



TEST REPORT: GSM160A15-R7B

160W AC-DC High Reliability Medical Adaptor

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

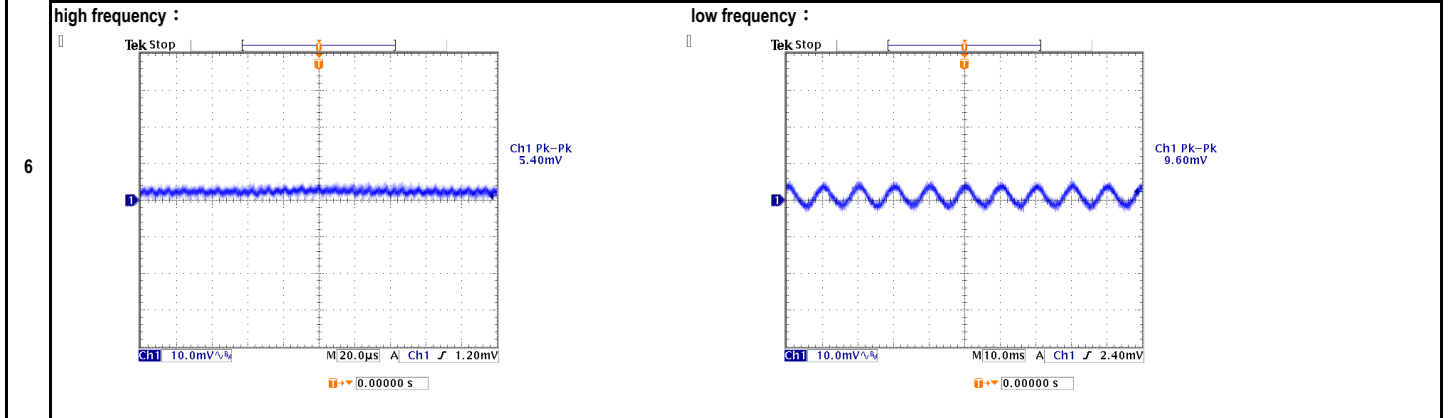
- Safety Test
- E.M.C. Test

■ RELIABILITY TEST

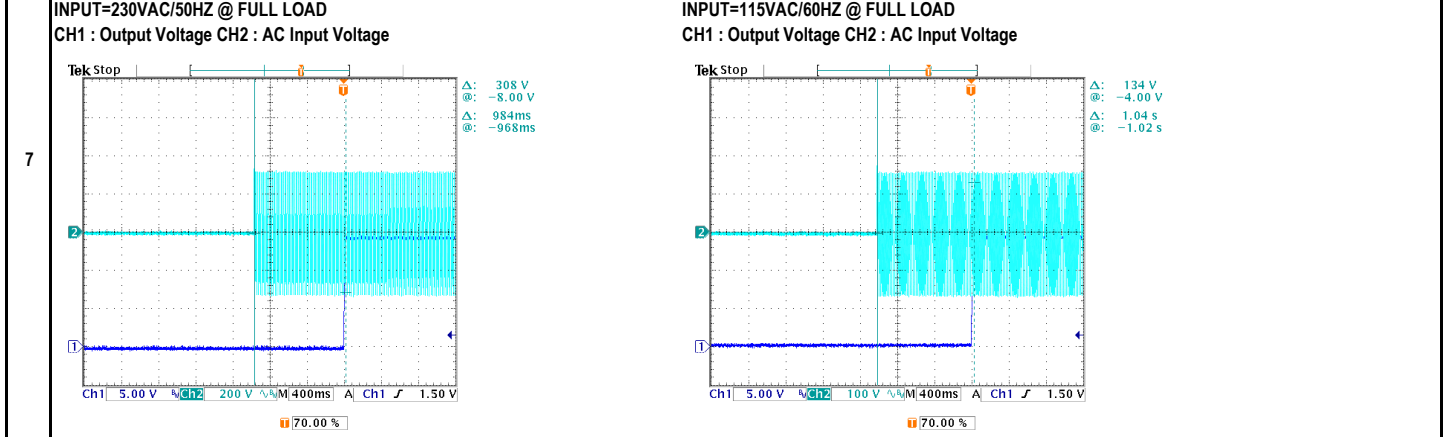
- ENVIRONMENT TEST

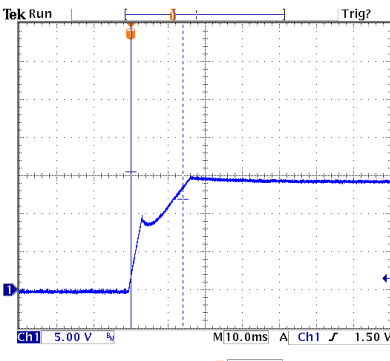
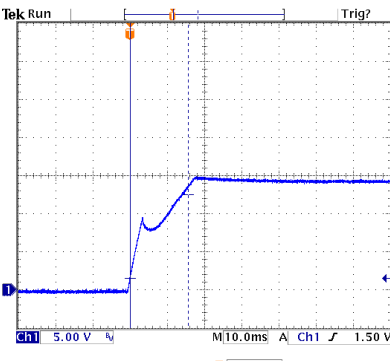
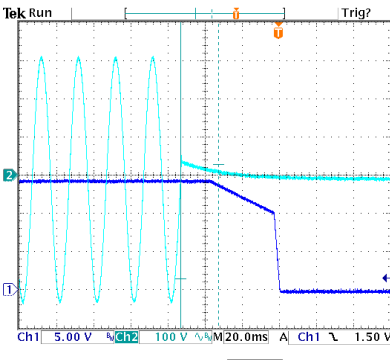
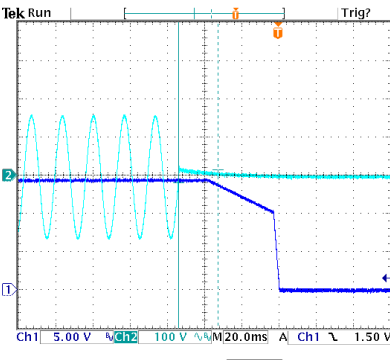
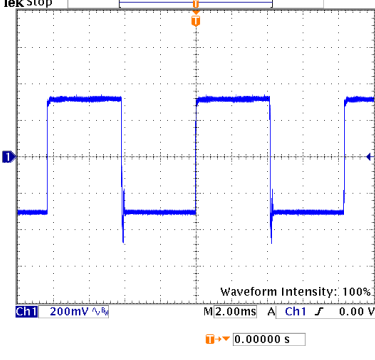
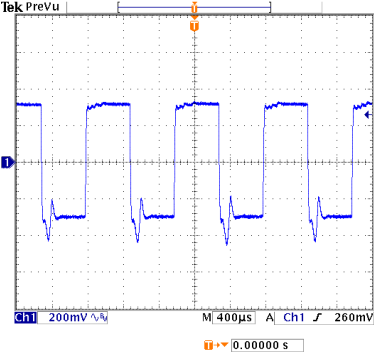
DESIGN VERIFY TEST
OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE RANGE	CH1: 14.25V ~ 15.75V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 15.05V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 5.0% ~ -5.0%	I/P : 100VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.40% ~ -3.73%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.07%
4	LOAD REGULATION (MAX.)	V1 : 5.0% ~ -5.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 2.80% ~ -1.37%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 2.1 %
	RIPPLE & NOISE(Max)	V1 : 100 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 9.6 mVp-p



