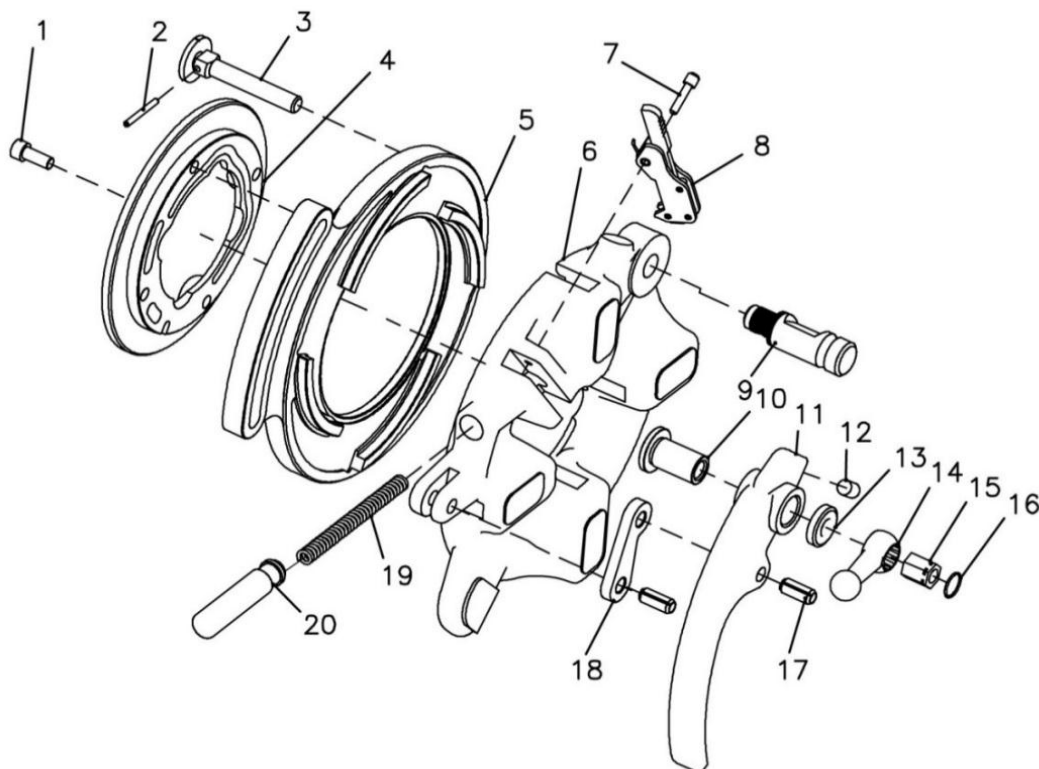
S/N	Ref. No.	品名	Description
1	41901009	导柱端盖(4)	Rail plug(4)
2	41703011	后导柱	Rear rail
3	50102001	螺母M4	Nut M4
4	41001016	挡油板卡圈	Oil guard ring
5	41601001	挡油板	Oil guard
6	50103064	十字槽盘头螺钉M4×10	Screw M4×10
7	30110001	挡油板总成	Oil guard assembly
8	50105015	内六角圆柱端紧定螺钉	Screw 16°3/8"
9	50702008	流量调节弹簧	Spring
10	50402003	钢球φ5	Ball φ5
11	30103004	流量调节球总成	Ball assembly
12	50801034	O 型密封圈10×1.8	O ring 10×1.8
13	40403001	调节阀	Valve
14	50108024	轴用挡圈D=15	Ring D=15
15	41001014	进油接头定位卡	Clamp
16	50103071	十字盘头螺钉M5×12	Screw M5×12
17	41705022	进油接头	Oil tube joint
18	50103079	十字半沉头螺钉M6×9	Screw M6×9
19	41902006	滤油器	Filter
20	41705083	滤油器油管φ10	Filter oil tube φ10
21	30108020	支轴定位总成	Detente
22	40301013	滑架	Carriage
23	50105036	重型直槽弹性圆柱销5×25 (2)	Pin 5×25 (2)
24	40201008	进刀齿轮 (2)	Feeding gear (2)
25	30104008	手柄总成	Handle assembly
26	40206001	从动齿轴	Slave gear shaft
27	41703010	前导柱	Front rail
28	60303069	抱箍M12(2)	Clamp M12(2)
29	41705083	油泵出油管φ10.5×1.5×790	Oil tube φ10.2×1.5×470
30	41705083	油泵出油管φ10.5×1.5×470	Oil tube φ10.2×1.5×790
31	#N/A	长接头	Fitting

