

D&R INDUSTRIES CO.,LTD

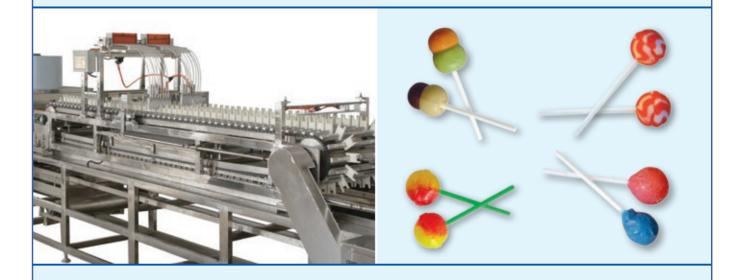
Tel: 86-574-83080933 87830056 Fax:86-574-87839559 Email: danielge20@gmail.com busi@dr-machinery.com Web-Site:www.dr-machinery.com D&R Industries With Many Years Experience In Confectionery Line And High Technology Team , Giving The Whole Project Solution And Consulting For Candies, Gummy, Chocolate And Its Packing.

D&R Always Giving The Economic Machine, Better Quality, Better Service After Sales For All Of The Customer.



LOLLIPOP PROCESSING LINE

(DEPOSITED LOLLIPOP / FORMED LOLLIPOP)



KEEP DEVELOPING & RESEARCHING FOR CONFECTIONERY MACHINE

WWW.dr-machinery.com

LOLLIPOP PLANT / D&R INDUSTRIES

DRSM-I SERVO DEPOSITED LOLLIPOP PLANT

www.dr-machinery.com

PURPOSE AND CHARACTERISTIC

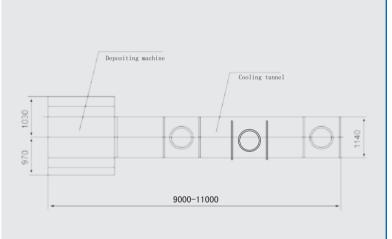
D&R lollipop servo depositing plant consists of auto-weighing dissolving system, microfilm cooker or microfilm rotary cooker, servo depositing machine with cooling tunnel and sticker insertion system. Machine with motion controller system makes production with high automation, high output, better appearance of lollipops, suit for producing single color lollipop, double color double flavour lollipop, twin ball lollipop, stripe lollipop and so on. This machine is more efficiency and easy operation.





SPECIFICATION	
Production capacity	150-450KG (As per 10g candy)
Power consumption	30-45kw
Compressed air comsumption	0.5m³/min
Air pressure	P =0.4-0.6Mpa
Steam comsumption	450kg/h
Pressure of steam	P < 0.7Mpa
Water comsumption	2200L/h
Size	16m(L)X2m(W)X2.7m(H)
Weight of machine	4000kg