SET UP TIME (MAX.)	230VAC : 2000ms 115VAC : 2500ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 984ms 115VAC : 1040ms
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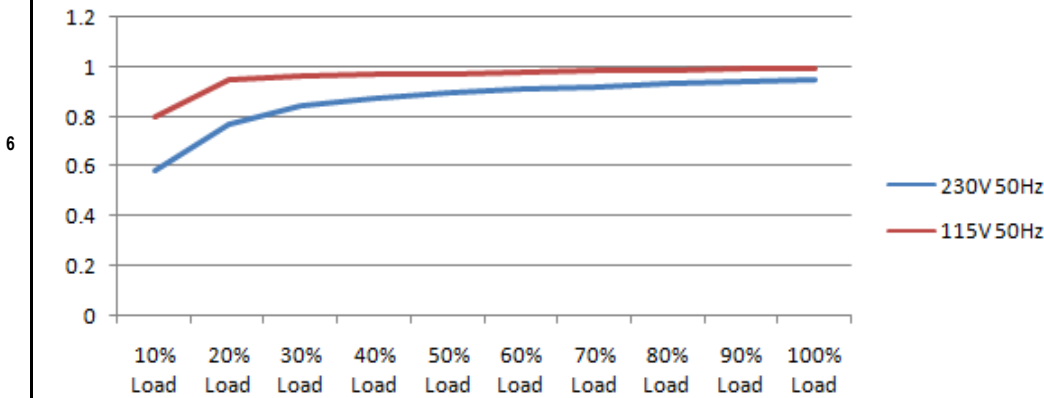


8	<p>RISE TIME (MAX.)</p>	<p>230VAC : 50ms 115VAC : 50ms</p>	<p>I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C</p>	<p>230VAC : 14.0ms 115VAC : 15.6ms</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p> 	
9	<p>HOLD UP TIME (TYP.)</p>	<p>230VAC : 20ms 115VAC : 20ms</p>	<p>I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C</p>	<p>230VAC : 20.4ms 115VAC : 21.2ms</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	
10	<p>DYNAMIC LOAD</p>	<p>V1 : 1500 mVp-p</p>	<p>I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA : 25°C</p>	<p>V1: (1). 800mv (2). 788mv unit:mVp-p</p>
	<p>FULL /Min LOAD 50%DUTY / 120HZ</p> 		<p>FULL /Min LOAD 50%DUTY / 1KHZ</p> 	