变速箱部件 (41300) Gear Box Part



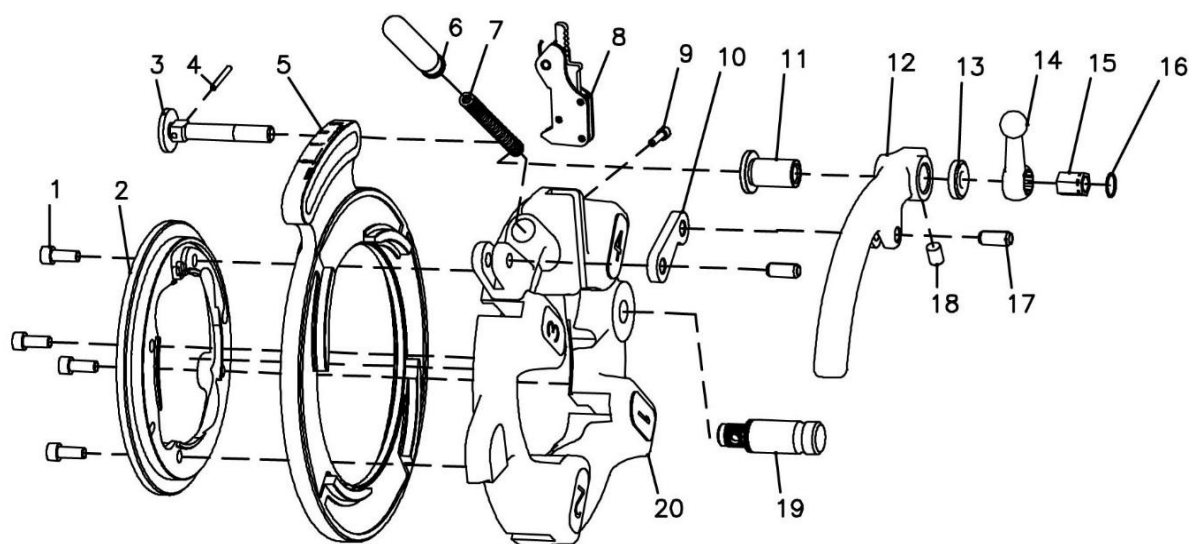
S/N	Ref. No.	品名	Description
1	30403038	电机端盖总成	Motor cover
2	50401002	深沟球轴承6200 (5)	Bearing 6200 (5)
3	40205044	III级齿轮轴	3rd Gear shaft
4	50401015	深沟球轴承6205	Bearing 6205
5	30102027	III级传动轴总成	3rd Gear shaft Assembly
6	40205032	I级齿轮轴	1st Gear shaft
7	30102018	I级传动轴总成	1st Gear shaft Assembly
8	40302021	变速箱体	Gear Housing
9	50107043	标准弹性垫圈 (4)	Standard spacer (4)
10	41705021	直角接头 (2)	Oil elbow (2)
11	50103170	电机长螺钉 (4)	Long Screw(4)
12	50103145	十字盘头螺钉 (6)	Screw (6)
13	41901007	油泵端盖	Cover plate
14	50105001	A型圆柱销	Pin
15	41801011	油泵内转子	Oil pump inner rotor
16	41801012	油泵外转子	Oil pump outer rotor
17	30403037	油泵转子总成	Gerotor set
18	41502061	密封圈	Seal ring
19	40205043	II级齿轮轴	2nd Gear shaft
20	30102026	2级传动轴总成	2nd Gear shaft Assembly
21	40402006	美制圆柱销	Pin
22	50401009	深沟球轴承6203 (3)	Bearing 6203 (3)
23	30403031	电机转子总成220V	Armature (220V)
	30403027	电机转子总成110V	Armature (110V)
24	50103152	内六角圆柱头螺钉 (2)	Screw (2)
25	30403030	电机定子总成220V	Field (220V)
	30403026	电机定子总成110V	Field (110V)
26	50105003	圆柱销3.2×9	Pin 3.2*9
27	30403039	电机壳总成	Motor housing
28	30403032	碳刷盖 (2)	Carbon Brush Cup (2)
29	30403033	碳刷架总成 (2)	Brush Holder Assembly (2)
30	30403034	碳刷总成 (2)	Carbon Brush(2)
31	50103182	内六角圆锥端紧定螺钉 (2)	Lock screw(2)
32	50107044	标准弹性垫圈	Ring
33	50103166	内六角圆柱头螺钉 (2)	Screw (2)
34	50101026	六角头螺栓	Nut
35	30402010	白色碳刷引线	Lower Lead Wire
36	30402009	红色碳刷引线	Upper Lead Wire
37	30403043	弯管接头	Connector 90 degree
38	50103142	十字盘头螺钉 (2)	Screw (2)
39	50107028	外齿垫片D=5	Spacer D=5
40	30403042	电线护套	Cord sleeve
41	#N/A	压线头 (2)	Line pressing head (2)
42	30403044	专用插头	Motor plug