01 D&R INDUSTRIES / LOLLIPOP PLANT / D&R INDUSTRIES 02

BCBT TOY LOLLIPOP PLANT www.dr-machinery.com

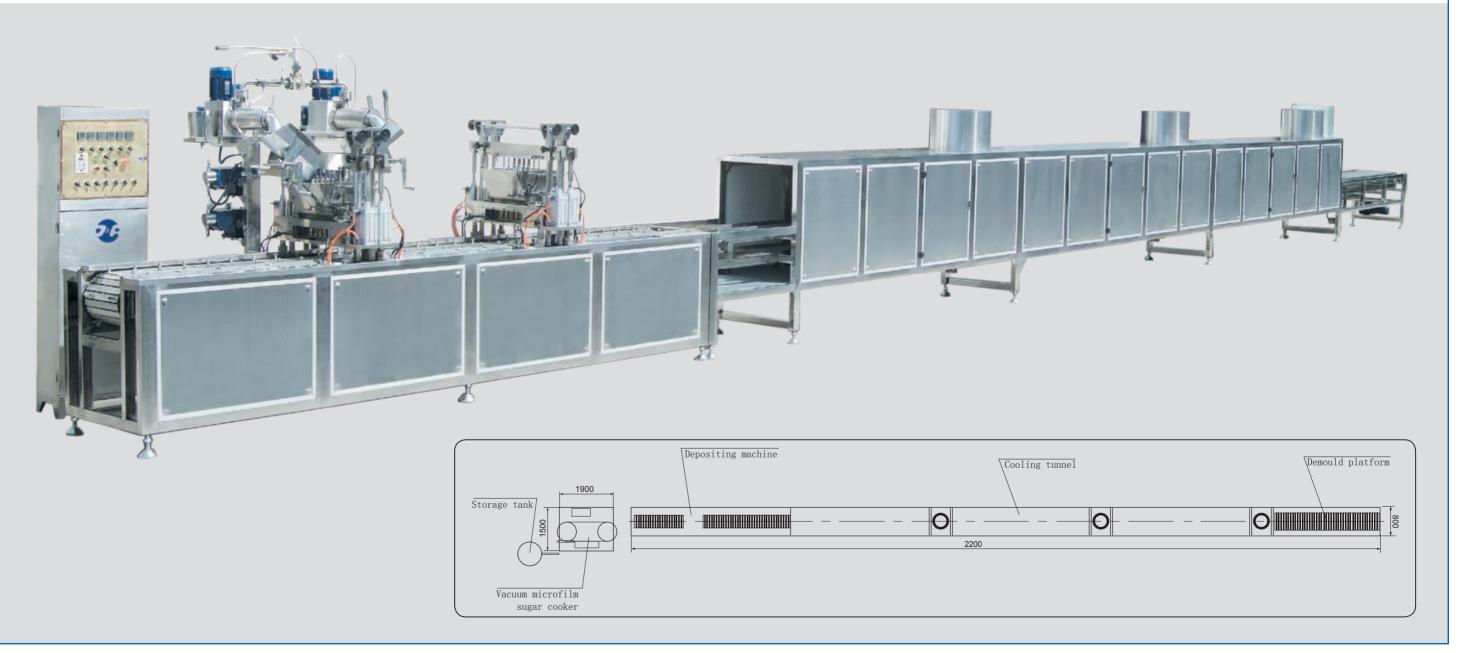
PURPOSE AND CHARACTERISTIC

BCBT deposited lollipop production line is one kind of art candy production equipment which suit for the large grain of candy shape. This machine not only producing semi-solid and full solid lollipop but also producing normal lollipop. such as single color, double color double flavour lollipop, stripe lollipop. This machine with mechanic. electric, pneumatic and cancel the cam system, construction tightly, designing resonable. with high automation, it is a perfect lollipop production equipment.





SPECIFICATION	
Production	120-750kg/h
Weight of candy	5-40g/grain
Candy shape	According customers require
Power consumption	12kw
Air consumption	120m³/h
Water consumption	2200L/h
Steam consumption	450kg/h
Pressure of steam	P<0.7MPa
Area for the machine	21x0.9x2.6m
Weight of machine	6000kg



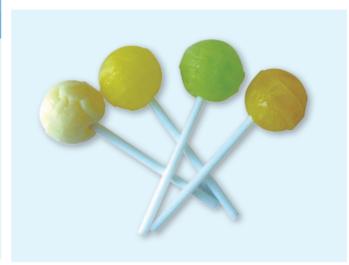
03 D&R INDUSTRIES / LOLLIPOP PLANT

DRBTF FORMED LOLLIPOP PLANT www.dr-machinery.com

PURPOSE AND CHARACTERISTIC

The plant, with many advantages of compact structure, reliable performance and high level of automation , consists with batch roller , rope sizer . forming machine . cooling tunnel & wrapping machine.etc .The pressing - style mold can ensure plump shape for lollipop and reliable sticker inserting . With waggling cooling conveyor, there is less distortion resulting in perfect lollipop surface.







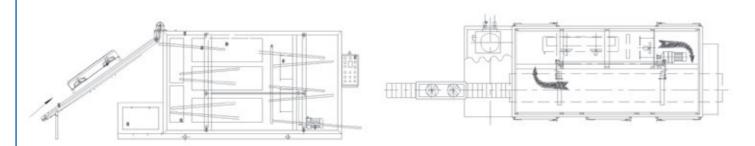
SPECIFICATION

Batch Roller	5.6kw	3200x560x1700mm
Forming Machine	3.0kw	1540x910x1628mm
Cooling Tunnel	2.84kw	5000x1200x2000mm



05 DAR INDUSTRIES / LOLLIPOP PLANT





PURPOSE AND CHARACTERISTIC

The Warmmix is a weighing and mixing plant, electronically controlled with a micro processor, for the preparation of a pre-heated slurry necessary for the production of gums and jelly. The jacketed weighing vessel is mounted in a frame on a 3 point load cell assembly. The lower holding vessel has a heating coil within it to keep the premix at the correct temperature. The Warmmix is available in a sophisticated version with PLC control system and operating screen or a dedicated batch weighing controller (economy execution).

The Warmmix can be used in conjunction with a thermal oil heat exchanger system to guarantee the correct premix temperature with a minimal temperature difference between premix and heating





AFD-11	AFD-12
600~750	1200~1500
14.7	17.7
400	500
	600~750 14.7

SPECIFICATION

Steam Consumption Steam Pressure Mixing Tank 280 Dissolving Tank 320 320+320 Liquid Valve specification and quantity according the requirement of customer's LengthxWidthxHigh(mm) 2100×1800×3060 2100×1400×3060 N.W 1300



07 D&R INDUSTRIES / LOLLIPOP PLANT LOLLIPOP PLANT / D&R INDUSTRIES 08

PURPOSE AND CHARACTERISTIC

Model BZBA microfilm cooker has the function of auto-continuous sugar-cooking and auto-control the temperature. High output. good quality of sugar cooking.high transparence of syrup and convenient operation . It can be used together with BLJC depositing machine or BCBT lollipop production line. It is the perfect equipment of sugar-cooking.

SPECIFICATION	
Capacity	300-500KG (AS PER 5G CANDY)
Electric consumption	16kw
Compressed air consumption	0.3m³/min
Air pressure	P=0.4-0.6MPa
Steam consumption	450kg/h
Steam pressure	P<0.7MPa
Water consumption	2200L/h
Size	2.3m(L)x2m(W)x2.7m(H)
Machina waisht	250010

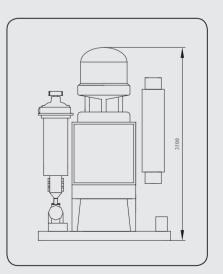
PURPOSE AND CHARACTERISTIC

BDZA microfilm rotary have a cooker controlled by PLC and touchable screen. This machine large capacity , cooked high quality slurry, cryoconcentration during vacuuming , it is the best machine for cooking high cream and high milk contents candy, fresh fruit juice candy, toffee and so on

SPECIFICATION		
Production capacity	300-500KG	
Power consumption	25kw	
Compressed air consumption	0.3m³/min	
Air pressure	P=0.4-0.6MPa	
Steam consumption	400kg/h	
Pressure of steam	P<0.3MPa	
Water consumption	3000L/h	
Size	3.0m(L)x1.8m(W)x3.6m(H)	
Machine weight	3600kg	







09 D&R INDUSTRIES / LOLLIPOP PLANT