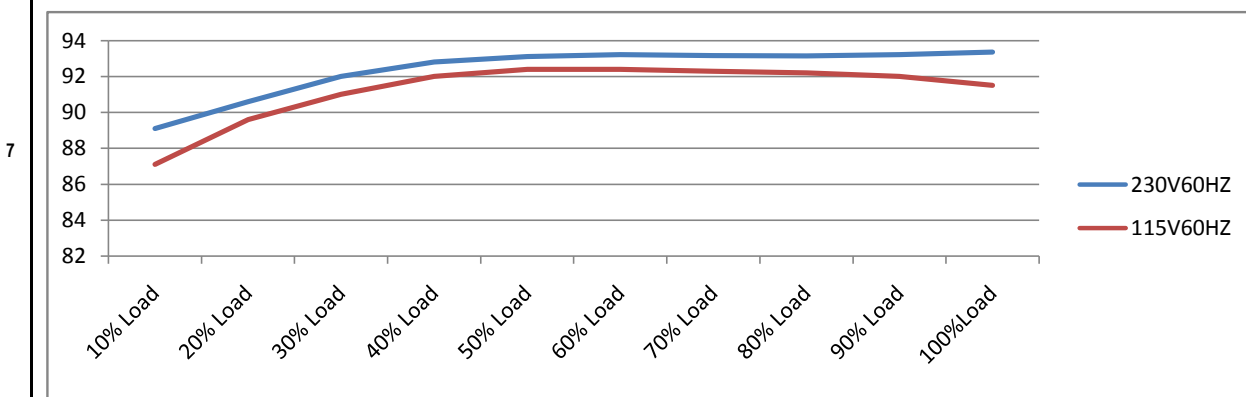


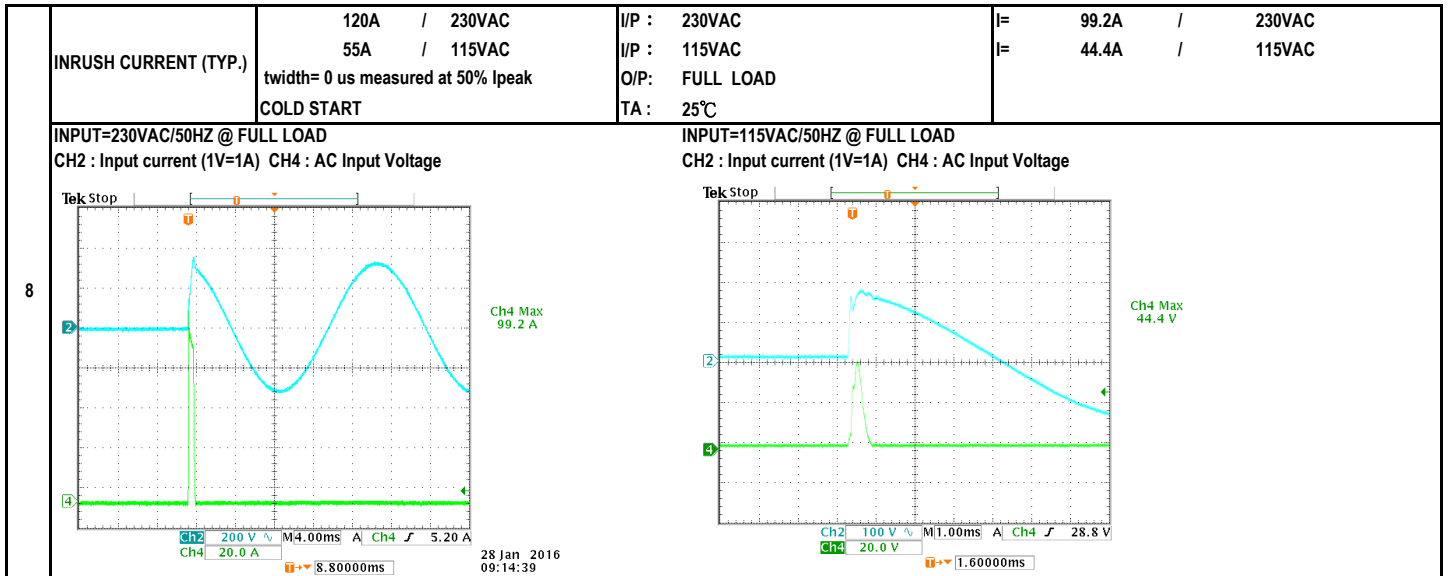
INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	61.0VAC ~ 264VAC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 264VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1.00A / 230VAC 1.85A / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.6950A / 230VAC I= 1.3475A / 115VAC
4	LEAKAGE CURRENT	< 0.10mA for earth leakage current	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.069 mA N-FG: 0.07 mA
		< 0.09mA for touch leakage current	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-V: 0.063 mA N-V: 0.061 mA
5	NO LOAD POWER CONSUMPTION	< 0.15W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.1234 W
	POWER FACTOR (TYP.)	0.93 / 230VAC 0.98 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	PF= 0.945 / 230VAC PF= 0.994 / 115VAC



7	EFFICIENCY (TYP.)	91.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	91.121 %
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PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105% ~ 150%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING TA : 25°C	133.75% 264VAC 132.29% 230VAC 131.77% 100VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	15.75V ~ 20.25V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD TA : 25°C	17.40V 264VAC 17.40V 230VAC 17.40V 80VAC Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION		I/P: 264VAC I/P: 80VAC O/P: FULL LOAD	O.T.P. Active Shut down Re- power ON
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q5 Rated : 500V 12.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 454.00V (2). 470.00V (3). 418.00V
1	PWM Power Transistor	Q6 Rated : 500V 12.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 456.00V (2). 454.00V (3). 422.00V
2	O/P Diode (MOSFET)	Q101 Rated : 75V 80A Q102 Rated : 75V 80A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	Q101 Q102 VDS : VDS : (1). 41.60V 40.20V (2). 12.80V 18.60V (3). 40.40V 36.80V