板牙头部件 (424) Die Head 1/2"-2"



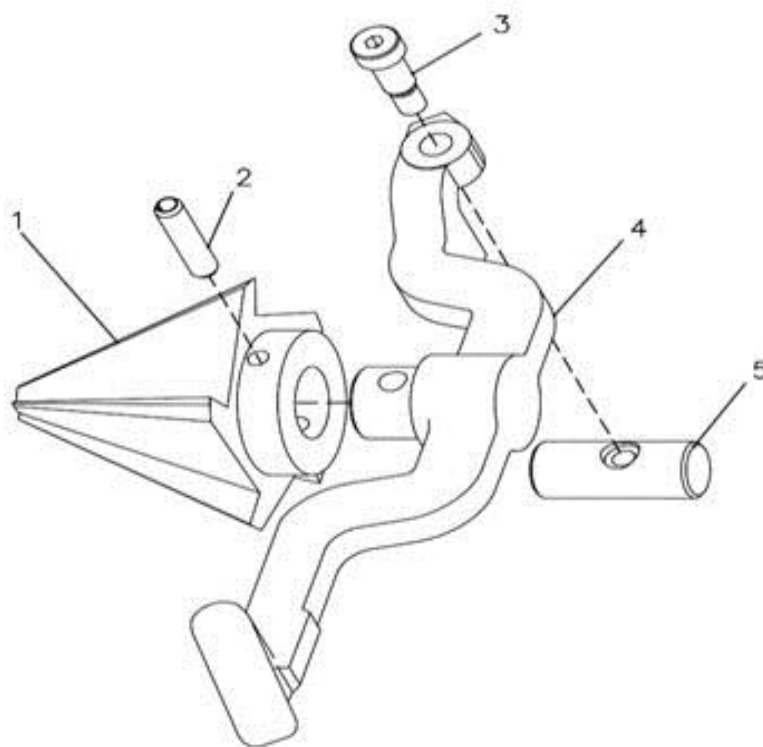
S/N	Ref. No.	品名	Description
1	50103155	内六角圆柱头螺钉(4)	Screw (4)
2	50105029	锥型直槽弹性圆柱销Φ3*28	Pin Φ3*28
3	40401020	锁紧螺钉	Lock Screw
4	40303028	托盘	Retaining ring
5	40303029	曲线盘	Cam plate
6	40303030	板牙盘	Head /w post
7	40401018	扳机螺钉	Trigger screw
8	30104007	扳机总成	Trigger complete
9	30108019	支轴总成	Post
10	41902003	定位套	Bushing
11	40901033	手柄	Throw-out lever
12	41801013	塑料顶头	Insert
13	41502023	垫圈	Washer
14	40901032	锁紧手柄	Clamp lever
15	40401019	八角螺母	Nut
16	50108022	轴用钢丝挡圈d12	Block ring d12
17	50105055	重型卷制弹性圆柱销Φ8*19 (2)	Roll pin Φ8*19 (2)
18	41803004	摆杆	Throw-out link
19	50702007	压簧	Spring
20	41701009	调节杆	Throw-out plunger
	10601013	424 NPT板牙头总成	Die head complete NPT
	10601012	424 BSPT板牙头总成	Die head complete BSPT

