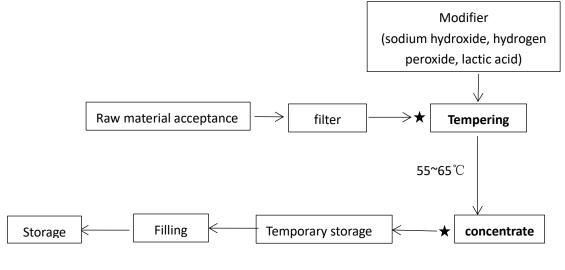
## Shandong Lanhe Bio-Tech Co.,Ltd Gaotang County, Liaocheng City, Shandong,China

## DOUBLE BLEACHED SOYA LECITHIN FLOW CHART



105~130 $^\circ\!\mathrm{C}$  , vacuum -0.09~-0.1MPa 4~5 Hours The key processes are: quenching

and concentrating

## Product raw materials mix

raw material	Soya lecithin
Processing aids	sodium hydroxide, hydrogen peroxide, lactic
	acid, according to the process requirements

Crafting process	Description
1、raw material	Soya lecithin are transported into the raw material tank after being
	transported into the plant by tanker.
2√ filter	Filter impurities in the raw material through a filter
3、Tempering	The raw materials and auxiliary materials are added to the reaction tank
	according to the ratio, and the temperature is controlled at 55~65 °C. The
	quenched and tempered materials are pumped into the thin film evaporator.
4、 concentrate	Start the vacuum pump, adjust the pressure of the thin film evaporator to
	-0.09 $^{-0.1}$ Mpa, the temperature is 105 $^{-130}$ °C, start the feed of the material
	pump, adjust the opening of the valve to the balance of the feed on both sides,
	observe the foam content of the material through the barrel, and the material
	is qualified. Then enter the recovery tank, otherwise continue to concentrate,
	remove excess water through a film dryer, and concentrate for 4 to 5 hours.
5、Temporary storage	The concentrated material is cooled by a cooling device below the thin film
	evaporator, and is temporarily stored in the finished product tank.
6、Filling	The material is pumped into the filling chamber by the pump for quantitative
	filling.
7、Storage	The qualified products after packaging enter the finished product warehouse,