3	Input Capacitor	C5 Rated : 150uf 420V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 414.00V (2). 406.00V (3). 402.00V
4	Control IC	U1 Rated : 38V (max) -0.4V (min) U101 Rated : 26V (max) -0.3V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 U101 (1). 26.40V 12.50V (2). 20.00V 0.98V (3). 20.20V 8.64V (4). 25.40V 16.10V (5). 25.80V 13.50V
5	PFC Power Transistor	Q1 Rated : 600V 16.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 554.00V (2). 544.00V (3). 460.00V
6	PFC Diode	D1 Rated : 600V 9.0A	I/P : 267VAC I/P : O/P : (1)Full Load Turn on (2) Output Short (3)Dynamic Load Full/Min Load 90%Duty/5KHz (4)Dynamic Load Full/Min Load 50%Duty/120Hz Ta : 25°C	267VAC (1). 434.00V (2). 430.00V (3). 434.00V (4). 432.00V

SAFETY & E.M.C. TEST
SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min I/P-FG : 2.000KVAC /min O/P-FG : 0.500KVAC /min	I/P-O/P: 4.400KVAC /min I/P-FG: 2.400KVAC /min O/P-FG: 0.600KVAC /min Ta : 25°C	I/P-O/P: 1.19mA I/P-FG: 0.83mA O/P-FG: 1.23mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 MEDICAL AIR: 15KV / Contact: 8KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 MEDICAL L-N:1KV;L/N-PE: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A



RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	
1	TEMPERATURE RISE TEST	MODEL : GSM160A12-R7B 1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 22.9°C 2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 40.0°C			
			NO. Position	ROOM AMBIENT 22.9°C	HIGH AMBIENT Ta: 40.0°C
		1	LF1	52.8°C	70.3°C
		2	LF2	54.2°C	71.7°C
		3	L2	55.3°C	73.1°C
		4	L1	55.9°C	73.6°C
		5	C5	57.5°C	75.1°C
		6	BD1	56.7°C	74.1°C
		7	Q1	56.9°C	74.0°C
		8	D1	57.4°C	74.8°C
		9	Q6	57.7°C	75.1°C
		10	Q5	58.4°C	75.7°C
		11	RTH2	58.4°C	76.2°C
		12	T1	65.5°C	83.0°C
		13	C81	58.1°C	75.3°C
		14	Q101	63.9°C	81.2°C
		15	Q102	62.8°C	80.1°C
		16	C101	66.2°C	83.2°C
		17	C102	62.8°C	80.0°C
18	LF101	66.5°C	83.8°C		
19	U1	59.5°C	77.0°C		
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 117.39% LOAD Ta : 25°C	TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 100VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 40°C HUMIDITY= 95.0% RH	TEST : OK	
5	TEMPERATURE COEFFICIENT	±0.03% / (0°C~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0101% / (0°C~50°C)	
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK	
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK	
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60 min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK	



9	CAPACITOR LIFE CYCLE	:SUPPOSE C101 IS THE MOST CRITICAL COMPONENT					
		(1) I/P : 230VAC	O/P : FULL LOAD	Ta= 25.0°C	LIFE TIME	(1).	97384.5 HRS
		(2) I/P : 230VAC	O/P : FULL LOAD	Ta= 40.0°C	LIFE TIME	(2).	34654.5 HRS
		(3) I/P : 230VAC	O/P : 75% LOAD	Ta= 40.0°C	LIFE TIME	(3).	88357.5 HRS
		(4) I/P : 230VAC	O/P : 50% LOAD	Ta= 40.0°C	LIFE TIME	(4).	173119.5 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction T159K hrs min. Telcordia SR-332 (Bellcore) ; 46.3K hrs min. MIL-HDBK-217F (25°C)					
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 40°C					

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014