板牙头部件 (432) Die Head 2 1/2"-3"



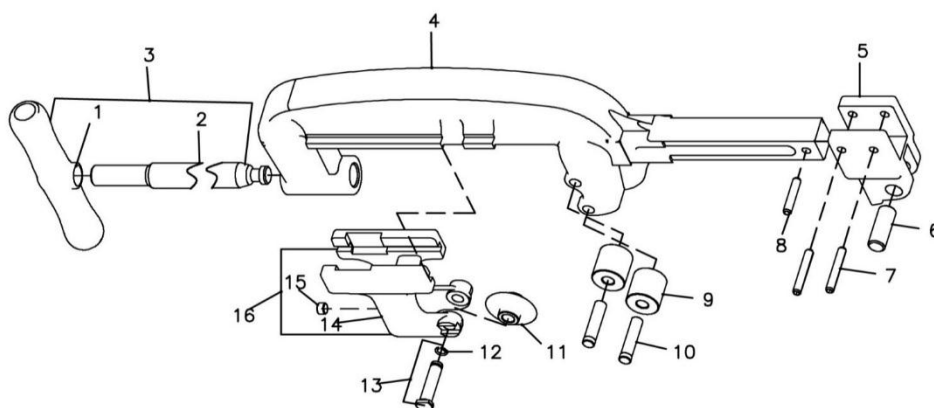
S/N	Ref. No.	品名	Description
1	50103155	内六角圆柱头螺钉4)	Screw (4)
2	40901039	托盘	Retaining ring
3	40401020	锁紧螺钉	Lock screw
4	50105029	轻型直槽弹性圆柱销3×28	Pin 3×28
5	40303051	曲线盘	Cam plate
6	41701015	调节杆	Adjust plunger
7	50702007	压簧	Spring
8	30104009	扳机总成	Trigger complete
9	40401018	扳机螺钉	Trigger screw
10	41803004	摆杆	Throw-out link
11	41902003	定位套	Bushing
12	40901038	手柄	Throw-out lever
13	41502023	垫圈	Washer
14	40901032	锁紧手柄	Clamp lever
15	40401019	八角螺母	Nut
16	50108041	轴用钢丝挡圈φ12×1	Block ring φ12×1
17	50105055	重型卷制弹性圆柱销φ8×19 (2)	Pin φ8×19 (2)
18	41801013	塑料顶头	Insert
19	30108019	支轴总成	Post
20	40303052	板牙盘	Head /w post
21	10602011	432板牙头NPT	2 1/2-3"Die head NPT
22	10602012	432板牙头BSPT	2 1/2-3"Die head BSPT

刮刀部件 532 Pipe Reamer



S/N	New Ref. No.	品名	Description
1	40602009	五棱刮刀	Reamer cone
2	50105047	重型直槽弹性圆柱销 $\phi 8 \times 50$	Pin $\phi 8 \times 50$
3	40401021	刮刀连接螺钉	Shoulder screw
4	40304021	刮刀架	Reamer arm
5	42002010	刮刀连接轴	Pivot pin
6	10702004	532 刮刀总成	Reamer assembly

割刀部件 634 Pipe Cutter



S/N	Ref. No.	品名	Description
1	40901041	割刀手柄	Handle
2	41702010	丝杆	Screw rod
3	30109041	割刀手柄总成	Screw handle assembly
4	40304027	割刀架	Cutter frame
5	40304026	割刀支架	Bracket
6	40402009	支撑销	Hinge pin
7	50105043	重型直槽弹性圆柱销6×40 (2)	Pin 6×40(2)
8	50105041	重型直槽弹性圆柱销6×32	Pin 6×32
9	41503012	滚轮 (2)	Roller (2)
10	42002014	滚轮轴 (2)	Roller pin (2)
11	40601005	割刀片	Cutting blade
12	50705005	割刀轴弹簧圈φ1.4×9	Clipφ1.4×9
13	30108014	割刀轴组件	Pin & clip
14	40304028	活动割刀座	Wheel housing
15	41801010	顶住	Insert
16	30109040	活动割刀座总成	Wheel housing assembly
17	10802002	割刀总成	Cutter assembly