



Test Report: GSM60A18

60W AC-DC Single Output Medical Type

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

■ RELIABILITY TEST

- ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 120 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 82 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1 : -3 %~ +3 % (Max)	I/P : 80 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : -0.59 %~ 0.59 %	P
3	LINE REGULATION	V1 : -1 %~ +1 % (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0 %~ 0.033 %	P
4	LOAD REGULATION	V1 : -3 %~ +3 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -0.59 %~ 0.56 %	P
5	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 1500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 634 ms 115VAC/ 1196 ms	P
6	RISE TIME	230VAC : 30 ms (Max) 115VAC : 30 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 8.6 ms 115VAC/ 10.1 ms	P
7	HOLD UP TIME	230VAC : 50 ms (TYP) 115VAC : 15 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 69 ms 115VAC/ 26 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
9	DYNAMIC LOAD	V1 : 1800 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 328 mVp-p (2) 292 mVp-p (3) 276 mVp-p (4) 464 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	80VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C I/P : LOW-LINE-3V= 77 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec. OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	59.8 V~264V TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 80 VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	89 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	90.5 %	P
4	INPUT CURRENT	230V/ 1 A (TYP) 115V/ 1.4 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.49 A/ 230 VAC I = 0.97 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 60 A (TYP) 115V/ 30 A (TYP) COLD START	I/P : 230 VAC/115VAC O/P : FULL LOAD Ta : 25°C	I = 41.6 A/ 230 VAC I = 22.5 A/ 115 VAC	P
6	LEAKAGE CURRENT	< 100 uA/ for earth leakage current < 100 uA/ for touch leakage current	I/P: 264 VAC O/P:Min LOAD Ta:25°C I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-FG 86.3 uA N-FG 86.3 uA L-V- 86.6 uA N-V- 86.6 uA	P
7	NO LOAD CONSUMPTION	< 0.1 W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	< 0.0472 W	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 % ~160 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	135.6 %/ 230 VAC 136.5 %/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1 : 18.9 V ~24.3 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	21.8 V/ 230 VAC 21.3 V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : RTH2>70°C NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	ERP STEP2 COMPLIANT	LEVEL V	I/P: 230 VAC/115VAC O/P:100/75/50/25% LOAD Ta:25°C	230V 90.1% 115V 89.0%	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 700 V 10 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 624 V (2) 544 V (3) 598 V	P
2	Diode Peak Voltage	D100 Rated : 100 V 20 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 86.2 V (2) 69.2 V (3) 77.6 V	P
3	Input Capacitor Voltage	C 5 Rated : 120u /400V/105°C	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 380 V (2) 376 V (3) 380 V	P
4	Control IC Voltage Test	U 1 Rated : 28 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 17.3 V (2) 17.3 V (3) 15.0 V	P
5	CLAMP DIODE	D 1 Rated : 800 V 2 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(3) 504 V (4) 432 V (3) 496 V	P

■ SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 4 KVAC/min	I/P-O/P : 4.2KVAC/min Ta : 25°C	I/P-O/P : 1.756 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70%RH	I/P-O/P : 9999 MΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	11 mΩ	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS B	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:6KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : GSM60A24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 20.4 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 46.6 °C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 127 % LOAD Ta : 25 °C	TEST : OK	P
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 40.8 °C HUMIDITY= 95 %R.H	TEST : OK	P
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0%/°C (0~50°C)	P
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50°C LIFE TIME	(1) 925955HRS (2) 115744HRS (3) 130202 HRS (4) 217446 HRS	P
10	MTBF	MIL-HDBK-217F NOTICE S2 PARTS COUNT TOTAL FAILURE RATE : 720 KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50°C		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
PRODUCT SAMPLE	PASS	Shenym	WANGDZ

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